

WINCHESTER®

250

Protect your new rifle with good gun care products, give it regular attention, and it will give you year-after-year of shooting fun. Avoid excessive use of cleaning solvents on the tough composition magazine tube spacer

WINCHESTER

For nearly a century, WINCHESTER repeating firearms have established a world-wide reputation for reliability and accuracy both in sporting arms as well as their military counterparts. These years of experience and manufacturing know-how combined with the latest in engineering design and manufacturing methods, are your assurance that the new Winchester Model 250 is the finest rifle of its type or the market today.

COMPLETELY MODERN!

MODERN DESIGN. Perfectly balanced, graceful contours make the Model 250 extremely fast handling and a natural pointer.

MODERN METHODS. The latest in manufacturing skills assure accuracy, reliability and sure-fire functioning.

MODERN EQUIPMENT. The newest types of production machinery make it possible for you to get hand-crafted standards of quality at a popular price.

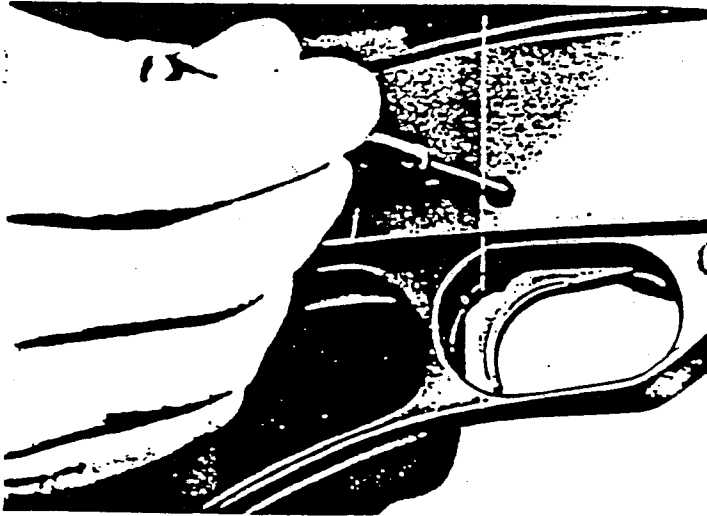
MODERN MATERIALS. Space age materials guarantee strength and durability.

Clin

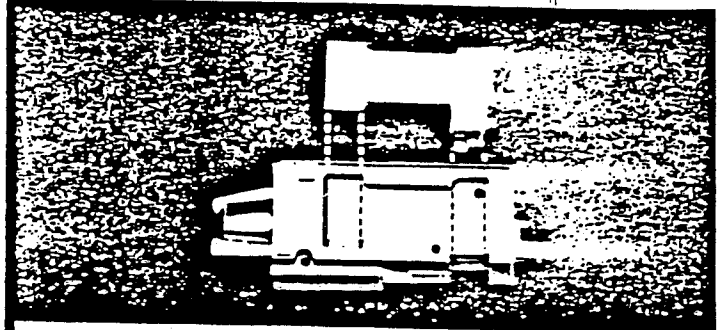
WINCHESTER-WESTERN DIVISION
NEW HAVEN 4, CONNECTICUT

HOW TO TAKE DOWN

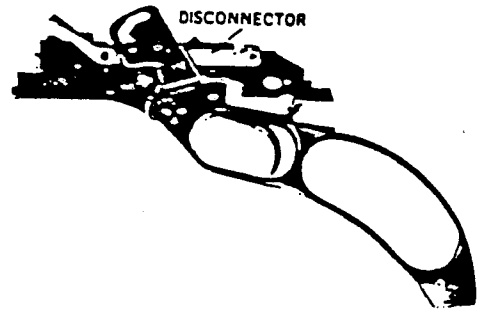
1. Open action to insure that rifle is unloaded, then close action.
2. Put safety on.
3. Twist magazine tube plug to unlock and pull out inside tube.
4. Remove rear mounting pin by pushing out from either side. Pivot trigger assembly down then pull back. Bolt and locking plate will come out with trigger assembly.



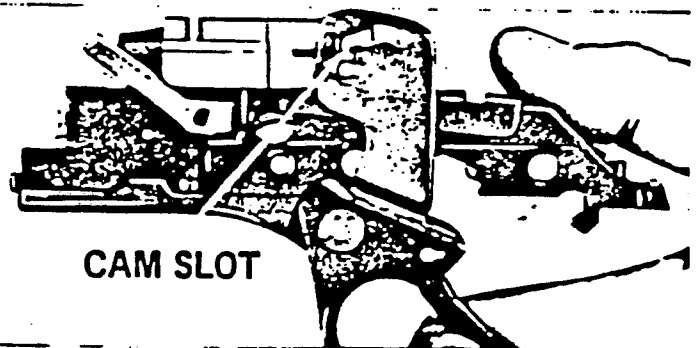
HOW TO ASSEMBLE



1. Locate locking plate in bolt recess. Partially open finger lever by depressing forward portion of disconnecter.



2. Place locking plate pin in cam slot and position lever until bolt lays flat on hammer housing as illustrated.

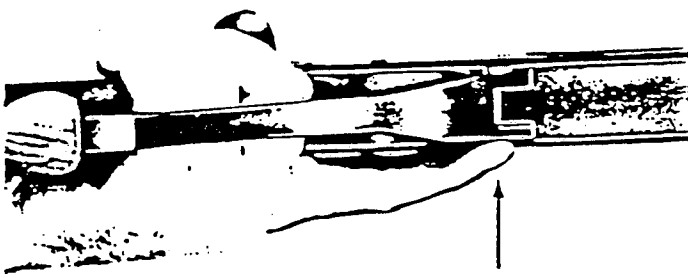


3. Holding horizontally, locate front mounting pin into receiver hole and pivot assembly into receiver. Insert rear mounting pin flush with receiver.



HOW TO OPERATE

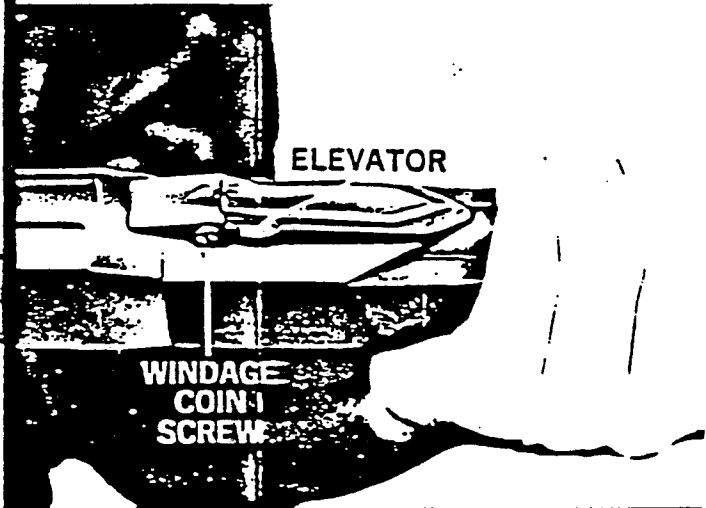
1. Open action to insure that rifle is unloaded, then close action.
2. Put on safety by pushing button from left to right until red band disappears.



3. Twist magazine tube plug to unlock and pull tube out until follower clears loading port. Load magazine, then push tube in. Twist magazine tube plug to lock. Care should be taken while pushing tube in as it is under spring tension.
4. To load chamber, pivot lever down fully then return to closed position.
5. To fire, take off safety by pushing button from right to left so that red band appears.

TO ADJUST SIGHTS

1. If gun is shooting low, rotate rear sight elevator until a higher number appears opposite the arrow on the right side of the base. Rotate in the opposite direction if gun is shooting high.



2. If gun is shooting to the left, the coin screw in the base should be turned in a counter clockwise direction. Turn in the opposite direction if gun is shooting to the right of point of aim.

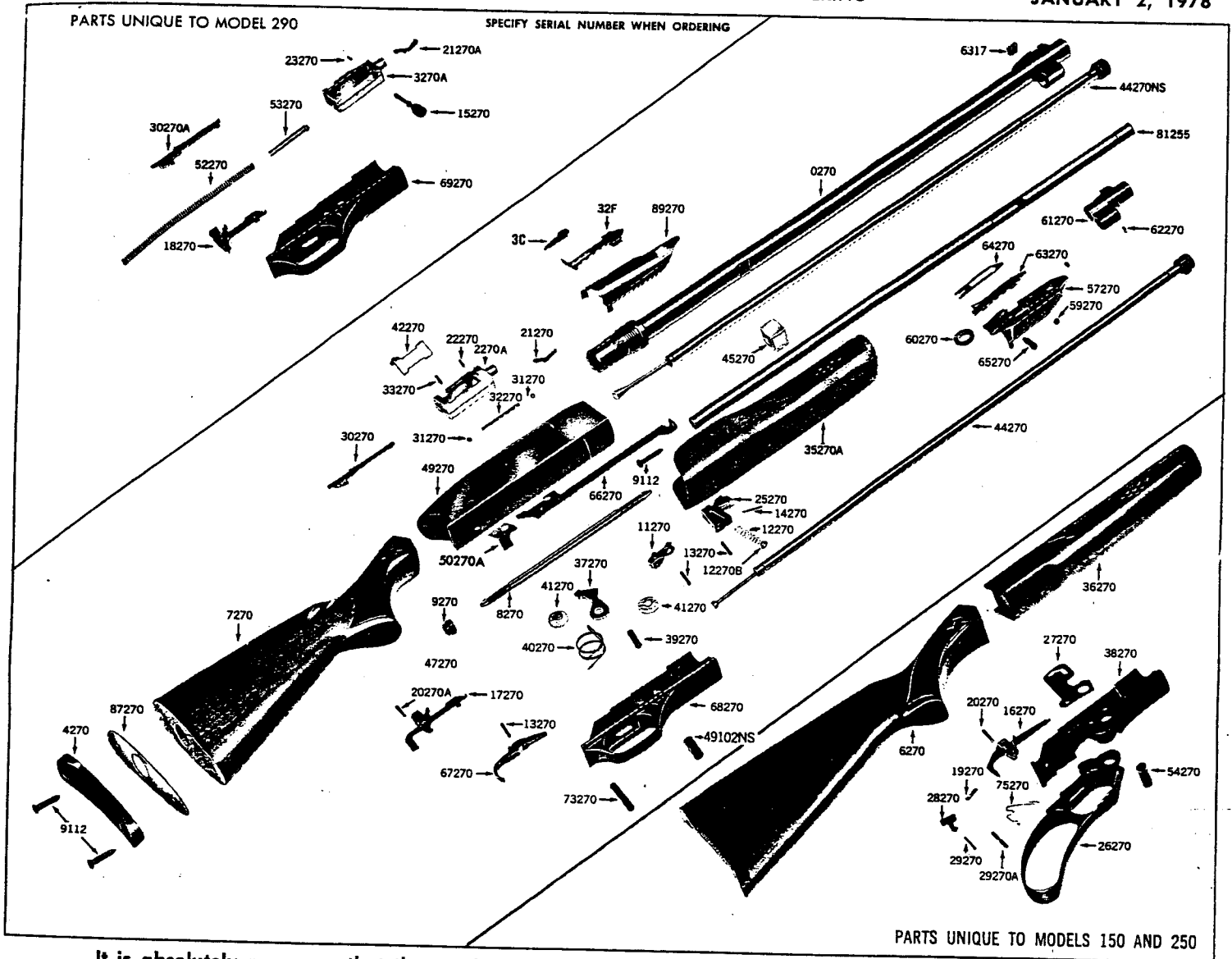
WINCHESTER®

MODELS 150, 190, 250, 255, 270, 275 and 290 — RIM FIRE RIFLES

COMPONENT PARTS

SPECIFY SERIAL NUMBER WHEN ORDERING

JANUARY 2, 1978



It is absolutely necessary that the numbers shown at the left of each gun part be specified when ordering. The unique parts for the Deluxe Rim Fire Rifles Models 250, 255, 270, 275 and 290 are in a separate list following this main listing.

*615	Barrel and Barrel Collar (Model 150)	30.20	2190	Barrel Band (Models 150 & 190 Carbine)	3.60	8270	Butt Stock Bolt	18.10
*4190	Barrel and Barrel Collar (Model 190) (For Guns with Rear Sight Slot 2½" Forward of Receiver)	30.20	†115	Breech Bolt Complete (Model 150)	16.95	9270	Butt Stock Nut W/Washer	2.15
*5190	Barrel and Barrel Collar (Model 190) (For Guns with Rear Sight Slot 3¼" Forward of Receiver)	30.20	†3190A	Breech Bolt Complete (Model 190)	16.65	11270	Carrier	2.30
*0270	Barrel and Barrel Collar (Models 250 & 270)	31.20	†2270A	Breech Bolt Complete (Models 250 & 270)	16.65	12270	Carrier Coil Spring (Models 150, 250, 255, 270 and 275) ..	.40
*1270	Barrel and Barrel Collar (Model 290)	31.20	†3270A	Breech Bolt Complete (Model 290)	16.65	12270A	Carrier Coil Spring (Models 190 and 290)40
**77255	Barrel and Barrel Collar (Models 255 & 275)	32.20	**76255A	Breech Bolt Complete (Models 255 & 275)	15.85	12270B	Carrier Coil Spring Plunger40
88270	Barrel Collar Cover (Models 150, 190, 250, 255 & 290) (For Guns with Rear Sight Slot 2½" Forward of Receiver)80	*4270	Butt Plate	2.35	13270	Carrier Pin40
95270	Barrel Collar Cover (Models 190 & 290) (For Guns with Rear Sight Slot 3¼" Forward of Receiver)80	9112	Butt Plate Screw (2 Required)40	14270	Carrier Stop Pin40
89270	Barrel Collar Cover (Models 270 & 275)80	*87270	Butt Stock (Model 150 Carbine)	16.90	15270	Cocking Handle (Models 190 and 290)	1.95
			215	Butt Stock (Model 190 Carbine)	16.90	†16270	Disconnecter and Sear Assembly (Models 150, 250 & 255) Includes: Sear, Sear Spring, Sear Pin and Disconnecter	4.20
			7190	Butt Stock, Checkered (Models 250 & 255)	21.30	†17270	Disconnecter and Sear Assembly (Models 270 & 275)	4.20
			6270	Butt Stock, Checkered (Models 270, 275 and 290)	21.30	†18270	Disconnecter and Sear Assembly (Models 190 & 290)	4.20
			7270	Butt Stock, Not Checkered (Models 190 Rifle, 270, 275 and 290)	21.30			
			7270A					

MODELS 150, 190, 250, 255, 270, 275 and 290 — RIM FIRE RIFLES (Continued)

19270	Disconnecter Coil Spring (Models 150, 250 and 255)40	37270	Hammer	3.15	**61270	Sight — Front (Plastic)	2.30
20270	Disconnecter Pin (Models 150, 250 and 255)40	†38270	Hammer Housing (Models 150, 250 and 255)	8.40	6317	Sight — Front (Metal) (Models 250, 255, 270, 275 and 290) ..	2.60
20270A	Disconnecter Pin (Models 270 and 275)40	415	Hammer Housing and Finger Lever Assembly Complete, (Model 150) Includes: Hammer Housing, Finger Lever, Hammer, Hammer Spring, Hammer Spring Support, Carrier Pin, Feed Guide Pin, Trigger Pin, Disconnecter Pin, Hammer Pin, Finger Lever Pin, Carrier Coil Spring and Plunger, Carrier Stop Pin, Feed Guide, Carrier, Safety, Disconnecter and Sear Assembly, Trigger Assembly ..	39.60	190A	Sight — Front (Models 150 and 190)	2.60
20270B	Disconnecter Pin (Models 190 and 290)40				57270	Sight Base — Rear (Model 270) ..	obsolete
21270	Extractor (Models 150, 250 and 270)	1.95				85275	Sight Base — Rear (Model 275) ..	2.35
21270A	Extractor (Models 190 and 290)	1.95				58270	Sight Base — Rear (Models 250, 255 and 290)	2.35
78255	Extractor (Models 255 and 275)	1.95				59270	Sight Base Screw — Rear40
22270	Extractor Pin (Models 150, 250, 255, 270 and 275)40				60270	Sight Elevator — Rear	obsolete
23270	Extractor Pin (Models 190 and 290)40				63270	Sight Leaf — Rear55
31270	Extractor Plunger40	38270A	Hammer Housing and Finger Lever Assembly Complete, (Model 250)	39.60	64270	Sight Spring — Rear40
25270	Feed Guide (Models 150, 190, 250, 270 and 290)	2.25				65270	Sight Windage Screw — Rear ..	.40
79255	Feed Guide (Models 255 and 275)	2.25	38275	Hammer Housing and Finger Lever Assembly Complete, (Model 255)	39.60	57270A	Sight Rear Complete (Model 270)	obsolete
13270	Feed Guide Pin40				85275A	Sight Rear Complete (Model 275)	obsolete
26270	Finger Lever (Models 250 and 255)	8.20	39270	Hammer Pin40	58270A	Sight Rear Complete (Models 250, 255 and 290)	obsolete
315	Finger Lever (Model 150)	8.20	40270	Hammer Spring95	32F	Sight — Rear (For Guns with Rear Sight Slot 2½" Forward of Receiver)	2.75
27270	Finger Lever Arm (Models 150, 250 and 255)	2.55	41270	Hammer Spring Support (2 Required)40	326	Sight — Rear (For Guns with Rear Sight Slot 3¼" Forward of Receiver)	2.75
28270	Finger Lever Latch (Models 150, 250 and 255)	2.60	†42270	Locking Plate (Models 150, 250, 255, 270 and 275)	3.20	3C	Sight — Rear, Elevator (Models 250, 255, 270, 275 & 290)	1.35
29270	Finger Lever Latch Pin (Models 150, 250 and 255)40	43270	Magazine Tube — Outside (for Rifles with Plastic Front Sight)	6.25	5C	Sight — Rear, Elevator (Models 150 and 190)	1.35
29270A	Finger Lever Pin (Models 150, 250 and 255)40	81255	Magazine Tube—Outside	6.25	66270	Slide Arm (Models 270 and 275) ..	2.75
30270	Firing Pin (Models 150, 250 and 270)	2.35	62270	Magazine Tube Retaining Pin, Outside40	35270B	Slide Arm Nut (Models 270 and 275)40
30270A	Firing Pin (Models 190 and 290) ..	2.35	44270	Magazine Tube—Inside Assembly (For Rifles with Plastic Front Sight)	8.20	9112	Slide Arm Screw (Models 270 and 275)40
80255	Firing Pin (Models 255 and 275) ..	2.35	44270NS	Magazine Tube—Inside—Assembly (Models 150, 190, 250, 270 and 290)	8.40	13470	Stock Swivel Bow 1" (Models 150 and 190 Carbine)	2.35
31270	Firing Pin Plunger40				†67270	Trigger Assembly	3.45
32270	Firing Pin Spring (Models 150, 250, 255, 270 and 275)40	44275	Magazine Tube—Inside—Assembly (Models 255 and 275)	8.40	†68270	Trigger Guard (Models 270 and 275)	9.65
32270A	Firing Pin Spring (Models 190 and 290)40	45270	Magazine Tube Bracket40	†69270	Trigger Guard (Models 190 and 290)	9.65
33270	Firing Pin Stop Pin40	47270	Pistol Grip Cap Assembly (Models 270 and 290)	1.75	70270	Trigger Guard Complete (Model 270) Includes: Trigger Guard, Hammer, Hammer Spring, Hammer Spring Support (2), Carrier Pin, Feed Guide Pin, Trigger Pin, Disconnecter Pin, Hammer Pin, Carrier Coil Spring and Plunger, Carrier-Stop Pin, Feed Guide, Carrier, Safety, Disconnecter and Sear Assembly and Trigger Assembly	32.25
34270	Forearm — Black Plastic (Model 270)	obsolete	47270A	Pistol Grip Cap Nails (2 Required)40		Trigger Guard Complete (Model 275)	32.25
35270	Forearm — Brown Plastic (Model 270)	5.95	**48270	Receiver (Models 150 and 250) ..	29.00	70275	Trigger Guard Complete (Models 190 and 290)	32.25
35270A	Forearm — Wood, Checkered (Models 270 and 275)	11.85	**82255	Receiver (Model 255)	30.00	71270	Trigger Guard Pin, Rear40
36270	Forearm — Wood, Checkered (Models 250, 255 and 290)	10.60	**49270	Receiver (Model 270)	29.00	73270	Trigger Guard Pin, Rear40
36270A	Forearm — Wood, Not Checkered (Models 190, 250, 255 & 290)	9.10	**49270A	Receiver (Models 190 and 290) ..	29.00	74270	Trigger Pin (Models 150, 250 and 255)40
36190A	Forearm — Carbine (Models 150 and 190)	8.40	**83275	Receiver (Model 275)	30.00	13270	Trigger Pin (Models 190, 270, 275 and 290)40
86270	Forearm Screw Eye W/Bow (Models 150 & 190 Carbine) ..	1.25	50270A	Recoil Plate75	75270	Trigger Spring (Models 150, 250 and 255)95
86270A	Forearm Screw Eye Escutcheon (Models 150 & 190 Carbine) ..	.40	52270	Return Spring (Models 190 and 290)60			
			53270	Return Spring Guide (Models 190 and 290)70			
			54270	Safety (Models 150, 250 and 255)	2.30			
			49102NS	Safety (Models 190, 270, 275 and 290)	2.30			

MODELS 250, 255, 270, 275 and 290 — DELUXE RIM FIRE RIFLES

COMPONENT PARTS SAME AS STANDARD MODELS EXCEPT AS FOLLOWS:

86270	Forearm Screw Eye w/Bow (Models 250, 255 & 290)	1.25		290)	21.75		105270	Safety — Gold (Model 250 and 255)	3.60
86270A	Forearm Screw Eye Escutcheon40	96275	Forearm (Model 275 and 270)	21.75		13470	Stock Swivel Bow 1"	2.35
90270	Butt Plate	2.35	110270	Hammer Housing and Finger Lever Assembly Complete (Model 250)	42.00		†103270	Trigger Assembly — Gold	4.55
91270	Butt Stock, Monte Carlo (Models 250 & 255)	48.35	111270	Hammer Housing and Finger Lever Assembly Complete (Model 255)	42.00		112270	Trigger Guard Complete (Model 270)	34.65
92270	Butt Stock, Monte Carlo (Models 270 & 275)	48.35	104270	Safety — Gold (Model 270, 275 and 290)	3.60		113270	Trigger Guard Complete (Model 275)	34.65
93270	Butt Stock, Monte Carlo (Model 290)	48.35					114270	Trigger Guard Complete (Model 290)	34.65
94270	Forearm (Models 250, 255 &								

Refinishing Price on Application

Service Charge \$7.90 Net

TAKE-DOWN MANUAL

\$2.25 NET

The service charge is made to defray expense of unpacking, incoming and final inspection, proof testing, function firing and repacking for shipment.

**Sold for factory installation only — return complete firearm.

*Sold only to gunsmiths who have executed an agreement with us — otherwise for factory installation only.

†Not sold to consumers. Installation must be made by a gunsmith. Orders from dealers and distributors will be accepted on the understanding that the parts will be fitted by a gunsmith.

*Requires fitting and shaping to the contour of the stock.



WINCHESTER
RIFLES AND SHOTGUNS

POSSIBLE SOURCES FOR OBSOLETE PARTS

Name	Phone	Models
Walker Arms Company 499 County Road 820 Selma, AL 36701	834-872-6231	150-190-250-270-290-1490
Simmons Gun Specialties 700 Rogers Road Olathe, KS 66061	913-782-3131	37-42-97
Gun Parts Inc. 201 Broadway West Hurley, NY 12491	845-679-2417	M/12 (16-20-28 Ga.)-Pre-64 Model 70 Pre-64 Model 94-1886-06-07-24-50-52C 52D-59-62-63-64-69-71-72-73-74-75-90 92-97
Buckingham's Guns 501 Eaton-Brazil Road Trenton, TN 38382	901-559-4169	73-76-85-86-1892 1894-1895-1890-06
Gary Thiry Parts Dist. 3669 "J" Street Sacramento, CA 95816	916-451-6536	06-50-59-61-62-62A-63 67-69-69A-72-72A-74 75-77-90-94 (Old)
Bob's Gun Shop P.O. Box 200 Royal, AR 71968	501-623-6785	Magazines for 61-62-72-63-72A-74-77
Pennsylvania Gun Parts 701 Mud Run Road York Springs, PA 17372	717-259-8010	37-37A-61-63-67-67A-69A-72-72A-74 75-77-90-06-62-97-62A-121-131-141-50 59-310-320-88-100-12-42-320-88-100 12-42- Pre '64-70 extractors Pre-64 Model 94
Nu-Line Guns 1053 Caulks Hill Road Harvester, MO 63303	636-441-4500	Super X-12-24-37-37A-370-42-50-59 97-61-62-1890-1906-150-190-250 270-290-73-92-94-23-101-96 Sears M/400-1400MK2/LH
Bolsa Gunsmithing 7404 Bolsa Avenue Westminster, CA 92683	714-894-9100	12-23-101-96-pre 64 M/94
Frederick Wallace 5833 Double Tree Ranch RD Paradise Valley, AZ 85253	602-483-2564 SESPHD@aol.com	1885 Hi-Wall and Low-Wall



WINCHESTER Licensee
Rifles & Shotguns

U.S. Repeating Arms Company, Inc.

275 Winchester Avenue • Morgan, Utah 84050-9333
(801) 876-3440 • Fax (801) 876-3737

Thank you for your recent correspondence requesting manuals, parts' lists and/or historical information on your Winchester firearm.

Unfortunately, your particular firearm is on the list of guns we no longer repair or service (partial listing enclosed). The attached resource sheet "Possible Sources for Obsolete Parts" may be of some help to you.

If you have requested historical information, we are including the information we have on hand, if any. However, we do not have detailed records here at our Utah office to research your firearm.

There are two additional sources that may be of help to you:

- 1) The Winchester Museum in the Buffalo Bill Historical Center. This museum has most of the Winchester records up to 1907. (As with most research firms, fees are charged for letters to insure continual operation.) Please indicate the model and the serial number of your firearm.

Buffalo Bill Historical Center
720 Sheridan Avenue
Cody, Wyoming 82414
(307) 578-4031

- 2) Pat Madis of the Winchester Collectors' Association:

Winchester Collectors' Association
Pat Madis
Post Office Box 230
Brownsboro, Texas 75756
(903) 852-4027

- 3) If you are looking for assembly/disassembly manuals, Brownells may be able to help supply you with these. There will be a fee for their manuals.

Brownells, Inc.
200 South Front Street
Montezuma, Iowa 50171-1000
(515) 623-5401

Thank you for your inquiry. If we can be of further assistance on other matters, please contact us.

U.S. REPEATING ARMS COMPANY CUSTOMER SERVICE

WINCHESTER POSSIBLE SOURCES FOR OBSOLETE PARTS

<u>NAME</u>	<u>PHONE</u>	<u>MODELS</u>
Jack First, Inc. 1201 Turbine Drive Rapid City, SD 57703	(605)343-8481	All Current models 81 Different Obsolete models
Simmons Gun Repair & Sales Inc. 700 S. Rogers Road Olathe, KS 66062	(913) 782-3131	Few M-70 stocks and limited supply of internal parts
Gun Parts Corporation 226 Williams Lane West Hurley, NY 12491	(845) 679-2417 www.e-gunparts.com	12 (16, 20, 28 ga) Pre-64 Model 70 and Model 94, 1886-06-07-24-50 52C-52D-59-62-63-64-69-71-71-73-74-75-90-92-97
Buckingham's Antique Winchester's 501 Eaton Brazil Road Trenton, TN 38382	(731) 559-4169	1866-1873-1876-1885-1886-1887-1890-1892-1894- 1895-1897-01-06-37-67 Several parts for other Winchester firearms including barrels, stocks Forearms, sights, etc.
Gary Thiry Parts Distributor 2633 El Camino Ave. Sacramento, CA 95816	(916)488-9188	Super X1-12-25-37-37A-50-59-61-62-62A-63-64-69 69A-72-72A-77-88-90-94 (Pre 64)-100-150-190-250- 255
Bob's Gun Shop P.O. Box 200 Royal, AR 71968	(501) 767-1970 www.gun-parts.com	1885-1886-1890-1892-1895-1897-03-06-07-12-37-55- 61-62-63-64-67-69-72-74-88-94-100-150-190-250-255 270-275-290-1300-1400-1500-Super X *Firing pins for over 30 models *Magazines for over 37 models *Stocks and Forends including crescent butt plate models
Pennsylvania Gun Parts 1701 Mud Run Road York Springs, PA 17372	(724) 547-3257	03-06-07-12-25-37-37A-42-50-55-59-61-62-62A-63- 64-65-67-67A-69A-70-72A-74-75-77-85-86-88-90-92 97-100-121-131-141-150-190-250-255-270-275-290- 320-370-490-840- Pre 64 Model 70, Pre 64 Model 94
Nu-Line Guns 8150 CR 4055 Rhineland, MO 65069	(573) 676-5500 Fax# (573) 676-3400	12-21-23-24-25-37-37A-42-50-59-88-Pre & Post 94- 9422-96-97-100-101-670-670A-400-120 thru 1500- 150 thru 290-370-840-Super X1
Western Gun Parts 18124 - 107 th Avenue Edmonton, Alberta, Canada T5S 1E6	(780) 489-5711	23-101-63-Abolt Shotgun-Pre 93 BAR, 45ACP (Sig Sauer pistol)
Midwest Gun Works 1101 Mason Circle Dr. S. Pevely, MO 63070	(636) 475-7300	23-101-1400 (Parts and Service)
Bolsa Gunsmithing 7404 Bolsa Avenue Westminster, California 92683	(714) 894-9100	Service only 23-101



YOU ARE RESPONSIBLE FOR FIREARMS SAFETY

⚠WARNING

FAILURE TO HEED ANY OF THE FOLLOWING WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

As a gun owner, you accept a set of demanding responsibilities. How seriously you take these responsibilities can be the difference between life and death.

There is no excuse for careless or abusive handling of any firearm. At all times handle this firearm and all other firearms with intense respect for their power and potential danger.

Please read and understand all of the cautions, warnings, notices, proper handling procedures and instructions outlined in this, and your firearm's owner's manual before using your firearm.

- 1 ALWAYS KEEP THE MUZZLE OF YOUR FIREARM POINTED IN A SAFE DIRECTION EVEN THOUGH YOU ARE CERTAIN IT IS UNLOADED.
Never point any firearm at anything you do not intend to shoot. Be extremely alert and aware of all persons and property within the range of your ammunition.
- 2 NEVER RELY TOTALLY ON YOUR FIREARM'S MECHANICAL "SAFETY" DEVICE. LIKE ANY MECHANICAL DEVICE, A "SAFETY" CAN SOMETIMES FAIL; IT CAN BE JARRED OR INADVERTENTLY MANIPULATED INTO AN UNSAFE CONDITION.

The word "safety" describes a firearm's trigger block mechanism, sear block mechanism, hammer block mechanism or firing pin block mechanism. Mechanical "safeties" are designed to place your firearm in a safer status, and no guarantee can be made that the firearm will not fire even if the "safety" is in the on safe position. Mechanical "safeties" merely aid safe gun handling and are no excuse for pointing your firearm's muzzle in an unsafe direction. See your owner's manual for information specific to this firearm.

Remember, safe gun handling does not stop with your firearm's mechanical "safety" devices, it starts there. Always treat this firearm with the respect due a loaded, ready-to-fire firearm.

Some firearms do not have a mechanical safety. Many target firearms, lever-action firearms and pistols do not have manual "safety" mechanisms. Therefore, it is critical to read and understand the owner's manual for every firearm which explains the safe operation of the firearm.

While it is a good idea to "test" your firearm's mechanical "safety" periodically for proper function, never test the "safety" while your firearm is loaded or pointed in an unsafe direction.

- 3 **WHENEVER YOU HANDLE ANY FIREARM, OR HAND IT TO SOMEONE, ALWAYS OPEN THE ACTION IMMEDIATELY AND VISUALLY CHECK THE FIREARM'S CHAMBER TO MAKE CERTAIN THAT THE FIREARM IS COMPLETELY UNLOADED.**

Make certain the firearm does not inadvertently contain any ammunition. Remember, merely removing the magazine does not mean the chamber is unloaded. Always keep the chamber empty and the "safety" in the on safe position unless shooting is imminent.

- 4 **ALWAYS WEAR EAR AND EYE PROTECTION WHEN SHOOTING.**
Unprotected, repeated exposure to gunfire can cause hearing damage. Wear hearing protection (shooting ear plugs or muffs) to guard against such damage.

Wear shooting glasses to protect your eyes from flying particles. Allow proper distance (eye relief) between a scope and your eye when firing a scoped pistol, rifle or shotgun. Do not use unorthodox shooting methods that could cause the rearward travel of the slide or bolt of a firearm to contact your eyes, face or hands. Always keep a safe distance between the muzzle of your firearm and any persons nearby, as muzzle blast, debris and ejecting shells could inflict serious injury.

Always wear eye protection when disassembling and cleaning any firearm to prevent the possibility of springs, spring-tensioned parts, solvents or other agents from contacting your eyes.

- 5 **KEEP ALL FIREARMS UNLOADED DURING TRANSPORT, EVEN WHEN STORED IN A HOLSTER, GUN CASE, SCABBARD OR OTHER CONTAINER.**

- 6 **DROPPING OR JARRING A LOADED FIREARM CAN CAUSE ACCIDENTAL DISCHARGE.**

This can occur even with the "safety" in the on safe position. Be extremely careful while hunting or during any shooting activity to avoid dropping any firearm.

- 7 **HUNTING FROM ELEVATED SURFACES SUCH AS TREESTANDS IS DANGEROUS.**

Doing so may increase the risk of mishandling a firearm. The following rules should always be observed by you and those you hunt with. Always make certain that the stand being used is safe and stable. Always make certain that your firearm is unloaded when it is being taken up and down from the stand. Always make certain that your firearm is not dropped from the stand, or dropped while it is being taken up or down from the stand. Remember, a loaded firearm may discharge when dropped, even with the "safety" in the on safe position.

- 8 **STORE YOUR FIREARM AND AMMUNITION SEPARATELY, WELL BEYOND THE REACH OF CHILDREN.**

Take prudent safeguards to ensure your firearm does not become available to untrained, inexperienced or unwelcome hands. Store all firearms in secure, locked cases or a gun safe. Keep your firearm unloaded when not in use.

- 9 **BEWARE OF BARREL OBSTRUCTIONS.**

Mud, snow and an infinite variety of other objects may inadvertently lodge in a barrel bore. It only takes a small obstruction to cause dangerously increased pressures that can damage your firearm and cause serious injury to yourself and others.

BEFORE CHECKING FOR A BARREL OBSTRUCTION, BE CERTAIN YOUR FIREARM IS COMPLETELY UNLOADED, THERE IS NO LIVE AMMUNITION IN THE CHAMBER AND THE "SAFETY" IS IN THE ON SAFE POSITION.

After assuring yourself that the firearm is completely unloaded, open the breech or action and look through the barrel to be sure it is clear of obstructions. If an obstruction is seen, no matter how small it may be, clean the bore with a cleaning rod and patch as described in your owner's manual.

- 10 BE ALERT TO THE SIGNS OF AMMUNITION MALFUNCTION. IF YOU DETECT AN OFF SOUND OR LIGHT RECOIL WHEN A CARTRIDGE OR SHELL IS FIRED, DO NOT LOAD ANOTHER CARTRIDGE OR SHELL INTO THE CHAMBER.

If your firearm fails to fire, keep the muzzle pointed in a safe direction for a minimum of 30 seconds. Rotate the ejection area of the firearm away from you, carefully open the action and remove the cartridge or shell from the chamber. If the primer is indented, the defective cartridge should be disposed of in a way that cannot cause harm. If the primer is not indented, your firearm should be examined by a qualified gunsmith and the cause of the malfunction corrected before further use. Glance down the barrel to make sure that no obstructions remain in the barrel. Completely clear the barrel before loading and firing again. Failure to follow these instructions can cause extensive damage to your firearm and possible serious injury to yourself and others.

- 11 NEVER INSERT AMMUNITION OF THE INCORRECT CALIBER OR GAUGE INTO ANY FIREARM.

The caliber or gauge of your firearm is marked on the barrel. Store ammunition of different calibers and gauges in completely separate and well-marked containers. Never store mixed caliber or gauge ammunition in a common container or in your pockets. See your firearm's owner's manual for more information on the correct ammunition for your firearm.

- 12 EXAMINE ALL AMMUNITION YOU PUT IN YOUR FIREARM.

We assume no responsibility for the use of unsafe or improper firearm and ammunition combinations or damage or injury caused by damaged ammunition. It is your responsibility to read and heed all warnings in your owner's manual and on ammunition boxes. See your firearm's owner's manual for more information on the correct ammunition for your firearm.

- 13 USE ONLY SAAMI APPROVED AMMUNITION.

The barrel and action of this firearm have been made with substantial safety margins beyond the pressures developed by established American commercial loads. Nevertheless, we can assume no liability for incidents which occur through the use of shells of nonstandard dimensions or which develop pressures in excess of commercially available ammunition which has been loaded in accordance with standards established by the Sporting Arms and Ammunition Manufacturers' Institute (SAAMI).

- 14 MAKE SURE OF ADEQUATE VENTILATION IN THE AREA THAT YOU DISCHARGE A FIREARM. LEAD EXPOSURE CAN OCCUR FROM DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS OR HANDLING AMMUNITION.

Lead is a substance that has been known to cause birth defects, reproductive harm and other serious injury. Wash hands thoroughly after exposure to ammunition or after cleaning a firearm.

- 15 DO NOT SNAP THE FIRING PIN ON AN EMPTY CHAMBER, THE CHAMBER MAY NOT BE EMPTY!

Treat every firearm with the respect due a loaded firearm, even though you are certain the firearm is unloaded.

- 16 KEEP YOUR FINGERS AWAY FROM THE TRIGGER WHILE LOADING AND UNLOADING UNTIL SHOOTING IS IMMINENT.

17 BE SURE OF YOUR TARGET AND BACKSTOP, PARTICULARLY DURING LOW LIGHT PERIODS.

Know the range of your ammunition. Never shoot at water or hard objects.

18 ALWAYS UNLOAD YOUR FIREARM'S CHAMBER BEFORE CROSSING A FENCE, CLIMBING A TREE, JUMPING A DITCH OR NEGOTIATING OTHER OBSTACLES.

Never place your firearm on or against a fence, tree, car or other similar object.

19 BE DEFENSIVE AND ON GUARD AGAINST UNSAFE GUN HANDLING AROUND YOU AND OTHERS.

Don't be timid when it comes to firearm safety. If you observe other shooters violating any of these safety precautions, politely suggest safer handling practices.

20 BE CERTAIN YOUR FIREARM IS UNLOADED BEFORE CLEANING.

Because so many firearm accidents occur when a firearm is being cleaned, special and extreme care should be taken to be sure your firearm is unloaded before disassembly, cleaning and reassembly. Keep ammunition away from the cleaning location. Never test the mechanical function of any firearm with live ammunition.

21 TEACH AND SUPERVISE FIREARMS SAFETY TO ALL MEMBERS OF YOUR FAMILY, ESPECIALLY TO CHILDREN AND NON-SHOOTERS.

Closely supervise newcomers to the shooting sports. Encourage enrollment in hunting and shooting safety courses.

22 NEVER DRINK ALCOHOLIC BEVERAGES OR TAKE ANY TYPE OF DRUGS BEFORE OR DURING SHOOTING.

Your vision, motor skills and judgment could be dangerously impaired, making your gun handling unsafe to you and to others.

23 READ AND HEED THESE WARNINGS, THE WARNINGS IN YOUR OWNER'S MANUALS, ON AMMUNITION BOXES AND WITH ALL ACCESSORIES THAT YOU INSTALL ON YOUR FIREARM.

It is your responsibility to secure the most up-to-date information on the safe handling procedures of your firearm. We assume no liability for incidents which occur when unsafe or improper firearm accessories or ammunition combinations are used.

24 PRACTICE PERIODIC MAINTENANCE, AVOID UNAUTHORIZED SERVICING.

Your firearm is a mechanical device which will not last forever, and as such, is subject to wear and requires periodic inspection, adjustment and service. Browning and Winchester firearms should be serviced by a Recommended Service Facility or by our Service Facility in Arnold, Missouri. We assume no responsibility for injuries suffered or caused by unauthorized servicing, alterations or modifications of Browning or Winchester firearms.

25 WE RESERVE THE RIGHT TO REFUSE SERVICE ON FIREARMS THAT HAVE BEEN ALTERED, ADDED TO OR SUBSTANTIALLY CHANGED.

Removal of metal from the barrel, or modifications of the firing mechanism and/or operating parts, may lead to a refusal of service on such firearms. We will charge you for parts and labor to return the firearm to original specifications.

DO NOT, UNDER ANY CIRCUMSTANCES, ALTER THE TRIGGER, SAFETY OR OTHER PARTS OF THE FIRING MECHANISM OF THIS OR ANY OTHER FIREARM. FAILURE TO OBEY THIS WARNING MAY RESULT IN INJURY OR DEATH TO YOURSELF OR OTHERS.

BE CAREFUL!