

BROWNELLS SHOTGUN BARREL POLISHING FLEX HONE®



Puts Finish Polish On Shotgun Bores That Is Truly Outstanding

Hundreds of abrasive "balls" mounted on a flexible shaft - the fastest, easiest way we've come across to clean and polish older barrels or put a mirror polish in new ones. For used barrels, the Medium-Coarse hone, followed by the Fine, removes rough and tight spots and brings the bore to a bright finish that you can see and feel... just run a patch through it before and after; the difference is amazing! We found too, that we could feel tight spots during honing and spend extra time on them until they were evened out. On new barrels, the Fine hone by itself will bring the factory finish up to a beautiful, mirror-bright finish that's a real customer pleaser. Easy to use: chuck in a variable speed electric drill; wet the hone with Flex Hone® oil; start the drill and insert the hone into the barrel from the breech end (if possible). As it cuts, a slurry of abrasive and oil develops to help speed the cutting action. Flex Hone® available in sets and individual hones for 10, 12, 16 and 20 gauge barrels as well as .410 bore. Also, special-sized hones for 10, 12, 16, 20 gauge chambers and .410 bore. Instructions walk you through the steps for a perfect job. (You MUST use Flex Hone® oil - all other oils will destroy the abrasive "balls" and void our guarantee!) **750 RPM MAX.** Avoid excess pressure. **USA**
SPECS: Flex Hone® for Barrels; 10, 12, 16, 20 ga., .410 bore. 33" (83.8cm) long in Med.-Coarse grit (red tip) or Fine grit (light blue tip). Flex Hone® for Chambers; 10, 12, 16, 20 ga., .410 bore 12" (6.5cm) long, fine grit (light blue only). Set includes Med.-Coarse & Fine barrel hones, Chamber hone & 1 qt. Flex Hone® oil, for 1 ga.

STOCK #	SIZE	GRIT	PRICE
#080-607-210	10 ga	Fine	1B57D65 \$ 62.08
#080-606-110	10 ga	Medium	8K45F33 \$ 48.82
#080-608-510	10 ga	Chamber	8K41F56 \$ 44.76
#080-607-212	12 ga	Fine	8K59H63 \$ 64.22
#080-606-112	12 ga	Medium	8K35L55 \$ 39.50
#080-608-512	12 ga	Chamber	8K39M47 \$ 46.04
#080-605-012	12 ga	Set	8K168M00 \$ 180.92
#080-607-216	16 ga	Fine	8K55G36 \$ 64.58
#080-606-116	16 ga	Medium	1B39L64 \$ 46.24
#080-608-516	16 ga	Chamber	8K41L01 \$ 44.12
#080-605-016	16 ga	Set	8K155E16 \$ 181.02
#080-607-220	20 ga	Fine	8K52G46 \$ 61.20
#080-606-120	20 ga	Medium	8K38B80 \$ 45.26
#080-608-520	20 ga	Chamber	8K36C95 \$ 43.10
#080-605-020	20 ga	Set	8K141117 \$ 161.99
#080-607-241	.410 bore	Fine	8K45M73 \$ 50.64
#080-606-141	.410 bore	Medium	8K37C99 \$ 44.32
#080-608-541	.410 bore	Chamber	8K35P94 \$ 41.92
#080-605-041	.410 bore	Set	8K151A27 \$ 163.99

#076-200-156 Flex Hone® Inst. please request, 4D00HVS..... \$.00

FLEX HONE OIL - Specially formulated for use with Flex Hones. Contains both honing and lapping oils in a petroleum base that will not harm aluminum, brass or steel. (Use of other oils destroys abrasive ball and voids guarantee.)

#080-609-008 1/2 Pint Flex Hone Oil, 1B12D04..... \$ 13.44
 #080-609-000 Quart Flex Hone Oil, 1B19P29..... 21.99

INDIVIDUAL TOOLS ARE AVAILABLE AT BROWNELLS.COM

BROWNELLS

TOOL KIT FOR BERETTA 92



Every Tool That's Required For Making Complete Repairs In Both The Shop & Field

• The Right Tools For Entire 92 Series – Military & Civilian

Superb collection of professional quality tools that makes rebuilding and repair of the 92 Series easier and more cost efficient. Designed for the police armorer and professional gunsmith, these high-quality tools will perform the tasks required, time and again, without failure. Because of the rugged dependability and simplicity of the Beretta 92 design only a very few specifically-designed tools are needed to keep these great pistols shooting. Each and every tool included in this kit has been thoroughly tested, and many perform specific tasks recommended in the factory repair manual and are not available anywhere else. Following is a brief description of each tool contained in the Kit and the function it performs. And remember, when you buy the entire kit, you save both time and money. **USA**

#080-920-000 Beretta 92 Series Tool Kit, Complete w/Tool Box, 8K224E99..... \$ 229.76
 #080-920-110 Beretta Flat Storage Box, 8K13P31... 14.99

① **BERETTA GRIP BUSHING STAKER** - Securely stakes grip bushing without frame damage. Matches factory stake.

#080-920-101 Beretta Grip Bushing Staker, 8K27E96... \$ 36.99

#080-920-010 Replacement Bushing Staker Head, only, 8K27B34..... 29.99

② **4 OZ. BALLPEEN HAMMER** - Correct size and weight for driving pins, brass drift punch, etc.

#956-000-002 4 oz. Ballpeen Hammer, 9D26D23..... \$ 34.99

③ **BERETTA BUSHING DRIVER BIT** - Fits our MAGNA-TIP® handles to fully support the Beretta Stock Bushing.

#080-920-100 Beretta Bushing Driver Bit, 8K9P99..... \$ 9.99

④ **CLIP-TIP LAW ENFORCEMENT HANDLE** - Short and small to keep hands close to the work. Clip-Tip shank minimizes bit wobble.

#080-088-001 Clip-Tip Law Enforcement Handle, 8K10K21..... \$ 15.99

⑤ **#300-5 MAGNA-TIP@ BIT** - Fits the Beretta grip screw.

#080-300-540 #300-5 Bit, 8K3A34..... \$ 3.99

⑥ **90° SCRIBE** - Very handy for reaching down inside frame recesses to help maneuver smaller parts and springs.

#345-080-090 90° Scribe, 8K6C99..... \$ 6.99

⑦ **BERETTA PIN PUNCHES** - Sized to fit the metric roll pins on the Beretta 92 Series pistols. Set includes four punches.

#080-092-114 3mm Pin Punch, 8K13M99..... \$ 15.99

#080-092-074 2mm Pin Punch, 8K13P99..... 15.99

#080-092-055 1.5mm Pin Punch, 8K12M99..... 15.99

LYMAN PISTOL PUNCH SET



Most Common Sizes Used On Pistol Projects

Five, precision-machined gunsmith punches equip you to handle a wide variety of any pistol disassembly and reassembly jobs. Nontapered, with a flat tip for removing solid pins—excellent for drifting sight pins in and out. Kit includes four, steel punches through-hardened for maximum strength and a non-marring brass drift punch for jobs where the gun's finish must be protected. Knurled handles ensure a firm grip to prevent slippage and protect your gun's finish from scratches and scuffs. **USA**
SPECS: Pin punches - 4140 chrome-moly steel. 1/16", 3/32", 1/8", 5/32" diameters. 3 1/2" to 4 1/2" OAL. Drift punch - Brass. 3 1/4" (8.3cm) long x 7/16" (4.8cm) diameter.

#539-000-019 Pistol Punch Set, 5K16L99..... \$ 18.99



BROWNELLS UNIVERSAL PISTOL ARMORER'S BLOCK

Solid Working Surface For A Variety Of Pistols



We designed this block especially for handgun work, so it's just the right size to give you a solid, stable working surface for almost any pistol and revolver. Special cutouts fit the slides of today's most popular semi-auto, including the Colt 1911 and clones, S&W® M&P®, Glock®, and Springfield XD. Opposite side has deep "V" notches for holding barrels, plus different-sized holes and cutouts to aid you in driving out pins and other small parts, including dedicated holes/cutouts for striker disassembly on Glock/M&P, M&P extractor pin removal, and for removal of 1911 hammer strut, barrel link pin, ejector pin, magazine catch, and grip bushing. All that - in one tool! Made of tough, scrape-resistant, non-marring PVC that can be drilled or modified to meet your specific needs. So handy, you'll want several - one for the bench, another for the field tool kit, range bag, etc. **USA**
SPECS: Machined PVC, black. 4" (10cm) dia. 1 1/2" (3.8cm) high.

#080-001-261 Universal Pistol Armorer's Block, 8K36H35..... \$ 39.99

#080-092-059 1.5mm Starting Punch, 8K13K00..... 15.99

#080-092-000 Beretta Punch Set, 8K43P99..... 50.99

⑧ **1/4" BRASS DRIFT PUNCH** - A harder-than-nylon but softer-than-steel punch for drifting fixed sights without damage.

#080-920-102 Brass Drift Punch, 8K4C55..... \$ 4.99

⑨ **BERETTA MAGAZINE LIP GAUGE** - Gives a clear check of minimum/maximum magazine lip width for correct feeding.

#080-920-103 Magazine Lip Gauge, 8K34F99..... \$ 39.99

⑩ **SERIES II INDIA STONE** - Great for smoothing the Beretta's sear and hammer engagement surfaces.

#080-815-000 Series II India Stone, 8K18P99..... \$ 20.99

⑪ **TRIGGER RETURN SPRING TOOL** - Installs trigger return spring. Keeps hands close to the work.

#080-000-288 Trgr Return Sprg Tool, 8K10M49..... \$ 12.99

⑫ **SERIES II HARD ARKANSAS STONE** - Ultra-fine-grit stones for smoothing the Beretta's sear and hammer engagement surfaces.

#080-815-001 Series II Hard Arkansas Stone, 8K67I89... \$ 79.99

BROWNELLS

MAGNA-TIP® MILLET REAR SIGHT BIT

Fits Perfectly; Won't Blemish The Sight



Cross-slotted tip fits the elevation and windage screws on Millet pistol sights. Help eliminate gouging and marring of the screws. **USA**
SPECS: 1 1/2" (3.8cm) long.

#080-147-000 Millet Rear Sight Bit, 8K4C57..... \$ 4.99



APEX TACTICAL FN 509/FNS-C DISASSEMBLY FIXTURE



An Essential Tool for Working on an FN Pistol

If you're working on an FN 509 or FNS-C, this is the likely the MOST valuable tool you could add to your workbench. The difficult part of the disassembly process for these two pistols is removing the unlocking block pin. Yes, we know, there are YouTube videos out there purporting to show you how to do it without a fixture. A lot of people have learned something the hard way: DON'T do that! Apex's inexpensive fixture securely holds the pistol frame so you can properly locate a pin punch to remove the unlocking block in one swoop. This tool makes life so much easier when working on an FN 509 or FNS Compact - and it saves you the cost of a damaged polymer frame. It more than pays for itself the first time you use it. **Some useful info:** The fixture must be used on a solid surface like a vise anvil, concrete floor, or extremely solid workbench. Your kitchen table or countertop is NOT stable enough. Does not fit the FNS, FNS Longslide, or FN-X pistols. **What you get in the box:** upper & lower jig plates, 2" alignment screw, polymer spacer, and three 1/8" fixture pins. Jig plates are made of anodized aluminum. **What you'll need to supply:** a small 6 to 10 oz. hammer, flat blade screw driver, 3/32" punch (recommend no longer than 1" of 3/32" punch tip to prevent deflection). We often say it: you need the right tools for the job, and Apex's fixture is the right tool for disassembling an FN 509. **USA**

#100-042-880 FN 509 Disassembly Fixture, 7F00MIM..... \$ 33.20

BROWNELLS

MAGAZINE TOOL for GLOCK®



Removes Base Pads Fast, Without Damage

Specialized pliers allow Glock owners to remove the base pad from factory magazines without gouging or cracking the plastic. Small crimping tips contact the magazine precisely above the locking tabs. Hardened, steel handles feature the correct geometric curvature to prevent over-compression of the magazine sidewalls. **USA**
SPECS: Steel, black finish. 6" (15.2cm) long.

#080-000-191 Magazine Tool For Glock, 8K18H39... \$ 22.99

GUARANTEED. FOREVER.®
 SINCE 1939

BROWNELLS HANDGUN FIELD MAINTENANCE PACKS

Complete, Dedicated Kits For Field Repair & Maintenance Of Tactical Pistols



These compact, model-specific field maintenance packs provide the soldier or law enforcement personnel with all the tools required to field strip, repair, and maintain tactical pistols while on the move. These are not run-of-the-mill generic tool kits, but carefully selected, high-quality field armorer tools dedicated to specific weapons. Individual pouches and compartments inside the water- and abrasion-resistant Cordura® nylon case keep tools secure and separated to help minimize noise that could jeopardize your mission. Nylon grab handles for easy carry, and quiet #9 YKK zippers with oversize pulls make it fast and easy to get tools in and out. Front panel features clear I.D. card sleeve and loop strip for name tape.

1911 AUTO FIELD PACK - Keep your 1911 Auto in peak working order while out on patrol. Every tool has a purpose, and the complete kit allows full field stripping, so pistol can be properly cleaned, repaired, and parts replaced if needed.

SPECS: Includes: #81 MAGNA-TIP® screwdriver handle w/ #120-3, #185-00, #185-1, #240-5, T15 Torx, and bushing driver bits; grip bushing staker; lug iron; bushing wrench; plunger tube crimper kit; safety detent depressor; trigger stirrup die; nylon/brass hammer; pistol bench block; (3) nylon punches; front sight staking tool; extractor removal tool; .092" and .120" dia. brass push punches; mainspring housing pin pusher; 12"x24" bench/field gun mat. 5 lb. 2 oz. (2.32 kg) wt.

#080-000-456 Brownells 1911 Auto Field Pack, 8K323A98 \$ 366.21

BERETTA 92/M9 FIELD PACK - All the tools you need for complete field stripping of your Beretta service pistol for maintenance, cleaning, and parts replacement. Includes roll pin punches, grip bushing driver bit, grip bushing staker, trigger return spring tool, and magazine lip gauge all specific to the 92/M9—plus, India and Arkansas stones for smoothing hammer and sear engagement surfaces.

SPECS: Includes: MAGNA-TIP® Law Enforcement clip tip screwdriver handle w/#300-5 slotted bit & #240-2 bushing driver bit; 4 oz. ball peen hammer; magazine lip gauge; grip bushing staker; flat & concave magazine lip forming pliers; straight/90 degree scribe; trigger return spring tool; (4) roll pin punches; 1/4" brass drift punch; India stone; and hard Arkansas stone. Approx. 5 lb. (2.3 kg) wt.

#080-000-469 Beretta 92/M9 Field Pack, 8K304L15 \$ 332.22

GLOCK® FIELD PACK - Maintains the Brownells Field Pack go-anywhere philosophy, while including a nice array of dedicated tools for keeping any Glock model in peak working order. Includes magazine tool specifically designed for easily removing Glock floorplates, rear sight mover, channel liner replacement tool, slide cover plate for installing Ghost-brand tactical triggers, and the Glock Blok vise block, plus roll pin punches, flat-tip screwdriver, front sight nut driver, .050" hex head wrench for adjustable rear sights, and an array of handy nylon cleaning brushes.

SPECS: Contents - MAGNA-TIP® screwdriver handle with #120-3 slotted bit, 1/16" hex head bit, 1/16" & 3/16" pin punch bits, and Glock sight nut bit; Glock Blok vise block; sight adjustment tool; magazine tool; channel liner tool; chain nose pliers; armorer's orange slide cover plate; .050" hex wrench; magazine brush; 9mm, .40 cal. & .45 cal. nylon bore brushes; double-ended parts cleaning brush; and 4 fl. oz. (118ml) bottle of Break-Free CLP. Case - 1000 denier Cordura nylon, O.D. green. 11 1/2" (29.2cm) long, 8 1/2" (21.6cm) high, 3" (7.6cm) thick.

#080-000-582 Field Tool Pack for Glock, 8K281F90... \$ 304.99

S&W M&P FIELD PACK - All the tools required to field strip, repair, and maintain Smith & Wesson's popular M&P semi-auto pistol. Includes the proprietary M&P rear sight removal tool, all necessary roll pin punches, an S&W fixed-blade armorer's screwdriver, cleaning brush and other tools to keep your M&P working under difficult conditions.

SPECS: Contents: M&P rear sight tool, S&W armorer's fixed blade screw-

▶ APEX TACTICAL POLYMER ARMORER'S BLOCK & TRAY



Block (Gun Not Included)

Supports Polymer-Framed Pistols For Armory Work & Disassembly

High-density polymer block supports S&W M&P and Glock polymer-framed pistols without marring and helps with armory work and disassembly. Special design relieves pressure from critical function surfaces and gives easy access to all pins. Moveable bosses quickly adjust to hold different size frames. Holes and slots accommodate thumb safety and magazine disconnect. Fixed bosses — one for .45 and the other for 9mm/40/.357 — hold striker to ease striker spring removal and installation. Special trigger bar block makes it easy to swap triggers. **Armorer's Tray** attaches to the underside of the block, elevating the work surface nearly an inch, while the interior and embedded magnet keep pins and small steel parts from rolling away. Raised edges in the center support the muzzle when taking off slide back plates. Comes with a 1/16" Allen wrench for the rear sight screw and a 1/16" roll pin punch that seats into coil roll pins in M&P frames and drives the pins far enough to be out of the way but not ejected. Storage slots in the tray for punch and wrench.

SPECS: Polymer, red. **Block** - 7" (17.7cm) long, 4" (10cm) wide, 1 1/2" (3.8cm) high. **Tray** - 7" long, 4" wide, .9" (2.3cm) high.

#100-011-660 Polymer Armorer's Block, 7F24D00..... \$ 28.45

#100-014-075 Polymer Armorer's Tray, 7F19D99 23.70

▶ BROWNELLS DISASSEMBLY TOOL for GLOCK®



At Last! A Proper Tool for Field Stripping Your Glock

This tool makes taking apart any Glock® pistol a piece of cake! No more struggling with small, cheap punches that are just barely large enough to get the job done (with a few four-letter words uttered by the user along the way!). Our tool has a comfortable, easy-to-grasp handle - a real, Magna-Tip® screwdriver-style handle - that fits even the largest paws! Deep flutes on this shock-proof, 2 1/4" long polymer handle provide a secure, non-slip gripping surface. You maintain better control of the tool, reducing the risk of slipping and damaging your pistol's slide finish or polymer frame. The pin is the correct 3/16" diameter for Glock work and is made from the same hardened steel as our gunsmith pin punches, so it won't wear, peen, or (heaven forbid!) break while you're removing the locking block pin, trigger housing pin, trigger pin, and the magazine floorplate.

#080-001-365 Glock Disassembly Tool, 8K6N79..... \$ 8.99

driver, 1/16" Allen head driver, nylon/brass hammer, blue pistol bench block, cleaning brush, #3 (1/16") & #4 (1/8") steel roll pin punches, and 1/16" steel starter punch, plus .092", .078" and .470" diameter steel cup tip punches and nylon case. Approx. 3 lb. 3 oz. (1.4 kg) wt.

#080-000-039 S&W M&P Field Pack, 8K218J70... \$ 247.99

FIELD PACK CASE - The same, heavy-duty, Cordura field case included with our Weapons Field Maintenance Packs. Made available separately for your additional tactical gear and accessories.

SPECS: Denier Cordura nylon, O.D. green. 12" (30.5cm) long, 10 1/2" (26.7cm) high, 3 1/2" (8.9cm) thick.

#080-000-459 Field Pack Case, Only, 8K66I49..... \$ 75.99

ARO-TEK™ ARMORER'S TOOLS for GLOCK®

Every Tool You Need To Work On A GLOCK Pistol



Precision-made tools that will take care of most any field repair on the entire family of Glock pistols. Kit includes: 1/16" nut driver for front sight removal; .050" Allen wrench for rear sight removal, installation and adjustment; 3/16" takedown punch. Tools feature hardened shafts and aluminum handles in a vinyl pouch.

SPECS: Shaft - steel, blued. Handle - aluminum, anodized red. 3 1/4" (9.5cm) long. 1/16" Nut Driver available separately.

#066-800-200 Tool Kit, for Glock, 6F39M34..... \$ 44.99

#066-800-300 1/16" Nut Driver, 6F21Q86..... 24.99

BROWNELLS REPLACEABLE PIN PUNCH for GLOCK



Saves You From Buying All New Pin Punches

Built specifically for Glock pistols, our punch kit features a tip that is easily replaced if it ever bends or breaks. Punch is ideal for removing the locking block pin, trigger housing pin, trigger pin, and can be used to depress the magazine floorplate catch. Handle is made of fatigue-proof C.R.S. steel, with a tensile strength of over 140,000 psi, and includes a knurled-chuck to hold the tip securely in place. Replaceable tips are made of tool steel, and oil hardened to Rc 58-60, with beveled heads annealed to Rc 42-45. Kit includes one handle and one tip. Additional replacement tips are sold separately.

SPECS: Handle 3" (7.6cm) long x 1/2" (9.5mm) diameter. Pins are 2" (5.1cm) or 2 1/2" (6.3cm) long.

#080-001-121 Replaceable Pin Punch Kit-Glock, 8K8H98..... \$ 9.99

#080-001-120 Replaceable Pin Punch Pin-Glock, 8K4A99..... 5.99

B&J MACHINE COMBINATION TOOL for GLOCK®

Handy Tool Makes Glock Sight Changes Easier



Easy-to-use tool helps you remove factory front sights and install aftermarket sights. The punch is just the right size for depressing front sight center spreader; hex wrench holds and tightens the small retaining nut for the replacement sight. Non-slip knurled grip.

SPECS: Delrin® handle. Steel punch and wrench. Black. 3/16" (2.3mm) punch. 5 1/4" (13.3cm) long. Will not work for models 17L, 34, 35, 24 and 24C.

#694-301-100 Combination Sight Tool for Glock, 4F19G97..... \$ 24.99

DISASSEMBLY TOOL for GLOCK®



Makes Stripping Your Glock Fast & Easy

Original Glock factory disassembly tool lets you completely disassemble any Glock pistol. Assists in removal locking block pin, trigger housing pin, and trigger pin. Depresses magazine floorplate catch for removal of plate for cleaning or replacement of spring and follower. Hardened steel pin shaft with deeply ridged, easy-to-grasp polymer handle.

SPECS: Steel with polymer handle, black. 3 1/2" (9.5cm) O.A.L. 1 1/8" (3.5mm) shank length. .100" (2.5mm) shank diameter.

#100-005-935 Disassembly Tool, 1D6B63..... \$ 7.49

GRACE USA DISASSEMBLY TOOL for GLOCK®



Lets You Easily Disassemble Any Glock Pistol

Completely disassemble any Glock pistol with this handy punch. Large wooden handle lets you comfortably push out the locking block, trigger housing, and trigger pins. Tool is also ideal for disassembling the magazine floorplate.

#354-000-039 1/16" Punch Glock®, 4E9Q18..... \$ 14.29

TANGODOWN MAGAZINE FLOORPLATE REMOVAL TOOL for GLOCK®



Sometimes We All Need a Little Extra Leverage.... To Disassemble Mags Quickly & Easily

Sure, you can wrangle the floorplate off a Glock® magazine with a simple pin punch, but what about when you have a LOT of mags to disassemble for cleaning? Or you're swapping flat base plates and grip/capacity extenders between

carry guns and competition/range guns? Tangodown's tool provides just the right leverage to compress the pin and get that plate off pronto - no slipping, fumbling, losing the plate when the mag spring decompresses, or scratching the mag because the pin punch slipped. Work the tool with one hand while you slide off and capture the base plate with the other. "Wallah!" as the French say. The Tangodown tool is made of durable, reinforced injection-molded nylon polymer, and frankly, it's inexpensive enough for you to have several: one on your workbench, another in your range bag, and even one in your gun safe. Designed to work with all Glock OEM magazine floorplates, EXCEPT G42 or G43 floorplates with the finger rest.

#100-034-384 Floorplate Removal Tool for Glock®, 9B9F59..... \$ 10.62

FIX IT STICKS DISASSEMBLY PUNCH & FRONT SIGHT TOOL for GLOCK®

Fast, Easy, Painless Disassembly/ Reassembly of the Gun & Front Sight Installation



The Glock® pistol travels light, both in the number of parts that comprise it and the number of tools you need to disassemble it for basic maintenance. Actually, it requires only two tools, and the this kit contains them. Half of the kit's dynamic duo is a 1/16" pin punch for removing the ALL of the pins that hold the pistol together, including those that retain the pistol's fire control mechanism in its polymer frame. The duo's other half is a 3/16" thin-walled hex nut driver for removing the screw that anchors the Glock's front sight (or any pistol sight that has the same-size 3/16" hex nut). It's sized for a snug, non-slip fit so the screw can be removed cleanly, without rounding its points, or "burring" the flats. A magnet inside the hex driver handily retains the screw so you don't lose it. Both tools are machined from hardened steel barstock - none of this cheap front-of-the-hardware store stuff that breaks as soon as you apply a little torque! They are compatible with any Fix-It-Sticks handles AND any standard 1/4" bit driver - so, yes, they'll fit your Magna-Tip® driver handles! Or pair them up with the basic Fix-It Sticks T-handle tool (#100-018-238, sold separately). Front sight tool also sold separately.

#100-027-823 Front Sight Tool + Pin Punch Tool Kit, 2F13C84..... \$ 15.99

#100-027-822 Front Sight Tool, ONLY, 2F8I74..... 9.99

LONE WOLF DIST. ULTIMATE ARMORER'S TOOL for GLOCK®



Just One Tool For Complete Maintenance, Disassembly

Multi-function tool lets you do a complete disassembly, change sights, replace parts, even give your favorite Glock a quick brushing off. Features a 3/32" pin punch, 3/16" flat blade for connector removal, 3/16" sight nut driver and a cleanup brush. Pocket clip for handy carry. **USA**
SPECS: Brass body, stainless steel pin punch. 5" (12.7cm) O.A.L.

#100-000-774 Ultimate Armorer's Tool, 2K00HAS ... \$ 19.99

RIMFIRE GUN WORKS CHANNEL LINER TOOL for GLOCK®



Removes & Installs Liners Without Slide Damage

The same tool used at the Glock Factory to accurately remove and install the firing pin channel liner.

The disposable liner must be removed, and a new one installed, when rebluing or refinishing. Easy-to-use tool will not damage or mark the slide. Includes complete instructions, plus one channel liner. **USA**

SPECS: Steel, blue. 6" (15cm) long. Fits all models of Glock pistols.

#777-100-017 Channel Liner Tool for Glock, 7G30J82 \$ 31.99

BROWNELLS/APEX TACTICAL S&W M&P HEAVY DUTY PIN PUNCH



Specifically Designed For Removing M&P Series Roll Pins

We redesigned our original Replaceable Pin Punch to create the perfect length and size for driving roll pins on S&W M&P pistols. The handle features a removable knurled chuck to hold the bevel-headed punch pin, as well as checkering on the body to ensure a solid grip. Small center nub on the end of the punch seats into roll pins and helps prevent slipping and damaging your firearm. Punch tip is made of tool steel and hardened to Rc 54-58 for increased durability, with replacement pins available if original is bent or broken. **USA**
SPECS: Steel. Handle - 3" (7.6cm) long x 3/8" (.95cm) diameter. Pin - 1.5" (3.8cm) long x .122" (.3cm) diameter.

#080-001-103 Heavy Duty Pin Punch, 8K9H20 \$ 9.99

#080-001-101 Replacement Pin, 8K4D28 4.99



GEISSELE AUTOMATICS 9MM SUPPRESSOR ALIGNMENT GAUGE

Aligned Suppressor Misaligned Suppressor



Simple Tool That Pays for Itself Many Times Over By Protecting Your Suppressors from Damage

If you're mounting a sound suppressor on a pistol or PCC (pistol-caliber carbine) chambered in 9mm Luger (9x19mm), Geissele's Suppressor Alignment Gauge is the tool for you. It helps you line up the suppressor precisely so the bullet doesn't hit the baffles as it travels through it. **Here's how it works:** The length of a suppressor is usually much longer than the length of the barrel/muzzle device/suppressor interface geometry. A small deviation in alignment at the mounting interface means a much larger deviation of the suppressor exit hole. And the deviations from nominal can be additive, which makes the suppressor misalignment worse. Geissele's SAG has been ground 0.002" under the nominal bore diameter. The SAG's finely finished surface is straight to 0.001" over its length. The SAG is made of hardened steel that will not wear by sliding over abrasive powder residue, get burrs if it slides against misaligned baffles, or get abrasive particles embedded in its surface. There can be a wide variation in barrel bore diameters and bore straightness. Geissele found that 0.002" under nominal bore diameter is the best size of the SAG that will fit most barrels. The SAG's long 17" length ensures that it aligns properly with the bore, so there's no need for a super-tight fit for the gauge to work. **USA**

#100-040-941 9mm Suppressor Alignment Gauge, 7B00KZR \$ 75.00

REAL AVID TOOLS for GLOCK® PISTOLS



TWO Go-Anywhere Pocket Armorer's Tool Kits To Maintain Your Pistol's Perfection

Real Avid's compact, handy tools go with you anywhere you and your Glock® pistol go. So if you need to do a quick tweak on the gun or disassemble it a bit more beyond a standard field strip, you have the tool to do the job. The **4-in-1 Tool** is like a little Swiss Army knife of Glock® tools that each flip open and lock in place at the push of a button. Includes a 3mm pin punch for removing ALL the pins in the gun, so you can even remove the slide lock spring and locking block, plus a front sight 3/16" hex screw removal tool, and one for adjusting aftermarket rear sights. The even smaller, MORE compact **2-in-1 Tool** includes a 3mm punch for disassembling the gun and a 3/16" hex driver for the front sight screw. It's even got a key ring, so there's absolutely no excuse for not having it with you at ALL times. Robust, all-hardened steel construction.

#100-034-147 4-in-1 Tool for Glock®, 8C00CTR \$ 29.99

#100-040-810 2-in-1 Tool for Glock®, 8C00JLF 17.99

GTUL SLIDE REMOVAL TOOL for GLOCK®

Makes It Easy To Remove Glock Slide



Plastic tool engages Glock slide lock and provides mechanical advantage to ease slide removal. Fits all Glock models with standard and extended slide locks. Texture lines provide plenty of purchase for thumb and finger, while the bright yellow color makes this tool easy to find in your toolbox or on your bench. **USA**

SPECS: Plastic, yellow.

#100-011-518 Slide Removal Tool for Glock, 2C11K30 \$ 16.99

THE RIGHT TOOL CO. RUGER® MARK I/II/III & 22/45 ALL-IN-ONE TOOL



Makes Cleaning Your Pistol Hassle Free

Made of heavy duty delrin, this multipurpose tool makes the disassembly and reassembly of Ruger rimfire pistols quick and easy. Assists in removing the mainspring housing, bolt and recoil spring, and removing the upper receiver from the frame. When it's time for reassembly, the tool helps get the recoil spring back on the bolt, ensures the internal mechanisms are aligned before insertion of the bolt, plus it gives you the proper grip and pressure needed to get the mainspring housing pin back into the gun. When you're at the range, it can even serve as a magazine loader, pushing down the follower button to make filling those mags easier. Comes with a durable cardboard stand that provides a stable platform to hold the pistol and free up your other hand. **USA**

#100-015-789 All-In-One Tool & Stand, 4R26N99 \$ 36.99

BROWNELLS RUGER® LCP SLIDE STOP PIN REMOVAL TOOL



Eases Slide Stop Pin Removal On Popular Carry Pistol

Steel tool is specially shaped to fit beneath the pin recess of Ruger LCP slide stop for simple removal, letting you clean the gun or perform maintenance. Makes process fast and easy compared to using your fingertips. Durable plastic handle gives long service life and is specially contoured to aid grip. **USA**

SPECS: 1018 steel, black oxide finish.

#080-001-095 Brownells Ruger LCP Slide Stop Pin Tool, 8K14I53 \$ 15.99

C.B. GIORNESTO

THE GLOK BLOK for GLOCK®



Holds Pistol Securely For Easy Cleaning & Maintenance Using Both Hands

Solid, high-strength vise block holds Glock pistols securely for easy cleaning and maintenance. Keeps both hands free for detailed, precision work and helps eliminate the chance of dropping the pistol and causing damage. Slides into the mag well and locks tight using the factory latch without marring or scratching. Durable, polymer composite construction is resistant to most solvents. Fits all 9mm and .40 cal. Glock pistols. **USA**

SPECS: Polymer, black. Stem - 4/4" (10.8cm) long x 1 1/4" (3.2cm) wide.

#100-003-691 Glok Blok, 6B32A94 \$ 41.99

SIG SAUER COMBO TOOL

Handy Tool For Bench Or Field Use



Multi-use tool with large, easy-to-grasp handle performs several maintenance and repair tasks. Removes grip screws, mainspring assembly; provides controlled removal of mainspring. Installs and removes sear spring and magazine catch. Handy to have on the bench, indispensable for emergencies in the field. **USA**
SPECS: Plastic handle, steel shank. Approximately 7 1/2" (19cm) long. Four interchangeable bits. Fits 220, 225, 226, 228, 229, 230, 232, 239, 245.

#719-100-000 SIG Combo Tool, 2C40C15 \$ 45.42

PISTOLGEAR SPRINGFIELD XD/XDM EXTRACTOR REMOVAL TOOL



Makes Removing The Extractor Quick & Easy

Handy tool slides between the extractor and frame to easily lift out the extractor on your XD/XDM pistol. Tool is ideal when you need to replace a broken extractor or want to give your pistol a thorough cleaning. **USA**
SPECS: Steel.

#100-015-784 XD Extractor Removal Tool, 4G13D14 \$ 19.99

Non-Marring Brass Punches Purpose-Designed For Sight Work



These punches are specifically designed for the installation, removal, and adjustment of front and rear handgun sights. Made of brass so they will not mar the sight or the gun if you slip. Unique triangular punch faces and heavy-duty bodies make them indispensable working tools for the gunsmith. Can be re-ground to square up the flat after multiple uses. **Front Sight Punch** has a base width of approximately .280"; **Rear Sight Punch** has a base width of approximately 0.480". They are sold separately or can be purchased together in a handy **Kit**. The **Small Dovetail Sight Punch** (sold separately) has a .230" base width, making it ideal for front and rear sights on compact handguns. **USA**

SPECS: Brass. Approx. 3 1/2" OAL, with 1" punch tip.

#080-001-138 Front Sight Punch, .280", 8K10D79 \$ 11.99

#080-001-139 Rear Sight Punch, .480", 8K10F46 11.99

#080-001-164 Front/Rear Sight Punch Kit, 8K18J81 21.99

#080-001-230 Small Dovetail Sight Punch, .230", 8K8H99 9.99

GUARANTEED. FOREVER.® SINCE 1939

BROWNELLS SIGHT BASE CUTTERS

CUSTOM MADE DOVETAIL END MILLS IN BOTH PREMIUM CARBIDE AND HIGH SPEED STEEL

LOW MOUNT 1911 AUTO SIGHT BASE CUTTER

65° Shoulder x .495"



These cutters are specially designed by us and made to our specifications for cutting the sight base slot required to mount the **Wichita** and **Novak Lo-Mount** 1911 Auto sights. Use 1/4" carbide end mill to remove the bulk of the material (see drawing above) then make final dovetail cut. Final cut to lower rear of slide is done with an end mill and is not a part of the sight base cut. Made slightly undersized to compensate for variations in sight bases and milling tolerances on installation. With the popularity of custom 1911 Auto pistols, this cutter is one that you will use frequently in your custom work. **CAUTION: For use in milling machine only.**

HSS DOVETAIL SIGHT BASE CUTTER - 2" (5cm) .495" diameter cut, 1/2" (12.7mm) diameter shank, 65° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-495 **HSS Lo-Mount Sight Base Cutter,** 8K42B99 \$ 49.99

CARBIDE DOVETAIL SIGHT BASE CUTTER - Much harder and longer-lasting than HSS cutter. Use on hardened Colt factory slides. Solid carbide, 2" (5cm) long, .495" diameter cut, 1/2" (12.7mm) diameter shank, 65° shoulder.

#080-621-965 **Carbide Lo-Mount Sight Base Cutter,** 7A82E34 \$ 90.99

FRONT SIGHT DOVETAIL CUTTER

60° & 65° Shoulder x .300"



Cuts lengthwise dovetail required to install special handgun front sights from Jim Clark, Ed Brown, Bob Marvel and others. Slightly undersized to allow for precise final fitting and to compensate for any machine wear. **CAUTION: For use in milling machine only.**

HSS FRONT SIGHT DOVETAIL CUTTER - High speed steel, .300" (7.3mm) diameter cut, 3/8" (9.5mm) diameter shank, 60° or 65° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-300 **60° HSS Front Sight Dovetail Cutter,** 8K2B199 \$ 32.99

#080-621-305 **65° HSS Front Sight Dovetail Cutter,** 8K27N99 32.99

CARBIDE FRONT SIGHT DOVETAIL CUTTER - Solid carbide resists wear and easily cuts through even hardened steels. .300" (7.3mm) dia. cut, 3/8" (9.5mm) dia. shank, 60° or 65° shoulder.

#080-621-960 **60° Carbide Front Sight Dovetail Cutter,** 7A63E33 \$ 69.99

#080-621-963 **65° Carbide Front Sight Dovetail Cutter,** 7A65I28 69.99

SEMI-AUTO PISTOL SIGHT BASE CUTTER

60° & 65° Shoulder x .330"



Our special 65° shoulder Sight Base Cutter designed to cut dovetails for both standard Colt factory and mil-spec 1911 Autos, and for replacement sights like Wichita Hi-Mount, older Bo-Mar and others with a 65° shoulder. Some makers use a 60° dovetail on their rear sights and we also have a cutter to match them. For low-mount adjustable sights use the **Standard Sight Base Cutter** shown on this page. Actual cutting diameter is .330" so more than one pass will be required to install most sights. This is done on purpose to allow for factory variations in base width as well as milling tolerances. **CAUTION: For use in milling machine only.**

HSS SEMI-AUTO PISTOL SIGHT BASE CUTTER - High speed steel, 2" (5cm) long, 3/8" (9.5mm) diameter shank, 60° or 65° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-331 **60° HSS Semi-Auto Sight Base Cutter,** 8K27J99 \$ 32.99

#080-621-330 **65° HSS Semi-Auto Sight Base Cutter,** 8K27J00 31.99

CARBIDE SEMI-AUTO PISTOL SIGHT BASE CUTTER - Solid carbide cutter resists wear when cutting pistols made from hardened steel. 2" (5cm) long, 3/8" (9.5mm) diameter shank, 60° or 65° shoulder.

#080-621-066 **60° Carbide Semi-Auto Sight Base Cutter,** 7A79N04 \$ 85.99

#080-621-065 **65° Carbide Semi-Auto Sight Base Cutter,** 8K82N75 89.99

FRONT SIGHT INSERT CUTTER

60° Shoulder x .245"



We've had many requests for a small dovetail cutter that would speed up the cutting of dovetails in front sight blades when installing colored inserts. The one we've had made cuts a 1/4" wide dovetail, just right for sight inserts, and the finished product is very precise. Since the cutter is small, (it tapers to a diameter of .110"), you must make an initial cut with a 1/8" end mill (listed below). By using the end mill to remove some metal first, you'll avoid overloading the cutter and breaking it. **CAUTION: For use in milling machine only.**

HSS FRONT SIGHT INSERT CUTTER - High speed steel, 2 1/2" (5.1cm) long, 1/4" (6.3cm) diameter shank. Maximum cut depth is .100" (2.5mm) 60° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-245 **HSS Front Sight Insert Cutter,** 8K27N55 \$ 29.99

CARBIDE SIGHT INSERT CUTTER - Solid carbide 2" (5cm) long, 1/4" (6.3cm) diameter shank, 60° shoulder.

#080-621-246 **Carbide Sight Insert Cutter,** 7A66D11 \$ 71.99

HEINIE REAR SIGHT CUTTER

65° Shoulder x .370"



Cuts the .370 x 65° dovetail required when fitting Heinie rear sights. Solid carbide cuts the hardest slides with minimal wear.

#080-621-371 **Carbide Heinie Rear Sight Cutter,** 7A62N06 \$ 69.99

STANDARD SIGHT BASE CUTTER

60° Shoulder x .359"



Universal Sight Base Cutter made for sights with 60° shoulder and a 3/8" base. Cuts most standard front and rear rifle sights as well as 1911 Auto low-mount, adjustable sights like E.E.A. Super Sights, Millett and Bo-Mar-style. Cutter is slightly undersized at .359" which requires that you make two cutting passes to compensate for factory variations in sight manufacture and milling tolerances. Designed with proper relief for maximum strength and clean cutting. **CAUTION: For use in milling machine only.**

HIGH SPEED STEEL STANDARD SIGHT BASE CUTTER - 2" (5cm) long, 3/8" (9.5mm) diameter shank, 60° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-359 **HSS Standard Sight Base Cutter,** 8K28C99 \$ 32.99

CARBIDE STANDARD SIGHT BASE CUTTER - Solid carbide, 2" (5cm) long, 3/8" (9.5mm) diameter shank, 60° shoulder.

#080-621-060 **Carbide Standard Sight Base Cutter,** 8K73K91 \$ 79.99

SPECIAL FRONT SIGHT DOVETAIL CUTTERS

Unique Sizes For Wilson & Meprolight

WILSON SNAG-FREE DOVETAIL CUTTER - Cuts the .290" x 60° dovetail required to install all current models of the Wilson Snag-Free front sights. **CAUTION: For use in milling machine only.**



HIGH-SPEED STEEL WILSON DOVETAIL CUTTER - 2" (5cm) long, .375" (9.5mm) diameter shaft, 60° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-290 **Wilson Dovetail Cutter,** 8K30L07 \$ 32.99

CARBIDE WILSON DOVETAIL CUTTER - Solid carbide 2" (5cm) long, .375" (9.5mm) diameter shaft, 60° shoulder.

#080-621-291 **Carbide Wilson Dovetail Cutter,** 7A64L08 \$ 69.99

MEPROLIGHT® DOVETAIL CUTTER - Cuts the .250" x 74° dovetail required when altering ramp-style front sights to accept Meprolight's Universal front sight inserts. Cutter can be used to open up a standard ramp when installing Brownells Colored Sight Inserts. **DO NOT EXCEED 700 RPM, HIGHER SPEED WILL BREAK TEETH.**

#080-621-250 **Dovetail Cutter, .250" x 74°,** 8K27K48 ... \$ 32.99



BROWNELLS SIGHT BASE FILES

The Professional Way To Safely Widen Or Cut New Dovetails

60°- STANDARD SLOT

Specially manufactured, true parallel, 3-square file with only one side cutting - other two sides "safe". This means the file can be used to widen dovetail slots in gun barrels without danger of deepening the slot or damaging the edge not being worked on. Being a true parallel file, you have absolute control over the angle of the dovetail - impossible with other type files.

SPECS: 7" (17.8cm) long, .284" (7.2mm) wide. #1, medium, doublecut. #2, fine, single-cut.

#080-648-160 **#1 60° Sight Base File,** 8K36H14 \$ 49.99

#080-648-060 **#2 60° Sight Base File,** 8K36K14 46.99

65°- 1911 AUTO-TYPE SLOT

Designed especially for widening and final fitting after using our 65° Sight Base Cutter to cut the basic slot. Or, can open up a 60° slot to proper 65° angle if changing to a new sight design. Has true parallel cutting edges for precision filing, giving you full control over the angle of the dovetail. One cutting side only, with the other two sides "safe", so you can widen or deepen sight slots safely without fear of changing the other dimensions.

SPECS: 7" (17.8cm) long, 3/16" (4.8mm) wide. #1, medium, doublecut. #2, fine, single-cut.

#080-648-165 **#1 65° Sight Base File,** 6C35B50 \$ 35.50

#080-648-265 **#2 65° Sight Base File,** 8K34D57 39.99

(See Sight Base Cutters listed elsewhere.)

BROWNELLS

CRYO-TREATED DOVETAIL CUTTER

Longer Cutting Life; Reduces Replacement Costs



We've taken our most popular dovetail cutters and cryogenically treated them to give you a tool that will cut the toughest material and last longer, saving down-time and increasing your production. Our cryo-treated tools have been deep-treated to -320°F to change the molecular structure of the metal alloy, making them denser and removing the stresses that lead to tool fatigue. Cryo-treated tools do not look different than untreated tools, so we've added two rings near the working end to differentiate them from our regular cutters. **SPECS:** Cryo-treated, high-speed steel.

STOCK #	SIZE	PRICE
#080-000-271	60° x .245"	8K34P99 \$ 39.99
#080-000-272	74° x .250"	8K47B04 \$ 59.99
#080-000-273	60° x .290"	8K35F99 \$ 41.99
#080-000-274	60° x .300"	8K44C99 \$ 54.99
#080-000-275	65° x .330"	8K35C99 \$ 41.99
#080-000-276	60° x .330"	8K37N49 \$ 46.99
#080-000-277	60° x .359"	8K38B99 \$ 45.99
#080-000-278	65° x .490"	8K48Q54 \$ 52.99
#080-000-279	65° x .300"	8K37K99 \$ 45.99

LYMAN ACCU-SIGHT PISTOL SIGHT INSTALLATION TOOL

Tool with a slide clamped in it



A Sight Pusher That Works on ALL Semi-Auto Pistols - and Doesn't Cost an Arm & a Leg!

The AccuSight tool is designed to be versatile with a capital "V"! It is designed to help you install dovetail sights on essentially ANY semi-auto pistol you are likely to encounter. It can adjust, install or remove front or rear dovetail sights, and it has a machined pocket for 1911 slides. It has four horizontal and one vertical slide clamps, full-range height adjustment, and a 1/32" increment windage adjustment scale on the sight pusher. Comes with pusher blocks to handle sights with both straight and angled sides. And the large pusher handle provides plenty of torque to motivate even the most stubborn sights to move. Built to last, too: the tool body is machined from solid billet aluminum, with hardened steel hardware. The AccuSight Pistol Sight Tool is a must-own item for gunsmiths, competition shooters, or anyone who wants to work on pistol sights the right way.

#539-000-203 **AccuSight Sight Installation Tool,** 5K104L49 \$ 114.99

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brownells.com

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MGW SEMI-AUTO REAR SIGHT MOVER



Adjusts, Removes & Installs Sights Without Damage

Safely moves fixed sights right or left in their dovetails without deforming slide or sight. Specifically designed for use with factory and aftermarket Tritium night sights, which are too fragile for the traditional hammer-and-punch sight installation method; works equally well with iron sights. Thumbscrew securely locks the slide so it's fully supported in the rigid, machined aluminum body. Separate slots in the screw mechanism engage the sight and firmly, yet gently, concentrate screw force to loosen sights from even extremely tight dovetails. Hardened steel handle provides plenty of leverage, while self-lubricating, oil-impregnated Oilite® bronze bearings and extra-fine threads ensure smooth, precise movement. **Reminder:** these movers fit rear sights ONLY. **Glock Flat-Side** fits aftermarket rear sights with straight, non-sloped sides for standard- and large-frame Glock pistols. **Glock 42/43 Adapter** required to adjust sights of G42 and G43 pistols in either Glock Sight Mover. **USA**

- SPECS:** Aluminum body, anodized. Steel cross carriage bolt and thumbscrew, black oxide finish. Approx. 4 1/2" (12.1cm) wide x 3" (7.6cm) high x 1" (2.5cm) thick. Exact size varies from model to model.
- #584-045-092 Beretta 92 Sight Mover, 4H101A69 ... \$ 112.99
 - #584-045-017 Glock Sight Mover, 4H101169 112.99
 - #584-000-004 Glock Flat-Side Sight Mover, 4H101N69 112.99
 - #584-042-043 Glock 42/43 Adapter, 4H28B63 33.99

BROWNELLS SIGHT INSTALLATION STARTER KIT for GLOCK®

Gunsmith Tools To Work On Glock Sights – Plus A Set Of Night Sights



Handy kit has everything you need to professionally install, remove, or adjust sights on Glock pistols – including a set of Trijicon night sights for your first job. The hefty, gunsmith-grade MGW Rear Sight Mover tool works on any Glock pistol with angle-sided rear sights. The B&J Machine combination tool is one of the best we've found for working on Glock front sights. The kit's Trijicon Bright & Tough™ front/rear night sights fit any 9mm/.40 S&W Glock and give you pistol a classic 3-dot sight picture that's visible in all lighting conditions. **USA**

SPECS: MGW Rear Sight Mover – aluminum and steel construction. B&J Tool – Delrin® handle, steel punch and wrench. Sights – Steel, blued with tritium inserts. Fits Glock 17/17L/19/22/23/24/26/27/33/34/35 pistols with fixed sights.

- #080-000-935 Sight Installation Starter Kit for Glock, 8K227G99 \$ 239.99

NEED A REPLACEMENT PART?



Shop the Factory Parts section in this catalog
Schematics also available at www.brownells.com

MGW

SIGHT PRO TOOL



Main Sight Tool

One Tool Lets You Install Sights On A Variety Of Pistols

Universal sight installation tool allows you to change or adjust iron sights on a variety of pistols. Tool has two primary components: the upper carriage which includes the pusher assembly, and the lower slide support assembly. Carriage features a Delrin® pad set exactly .015" above the slide, removing any guess work about how high to set pusher assembly. Pad is adjustable for pistols which have a raised sight platform. Four slide support pads, two top clamping bolts and four side bolts ensure the slide is secure and straight. Tool comes with two interchangeable pusher blocks: a straight-sided pusher that fits most pistols and a 30° angled pusher for Glock and HK type sights. Rugged, all-machined steel construction will withstand many years of hard use. Features machined notches for vise mounting or can be used as a hand tool. Instructional DVD included. Interchangeable **Slide Shoe Clamps** are firearm specific, giving you a wide range of versatility to the pistols you work on. You must purchase the main Sight Pro Tool separately, then the shoes you need for the pistols you intend to work on. Shoes are made from low-carbon steel with a black oxide finish, and are sold separately below. **USA**

- #584-000-005 Sight Pro Tool, 4H00LCL \$ 279.99

STOCK #	FITS	PRICE
#584-000-016	Beretta 92	4H14E67 \$ 15.71
#584-000-047	Beretta APX	4H14P13 \$ 19.99
#584-000-017	Beretta Cougar/PX4	4H14E13 \$ 19.99
#584-000-036	Bersa BP Series	4H14F13 \$ 19.99
#584-000-029	Browning Hi-Power	4H14N13 \$ 19.99
#584-000-010	Colt 1911	4H13P05 \$ 15.89
#584-000-023	Colt Mustang .380	4H14N13 \$ 19.99
#584-000-026	CZ-75	4H14D13 \$ 19.99
#584-000-013	FN FNP/FNS/FNX/Forty-Nine 9mm/.40	4H14Q13 \$ 19.99
#584-000-034	FN .45 ACP Pistol	4H14B13 \$ 19.99
#584-000-007	Glock, all (except Glock 42)	4H13Q05 \$ 15.89
#584-000-020	Glock 42	4H13H05 \$ 15.89
#584-000-045	Grand Power P11 MK12	4H14G13 \$ 19.99
#584-000-043	H&K VP9	4H13C05 \$ 15.89
#584-000-035	Kahr P40/C240/PM9	4H14C13 \$ 19.99
#584-000-042	Kahr P45	4H14E13 \$ 19.99
#584-000-024	Ruger LC Series	4H14I13 \$ 19.99
#584-000-038	Kimber Solo Carry	4H14L13 \$ 19.99
#584-000-046	Ruger American	4H14A13 \$ 19.99
#584-000-025	Ruger P-Series	4H14K13 \$ 19.99
#584-000-022	Ruger SR Series	4H14D13 \$ 19.99
#584-000-014	Sig P220/225/239/226/228/229 Slide	4H13J05 \$ 15.89
#584-000-041	Sig P224	4H14P13 \$ 19.99
#584-000-027	Sig P238	4H14N13 \$ 19.99
#584-000-044	Sig P290	4H14H13 \$ 19.99
#584-000-040	Sig P320	4H13M05 \$ 15.89
#584-000-058	Sig P365	4H13Q12 \$ 14.99
#584-000-028	Sig P938	4H14H13 \$ 19.99
#584-000-015	Sig Pro Series	4H14N13 \$ 19.99
#584-000-012	S&W 3rd Gen 9mm	4H14C13 \$ 19.99
#584-000-032	S&W 3rd Gen .45 ACP	4H13Q05 \$ 15.89
#584-000-019	S&W M&P (all except Shield)	4H13P05 \$ 15.89
#584-000-009	S&W M&P Shield	4H13C05 \$ 15.89
#584-000-030	S&W .380 Bodyguard	4H14D13 \$ 19.99
#584-000-031	S&W Sigma	4H14D13 \$ 19.99
#584-000-011	Springfield XD (all except XD-S)	4H13H05 \$ 15.89
#584-000-008	Springfield XD-S	4H13F05 \$ 15.89



MGW SP800 RANGE MASTER COMPACT UNIVERSAL SIGHT TOOL



A High-End Precision Sight Tool Without the High-End Price

This tool delivers most of the functionality of MGW's flagship Sight Pro Tool in a more compact package that better fits the budget of the average pistol owner. While the Sight Pro is rightly regarded by professional pistolsmiths as one of the finest sight installation tools available and worth every penny of its asking price, it IS a substantial investment for folks who do less sight work but are still "hands-on" about repairs and upgrades. MGW solves the financial dilemma with the smaller Range Master Universal Sight Tool. The difference? The Range Master is limited to a .750" reach from the backside of the slide underlug to the front sight location. (For reference, the original Sight Pro has a full 1.750" reach for use on 1911s and long-slide competition pistols.) Otherwise, the function of the Range Master is exactly the same as the Sight Pro. Sturdy aluminum tool body plus stainless steel hardware ensure proper alignment of tool, slide and sight. Comes with a generic pusher block for straight-side sights, and also accepts any gun-specific slide shoe insert (sold separately) that fits the original Sight Pro. Also accepts generic **Pusher Blocks** described and sold below. **USA**

- #584-000-048 Range Master Sight Tool, 4H185M33 \$ 199.99

REPLACEMENT PUSHER BLOCKS

- Drops into your MGW Range Master sight mover tool to replace a worn or damaged block and keep your tool operating correctly. Machined from the same high-grade steel as the rest of your mover, and given the same durable, matte black finish. ALL of these blocks will also fit MGW's Sight Pro Tool. **90-degree** block is the standard part used with the majority of the sights you adjust with your MGW sight mover. **30-degree** block is specifically for use on Glock® and Heckler & Koch angled rear sights (and similar sights from other manufacturers). **Low-Mount** helps you install low-mount sights; specifically designed to protect these smaller sights from accidental damage. Special narrow pusher tip with a smaller contact surface to clear the narrower dovetails and sight body of low-mount sights. **Optic Adapter Block** is for installing wide optic bases and laser sights that replace the "iron" factory sight. It has only one leg to provide plenty of clearance for the larger part you need to install; can also use to move oversized adjustable rear sights or cover plates that fill the rear sight dovetail.



Optic Block



30° Angled

- #584-000-051 Sight Pusher Block for 90° Straight-Side Sights, 4H17Q39 \$ 21.99
- #584-000-050 Sight Pusher Block for 30° Beveled Side Sights, 4H19N64 25.99
- #584-000-053 Sight Pusher Block for Low-Mount Sights, 4H17E39 21.99
- #584-000-052 Sight Pusher Block for Optics, 4H17L07 19.69

STOCK #	FITS	PRICE
#584-000-037	Steyer M40/MPS/M9-A1	4H14I13 \$ 19.99
#584-000-018	USP/P2000/P45	4H14K13 \$ 19.99
#584-000-039	Walther P99	4H13F05 \$ 15.89
#584-000-051	Generic pusher for 90° straight-side sights	4H17Q39 \$ 21.99
#584-000-050	Generic pusher for sights w/30° inward-angled sides	4H19N64 \$ 25.99
#584-000-053	Generic pusher block for low-mount sights	4H17E39 \$ 21.99

WHEELER ENGINEERING

ARMORER'S HANDGUN SIGHT TOOL



Easily Adjust, Install or Remove Dovetail Sights

This is a classic, thumbscrew-operated installation/removal tool for dovetail front and rear sights. The Wheeler folks designed it to be genuinely universal. There may be a sight somewhere on some (fairly obscure) gun that this tool won't work on, but we haven't seen it yet! The large adjustment wheel gives you plenty of precise control to make micro adjustments for windage simple and easy. Reference marks on the tool help you make exact, repeatable adjustments, if needed. Four independent positioning clamps secure and support the slide, protecting it from damage to its finish or, worse, bending during the adjustment process. An additional top clamp provides added security for keeping the slide in place. Easily accommodates both flat-sided and angled sight bodies. Gold-anodized aluminum base, blued steel mover block, and galvanized steel thread rods and T-handle ensure a long service life.

- #100-024-279 Armorer's Handgun Sight Tool, 7A159M99 \$ 165.48

TRIJICON® SIGHT INSTALLATION TOOL for GLOCK®

Install, Adjust & Remove Glock Sights Without Damage



Specifically designed to install, adjust and remove all models of Trijicon Glock Sights without damage. Includes heavy-duty rear sight mover with oilite bushings that allow for very fine windage adjustments, and a front sight nut driver that fits all models of aftermarket front sights. **USA**

- #892-103-102 Glock Sight Installation Tool, 2H127C14 \$ 136.99



BROWNELLS ENHANCED FRONT SIGHT TOOL for GLOCK®



Takes The Frustration Out of Changing Sights

Our enhanced front sight tool is just what the doctor ordered to make a somewhat annoying, fiddly job easy, fast, and frustration-free. Sure, there are plenty of Glock® front sight tools out there, but the problem with most of them is the part you grasp is small, making it hard to get enough leverage to loosen a tight screw. And they're a real pain to use if you have big mitts. We've solved all of that by giving you a large, easy-to-grasp handle so you can put a bit more "oomph" into tightening or loosening the screw. Deep flutes on the shockproof 2 1/4" handle provide a strong, positive, COMFORTABLE gripping surface. The hardened steel shaft has the correct hex socket size to prevent damage/stripping of screw. Of course, our Enhanced Front Sight Tool for Glock fits the hex screw on both factory and aftermarket front sights - even on long slide Glocks. Pick up several for bench, tool kit, range bag. **USA**

- #080-001-364 Glock Front Sight Tool, 8K9E99 \$ 11.99

GUARANTEED. FOREVER.®
SINCE 1939

BROWNELLS FRONT SIGHT TOOL for GLOCK®

Simple Tool Easily Pops Loose Tight Front Sight Hex Screws

Designed for installing or removing the hex nut on Glock front sights, this nickel-plated, steel driver also fits S&W Sigma, Walther, and other brands with a 3/16" hex sight nut. Compact size (only 1.6" long) fits easily in a small tool kit, range bag, or your pocket. Knurled top gives you a positive grip for popping loose tight sight screws.

#080-001-092 Glock Front Sight Tool, 8K6M99 \$ 7.99



HIVIZ FRONT SIGHT TOOL for GLOCK®/WALTHER P99/S&W SW99



Handy Pocket Tool For Removing/Installing/Tightening Up Sight Screw

Installs and removes front sights for Glock pistols. Large, hex-shaped grasping surface gives you a secure purchase and plenty of leverage. Also fits Walther P99, Smith & Wesson SW99, and other pistols with sights that use 1/8" hex head screws.

#638-000-188 Glock Front Sight Tool, 8C10A50 \$ 12.79

ED BROWN FRONT SIGHT TOOL for GLOCK®

Easily Removes/Installs Glock Front Sights

Fits the small, hex head screw that holds Glock sights in place. Makes installing replacement sights or removing sights for maintenance easier with less chance of damage. Hex shank fits Magna-Tip® screwdrivers. Not for use with 6" slides. All-steel construction.

#087-017-001 Glock Front Sight Tool, 7H17F10 \$ 19.95



TALON TACTICAL S&W M&P REAR SIGHT TOOL



Retains Striker Spring For Easy Sight Installation

Slides into the dovetail and holds the striker plunger spring and cap in place for hassle-free rear sight installation. Speeds the job

and lessens the risk of losing the spring or cap. Tough polymer tip resists wear, plus won't mar the slide or sight finish. Contoured for easy, non-slip grasp between thumb and finger.

#100-005-388 Rear Sight Tool, 5C4F03 \$ 4.99

XS SIGHT SYSTEMS DOVETAIL MEASURING TOOL

Determines Sight & Dovetail Width

Takes the guesswork out of determining how wide to mill the dovetail cut. Lets you make fast, finished cuts within .0005". Measures sights and dovetails.

#006-101-000 Dovetail Measuring Tool, 6K68K00... \$ 72.99



BROWNELLS S&W K/L/N FRAME SPD TOOL



Basic Maintenance Tool Kit That Fits In Your Pocket

Pocket tool helps you perform most of the tasks required to maintain a Smith & Wesson K, L, or N frame revolver. Great for quick repairs and adjustments in the field or at the range. Includes screwdriver bits for the grip screws and strain screws, plus the screws for the side plate, yoke, cylinder thumb piece latch nut, and adjustable rear sight. Use it to remove/install the rebound slide and rebound slide spring, as well as to tighten/loosen the extractor rod without damaging the knurling on the tip of the rod. Strong internal magnets retain the driver bits and help keep small steel parts from rolling away during field or bench disassembly. Driver bits are hollow ground to ensure full-surface contact with the screw slots.

#080-000-820 S&W Revolver SPD Tool, 1B43J72 \$ 49.99

APEX TACTICAL SMITH & WESSON M&P BARREL FITTING JIG

Holds Gunsmith-Fit M&P Barrel Securely While You File the Lugs

This jig gives you a stable platform that makes final fitting of Apex Grade gunsmith-fit M&P/M&P M2.0 barrels easy and consistent. It has a cutout that securely cradles the barrel, with a channel to guide your file so you can properly square the barrel lugs. A setscrew locks the barrel firmly in place during filing, and there's even a slider that helps you maintain consistent pressure on the barrel while you fit the crucial bottom lug. Apex thoughtfully gave the screw a nylon tip to protect the surface of your barrel from damage. Sturdy machined aluminum construction, with attractive "Apex Red" anodized finish. Recommended: use a 1/2" safe edge file with this jig. For use with Apex Grade M&P and M2.0 barrels only; NOT for use with other aftermarket barrels.

#100-025-996 M&P Barrel Fitting Jig, 7F38K37 \$ 42.70

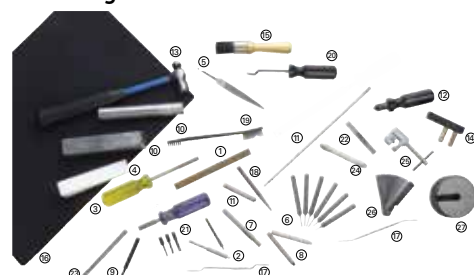


BROWNELLS TOOLS FOR SMITH & WESSON REVOLVERS

41 Tools - And More - Specifically For Servicing Smith & Wessons

Here it is! A tool kit designed specifically for the armorer, gunsmith, shop, or department servicing Smith and Wesson Revolvers. You get everything needed to perform virtually any internal repair or rebuilding chore on the innumerable Smiths found in police departments and law enforcement agencies throughout the U.S. and the world. To put together this kit, filled with many one-of-a-kind tools, we drew on the knowledge of many good friends (to whom we are forever indebted) who work on these guns every day. Special Thanks to Gene Thompson, Brunswick, Georgia who not only pushed us hard to put the kit together but also lent us many of his personal tools to use as patterns. What you get is a 41-piece kit of first quality, professional tools to help you service Smiths faster, more efficiently and without the errors often caused by "pick-up" or "make-do" equipment. Although designed primarily for the "K" frame, many of the tools work on other Smith frame sizes and other makes of revolvers too.

#080-722-010 Armorer's Service Kit, All Tools Plus Box, 8K579F99 \$ 608.99
#080-722-002 Armorer's Kit Tools, only, 8K569L99 \$ 598.99



TOOLS INCLUDED IN S&W TOOL KIT

- 1 MEDIUM INDIA STONE - Removes burrs and roughness. #657-246-146 MF-46 India Stone, 7E10K35 \$ 10.99
 - 2 BROWNELLS YOKE/CRANE ALIGNMENT TOOLS - Shows any misalignment due to a bent yoke. #080-616-001 #1 Yoke/Crane Tool, 8K20J99 \$ 34.99
#080-616-002 #2 Yoke/Crane Tool, 8K46H99 \$ 56.99
 - 3 BROWNELLS YOKE/CRANE REAMER - Removes burrs and restore I.D. after swaging or "stretching". #080-627-000 Yoke/Crane Reamer, 8K24B34 \$ 27.84
 - 4 BROWNELLS NYLON WEDGE - Bends the yoke to restore proper alignment, adds "arch" to mainspring to lighten trigger. #080-722-100 Nylon Wedge, 8K13F67 \$ 14.99
 - 5 BARRETTE FILE - For smoothing, fitting. #191-350-370 4" Barrette #1 Cut, 9D19K56 \$ 29.99
 - 6 BROWNELLS CUP TIP PUNCHES - Fit round head S&W pins to prevent pin flattening. Six sizes included. #080-620-306 Cup Tip Punch Set C, 8K82F92 \$ 89.99
 - 7 BROWNELLS BRASS DRIFT PUNCH #080-475-300 Brass Drift Punch, 8K6M99 \$ 7.99
 - 8 BROWNELLS MAGNETIC PIN STARTERS - Hold the round head Smith pins securely for no-slip, no-scratch reassembly. #080-242-057 Small Pin Starter, 8K14M99 \$ 16.99
#080-242-070 Medium Pin Starter, 8K11Q00 \$ 13.99
 - 9 BROWNELLS S&W HAND PIN HOLDER #080-722-200 S&W Hand Pin Holder, 8K9B09 \$ 9.99
 - 10 BROWNELLS BABBITT BARS - Give cushioned "hammer" blow for loosening side plate, correcting alignment. #084-172-001 Round Babbitt Bar, 8K17L64 \$ 19.99
#084-172-002 Trapazoid Babbitt Bar, 8K27A71 \$ 31.99
 - 11 BROWNELLS .38 SERVICE RANGE ROD - Accurate check of each cylinder chamber's alignment to axis of the bore. #080-617-038 .38 Service Range Rod, 8K44Q99 \$ 55.99
 - 12 BROWNELLS 82° COUNTERBORE - For deburring/ chamfering of larger holes than the broaches can handle. #080-722-820 82° Counterbore, 8K18E18 \$ 19.99
 - 13 BALLPEEN HAMMER #956-000-002 4 oz. Ballpeen Hammer, 9D26D23 \$ 34.99
 - 14 BROWNELLS EXTRACTOR SUPPORT - Takes load off extractor, ejector star, and guide pin during ejector rod removal. #080-720-038 .38/.357 Extractor Support Tool, 8K24B99 \$ 29.99
 - 15 ARMORER'S BRUSH - Perfect for dusting recesses. #821-135-210 Armorer's Brush, 8K10J86 \$ 12.99
 - 16 BROWNELLS ASSEMBLY/DISASSEMBLY MAT - Provides no-slip, no-scratch work surface anywhere. #358-128-316 Assy/Disassy Mat, 8E25M25 \$ 28.99
 - 17 HAND & CYLINDER STOP WINDOW FILES - Correct offset shapes and sizes to alter these openings for new parts. #080-754-000 Hand Window File, 6C28Q08 \$ 36.99
#360-318-731 Cylinder Stop Window File, 6C30C19 \$ 40.99
 - 18 #455 CENTER PUNCH - Swages hammer nose rivet. #587-113-455 Center Punch 455, 7H3H99 \$ 5.99
 - 19 GUN/PARTS CLEANING BRUSH #676-450-001 Gun/Parts Brush, each, 8K3I01 \$ 3.99
 - 20 BROWNELLS REBOUND SLIDE SPRING TOOL - Clears the frame and compresses the rebound spring. #080-666-000 Rebound Slide Tool, 3K17B99 \$ 19.99
 - 21 LAW ENFORCEMENT MAGNA-TIP® S&W SCREWDRIVER COMBO - Clip-tip handle with three bits for S&W screws. #080-088-003 S&W Screwdriver Set, 8K15K33 \$ 16.99
 - 22 60/68 HEADSPACE GAUGE - Fast and accurate check. #080-633-668 60/68 Cylinder Gauge, 8K31Q50 \$ 34.99
 - 23 .38 BARREL ALIGNMENT GAUGE - Checks alignment of bore centerline and firing pin hole. #080-722-300 .38 Barrel Alignment Gauge, 8K22G76 \$ 24.99
 - 24 #90 PIN VISE - Double-ended to fit pins up to .125". #345-090-000 Pin Vise No. 90, 5D18H99 \$ 20.99
 - 25 CRANE STRETCHER - Cures excess cylinder movement. #080-640-000 Crane Stretcher, 8K33E49 \$ 37.99
 - 26 950-252 FEELER GAUGE - Checks barrel/cylinder gap. #606-950-252 Inch Feeler Gauge, 8K31L82 \$ 34.99
 - 27 REVOLVER FITTERS BENCH BLOCK - Two holes, one slot provide solid surface for driving pins, polishing. #080-631-000 Bench Block, 8K49M59 \$ 55.99
- ARMORER'S KIT BOX - With distinctive Armorer's Kit label. #080-200-303 Armorer's Kit Box, 8K14B70 \$ 14.70



MGW CONTOUR FITTED REVOLVER FRAME WRENCH

Professional Tool Prevents Springing Frame

Prevents springing the frame by using fitted inserts that exactly match the contours of the revolver frame and distribute the turning forces evenly over it. **USA**
SPECS: Steel handle, aluminum head, Delrin® insert. 15 1/2" (39cm) overall length. 3" (7.6cm) wide 4 1/2" (11.4cm) includes lock screw. 1" (2.5cm) thick. .755" (19.2mm) handle diameter. Weighs 1 1/4 lb. (794 g) w/o insert. Inserts weigh 6 1/2 oz. (184.3g).

STK# WRENCH W/1 INSERT	STK# FRAME INSERT ONLY	MODEL
#584-200-002	#584-100-002	Colt Python & Officers' Mod.t
#584-200-003	#584-100-003	S&W "L"
#584-200-004	#584-100-004	S&W "K"
#584-200-005	#584-100-005	S&W "N"
#584-200-006	#584-100-006	Ruger Blackhawk®/Colt SAA

— Advise # — Wrench w/1 Insert, 4H128A67 \$ 175.99
 — Advise # — Frame Insert Only, 4H32L96 48.99

BROWNELLS REVOLVER ACTION WRENCH

Completely Surrounds Revolver Frames To Prevent Expensive Torque Damage



Our Revolver Action Wrench completely surrounds and supports the frame with special no-mar aluminum heads to prevent twisting and gouging. Heads fit existing Brownells Action Wrench System handle or start with the complete unit shown here and then add other handgun and rifle heads as needed. **USA**
SPECS: Base/Handle Unit - Steel, blued. 12 1/2" (31cm) long, 1" (2.5cm) diameter handle. Interchangeable Heads - Aluminum 3/4" (19mm) square, 5/8" (14cm) long. Complete Wrench - Includes Base/Handle and heads for one gun model, bolts and instructions. Complete Wrench or Heads Only to fit double action revolvers.

STK# COMPLETE WRENCH	STK# HEADS ONLY	FITS
#080-850-002	#080-851-002	S&W K Frame
#080-850-003	#080-851-003	S&W L Frame
#080-850-004	#080-851-004	S&W N Frame

— Advise # — D/A Revolver Wrench, 8K150J99 \$ 191.99
 — Advise # — D/A Revolver Wrench Heads, only, 8K81M99 106.99

SINGLE ACTION, ACTION WRENCHES - Aluminum heads completely enclose those fragile frames to help eliminate damage. **SPECS:** Base/Handle Unit - Steel, blue. 12 1/2" (31cm) long, 1" (2.5cm) diameter handle. Interchangeable Heads - Aluminum, 3/4" (19mm) square, 5/8" (14cm) long. Complete Wrench - Includes Base/Handle and heads for one gun model, bolts and instructions. Ruger fits Blackhawk®, Super Blackhawk® and Vaquero® size frames.

STK# COMPLETE WRENCH	STK# HEADS ONLY	FITS
#080-800-173	#080-801-073	Colt SAA
#080-800-174	#080-801-074	Ruger

— Advise # — Complete Wrench, 8K159K99 \$ 199.99
 — Advise # — Heads, only, 8K89F99 114.99

BROWNELLS SA REVOLVER DOUBLE-END BASE PIN PULLER



Pops Loose Stuck Base Pins On Ruger® & Colt Revolvers

Robust tool gives you enough length and leverage to remove even the most stubborn pins without marring the frame. Double-ended tool precisely fits Ruger revolvers on one end and Colts on the other, so base pins on the most popular cowboy guns can be pulled with one convenient tool. **USA**
SPECS: Steel, black. 5" (12.5cm) long. Fits Ruger and Colt revolver base pins. #080-000-367 Double End Base Pin Puller, 8K39L99 . . . \$ 42.99

RIMFIRE GUN WORKS COLT SAA BASE PIN PULLER

Gently Pops Loose That Slippery Base Pin



Hardened steel bar hooks into the groove in the head of the base pin to gently pull pins out of the frame of your Colt Model 1873 Single Action Army without marking pin or frame. Fits Colt, and some clone, factory pins. **USA**
SPECS: Steel, blue finish. 3 1/2" (8.9cm) long. #777-000-001 Colt Base Pin Puller, 7G19K82 \$ 26.99

BROWNELLS SQUIB ROD



No-Mar Brass Rod Knocks Stuck Bullets Out Of Bores

Don't let a stuck bullet from a "squib" or weak load cut short a shooting session. Far superior to other rods or makeshift punches, this non-marring brass rod fits the bore closely, can't wedge between bullet nose and rifling. Each rod is drilled and tapped to thread onto, or adapt to, a Dewey or other cleaning rod; very handy for knocking stuck bullets out of rifle barrels. **USA**
SPECS: Kit contains one of each size rod and (2) 8-32 to 12-28 adapters. 8" (20.3cm) long. Brass. Pak has 2 rods of size listed and 2 Dewey rod adapters.

STOCK #	FITS	PRICE
#084-175-032	.32 Cal.	8K26E99 \$ 29.99
#084-175-357	9mm/.38/.357Cal.	8K25J82 \$ 29.99
#084-175-040	10mm/40/.41 Cal.	8K29L99 \$ 32.99
#084-175-044	.44 Cal.	8K29P99 \$ 32.99
#084-175-045	.45 Cal.	8K28K49 \$ 31.99
— Advise # — Squib Rod Pak, 8K26E99 \$ 29.99		
#084-175-000	Squib Rod Kit, 8K72Q43 \$ 85.99	

BROWNELLS SMITH & WESSON REVOLVER YOKE/CRANE ALIGNMENT TOOL



.0005" Tolerances for Accuracy

Because Smith & Wesson revolver's lock at the front and rear of the extractor rod, even a slightly bent one can cause difficulty in lockup and will impair smooth operation, especially for double action shooting. These tools help precisely align the crane in just minutes, without "guesswork". Precision ground and hardened (RC 52-54) to within .0005" on all critical dimensions to assure the ultimate in accuracy. Instructions included. **USA**
SPECS: #1 for S&W "J" Frame (centerfire only); 2.6" (6.6cm) long. #2 for S&W "K", "L" or "N" Frame; 3.17" (8cm) long.
 #080-616-001 #1 Yoke/Crane Tool, 8K20J99 \$ 34.99
 #080-616-002 #2 Yoke/Crane Tool, 8K46H99 56.99

BROWNELLS YOKE/CRANE REAMER

Frees-Up Ejector Springs; Restores I.D. Dimension

Removes all burrs and roughness from inside the Ruger "Six" Series D.A. and S&W K/L/N crane. Also restores crane to proper dimensions after "stretching" to eliminate endshake. **USA**
SPECS: 7 1/2" (19.0cm) overall. Precision-ground, hardened tool steel reamer with six straight cutting blades. Tenite handle.
 #080-627-000 Yoke/Crane Reamer, 8K24B34 \$ 27.84

POWER CUSTOM S&W EXTRACTOR ROD & YOKE ALIGNMENT TOOL

Test & Straighten, Fast!

Check the yoke/crane assembly and ejector rod for bends; straightening handles fix the problem for S&W K/L/N Frame. **USA**
SPECS: Base, steel. 10" (25.4cm) long, 2" (5cm) wide, 5" (12.7cm) high. Alignment Rod, 10" (25.4cm) long, 3/8" (14.3mm) dia., heat-treated, blued, steel. With instructions - Dial Indicator NOT included.
 #713-025-000 Extractor Rod/Yoke Alignment Tool, 3A140Q25 \$ 146.67
 #606-141-000 1410 Dial Indicator, 6K106F22 122.99

BROWNELLS BARREL SET-BACK FIXTURE



Relieve Revolver Barrel Shoulders Without A Lathe

Set back new or existing barrels to tighten barrel/cylinder gap, without a lathe. **USA**
SPECS: Fixture includes steel fixture body, 2 1/8" (7.3cm) long. Adjustable carbide cutter, one .38/.357 bore pilot, adjustable pilot carrier, and Allen wrench. Master Kit includes all of the above and pilots for, .22RF, .32, .38/.357, .41, .44 and .45.
 #080-762-380 Barrel Set-Back Fixture, 8K140P88 . . . \$ 154.99
 #080-762-000 Barrel Set-Back Master Kit, 8K219J99 257.99
 #080-762-001 Replacement Cutter, 8K28G50 30.99

POWER CUSTOM UNIVERSAL EXTRACTOR ROD WRENCH



Easily Removes Screw-In Extractor Rods Without Damage To Rod Or Cylinder Yoke

Easy to use tool enables fast removal and reinstallation of screw-in extractor rods from double action revolvers without damage to rod or cylinder yoke. Specifically designed for Smith & Wesson J/K/L/N frame models and Ruger® Security-Six® and Speed-Six®, but will work on almost any similar screw-in rod. Just slide the extractor rod into the correct-size grooves on the tool, close the tool halves around the rod by tightening the two hex head bolts on either side of the rod using the included Allen wrench, and simply unscrew the rod with the tool while holding the cylinder. Grooves are precision machined to provide complete, 100% contact with the rod. Tool body of 6061 T6 aluminum is strong enough to provide years of service, yet soft enough to aid in securely gripping polished steel extractor rod without slippage or marring of rod surface. **USA**
SPECS: Aluminum, anodized, natural silver finish. Steel bolts, black oxide finish. Fits Smith & Wesson J, K, L and N frame revolvers and clones, Ruger Security-Six/Speed-Six, and older revolvers with button heads on the extractor rod front. Includes hex wrench and instructions.
 #713-000-083 Universal Extractor Rod Wrench, 3A31K35 \$ 35.99

BROWNELLS CRANE STRETCHER

Quickly Swages Crane To Remove Cylinder Play; Cures Excess Headspace



Swages a small groove in the rear of the crane/ yoke tube, lengthening it to remove excess cylinder play. Also swages the retaining groove in .22 magazine tubes. **USA**
SPECS: 3 1/2" (9cm) long. Capacity; 1/8" (3.2mm) - 1/2" (15.9mm).
 #080-640-000 Crane Stretcher, 8K33E49 \$ 37.99

BROWNELLS RUGER® EJECTOR RETAINER BIT



Helps You Easily Disassemble Redhawk®, Super Redhawk® GP-100®, & SP101® Cylinders

Heat-treated, steel bit fits in our Magna-Tip handle and helps you remove the ejector retainer screw; a "must do" step for complete disassembly of Ruger D/A cylinders. Self-aligns perfectly over the center pin rod during removal. **USA**
SPECS: Steel. 1.95" (5cm) long. Works with Ruger double-action revolvers only.
 #080-432-001 Ruger D/A Ejector Bit, only, 8K7H69 \$ 8.99

GUARANTEED. FOREVER.®
SINCE 1939

BROWNELLS REVOLVER RANGE RODS



Tells Instantly If Barrel & Cylinder Are In Perfect Alignment - Match & Service Grade Available

Lets you know instantly if a revolver barrel and cylinder are in perfect alignment and if cylinder crane or yoke has been sprung, thus throwing axis of each out of line with axis of barrel bore... for timing - "accuracy jobs"... locating cause of lead splatter... professional service inspections. An excellent tool to use when demonstrating to a customer "why"! The handle with knurled grip end is threaded to take any of the interchangeable heads, with sizes carefully selected to indicate very small misalignments. The .38 caliber heads are available in two diameters, one for Match guns that must be dead on for best performance and one for Service guns which aren't always thoroughly clean and don't have to meet quite as fine an accuracy standard. And, there's a special head for the S&W K-22 which has a slightly undersized bore.

SPECS: 10 1/2" (26.7cm) long handle, 2 1/2" (6.3cm) long heads made of steel hardened to Rc 52-54. Includes instructions. **Heads interchange on handle except .17 Cal. Range Rod Handle fits only the .17 Cal. Range Rod Head. Combo includes Handle, one (1) Head and Instructions. Master Kit contains one (1) .22 to .45 Cal. Range Rod Handle and one (1) .17 Cal. Range Rod Handle, plus one (1) each of following heads: .17 Cal., .22LR, K-22, .22 Magnum, .32-20, .32 S&W/H&R Magnum, .38/.357 Match, .38/.357 Service, .41 Magnum, .44/40, .44/.44 Magnum, .45 ACP/.45 Colt in a fitted Storage Box. Match Kit has one (1) Handle, six Heads (all except the .38/.357 Service and K-22 Heads) in a fitted Storage Box. Add-On Pack includes one (1) .17 Cal. Range Rod Handle, plus one each of following heads: .17 Cal., K-22, .22 Magnum, .32-20, .38/.357 Service, .44/40, plus pre-cut foam to accommodate all items in existing Range Rod Match Kit box. See chart for Head only and Combo Stock #s.**

- #080-619-000 .22-45 Range Rod Handle, 8K22P99... **29.99**
- #080-619-001 .17 Cal. Range Rod Handle, 8K11D92... **12.99**
- #080-616-000 Range Rod Match Kit, 8K118J50... **129.99**
- #080-616-005 Range Rod Master Kit, 8K168C98... **189.99**
- #080-616-004 Range Rod Add-On Pack, 8K75N99... **79.99**

STK# HEAD	STK# COMBO	CALIBER
#080-618-017	#080-617-017	.17 Cal.
#080-618-022	#080-617-022	.22LR
#080-618-001	#080-617-001	.22 Mag
#080-618-032	#080-617-032	.32 S&W & H&R Mag
#080-618-002	#080-617-002	.32-20
#080-618-213	#080-617-213	S&W K-22
#080-618-038	#080-617-038	.38/357 Service
#080-618-138	#080-617-138	.38/357 Match
#080-618-041	#080-617-041	.41 Mag.
#080-618-044	#080-617-044	.44/44 Mag.
#080-618-003	#080-617-003	.44/40
#080-618-045	#080-617-045	.45 ACP/.45 Colt

- Advise # — Range Rod Head, 8K25H00... **\$ 29.99**
- Advise # — Range Rod Combo, 8K36J99... **42.99**

POWER CUSTOM SMITH & WESSON CRANE BALL DRILLING FIXTURE

Add Cylinder Lockup Strength The Foolproof Way

Adding a spring-loaded, locking ball in the cylinder crane is standard practice on Smith & Wesson K, L and N Frame revolvers, especially when installing a bull barrel. Steel fixture holds the crane secure and in proper alignment for drilling; makes it virtually impossible to mislocate the hole or drill at the wrong angle. Comes complete with No. 30 drill bit, .125" diameter locking balls, springs, and staking punch.

SPECS: Drilling Fixture - Steel, blued finish, 1 1/2" (3.8cm) long, 1" (2.5cm) wide, 2" (5.1cm) high. Includes No. 30 cobalt drill bit, (20) 302 SS locking balls, 20 springs, and staking punch. Crane Ball & Spring Kit - Contains 20 locking balls, 20 springs, and staking punch. Crane Ball & Spring Refill - Contains 10 balls and 10 springs. Designed for K, L and N Frame yokes only.

- #713-000-052 Crane Ball Drilling Fixture, 3A61Q20... **\$ 64.29**
- #713-035-000 Crane Ball & Spring Kit, 3A17Q85... **20.42**
- #713-035-001 Crane Ball & Spring Refill, 3A5L82... **6.67**

FLEX-HONE HANDGUN POLISHING SYSTEM



Silicon Carbide Abrasive Balls For Flawless "Inside" Polishing On Revolvers & Semi-Auto Pistols

Polish rough or scored revolver chambers smooth and friction-free in only minutes to cure many extraction problems. Machine marks on semi-auto pistol spring "ways" disappear for smoother, faster hammer fall and improved cycling. **Use Flex-Hone Oil Only.**

SPECS: Medium and Fine grit silicon carbide abrasive, twisted steel shafts. Must be used with Flex-Hone oil. Cylinder, M/S Housing Hones: 3" (7.6cm) long. 1911 Slide Lug Area Hone: 8" (20.3cm) long.

STK# MED.	STK# FINE	FITS
#080-608-111	#080-608-211	1911 M/Spring Housing
— Advise # — Mainspring Housing Hone, 1B18I61... \$ 21.71		
#080-608-212	1911 Auto Slide Lug Area Hone, Fine, 1B30I77	\$ 34.99
#080-608-001	1911 Auto Slide Lug Area Hone, Med., 8K33J92	36.75

STK# MED.	STK# FINE	FITS
#080-608-132	#080-608-232	.32 Cylinder
#080-608-138	#080-608-238	.357/.38 Cylinder
NA	#080-608-241	.41 Cylinder
#080-608-144	#080-608-244	.44 Cylinder
#080-608-145	#080-608-245	.45 ACP Cylinder
#080-608-146	#080-608-246	.45 Colt Cylinder
— Advise # — Cylinder Polishing Hone, each, 8K29D35... \$ 31.99		

- 1/2 PINT FLEX-HONE OIL - Specially formulated for use with Flex-Hone brushes. Use of other oils destroys abrasive balls and voids warranty.
- #080-609-008 1/2 Pint Flex Hone Oil, 1B12D04... **\$ 13.44**

BROWNELLS REVOLVER DEBURRING TOOL & CUTTERS

Cuts Quick, Duty Gun Chamfer In Small Cylinders

Steel cutting tool removes burrs from the outer edge of the forcing cone to improve accuracy. Use on the chamber throat to help rounds drop in easily. Eliminates lead shaving or "spitting" in one or two passes. Unique design works without disassembling the gun. 1/8" tool is ideal for .17 and .22 revolvers. 1/2" tool works on revolvers from .32 through .45. Revolver Deburring Tool includes cutter and handle. Cutters also sold separately and can be interchanged in the handle.

SPECS: Cutter - High speed steel, hardened. 1/8" (9.5mm) O.D. Handle - Aluminum, 3" (7.6cm) long.

- #080-623-000 1/2" Revolver Debur. Tool, 8K42K99... **\$ 44.99**
- #080-623-001 1/8" Revolver Debur. Tool, 8K39J12... **44.99**
- #080-623-002 1/2" Revolver Deburring Cutter, only, 8K34D99... **34.99**
- #080-623-003 1/8" Revolver Deburring Cutter, only, 8K27N01... **29.99**

BROWNELLS REVOLVER-SPECIFIC SCREWDRIVER SETS



Self-Storing, Carry Along For Smiths & Shooters

On the bench or in the field, you'll have the right screwdrivers for your gun in one compact, go-anywhere package. We precisely matched each gun's screws to the correct Magna-Tip® bits to give you the best possible, blade-to-slot fit. Except where indicated otherwise, each set comes with a magnetic socket, Hollow Handle for easy, on-board storage of the bits.

COLT SINGLE ACTION - Five bits to fit all the screws on Colt Single Actions and popular clones.

SPECS: 8" (20.3cm) long overall. 1/4" (3.2cm) diameter grip.

- #080-000-021 Colt SAA Set, 8K18P57... **\$ 21.99**
- #080-000-086 Colt SAA Bits, only, 8K8J31... **9.99**

RUGER® SINGLE ACTION - Four flat blade bits to fit Ruger Single Action screws for base pin latch, grip frame, and ejector housing, plus an extra-long hex bit for Bisley backstrap screws.

SPECS: 8" (20.3cm) long overall. 1/4" (3.2cm) diameter grip. Bits fit Ruger Blackhawk®, Vaquero®, Bisley, and 2005 and later New Vaquero®.

- #080-000-020 Ruger S/A Screwdriver Set, 8K19N97... **\$ 29.99**
- #080-000-087 Ruger S/A Bits, only, 8K12D88... **14.99**

S&W REVOLVER COMBO - Four bits to fit side plate, grip, thumb latch, and rear sight elevation and tang screws.

SPECS: 8" (20.3cm) long overall. 1/4" (3.2cm) diameter grip.

- #080-087-004 4-in-1 S&W Combo, 8K15H94... **\$ 17.99**
- #080-087-002 S&W Combo Bits, only, 8K6I20... **8.99**

S&W SCREWDRIVER - Three custom bits for S&W Strain, Windage, Side Plate and Sight attaching screws. Comes with Clip-Tip Law Enforcement Handle for excellent control. No storage compartment in grip.

SPECS: 5 1/2" (14cm) long overall. 1 1/4" (2.5cm) diameter grip.

- #080-088-003 S&W Screwdriver Set, 8K15K33... **\$ 16.99**
- #080-088-005 S&W Bits, only, 8K6E44... **6.99**

BROWNELLS COLT SINGLE ACTION HAND SLOT STONING KIT

Smooth Those Hard-To-Reach Spots For Lightest Pull



You can't get a great action job with-out cleaning up every bit of roughness inside the Single Action Army's frame. You'll be amazed at how much you can reduce the single action's cocking effort and lighten perceived trigger pull without ever touching the critical trigger/hammer notches. Well worth the effort on first and second generation Colts, especially important on 3rd generation and clones with cast or roughly forged frames. The MF-414 stone fits nicely in the hand slot and cuts quickly to get rid of casting roughness. Follow with the HF-823 to make a slick, polished path for the hand. Use the MF-14 to round the nose of the hammer notch. Thanks to Eddie Janis of Peacemaker Specialists for his help with this kit.

SPECS: Kit contains three stones in padded plastic box: MF-414, MF-14 and HF-823. Dimensions are approximate and may vary. MF-414 - medium India, 3/16" (7.9mm) wide x 1/16" (4.8mm) thick, tapers to 1/16" (1.6mm) thick x 4" (10cm) long; MF-14 - medium India 1/4" (6.3mm) square x 4" long; HF-823 - hard Arkansas 1/8" (9.5mm) wide x 1/8" (3.2mm) thick x 3 1/2" (7.9cm) long.

- #657-414-002 MF-414 Stone, 8K16J28... **\$ 18.99**
- #657-214-141 MF-14 Stone, 8K9J19... **9.99**
- #657-300-823 HF-823 Stone, 8K36F32... **39.99**
- #080-904-000 Single Action Stoning Kit, 8K49G99... **53.48**

BROWNELLS SINGLE ACTION GAS RING STRETCHER



Tightens Cylinder-To-Frame Fit

Swages and lengthens the gas ring to tighten frame-to-cylinder fit on single action revolvers. Fits Ruger single actions with 1/4" diameter base pin.

Adapts for Colt 3rd Gen. and others with integral gas ring.

SPECS: Steel, hardened contact points. 2" (5cm) long. Kit includes stretcher jaws, support pin, handle and lapping sleeve.

- #080-952-000 Gas Ring Stretcher, 8K75D43... **\$ 86.99**
- #080-000-065 Replacement Jaws, 8K24H79... **28.99**

BROWNELLS S&W REBOUND SLIDE SPRING TOOL

Correctly and Easily Compresses Spring



Specially bent and slotted tool is really about the only way to get past the frame pin to grab and compress the rebound slide spring (without a lot of \$%#!#*) while removing or installing the rebound slide. Fits all J, K, L and N frames. Will not scratch that valuable frame, pinch or bind.

SPECS: 6" (15.2cm) long, 1.015" (25.8cm) diameter.

- #080-666-000 Rebound Slide Tool, 3K17B99... **\$ 19.99**



Orders: 800-741-0015

order on the web
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BROWNELLS

SMITH & WESSON K-FRAME REVOLVER TAPS & DIES



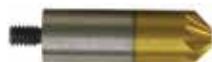
Clean Up Threads During Rebarreling & After Lathe Threading

Custom made to fit the oddball threads on that S&W "Kompact"-frame wheelgun barrel and frame. Absolutely essential when rebarreling. Perfect for cleaning up damaged threads, too. **USA**
SPECS: High speed steel. .540" - 36 threads. 1" dia. die.

- #080-598-540** K Frame Tap, 2K44D99 \$ 47.99
- #080-598-541** K Frame Die, 2K62M99 69.99

BROWNELLS 45° TiN COATED CYLINDER CHAMFERING CUTTER

Durable TiN Coating Cuts Chamfers In Toughest Metal



High-speed steel chamfer cutter makes perfect 45° angle cuts for easier cylinder filling with speed loaders. TiN coating on the cutting surface allows for smooth, chatter-free cuts on tough metals such as scandium. Also great for chamfering the muzzle on chrome-lined barrels. **USA**
SPECS: High-speed steel, TiN coating on cutting surface. Overall length: 2.4" (61mm). 3/8" diameter. Fits Brownells Muzzle and Cylinder Chamfering Handle.

- #080-588-626** 3/8" TiN Chamfer Cutter, 8K56B99 \$ 64.99

BROWNELLS

5° PLUG GAUGE & CHAMFER KIT



Gentle Angle Reduces Bullet Deformation For .357, .44 & .45 Calibers.

Everything you need to cut a perfectly centered, chatter-free, 5° chamfer. Kit includes cutters, plug gauges, pilots and handle; Very gentle angle provides the bullet with a smooth transition into the rifling, improves accuracy, reduces lead spitting and shaving. No lathe needed nor is it necessary to remove barrel. **USA**
SPECS: Packed in a fitted bench box. Fits all .357, .44 and .45 caliber revolvers. Includes instructions.

- #080-000-022** 5° Plug Gauge & Chamfer Kit, 8K202K37 \$ 219.38

WILLIAMS

FRONT SIGHT PUSHER



Easiest Way To Install A Front Sight In A Ramp

In the past, there was only one acceptable way to install a front sight in a ramp - pound it in with a hammer

from the side. This method frequently marred a beautiful finish and loosened or damaged the ramp. The Williams Front Sight Pusher is the easiest and best way to install a front sight in a ramp. Equalizing the pressure on ramp and sight, it permits installation without marring or damaging. Eliminates excessive pressure on the ramp. Smoothly, accurately moves sight into exact position. **USA**
SPECS: Aluminum body is 4 1/2" (11.1cm) long x 1" (2.5cm) wide x 1 1/2" (3.5cm) high. Screw is steel.

- #962-050-000** Front Sight Pusher, 2F55N43 \$ 64.99

BROWNELLS

BARREL CHAMFERING PLUG GAUGES

Helps You Get Maximum Accuracy & Best Results Using Pistol Chamfering Tools



There is a very narrow, (.004") throat diameter range where maximum accuracy is obtained. Go smaller or larger and accuracy will suffer. By simply slipping the Plug Gauge into the barrel throat, it's possible to tell at a glance when you are approaching the correct diameter. Warns you before you go too far. Also valuable as a diagnostic tool for guns brought in with accuracy complaints, (designed for chamfers cut with our tools - may not give a correct reading on guns with other degrees of chamfer). Each gauge is self-piloted, precision-ground, hardened and stepped to show minimum and maximum optimum diameters. 11° and 18° Gauge measures both chamfer angles. Sizes .22 RF, .32; .38/.357; .38-.40/.40; .41; .44; .45. 5° Ruger-Style Gauge available in .38/.357, .44 and .45 caliber only. **USA**

SPECS: 1 1/4" (3.2cm) long. Steel. Instructions included. 11°-18° gauges measure forcing cones with either angle. 5°, .38/.357 gauge is designed for Ruger .38/.357's which began using this angle about 1983. Complete Set includes the Rimfire Gauge, all ten Centerfire Gauges and Instructions in a Bench Kit Box.

- #080-580-541** 5° .44 & .45 Add-on Set, 8K66A78 \$ 75.99
- #080-579-100** Complete Plug Ga. Set, 8K239P99 255.99

STOCK #	ANGLE	CALIBER	PRICE
#080-580-132	11°-18°	.32 Cal.	8K55G99 \$ 68.99
#080-580-138	11°-18°	.38/.357 Cal.	8K50L00 \$ 61.99
#080-580-140	11°-18°	.38-.40/.40 Cal.	8K41C99 \$ 49.99
#080-580-141	11°-18°	.41 Cal.	8K41G99 \$ 49.99
#080-580-144	11°-18°	.44 Cal.	8K46M99 \$ 55.99
#080-580-145	11°-18°	.45 Cal.	8K54A99 \$ 69.99
#080-580-538	5°	.38/.357 Cal.	8K39M99 \$ 49.99
#080-580-539	5°	.44 Cal.	8K33A39 \$ 37.99
#080-580-540	5°	.45 Cal.	8K33G39 \$ 37.99
#080-580-122	Rimfire	.22 Cal.	8K36N61 \$ 39.99

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 Try Searching Our Website
brownells.com

- REVOLVER TOOLS & ACCESSORIES

Specialized & General Tools For Wheel Guns

NYLON WEDGE - Gently bends yoke to restore proper alignment. Also "archs" mainspring to lighten trigger pull. **USA**
SPECS: 5" (12.7cm) long overall. 1" (2.5cm) wide. Tapers from 1" (2.5cm) to 3/8" (3.2mm) thick.



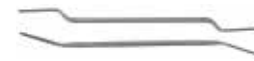
- #080-722-100** Nylon Wedge, 8K13F67 \$ 14.99

ARMORER'S BRUSH - Gently removes metal filings, dirt, dust, bits of abrasive stone, etc., out of actions and recesses. **USA**
SPECS: Varnished wood handle. Natural bristles. 5 1/8" (13cm) long.



- #821-135-210** Armorer's Brush, 8K10J86 \$ 12.99

S&W CYLINDER STOP & HAND WINDOW FILES - Double-ended, offset files open up the "window" in an S&W frame to accept a new cylinder stop or hand. **USA**



SPECS: Both are #2 cut and fit all S&W frames. Cylinder Stop File, 6" (15.2cm) long. Hand Window File, 6" (15.2cm) long.

- #360-318-731** Cylinder Stop Window File, 6C30C19... \$ 40.99
- #080-754-000** Hand Window File, 6C28Q08 36.99

EXTRACTOR ROD TOOL - Machined aluminum clamp maintains a secure hold of the extractor rod for fast, easy removal without scratching or gouging the metal surface. Steel, Allen head screw tightens to pull the clamping halves together for a non-slip hold. Grasp the tool and unscrew the extractor. Ensures professional-looking results everytime. Available for Smith & Wesson revolvers and the Ruger® Security-Six®. Recommended for use with Brownells adjustable extractor support tools. **USA**



SPECS: Aluminum, black. 1 1/2" (3.8cm) diameter x 1/2" (1.3cm) thick. S&W Small - .228" (5.8mm) I.D. Fits S&W J frame. S&W Large - .246" (6.3mm) I.D. Fits S&W K, L, and N frame. Security-Six - .266" (6.8mm) I.D. Fits Ruger Security-Six only.

- #080-000-536** S&W Small Extractor Tool, 8K19F74... \$ 21.99
- #080-000-537** S&W Large Extractor Tool, 8K20C24... 22.99
- #080-000-538** Security-Six Extractor Tool, 8K19P17... 21.99

ADJUSTABLE EXTRACTOR SUPPORT

- Brass rods support extractor guide pin and star when ejector rod is unscrewed. **USA**
SPECS: Body - Carbon steel. 2 1/2" (7.3cm) long. .500" (12.7mm) wide. Rods - brass. 1 1/8" (3cm) long. Rods Only, two supplied. Complete Set contains one Body and four Rods. 45 ACP and 45 Auto Rim use .44 Rods. Set of two.



- #080-720-038** .38/.357 Extractor Support Tool, 8K24B99 \$ 29.99
- #080-720-138** .38/.357 Support Rods, only, 8K12A99 14.99
- #080-720-044** .44/.45 Extractor Support Tool, 8K24M99 29.99
- #080-720-144** .44/.45 Support Rods, only, 8K11F81 12.99
- #080-720-000** Extractor Support Set, 8K64B99 74.99

COLT CRANE BUSHING TOOL - Fits over ejector rod and down into the cylinder to reach and remove the Crane Bushing from Colt Python, Trooper, Detective Special, Pocket Positive and many others. **USA**



SPECS: Steel, hardened and drawn. Body: 1 1/8" (3.5cm) long. .316 in (8.03mm) dia. Handle is 2" (5.1cm) long.

- #080-654-000** Crane Bushing Tool, 8K25N99 \$ 25.99

REVOLVER CYLINDER GAUGES - Quickly, accurately checks headspace on any .38/.357 revolver whose cylinder chambers are NOT recessed for the case rim. For Ruger



BROWNELLS

RAMP SOLDERING JIG



Spring Pressure Keeps Ramps/Bases/.45 Sights In Place

Cures the "ramp slips just as the solder melts" problem with a pointed, spring-loaded plunger that keeps constant pressure on the ramp or a .45 sight. Adjusts for height, angle and amount of spring pressure. Non-marring, "V" block base centers barrel under the plunger. Great torch clearance. **USA**

SPECS: 2" (5.1cm) long, aluminum Base. 4" (10.2cm) high overall.

- #080-739-000** Ramp Soldering Jig, 8K78G34 \$ 89.99

MANSON PRECISION REVOLVER CYLINDER THROATING REAMER



Improves Accuracy, Helps Eliminate Flares

Easy to use, hand turned reamer opens the cylinder throat to a uniform diameter for best accuracy with lead and jacketed bullets. Corrects out of spec, smaller-than-bore-diameter cylinder throats. Removable pilots let you select the correct pilot for the closest possible fit to individual chambers. .357 Cal. fits .357 Magnum and .38 Special. Opens throat to .358". Provided with .354" diameter pilot. .44 Cal. fits .44 Magnum, .44 Special and .44-40 revolvers. Opens throat to .431". Furnished with .4270" pilot. .45 Cal. fits on .45 Colt and other .45 caliber revolvers. Opens throat to .4525". Provided with .4480" diameter pilot. Pilot Packs contain six additional pilots in .0005" increments. .357 Cal. from .3545" to .3570". .44 Cal. from .4275" to .4300". .45 Cal. from .4485" to .4510". **USA**
SPECS: High-speed steel. 4" (10cm) long. 3/8" shank, 6 flute, helical ground.

- #513-000-078** .357 Cal. Throat Reamer w/.354" Pilot, 3A90D30 \$ 90.30
- #513-000-079** .357 Cal. Pilot Pack, 3A84P00 84.00
- #513-000-030** .44 Cal. Throat Reamer, 3A90G32 90.32
- #513-000-031** .44 Cal. Throat Pilot Pack, 3A84H00... 84.00
- #513-000-001** .45 Cal. Throat Reamer, 3A90A30 90.30
- #513-000-002** .45 Cal. Throat Pilot Pack, 3A00JQB 84.00

S.A./D.A. and S&W's. **USA**
SPECS: 3" (7.6cm) x 7/8" (11.1mm). Hardened, ground tool steel.

- #080-633-666** 60/66 Cylinder Gauge, 8K31D50 \$ 34.99
- #080-633-668** 60/68 Cylinder Gauge, 8K31Q50 34.99

RUGER S/A CENTER PIN LATCH TOOL - Use to hold the base pin nut on Ruger single actions so you can take the latch apart. **USA**

SPECS: 4" (10cm) long overall. Hardened steel bit. 3/8" (20.6mm) diameter, plastic handle. Sorry, no breakage guarantee.



- #080-642-000** Center Pin Latch Tool, 8K17J99 \$ 22.99



BROWNELLS REVOLVER CHAMFERING TOOLS & KITS

Cuts Beautiful, Chatter-Free Chamfer To Eliminate Bullet Splatter, Shaving, and Fouling Buildup - No Lathe Needed, No Need To Remove Barrel From Frame

Many revolver barrels have only a bare minimum chamfer at the throat, no chamfer at all, or one that's off center. Any of these conditions can spray lead and jacket material out of the barrel/cylinder gap, do strange things to the bullet shapes, and degrade accuracy. Plus, fouling will build up between barrel and cylinder, causing the cylinder to drag or lock up. Our Revolver Chamfering tools are a custom, precision reaming system designed to help you cut a beautiful, chatter-free, perfectly centered chamfer without dismantling the barrel from the frame. The Extension Rod slides into the bore; screw on the Cutter, add the centering cone and the handle and you're ready to go. All of the Kits let you choose the angle of the Chamfer Cutter, the size of the Facing Cutter and the Pilot. All include instructions and come in a see-through top box with plenty of room to start with a Basic Kit and add more components later.

.38-.45 CALIBER TOOLS

.38-.45 CALIBER CHAMFERING KITS - To cover the "whole nine yards" there's the **Complete Gunsmith's Chamfering Tool Kit**. You get two 18° Chamfer Cutters, two 18° Brass Laps, the 11° Brass Lap, the 5° Brass Lap, the 11° Chamfer Cutter, the .38 cal. 82° Chamfer Cutter, .38 cal. 5° Chamfer Cutter, all four 90° Facing Cutters, all four chamfer tool Pilots and, of course, the Handle, Tool Extension Rod, Centering Guide, Breaker Bar, and 3/16" Allen Wrench... all in the fitted, plastic, box.

The **Basic .38-.45 Kit** consists of Handle, Tool Extension Rod, Centering Guide, one 11° or Chamfer Cutter, a cutter removing Breaker Bar, 3/16" Allen Wrench and the Kit Box.

The **Intermediate .38-.45 Kit** adds one Facing Cutter and one Pilot of your choice to the Basic Kit.

INTERMEDIATE .38-.45 CHAMFERING KITS

- #080-481-000 Complete .38 - .45 Chamfering Kit, 8K288E05 \$ 385.00
- #080-479-451 Basic Chamfering Kit, 8K75N87 81.99

STOCK #	90° FACING CUTTER DIA.	PILOT	PRICE
#080-480-251	.540"	.38	8K119G99 \$ 137.99
#080-480-261	.560"	.38	8K113E91 \$ 130.99
#080-480-271	.625"	.38	8K123D59 \$ 134.99
#080-480-281	.687"	.38	8K124L60 \$ 134.99
#080-480-252	.540"	.41	8K76J18 \$ 81.99
#080-480-262	.560"	.41	8K80N54 \$ 84.99
#080-480-272	.625"	.41	8K81G65 \$ 81.65
#080-480-282	.687"	.41	8K80Q54 \$ 80.99
#080-480-253	.540"	.44	8K76K18 \$ 81.99
#080-480-263	.560"	.44	8K80F54 \$ 84.99
#080-480-273	.625"	.44	8K81L65 \$ 81.65
#080-480-283	.687"	.44	8K80C54 \$ 80.99
#080-480-254	.540"	.45	8K76Q33 \$ 81.99
#080-480-264	.560"	.45	8K80F56 \$ 84.99
#080-480-274	.625"	.45	8K88C99 \$ 88.99
#080-480-284	.687"	.45	8K81G71 \$ 84.99



INDIVIDUAL CHAMFERING TOOLS

INDIVIDUAL .38-.45 CHAMFERING TOOLS - Also sold separately for replacements and "build your own" chamfering kits.

5° Chamfer Cutter has a super gentle angle as currently used by Ruger on their .38/.357 DA guns. If you set back a Ruger barrel or just want to duplicate this angle on any other barrel, use this cutter. You CANNOT use 18° or 11° cutters on a 5° throat without exceeding maximum throat diameter or making a compound angle.

11° Chamfer Cutter is recommended by Ron Power. The gentler entry angle causes less bullet deformation and gives better accuracy (especially important for "wadcutter" shooters). One size for all calibers from .38 to .45. Use with pilots in chart.

18° Chamfer Cutter is our "standard" cutter. The angle is right for jacketed bullets as well as round nose and semi-wadcutter abled bullets. It will remove most factory cuts without exceeding the maximum recommended throat diameter or creating a com-

pound angle. Use the .38 cutter for 9mm through .41; use the .45 cutter for .44 through .45.

82° Chamfer Cutter is used to lightly break the outside edge of the new chamfer.

90° Facing Cutter is another Ron Power "trick-of-the-trade". Use to adjust barrel/cylinder gap, square the rear barrel face and eliminate high spots. Four Sizes: **.540"**, for Ruger Security Six, GP-100; S&W K; Colt Mk III, Official Police; Charter Arms; **.560"**, for S&W L; **.625"**, for S&W N; Ruger Blackhawk, Super Blackhawk; **.687"**, for Ruger Redhawk.

STOCK #	TYPE	DEGREE	FITS	PRICE
#080-486-100	Chamfer	5°	.38	8K40I73 \$ 43.99
#080-486-500	Chamfer	5°	.44-.45	8K41Q99 \$ 49.99
#080-486-200	Chamfer	11°	.38-.45	8K42E99 \$ 52.99
#080-486-300	Chamfer	18°	.38	8K47H99 \$ 59.99
#080-486-400	Chamfer	18°	.45	8K34H99 \$ 39.99
#080-486-382	Chamfer	82°	.38	8K35E20 \$ 39.99
#080-492-540	Facing	90°	.540	8K42Q85 \$ 52.99
#080-492-560	Facing	90°	.560	8K34Q91 \$ 39.99
#080-492-625	Facing	90°	.625	8K42K99 \$ 49.99
#080-492-687	Facing	90°	.687	8K49F99 \$ 59.99

CHAMFERING TOOL KIT PARTS

.38-.45 CHAMFERING KIT PARTS

- #080-482-000 Chamfer Tool Handle, 8K8L15 \$ 9.05
- #080-483-000 Chamfer Extension Rod, 8K11F99 14.99
- #080-484-000 Chamfer Center Guide, 8K4G49 4.99
- #080-485-000 .22/.32 Breaker Bar, 8K6L47 6.99
- #080-100-391 Chamfer Kit Box, 8K23H82 25.99

CHAMFER TOOL PILOTS - Also a Ron Power suggestion. Removable brass pilots precisely center breech end of the Chamfer Tool Extension Rod to eliminate any possibility of cutter runout. They do not interfere with cutting action or chip removal. Seven sizes: .38 (.346"), .38-.40 (.394"), .40/10mm (.388"), .41 (.398"), .44 (.416"), .45 (.422"), .475/.480 (.466").

STOCK #	FITS	STOCK #	FITS
#080-493-001	.38	#080-493-003	.44
#080-493-005	.38-.40	#080-493-004	.45
#080-493-006	.40/10mm	#080-493-007	.475/.480
#080-493-002	.41		

— Advise # — Chamfer Tool Brass Pilot, 8K8K99 \$ 8.99

.22 AND .32 CHAMFERING KITS

.22/.32 CALIBER CHAMFERING KITS - The **Master .22/.32 Kit** includes: (3) Pilot/Shafts (.211", .213", .215" diameter, 12" long) to hold and center cutters in .22 bores; 11°, .22 caliber Cutter; 11°, .22 Brass Lap; 11°, .32 caliber Cutter; 11°, .32 Brass Lap; 18°, .32 caliber Cutter; 18°, .32 caliber Brass Lap; .32 caliber Pilot Bushing; .32 caliber Centering Cone; two 90° Facing Cutters; K-22 Adapter and .32 Facing Cutter Adapter to allow use of larger facing cutters from .38-.45 Kits for larger frame .22's and .32's; Handle; Breaker Bar; Allen Wrench and Fitted Bench Box.

The **.22 Basic Kit** includes: three Pilot/Shafts; 11° Cutter, 11° Brass Lap; Handle; Breaker Bar; Allen Wrench and Fitted Bench Box. **.32 Basic Kit** has: .215" (5.46mm) diameter Pilot/Shaft; 11°, .32 Cutter; 11°, .32 Brass Lap; 18°, .32 Cutter, 18°, .32 Brass Lap; .32 Brass Pilot; Centering Cone; Handle; Breaker Bar, Allen Wrench and Fitted Box.

The **Intermediate .22 and .32 Kits** contain everything in the .22 or .32 Basic Kit, plus one 90° Facing Cutter of your choice as shown

in the charts below.

.22 & .32 INTERMEDIATE CHAMFERING KITS

- #080-496-232 .22/.32 Master Chamfering Kit, 8K239N00 \$ 261.99
- #080-494-022 .22 Basic Chamfer Kit, 8K108D81 117.99
- #080-494-032 .32 Basic Chamfer Kit, 8K121F99 129.99

STK# .22	STK# .32	CUTTER DIA	PRICE
#080-495-400	NA	.400"	8K139P99 \$ 159.99
#080-495-425	NA	.425"	8K138N06 \$ 159.99
#080-495-525	NA	.525"	8K154C24 \$ 167.99
NA	#080-496-400	.400"	8K153D61 \$ 171.99
NA	#080-496-425	.425"	8K153F99 \$ 171.99
NA	#080-496-525	.525"	8K165H25 \$ 179.99



.22 AND .32 CHAMFERING TOOL KIT PARTS

INDIVIDUAL .22/.32 CHAMFERING TOOLS - Like their counterparts for the larger calibers, these are also sold separately for replacements and "build your own" chamfering tool sets.

- #080-498-022 .22 11° Chamfer Cutter, 8K36Q99 \$ 41.99
- #080-498-032 .32 11° Chamfer Cutter, 8K41G99 43.99
- #080-503-032 .32 Pilot Bushing, 8K5F41 5.99
- #080-499-132 .32 Center Cone, 8K10E99 10.99
- #080-500-400 .400" .22/.32 Face Cutter, 8K33B99 41.99
- #080-500-425 .425" .22/.32 Face Cutter, 8K37A18 41.99
- #080-500-525 .525" .22/.32 Face Cutter, 8K45P42 49.99
- #080-497-211 .211" .22/.32 Pilot Shaft, 8K14Q00 16.99
- #080-497-213 .213" .22/.32 Pilot Shaft, 8K11H14 12.99
- #080-497-215 .215" .22/.32 Pilot Shaft, 8K11D92 12.99
- #080-501-000 .22/.32 Chamfer Handle, 8K12H99 14.99
- #080-485-000 .22/.32 Breaker Bar, 8K6L47 6.99

BRASS LAPS - For those who want to put on the final touch of perfection. 5°, 11° and 18° brass laps are used with very fine abrasive, which penetrates the brass and works as a final polish to the chamfer cuts.

STOCK #	DEGREE	FITS	PRICE
#080-499-220	11°	.22	8K7P99 \$ 9.99
#080-499-032	11°	.32	8K7N99 \$ 7.99
#080-499-033	18°	.32	8K5L99 \$ 5.99
#080-490-385	5°	.38/.357	8K8E11 \$ 9.46
#080-490-455	5°	.44-.45	8K6H99 \$ 6.99
#080-490-381	11°	.38-.45	8K7A99 \$ 7.99
#080-490-388	18°	.38	8K11E99 \$ 13.99
#080-490-458	18°	.45	8K11J99 \$ 13.99

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