

INDEX

Barrels	109-111	Magazines & Parts	127-131
Barrel Bushings	111-112	Magwells	125-126
Barrel Links	112	Mainspring Housings	124-125
Compensators	112-113	Optics & Optic Mounts	144-146
Ejectors	115	Plunger Tubes	113-114
Extractors	114-115	Range & Training Gear	146
Frames/Slides	108-109	Replacement Parts	135-136
Grip Safeties	117-119	Sights	140-144
Grips & Screws	136-140	Slide Stops	113
Guide Rods/Buffers	119-120	Springs	132-135
Gunsmithing Tools	146-154	Thumb Safeties	115, 117
Ignition Parts	120-124	Triggers	131-132
Magazine Releases	126-127		

BROWNELLS 1911 AUTO

BRN-1911® GOVERNMENT MODEL FRAME

Precision Machined for Crafting High-Performance Custom Pistols



The BRN-1911™ is a full-sized Government Model single-stack Series 70 frame that's the ideal foundation for any custom 1911 build. Starting as a high-grade forging, each BRN-1911™ frame is precision machined to exacting specifications for exceptional fit and performance, making it a substantial step above cheap generic 1911 frames. Your frame arrives ready for the slide, barrel, sights, and fire-control

components of your choice. All holes are drilled in one setup, allowing for more accurate alignment throughout. Frame rails come slightly oversized, so you can custom-fit the slide to produce the tight slide-to-frame fit that produces the most consistent accuracy. Each frame comes with a pre-cut .250" radius on the tang, ready for an extended beavertail grip safety to protect the web of the shooter's hand from the dreaded "hammer bite." There's also an oversized ejector pin hole that makes installation of the ejector easier; an ejector with correctly dimensioned oversized pin is included. Yes, gunsmith fitting is required - a well-built 1911 ain't no plug-n-play plastic pistol! Available in 4140 carbon steel in-the-white (CS) or naturally corrosion-resistant 416 stainless steel (SS). FFL required for purchase. 🇺🇸

- #087-000-146 BRN-1911 Government Model Frame, CS, 7H217A59 \$ 255.99
- #087-000-147 BRN-1911 Government Model Frame, SS, 7H217J59 255.99



BROWNELLS
Gift Cards & eGift Cards

When you don't know which of our many unique items to give, give a Brownells Gift Card or eGift Card. Call or order online to take advantage of the many delivery options. You'll be giving exactly what your favorite gun "tinkerer" wants. 🇺🇸

Call or Order at brownells.com



CASPIAN 1911 AUTO RECEIVER



Choose The Built-In Custom Features You Need; Save Time & Money

Build an outstanding, custom 1911 using one of these top-quality, single-stack receivers as the foundation. Models and features available to suit the needs of any custom 1911 project. Precision cast from stainless carbon steel, CNC machined to final dimensions. Heat treated to Rc 22-24 for optimum performance and durability. Oversize frame rails allow the gunsmith to achieve an exceptionally tight slide-to-frame fit for more consistent accuracy. Available with smooth front strap or with crisp CNC machine-cut checkering. Front strap on all models except Standard is undercut at the triggerguard to ensure the shooter an extra-secure, high-grip hold. **Standard** model offers a robust, economical foundation for a great, all-around shooter. Available with standard feed ramp or pre-cut to accept barrels with Nowlin/Wilson style feed ramp. **Classic** is a faithful reproduction of the original 1911 Government Model frame; combines the strength and durability benefits of modern metallurgy with the elegant simplicity of John Browning's original design. **Race-Ready** features integral, flared magazine well for lightning fast magazine changes. Smooth contours and absence of unsightly seams give your pistol a streamlined look. **Recon** model has the strength and compactness that combat and action shooters require, with an integral accessory rail that accepts laser sights and tactical lights. **Race-Ready Recon** model includes all the features of the Recon with the addition of an integral, flared, 360° magazine well for high speed reloads. **Commander (Comm.)** and **Officers** models come with a smooth or 25 lpi checkered front strap and are available with a standard feed ramp or come pre-cut to accept barrels with Nowlin/Wilson-style feed ramp. 🇺🇸
SPECS: 4140 carbon steel (CS), in-the-white, or 416 stainless steel (SS). **Race-Ready** and **Race-Ready Recon** models include mainspring housing. Gunsmith fitting required. FFL required for purchase.

GOVERNMENT MODEL

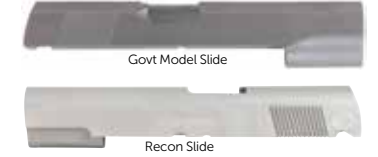
STOCK #	RECEIVER	CHECK	STEEL	PRICE
#168-000-002	Standard	Smooth	CS	8F191K24 \$ 224.99
#100-015-711	Standard, No Ramp	Smooth	SS	8F195Q57 \$ 219.99
#168-000-003	Standard	20 lpi	CS	8F273F69 \$ 321.99
#168-000-089	Standard w/ Nowlin	Smooth	CS	8F269B44 \$ 316.99
#168-000-090	Standard w/ Nowlin	Smooth	SS	8F293J24 \$ 344.99
#100-015-712	Classic	Smooth	CS	8F195F57 \$ 217.99
#100-015-713	Classic	Smooth	SS	8F208F41 \$ 231.99
#168-000-004	Recon	Smooth	CS	8F271C99 \$ 319.99
#168-000-005	Recon	20 lpi	CS	8F348F29 \$ 386.99
#168-100-100	Race-Ready	Smooth	CS	8F265B49 \$ 294.99
#168-100-110	Race-Ready	20 lpi	CS	8F348C29 \$ 386.99
#168-000-006	Race-Ready	Smooth	CS	8F345G09 \$ 405.99

COMMANDER & OFFICERS MODELS

STOCK #	RECEIVER	CHECK	STEEL	PRICE
#168-000-132	Comm. w/Std	Smooth	CS	8F190G79 \$ 211.99
#168-000-095	Comm. w/ Nowlin	25 lpi	CS	8F413F59 \$ 516.99
#168-000-096	Comm. w/ Nowlin	25 lpi	SS	8F384E19 \$ 451.99
#168-000-103	Officers w/Std.	Smooth	CS	8F191P24 \$ 224.99
#168-000-104	Officers w/Std.	Smooth	SS	8F207Q39 \$ 243.99
#168-000-097	Officers w/ Nowlin	25 lpi	CS	8F370F59 \$ 435.99
#168-000-098	Officers w/ Nowlin	25 lpi	SS	8F357G01 \$ 396.99



CASPIAN 1911 AUTO SLIDES



Superb Strength & Precise Tolerances For The Ultimate Combat Pistol

Custom-quality slides from Caspian, ready to be fitted to the frame of your choice. They start as high-quality forgings for extra strength, then are heat-treated to Rc 38-41 before machining for exceptional dimensional stability. Sides are polished, while the rest of the surface is bead-blasted for a non-glare, matte finish. Deep-cut, forward-angled rear cocking serrations prevent slippage when racking, even with a wet hand. Available in 4340 carbon steel (CS) and 416 stainless steel (SS) with .45 ACP, .40 S&W, and 9mm breech-faces. Commander and Officers models in .45 ACP only. Choose a slide without sight cuts (NC), or between two pre-cut dovetail options: a **Novak Lo-Mount** or **Bo-Mar BMCS** rear cut, both coupled with a Novak front cut. Recon slide is a Government slide with ball cuts at the front that line up with the light rail on the Caspian Recon frame (available separately). All slides require the use of a 9mm/.38 Super firing pin. 🇺🇸
SPECS: 4340 carbon steel, in-the-white, or 416 stainless steel, natural finish. Government model accepts 5" barrel. Commander accepts 4.25" barrel. Officers model accepts 3.5" barrel. All Caspian slides require the use of a 9mm/.38 Super firing pin.

GOVERNMENT - CARBON STEEL

STOCK #	CALIBER	SIGHT CUT	MODEL	PRICE
#168-000-052	.45 ACP	NC	Govt	8F208K79 \$ 231.99
#168-000-073	.45 ACP	Novak	Govt	8F277Q19 \$ 307.99
#168-000-071	.45 ACP	Bo-Mar	Govt	8F282L57 \$ 313.99
#168-000-051	.40 S&W/10mm Auto	NC	Govt	8F208H73 \$ 227.99
#168-000-067	.40 S&W/10mm Auto	Bo-Mar	Govt	8F282K57 \$ 313.99
#168-000-050	9mm	NC	Govt	8F211L64 \$ 231.99
#168-000-065	9mm	Novak	Govt	8F269G43 \$ 299.99
#168-000-063	9mm	Bo-Mar	Govt	8F285E29 \$ 316.99

GOVERNMENT RECON - .45 ACP

STOCK #	CS/SS	SIGHT CUT	MODEL	PRICE
#168-000-130	CS	NC	Government	8F208A73 \$ 231.99
#168-000-131	CS	Novak	Government	8F269D43 \$ 299.99

GOVERNMENT - STAINLESS STEEL

STOCK #	CALIBER	SIGHT CUT	MODEL	PRICE
#168-000-074	.45 ACP	Novak	Govt	8F299G69 \$ 332.99
#168-000-072	.45 ACP	Bo-Mar	Govt	8F308I59 \$ 342.99
#168-000-070	.40 S&W/10mm Auto	Novak	Govt	8F295P43 \$ 328.99
#168-000-068	.40 S&W/10mm Auto	Bo-Mar	Govt	8F315K39 \$ 331.99
#168-000-066	9mm	Novak	Govt	8F295H43 \$ 328.99
#168-000-064	9mm	Bo-Mar	Govt	8F308D59 \$ 342.99

COMMANDER & OFFICERS .45 ACP

STOCK #	MODEL	CS/SS	SIGHT CUT	PRICE
#168-000-091	Commander	CS	Bo-Mar	8F287K84 \$ 302.99
#168-000-101	Commander	CS	Novak	8F274I54 \$ 288.99
#168-000-093	Commander	SS	Bo-Mar	8F308C59 \$ 342.99
#168-000-102	Commander	SS	Novak	8F295A43 \$ 327.99
#168-000-099	Officers	CS	Novak	8F269M43 \$ 299.99
#168-000-100	Officers	SS	Novak	8F301P14 \$ 316.99

GUARANTEED. FOREVER.®
SINCE 1939



ED BROWN 1911 AUTO FORGED SLIDE WITH RMR CUT



Blank Slide With Built-In Slot for Red Dot Mount

Ed Brown has taken much of the hard work out of mounting a red dot sight on your 1911 by producing a slide with the top pre-cut for a Trijicon RMR mount and matching backup "iron" night sights (#892-000-174, #892-000-175, and #892-000-176, sold separately). This makes installation of the sight assembly and RMR optic vastly easier than on a standard slide. It eliminates bulky and unsightly mounts placed in the rear sight cut or that sit high on the slide. This slide eliminates complex machining, and almost as a bonus, it allows the RMR to sit low, co-witnessed with the iron sights, where you normally expect your aiming point to be. Features forward-angled front and rear cocking serrations, just the way competition shooters like them.

SPECS: Forged stainless steel, in the white. Government length for 5" barrel. Stripped slide only - no internal parts included. Gunsmith fitting required. Fits Colt Series 70 1911 Government Model frames and clones.

#087-000-108 .45 Gov't Slide w/RMR Cut, 7H00CFE . . . \$ 334.99

NIGHTHAWK 1911 AUTO GOVERNMENT MODEL RECEIVER



Precision-Machined Forgings
With Choice Of Plain Or
Checked Front Strap

Full-size Government Model receivers are precisely finish-machined from top-quality stainless steel forgings for superb strength, durability, and consistency. Ideal as the foundation of a high-end custom pistol because the rails come oversized to allow the gunsmith to hone them for a perfect, no-slop slide-to-receiver fit. Also comes with .250" radius cuts for an extended beavertail safety. Available with choice of 25 lpi checkering on the front strap or a smooth, unchecked front strap. **FFL required for purchase.**

SPECS: Stainless steel, natural finish. .250" for beavertail safety, frame may need alteration to fit safety profile. Gunsmith fitting required.

#100-011-472 25 lpi Checked Government Receiver, 2B365I71 \$ 400.00

#100-011-471 Unchecked Government Receiver, 2B333F71 390.99

LES BAER CUSTOM FRAME

Precision Forged, Then
Machined; Ready To Fit &
Assemble Into Somebody's
Dream Gun



This is a basic, full-size Government Model frame with a smooth, unchecked front strap and a Commander-length tang. It's forged, finish-machined to rigorous tolerances, and ready for fitting and assembly into a first-rate custom 1911. This single-stack frame comes standard with the extra-high front strap cut and beveled magazine well.

SPECS: Chrome-moly steel, in-the-white. Stripped, govt. length receiver only. Rails are .001" oversize to the Les Baer Slides and will require fitting (mfg. suggests light filing only). **FFL required for purchase.**

#124-050-001 Standard Frame, CM, 4B327K59 \$ 363.99



NIGHTHAWK CUSTOM 1911 AUTO MATCH-GRADE COMPLETE PARTS KIT



All the Parts To
Assemble a 1911,
Except the Frame

Nighthawk has taken D.I.Y. pistol-smithing to a new level with these convenient kits that contain ALL of the parts you need to build a complete, full-size Government Model (5" barrel) pistol, except for the frame. Remember the plastic model kits you build as a kid? Kind of like those - only better. And these are not bare-bones, generic parts for a simple base model! They're Nighthawk's FM series of stainless steel match-grade parts. The slide has a fine matte finish, with front and rear cocking serrations, and pre-cut on top with Novak-pattern sight dovetails. Sight bodies are blued steel, with a serrated rear face and square notch on the fixed rear sight, and a red fiber optic insert for the front. You get a traditional short guide rod and recoil spring plug, plus 3 different-weight recoil springs so you can tune your pistol for reliable cycling. Five barrel link sizes aid in setting up proper barrel-frame-slide lockup. The generous beavertail grip safety is designed to fit a frame with a .250" radius. A vertically serrated mainspring housing, over-sized thumb safety paddle, skeletonized Commander-style hammer, and a match trigger with lightening cutouts complete the package. **.45 ACP** barrel is unramped; **9mm** barrel is has a Wilson/Nowlin-style feed ramp.

#100-023-952 Complete Match Parts Kit, .45 ACP, 2B00KIC \$ 1198.99

#100-023-953 Complete Match Parts Kit, 9mm, 2B1195D19 1327.99



WILSON COMBAT CHECKERED FRONT STRAP

Fast, Easy, Grip Improver

Add the secure feel of a checkered front strap to any 1911 Auto in minutes. No filing, no alterations. Remove the grips, slip the Wilson Checkered Front Strap over the frame; replace grips.

SPECS: 2" (5.1cm) long, .006" (.1524mm) thick steel.

#965-100-001 Blued Front Strap, 5F9K10 \$ 9.95

#965-100-002 SS Front Strap, 5F9J49 9.95

TJ'S CUSTOM FRAME SLOT BLANK

Fills Series 80 Frame Cutout

Fits in the firing pin block frame cuts, permitting Series 70 slides and components to be fitted to Series 80 frames. No alteration, drop-in fit. Available in 4 different thicknesses to help you custom fit to your slide.

SPECS: Precision ground steel, in-the-white.

#876-000-006 Frame Slot Filler, .030", 6G9B74 \$ 12.99

#876-011-780 Frame Slot Filler, .057" (Std), 6G10A49 13.99

#876-000-007 Frame Slot Filler, .060", 6G9Q74 12.99

#876-000-008 Frame Slot Filler, .065", 6G16J99 18.99



KIMBER 1911 AUTO RIMFIRE TARGET CONVERSION KIT



Train With .22 LR Ammo In Your Full-Size Pistol

Blowback-operated sub-caliber conversion unit lets you shoot less expensive .22 LR ammunition in any mil-spec 1911 Government model, so you can afford to practice more. Preserves pistol's weight, balance, and overall feel to help you develop specific skills and "muscle memory" to shoot better with full-power ammo. Simply remove the factory slide and barrel, replace them with the conversion unit, and load up the included .22 magazine with premium-grade high-velocity ammunition. Manufactured to the same rigorous quality standards as Kimber's full-power 1911 pistols; slide is precision machined from aluminum billet, with wide front and rear cocking serrations and Kimber's tough, scratch-resistant, KimPro II™ finish. Comes with plain black target sights installed; rear sight is click adjustable for windage and elevation, with flat, finely serrated rear face and a square notch. Includes ramped, match-grade 5" barrel with a 1:16" left-hand twist and stainless steel match-grade bushing. Reinforced polymer 10-round magazine is designed for a secure fit in a standard .45 ACP mag well, and has an anti-tilt polymer follower to ensure smooth feeding of rounds. Slide does not lock open after last shot; pistol may be dry fired with kit installed.

SPECS: Aluminum slide, steel barrel, polymer magazine. Available with matte black or silver slide. Fits 1911 Govt model pistols chambered in .45 ACP with 4" or 5" non-ramped barrels and dimensional tolerances that meet U.S. Government specs, including Series 70 and 80 Colt pistols and clones. Requires high-velocity ammunition for proper operation.

#387-000-045 Rimfire Target Conversion Kit, Black, 5B00AEA \$ 339.99

#387-000-046 Rimfire Target Conversion Kit, Silver, 5B00JZQ 339.99

#387-000-047 Spare 10-Rd Rimfire Magazine, 5B21C59 23.99

NIGHTHAWK CUSTOM 1911 AUTO GOVERNMENT MODEL SLIDE



Full-Size,
Precision-
Machined
Slide Ideal For
Custom Builds

Slides precision machined from high-grade stainless steel forgings offer strength and quality for any custom 1911 build. Available with cuts for Novak front and rear sights, or plain so you can cut the dovetail for the custom sight of your choice. Novak-cut model includes front and rear cocking serrations, while the blank slide is smooth, again allowing you to customize with your or your customer's preferred serration pattern. All slides feature a lowered and flared ejection port and a smooth matte finish.

SPECS: Stainless steel, matte finish. Accepts 5" Government model barrel in .45 ACP or 9mm. Gunsmith fitting required.

#100-011-469 .45 ACP Gov't Slide, w/Novak Cuts, 2B324A89 \$ 360.99

#100-011-467 .45 ACP Gov't Slide, No Sight Cuts, 2B278D86 305.99

#100-011-470 9mm Gov't Slide, w/Novak Cuts, 2B324I89 360.99

BRILEY 1911 AUTO SLIDE RACKER

Extra "Purchase"
To Cycle the Slide Quickly



Retro-fits pistols equipped with Bo-Mar® low-mount sights. Other slides can be machined to accept. Fits down, into the slide for a clean look. Clears popular scopes and mounts.

SPECS: Aluminum, black anodized.

#129-400-001 Cocking Sight, 9B38J48 \$ 39.99

BAR-STO 1911 AUTO MATCH TARGET BARREL



Top-Quality, Gunsmith-Fit Barrel
For Superb Accuracy Potential

Bar-Sto has been making top-quality auto-pistol barrels since 1967. This barrel is machined from solid stainless steel bar stock, then heat-treated to Rc 39-43 for excellent strength and wear-resistance. This complete barrel assembly includes pin, link, and bushing. It will fit full-sized Government Model slides that accept a 5" barrel. It is left oversized in key areas so a gunsmith can custom fit them to a specific pistol to ensure tight lockup and enhanced accuracy potential. So installation should be left only by qualified, experienced gunsmiths. This barrel is non-ramped.

SPECS: Machined 416 stainless steel barstock, natural finish. Fits full-size 5" Government Model slide. 1-16" twist rifling. Includes bushing, link, and pin.

#100-015-620 .45 ACP Match Target 5" Barrel, 7B240M00 \$ 264.99

CLARK CUSTOM 1911 AUTO DROP-IN COMP KIT



Drop Right In & It's Ready To Work

No fitting or gunsmithing required to get the increased muzzle control and accuracy of Clark's dual-port compensators and match-grade barrel. Comp helps control recoil and muzzle flip for improved accuracy and a faster follow-up shot. Match-grade, button-rifled barrel and pre-fit bushing provide a close fit on most slides for increased accuracy, function and reliability.

SPECS: Steel, blued. Kit includes: 5 1/2" (14cm) barrel, threaded .580"-40 tpi, .45 ACP; blued comp; barrel bushing; .278" c-to-c link and pin. Increases pistol length by 1 1/4" (3.8cm). Fully chambered.

#181-165-000 .45 Comp Kit, 1H241Q19 \$ 267.99

CLARK CUSTOM MATCH-GRADE 9MM LONG BARREL



Superb Clark Accuracy; Fully Ramped For Superior Feeding

Clark's match-grade barrels for long-slide (6") 1911 pistols are hardened, heat-treated and fully machined from long-wearing, solid billet, chrome-moly steel. These are the same barrels the Clarks use to build super accurate bullseye and full-house IPSC pistols for top shooters everywhere. (Jimmy Clark's favorite for continued, long-wearing accuracy from full-power and mid-range ammo.) These match-grade 1911 barrels have an extended, integral ramp that fully supports the case head to prevent head separations and bulged cases. Improves reliability, too, because rounds feed directly onto the ramp, with no frame-to-barrel gap for bullet noses to hang up on. **SPECS:** 4140 chrome-moly steel, hardened to Rc 34-38, blued, 6" (15.2cm) long can be cut to fit most slide lengths. Oversized hood, top lugs and bottom feet require gunsmith fitting. Link and pin NOT included. **#181-000-027 1911 9mm Match Bbl, 1H00KDG ... \$ 200.00**

ED BROWN 1911 AUTO DROP-IN MATCH BARREL & BUSHING



Suppressor Ready

Drop-In Installation (Almost), Match-Grade Accuracy

Machined to slightly oversized dimensions for tight barrel lock-up and a "Match Quality" Ed Brown's drop-in barrels are machined from premium 416 stainless steel bar stock, heat-treated for hardness, and cryo stress-relieved before final rifling to deliver excellent accuracy and long barrel life. Precision broach-cut rifling gives outstanding accuracy with all bullet types, including lead. Outside barrel dimensions are cut to the maximum tolerance, requiring less fitting and more accuracy. Minor gunsmith fitting may still be required. The complete kit includes the barrel itself, bushing, link, and link pin for fast installation. Available in **Government Model (Govt.)** and **Commander (Comm.)** sizes. **Threaded Suppressor-Ready** models are identical, but have longer length and .578"-28 tpi threads for use with suppressors. Comes with a thread protector. Extra thread protectors sold separately. **.45 ACP & 9mm Luger** barrels have a standard feed ramp. **SPECS:** 416 stainless steel. Threaded - .578" x 28 tpi RH muzzle threads with a .425" shank length. Thread Protectors - stainless steel, polished natural finish (SS) or matte black. Fits barrels with .578" x 28 tpi muzzle threads. **#087-925-450 Govt. Match Bbl, 45 ACP, 7H161D49 ... \$ 189.99** **#087-928-450 Comm. Match Barrel, 45 ACP, 7H165F59 ... 183.99** **#087-000-103 Govt. Threaded Barrel, 45 ACP, 7H222D69 ... 261.99** **#087-000-102 Comm. Threaded Barrel, 45 ACP, 7H217H59 ... 255.99** **#087-000-107 Govt. Match Bbl, 9mm, 7H160C64 ... 188.99** **#087-000-106 Comm. Match Bbl, 9mm, 7H160K64 ... 188.99** **#087-000-113 Govt. Threaded Barrel, 9mm, 7H217Q59 ... 255.99** **#087-000-104 Thread Protector, SS, 7H17K10 ... 19.95** **#087-000-105 Thread Protector, Black, 7H17M10 ... 19.95**

CLARK CUSTOM 1911 AUTO .460 ROWLAND CONVERSION KIT



Gives .44 Mag Power To The 1911 Auto

Button rifled, drop-in barrel chambered for the .460 Rowland cartridge, turns the 1911 into a high performance, hunting pistol. Fitted with a match grade bushing that fits most slides tightly for excellent accuracy. Dual port comp controls recoil and muzzle flip. Includes Wolff 24 lb. recoil spring, extra power firing pin spring, full-length guide rod and recoil plug. **SPECS:** Barrel - Stainless steel 5 1/2" (14cm) long. Threaded .580"-40 tpi. Increases pistol length by 1 1/2" (3cm). Comp & Recoil Spring Plug - Blued carbon steel. May require minor fitting. Uses standard .45 ACP magazines. **NOTE: May not fit all frames and slides. Factory recommends installation only on Colt, Kimber, Springfield Armory, Smith & Wesson, Caspian, Ruger, Sig Sauer, and new-manufactured (not old military) Remington pistols.** **#181-100-460 Rowland Conv. Kit, 1H280B49 ... \$ 329.99**

KART 1911 AUTO EASY FIT BARREL KIT



Achieve A Match Quality Barrel Installation Using Only Hand Tools

Install a precision quality, 5" barrel using just four small hand tools. The only fitting required is to adjust lockup with the two raised pads located on either side of the rear locking groove, cut the barrel hood to correct length and fit the bushing to the slide. A national match bushing is pre-fit to the barrel; has oversize O.D. for precise fitting to slide. Bottom lugs are fully finished and the correct length link installed to save hours of work. **SPECS:** 4150 ordnance steel, in-the-white. Available in 5" (12.7cm) length. (N/R) Non-ramped. (W/N) Wilson/Nowlin ramp. (C/P) Clark/Para ramp. Ramped barrels require machining of frame. Requires gunsmith fitting. Includes instructions. **5" 1911 EASY FIT BARRELS**

STOCK #	CALIBER	TYPE	PRICE
#472-001-045	.45 ACP	EZ fit N/R	2G214I19 \$ 251.99
#472-002-045	.45 ACP	EZ fit W/N	2G198H89 \$ 233.99
#472-001-009	9mm	EZ fit N/R	2G197A99 \$ 219.99
#472-000-001	.38 Super	EZ fit N/R	2G195K49 \$ 229.99
#472-002-040	.40 S&W	EZ fit W/N	2G219F59 \$ 243.99
#472-003-040	.40 S&W	EZ fit C/P	2G226H09 \$ 237.99

EASY FIT TOOL KIT - Includes barrel locating block, bench bushing, Swiss file and feeler gauge to help you do a precision job with Easy Fit barrels. Can be used to fit several barrels. **SPECS:** Steel bench bushing. Aluminum barrel fitting block. File - 6" (15.2cm) long, .172" (4.38mm) wide. File handle included. **#472-015-000 Easy Fit Tool Kit, 2G42C86 ... \$ 50.00**

KART 1911 AUTO PRECISION QUALITY BARREL



Uncompromising Quality For Added Performance & Better Accuracy

Forged from ordnance steel to strict, national match specs; rifled by a proprietary technique that holds lands and grooves to exceptionally close tolerances and leaves the surface finish mirror smooth. Air gauged to maintain .0002" tolerance through the bore. Feed ramps are throated for wadcutter ammo. **Standard Barrel** - Non-ramped, oversize hood, top and bottom lugs to achieve an exact fit for optimum match accuracy. **Ramped Barrel** - Fully supports the case head; gives direct feeding from magazine to chamber. **SPECS:** 4150 ordnance steel, in-the-white. Available in 5" (12.7cm), 6" (15.2cm), or Commander 4.25" (10.8cm) lengths. **Std** - Standard barrel, non-ramped. **W/N** - Wilson/Nowlin ramp. **C/P** - Clark/Para Ordnance ramp. Ramped barrels require machining of frame. Gunsmith fitting required.

5" 1911 AUTO BARREL

STOCK #	CALIBER	TYPE	PRICE
#472-020-045	.45 ACP	Std	2G157A00 \$ 180.00
#472-000-002	.45 ACP	W/N	2G169C99 \$ 200.00
#472-000-004	.45 ACP	C/P	2G199K99 \$ 210.00
#472-000-006	.40 S&W	Std	2G159M79 \$ 180.00
#472-000-007	.40 S&W	W/N	2G171C69 \$ 200.00
#472-000-008	.40 S&W	C/P	2G188F09 \$ 210.00
#472-020-038	.38 Super	W/N	2G171N69 \$ 200.00
#472-020-138	.38 Super	C/P	2G185M39 \$ 210.00
#472-000-009	9mm	Std	2G159I79 \$ 180.00
#472-000-010	9mm	W/N	2G171C43 \$ 200.00
#472-000-011	9mm	C/P	2G199A99 \$ 230.00

6" 1911 AUTO BARREL

STOCK #	CALIBER	TYPE	PRICE
#472-021-045	.45 ACP	Std	2G169G99 \$ 200.00
#472-000-003	.45 ACP	W/N	2G171P43 \$ 200.00
#472-000-015	9mm	W/N	2G199D99 \$ 230.00

4.25" COMMANDER BARREL

STOCK #	CALIBER	TYPE	PRICE
#472-000-013	.45 ACP	Std	2G154E63 \$ 180.00

NIGHTHAWK CUSTOM 1911 AUTO MATCH-GRADE BARREL

True Gunsmith-Fit Barrels For Best Accuracy

Match-grade stainless steel barrels have slightly oversized exterior dimensions so they can be custom fitted for maximum accuracy potential. Same barrels Nighthawk installs in their custom pistols. **9mm** barrel features a Wilson/Nowlin-style ramp to fully support the case and comes with or without the muzzle threaded for a muzzle brake. **.45 ACP** is unramped and available in standard 5" length with threaded muzzle. All barrels fit full-size 1911 Govern-

STOCK #	CHAMBERING	RAMP	LENGTH	THREADED MUZZLE	PRICE
#100-011-457	.45 ACP	Unramped	5.75" (Gov't)	.578" x 28 tpi	2B233H99 \$ 259.99
#100-011-455	9mm	Ramped	5"	Unthreaded	2B174K24 \$ 204.99

NIGHTHAWK CUSTOM 1911 AUTO MATCH GRADE BARREL & BUSHING



Custom-Quality Set Ready For Fitting To Deliver Outstanding Accuracy

Premium-quality, .45 ACP barrel is precision machined from solid 416 stainless steel barstock to tolerances +/- .001" or less in critical areas. Heat treated to Rc 40-42 to maintain those dimensions, even under the battering of hard competition. These unramped barrels are broach rifled with a left-hand 1-16" twist. Some fitting required, so you can produce a tight, no play fit for maximum accuracy from your gun. The match grade bushing is machined from the same premium-grade stainless steel, with I.D. and O.D. left slightly oversized to allow custom fitting to your barrel, further ensuring precise lockup and excellent accuracy. **SPECS:** 416 stainless steel. Rc 40-42. .45 ACP, 1-16" twist, left hand. **Govt** - Barrel: 5" (12.7cm) long. Bushing: .829" long (21.1mm) long, .573" (14.6mm) I.D., .698" (17.7mm) O.D. **Commander** - 4 1/2" (10.8cm). Bushing: .515" (13.1mm) long, .573" I.D., .698" O.D. Gunsmith fitting required. **#100-003-275 Govt Match Grade Barrel/Bushing, 2B00CEP ... \$ 179.99** **#100-003-274 Comm Match Grade Barrel/Bushing, 2B00HBN ... 179.99**

NOWLIN MFG. 1911 AUTO MATCH-GRADE ECM BARREL



Ultra-Smooth Rifling Gives Superb Accuracy

Triple heat-treated, match-grade barrels deliver maximum accuracy thanks to extremely tight groove and bore tolerances that are held to an amazing .0002" by Electro Cathode Machining. The ECM process produces a smoother bore that often boosts velocity with all barrel lengths and reduces fouling with both cast and jacketed bullets. The unique, pre-cut design of the top lugs requires only minor fitting to achieve maximum lug engagement. Short chamber enables the gunsmith to do the final reaming to achieve perfect headspace. Also comes with oversize hood and feet for additional custom fitting. Gunsmith fitting required. **SPECS:** 416 stainless steel, heat treated to Rc 40, natural finish. 5" (12.7cm) or 6" (15.2cm) long. Short chamber requires final reaming; reamer pilot diameters: 9mm - .3445"; 45 ACP - .4405". Oversize hood and feet require fitting. Bushing, link, and pin not included. **#654-000-049 Gunsmith Fit 5" Barrel, 45 ACP, 4E229G67 ... \$ 239.95**



Ramped, Threaded 9mm

ment Model pistols. Gunsmith fitting required: lugs, feet, and hood must be fitted. **SPECS:** Precision-machined 416 stainless steel, natural finish. Threaded barrels include thread protectors. Barrel link and pin not included. Ramped barrels require modifications to frame.

NOWLIN MFG. 1911 AUTO GUNSMITH-FIT BARRELS



Premium Match-Grade Barrels for Ultra-Precise Fit That Gives Stellar Accuracy

These super match-grade barrels are not "drop in," so the gunsmith can precisely fit them to a specific slide/receiver pair for the tightest lockup and best accuracy results. They come short chambered, so reaming to achieve correct headspace is required, as is fitting of the hood, lugs, and feet. But the special geometry of Nowlin's pre-cut top lugs typically requires only minor fitting to achieve maximum lug engagement. Groove and bore tolerances are held to an amazing .0002" via state-of-the-art electro-discharge cathode machining (ECM), and rifling is ultra-smooth, uniform, and precise. Smooth-cut rifling boosts velocity, while the unique angled edge on the driving band gives a better gas seal for reduced fouling with all types of bullets, plus longer barrel life. **Bull Barrel** puts extra weight where you need it most, right at the muzzle for controlling recoil and helping get a faster follow-up shot. Keeps the front sight down and on target. Replaces bushing and increases lockup area for improved accuracy. **USA**

SPECS: Triple heat-treated 416R stainless steel. Top engraved with "NOWLIN" and caliber. Barrel bushing, link, and link pin not included. **Ramped barrels have integral Wilson/Nowlin feed ramp. Non-Ramped barrels are for pistol frames with the feed ramp on the frame.**

- #654-000-061 .45 ACP Bull Barrel, 5" Non-Ramped, 4E00JRS \$ 229.99
- #654-000-072 .45 ACP Gunsmith Barrel, 4.25" Ramped, 4E00LUS 239.95

NOWLIN MFG. PRE-FIT MATCH-GRADE ECM BARREL KIT



Pre-Fit Complete With Bushing, Link & Pin

The easiest way to install the superb performance of Nowlin's ECM Match-Grade Barrels in your 1911 Auto. Barrel Kit comes complete with a pre-fitted, stainless steel bushing, barrel link and pin with little-to-no fitting required for installation. Barrels feature pre-fitted hood, top lugs and bottom feet that give a very close fit for increased accuracy in most 1911 Autos. Includes factory-standard link and hardened, oversize pin. **Gold Cup** has narrow, .385" width hood to fit Colt-style, Gold Cup, Enhanced and Flat Tops with narrow hood. Non-ramped, 5" long, .45 ACP only. **USA**

SPECS: 416 stainless steel, heat treated to Rc 40. **Barrel** - 6" (15.2cm), 5" (12.7cm) or 4 1/4" (10.8cm) long, .581" (14.7mm) O.D. Available ramped or non-ramped in calibers listed. **Bushing** - .582" (14.8mm) I.D., .701" (17.8mm) O.D. **Link** - .278" c-to-c.

STOCK #	CALIBER	LENGTH	STYLE	PRICE
#654-000-078	.40 S&W	5"	Ramped	4E244G79 \$ 254.95
#654-000-074	.45 ACP	4.25"	Ramped	4E00ACC \$ 239.95
#654-000-073	.45 ACP	4.25"	Non-ramped	4E245H69 \$ 254.95
#654-358-545	.45 ACP	5"	Ramped	4E247L49 \$ 274.99
#654-359-545	.45 ACP	5"	Non-ramped	4E244N03 \$ 254.95
#654-000-037	Gold Cup Barrel Kit,	4E258H39		\$ 269.95

WILSON COMBAT 1911 AUTO DROP-IN BARREL & BUSHING



Pre-Fit, No-Gunsmithing Installation Increases Accuracy

Drops right into most .45 ACP, 1911 Auto slides without fitting. You get the increased accuracy of Wilson's forged, button rifled barrels and machined bushings without gunsmithing or custom fitting. Barrel hood must be narrowed for installation on Colt "Enhanced" and Gold Cup. **USA**

SPECS: Stainless steel, .45 ACP, 5" (12.7cm) long. Includes bushing and installation instructions.

- #965-033-645 Drop-In Barrel & Bushing, 5F173C67... \$ 189.95

WILSON COMBAT 1911 AUTO MATCH BARREL/BUSHING SET



Stainless Steel - Match-Grade Bushing Included

Made from a one-piece, 17-4 stainless steel forging, beautifully finished to help you achieve the finest in accuracy. Matching stainless steel bushing supplied. Barrel and bushing are left slightly oversized at lockup areas to allow precise final fitting. Chamber requires finish reaming. Hardened to Rc 40. All barrels are .45 ACP and non-ramped. **USA**

SPECS: Machined 17-4 stainless steel, heat treated Rc 40. Fits 1911 Auto in .45 ACP. All require finish chambering and gunsmith fitting. All models are non-ramped and available in 3 1/2" (8.8cm) Officers ACP, 4.25" (10.7cm) Commander, and 5" (12.7cm) Govt./Gold Cup.

STOCK #	CALIBER	LENGTH	PRICE
#965-033-345	.45 ACP	3 1/2"	5F189M99 \$ 199.95
#965-033-445	.45 ACP	4 1/4"	5F189B99 \$ 199.95
#965-033-545	.45 ACP	5"	5F189H99 \$ 199.95

ED BROWN 1911 AUTO BARREL THREAD PROTECTORS

Prevents Damage To Muzzle Threads



Stainless steel thread protectors keep your fine muzzle threads safe from damage when a compensator or brake is not installed. Crisply knurled exterior makes installation/removal and finger tightening easy. Fits .45 ACP barrels with .578" x 28 tpi muzzle threads. **USA**

SPECS: Stainless steel, polished silver or black. .44" (11mm) long. .75" (19mm) O.D.

- #087-000-104 Thread Protector, SS, 7H17K10 \$ 19.95
- #087-000-105 Thread Protector, Black, 7H17M10 19.95

BRILEY SPHERICAL BUSHING

Maximum Accuracy; Drop-In Convenience



Separate, ultra-hard, spherical, internal ring pivots on its horizontal axis inside the unique, precision-machined bushing. Absolutely prevents barrel spring. Provides the easiest, longest wearing, closest fitting barrel bushing setup available. Models available to fit full-size Government or Commander pistols, in two configurations: **Drop-In Bushing/Ring** requires no fitting on the O.D. **USA**

SPECS: Bushing - 17-4 stainless steel, .698" (17.7mm) O.D. Ring - 17-4 stainless steel, Titanium nitrided to Rc 60. Bushing/Ring .001" larger than barrel O.D.

- #129-100-580 Drop-In Gov't Model Bushing & Ring, .580", 9B53N09 \$ 58.99
- #129-000-253 Drop-In Commander Bushing/Ring, .581", 9B58164 68.99

CLARK CUSTOM 1911 AUTO BARREL BUSHING

Improve Accuracy, Eliminate Excess Play



Two sizes: **Standard** fits most barrels with only minor polishing/fitting; **Oversize** especially made to give you enough metal to custom-fit it to a barrel that is under-sized due to wear, G.I. barrel, etc. Fully machined. Favorite bushing of experienced pistolsmiths. Requires gunsmith fitting. **USA**

SPECS: .875" (22.22mm) long, .714" (18.13mm) O.D. Std., .575" (14.55mm) I.D., Oversize, .553" (14.05mm) I.D. Blued steel.

- #181-001-145 Standard Barrel Bushing, 1H19G54 \$ 22.99
- #181-001-045 Oversize Barrel Bushing, 1H19G54 22.99

ED BROWN 1911 AUTO SOLID BARREL BUSHING

Long-Wearing, Solid Steel Increases Accuracy



Machined, steel, barrel bushings provide a tight, slide to barrel fit; available in both Government and Commander. Heat treated and hardened for outstanding durability. **Drop-In**- Close, drop-in fit on Colt slides. Requires no fitting with Ed Brown Barrel and Colt slides. Other brands may require minor fitting. **Oversize**- Requires turning of O.D., and reaming of I.D., to achieve a true match fit. Commander available in **Drop-In, Stainless Steel** only. **USA**

SPECS: Steel, blue or stainless steel (SS), silver, matte finish. **Drop-In (DI)**-.581" (14.8mm) I.D., .699" (17.7mm) O.D. **Oversize (OS)**-.575" (14.6mm) I.D., .705" (17.9mm) O.D. Commander available in **Drop-In, (SS)** only.

GOVT. MODEL			
STK# DI	STK# OS	FINISH	PRICE
#087-045-832	NA	Blue	\$ 22.99
#087-045-833	#087-046-833	SS	\$ 22.99
NA	#087-046-832	Blue	\$ 21.99
#087-000-021	Commander Barrel Bushing,	7H19P54	\$ 22.99

EGW 1911 AUTO STRAIGHT-BORED BARREL BUSHING

Oversized For Precise Fitting; Beveled To Give A Streamlined Look



Straight-bored bushing, CNC machined from solid bar stock and designed for hand-fitting to obtain the best accuracy. Extra thick, .125" flange extends slightly farther than the original factory bushing for maximum barrel protection. Contoured, beveled edge around the flange provides a nice streamlined appearance and smooth holster entry and exit. Fits slides with .699"-.705" ID and barrel with .575"-.583" OD. **USA**

SPECS: Carbon steel, blued, or stainless steel, natural finish. .7015" O.D., .568 ID. Gunsmith installation required.

- #296-000-181 Straight Bored Bushing, Blued, 6B19F94 \$ 20.99
- #296-000-174 Straight Bored Bushing, Stainless, 6B19E94 20.99

EGW ANGLE BORED BUSHING

Pre-Machined With The Proper Lockup Angle



Less time-consuming fitting because the proper lockup angle is pre-machined right into the bushing. **Pre-Fit** requires only minor fitting for installation onto Colt factory barrels. Gunsmith Fit requires fitting of both dimensions. **USA**

SPECS: 416 stainless steel, silver or chrome-moly steel, blued. **Pre-Fit (P/F)** - .702" (17.8mm) O.D., .580" (14.7mm) I.D. **Gunsmith Fit (G/F)** - .702" O.D., .574" (14.6mm) I.D. Govt. (Govt.) or Commander (Comm.) length.

STK# BLUE	STK# SS	LENGTH	MODEL
#296-410-010	#296-410-110	Govt.	P/F
#296-410-011	#296-410-111	Govt.	G/F
#296-410-020	NA	Comm.	P/F

— Advise # — Angle Bored Bushing, 6B23N99 \$ 29.99

OVERSIZED 1911 BARREL BUSHINGS - Slightly oversize, machined bushings for Government Model 1911s take less time to fit because the proper lockup angle is pre-machined right into the bushing. Gunsmith fitting required. **SPECS:** 416 stainless steel, natural silver finish. .705" (17.9mm) O.D., .563" (14.3mm) I.D.

- #296-000-085 .705" Angle Bored Bushing, SS, 6B00NFN \$ 18.00

ANGLE BORED BUSHING WITH CARRY BEVEL - Beveled flange looks right on "melted" guns. Bored at an angle to prevent barrel bind for smooth cycling. Provides a snug drop-in between barrel and bushing. **SPECS:** Stainless steel, .580" (14.7mm) I.D., .70" (17.8mm) O.D.

- #296-000-066 Carry Bevel Bushing, Govt, 6B22D94 .. \$ 26.99
- #296-000-067 Carry Bevel Bshing, Comm, 6B22H94 .. 26.99

EGW 1911 AUTO "MELT" BUSHING

Gives Slide A Streamlined, Finished Look



Large flange eliminates the sharp edges and step of conventional bushings. Requires melt bushing wrench, sold below. **USA**

SPECS: Machined carbon steel, blued, matte finish. Has .575" (14.6mm) I.D. and .702" (17.8mm) O.D. Flange is .930" (23.6mm) outside dia. May require gunsmith fitting. Wrench - machined Delrin.

- #296-012-100 Govt Model Melt Bushing, BL, 6B23I99 .. \$ 29.99
- #296-000-001 Melt Bushing Wrench, 6B8H73 9.98

EGW 1911 AUTO NATIONAL MATCH BARREL BUSHING



Oversize Bushing Enables The Tightest Possible Custom Fit

Top-quality match bushing is machined slightly oversized on the outside diameter and undersized on the inner diameter. Enables the pistolsmith to achieve the tightest possible fit between the slide, bushing, and barrel for better accuracy potential. Machined from hardened 4140 steel and given a matte black finish for a traditional look. **SPECS:** 4140 steel, matte black oxide finish. .698" O.D. .577" I.D. Gunsmith installation recommended.

#296-000-192 National Match Bushing, 6B19A94. \$ 20.99

KART 1911 AUTO NATIONAL MATCH BUSHING

Slightly Oversize To Allow Custom Fitting For Match-Grade Performance



Match-grade bushing is designed for a tight, exact fit to the barrel and slide to ensure superb performance and accuracy. Slightly oversize O.D. allows for custom turning of exterior for precision fitting to your gun's slide. Bottom lugs are fully finished to save hours of work. Made of extra-hard ordnance steel for superb dimensional stability and wear resistance, even on hard-running competition guns. Gunsmith fitting required. **SPECS:** 4150 ordnance steel, in-the-white. .856" (21.74mm) long. .703" (17.86mm) O.D., .580" (14.73mm) I.D.

#472-000-014 National Match Bushing, 2G17M84. \$ 20.99

MGW 1911 AUTO BUSHING



Drop-In Or Oversized; 4340 Or Stainless

Installs in 1911 Autos with little to no fitting. **Drop-In** model fits snug in most slides, accepts standard barrels with no reaming. **Oversize** model has smaller I.D. that can be fitted to exactly match the barrel. **SPECS:** .701" (17.8mm) O.D. 4340 CM or 416 Stainless steel. **Drop-In:** .580" (14.7mm) I.D. **Oversize:** .575" (14.6mm) I.D.

STK# DROP-IN	STK# OVERSIZE	STEEL
#584-579-434	#584-571-434	4340
#584-579-416	#584-571-416	Stainless

— Advise # — 1911 Auto Bushing, 4H17A24. **\$ 22.99**

NIGHTHAWK CUSTOM 1911 AUTO BARREL BUSHINGS

Precise Fit Eliminates Play For Superb Accuracy



Match grade bushings machined from the same premium-grade stainless steel as Nighthawk 1911 barrels for a precision fit that improves accuracy and provides years of reliable service. I.D. and O.D. are left slightly oversized to allow custom fitting to your barrel, further ensuring precise lockup and excellent accuracy. **SPECS:** 416 stainless steel. **Govt Bushing** — .829" long (21.1mm) long, .582" (14.8mm) I.D., .698" (17.7mm) O.D. **Commander Bushing** — .515" (13.1mm) long, .582" I.D., .698" O.D. Gunsmith fitting required.

#100-003-242 Govt Barrel Bushing, 2B18G24. \$ 19.99
#100-003-241 Commander Barrel Bshing, 2B18J24. 19.99

NOWLIN MFG. 1911 AUTO STAINLESS STEEL BARREL BUSHINGS



Improves Slide/Barrel Fit For Better Accuracy; Pre-Fit & Oversized Models

Premium-grade, machined stainless steel bushings ensure a close slide-to-barrel fit for the tight lockup that helps produce consistent accuracy. Heat treated and hardened to stay in spec through thousands of firing cycles. **Pre-Fit** requires little or no fitting on most 1911 Autos. Quick and easy way to obtain optimum accuracy and proper lock-up. Fits Nowlin, Wilson, and other .581" O.D. barrels. **Oversized** requires turning of O.D. and reaming of I.D. to achieve a true, match-grade fit for maximum accuracy and secure lock-up. Gunsmith fitting required. **SPECS:** 416 stainless steel, heat treated, natural finish. **Pre-Fit** — .701" (17.8mm) O.D., .581" (14.8mm) I.D. **Oversized** — .703" (17.9mm) O.D., .576" (14.6mm) I.D. Fits Government and Commander.

#654-000-054 Pre-Fit Govt Model Bushing, 4E18J53. . . \$ 19.95
#654-000-069 Pre-Fit Commander Bushing, 4E18B53. . . 19.95
#654-000-055 Oversized Govt Model Bushing, 4E18F89. 19.95

WILSON COMBAT 1911 AUTO BARREL BUSHING

Blued Or Stainless, Target Grade



Installs in most 1911 Autos with little to no fitting. O.D.'s fit nicely in most slides. Blued version may need fitting. **SPECS:** #29B Blued — .825" (20.9mm) long, .575" (14.6mm) I.D., .703" (17.9mm) O.D. #29S Stainless — .825" (20.9mm) long, .581" (14.8mm) I.D., .702" (17.8mm) O.D. #29CO Officer's Model Stainless — .695" (17.7mm) I.D., .756" (19.2mm) O.D.

#965-029-001 Wilson #29B Bushing, 5F18N24. \$ 19.95
#965-029-002 Wilson #29S Bushing, 5F18M89. 19.95
#965-000-049 Wilson #29CO Officer's Model Bushing, 5F18A24. 19.95

WILSON COMBAT 1911 AUTO 588 BULLET PROOF® BARREL BUSHING



Oversized Flange For A Full-Contact Barrel Fit & Improved Accuracy

Durable stainless steel, barrel bushing has a .125" thick oversized flange for a full-contact fit, improved lockup, and more consistent accuracy. Almost as good as a custom barrel/bushing combination, yet usually requires only minor fitting. CNC machined from 416 stainless steel to precise dimensions for reliability and long service life. Requires the extra-long, 587 Bullet Proof Recoil Spring Plug, sold below, for a streamlined installation. Gunsmith installation recommended. **SPECS:** 416 stainless steel, natural finish. Flange — .125" (3.17mm) thick. Fits .580" (14.7cm) O.D. barrels.

#965-000-120 588 Bullet Proof Bbl Bshing, 5F28F49. . . \$ 29.95

587 BULLET PROOF RECOIL SPRING PLUG

Machined stainless steel Government model plug has a .030" longer cap than a standard plug for streamlined fit and finished appearance with the 588 Bullet Proof oversized barrel bushing. Concentric rings machined into the end of the cap give an eye pleasing, sleek look, and reduce the risk of the plug being scraped or marred by the bushing wrench. CNC machined from stainless steel bar stock for excellent durability. **SPECS:** 316 stainless steel, natural finish. 1.6" (4.1cm) OAL, including .030" extended-length cap. Fits Government model.

#965-000-125 587 Bullet Proof Recoil Spring Plug, 5F13C67. \$ 14.95

EGW 1911 AUTO BARREL LINK KIT



Stress-Proof Links To Fit Most Barrel/Frame Combinations

Set of six, stress-proof, hardened chrome-moly steel barrel links helps correct most barrel-to-frame fit and feeding problems on 1911 autos. Includes the following link sizes (measured center-to-center from barrel link pin hole to slide stop hole): factory standard #3 (.278"), as well as #0 (-.015"), #1 (-.010"), #2 (-.005"), #4 (+.005"), and #5 (+.010"). #0 is for Accurail-equipped guns with rails that have been moved down. #1-#5 also available separately. **SPECS:** 4140 chrome-moly steel, heat treated to Rc 39-44, blued.

#296-000-087 Barrel Link Kit, 6B21A84. \$ 22.99
#296-000-166 #1 1911 Auto Barrel Link, 6B5A39. 5.99
#296-000-167 #2 1911 Auto Barrel Link, 6B5E39. 5.99
#296-000-168 #3 1911 Auto Barrel Link, 6B5J39. 5.99
#296-000-169 #4 1911 Auto Barrel Link, 6B5J39. 5.99
#296-000-170 #5 1911 Auto Barrel Link, 6B5B39. 5.99

NOWLIN MFG. 1911 AUTO BARREL LINK SET

Fives Sizes So There's One That's Right for Every Gun



The barrel link is a critical component in ensuring tight, reliable lockup and the good accuracy that results. But every gun is slightly different, so Nowlin provides five different-sized links that enable you to select the one that's best for your gun's barrel/slide combination. These links are machined from long-wearing heat-treated, hardened 416 stainless steel. Sizes: #1 (.268"), #2 (.273"), #3 (.278" — Colt), #4 (.283"), and #5 (.288"). Size number is stamped on the side of each link, so you know exactly which link you're installing. **SPECS:** 416 stainless steel, heat treated. .368" (9.3mm) long. #154" (3.9mm) or #156" (4mm) diameter.

#654-000-066 Nowlin Barrel Link Set, 4E25C03. \$ 26.95

WILSON COMBAT 1911 AUTO BARREL LINK



Adjusts Lockup For Best Accuracy

Long and short barrel links kit; select the one giving best lockup and functioning. Nominal Colt spec is .278" hole center-to-center. **SPECS:** 416 stainless. Kit includes all 5.

STOCK #	C-TO-C	STOCK #	C-TO-C
#965-142-268	.268"	#965-142-278	.278"
#965-142-273	.273"	#965-142-283	.283"
		#965-142-288	.288"

— Advise # — **Wilson Barrel Link, 5F5J69. \$ 5.95**
#965-142-000 Wilson Barrel Link Kit, 5F25Q64. \$ 26.95

NIGHTHAWK CUSTOM 1911 AUTO BARREL LINKS

Choose From Five Sizes For Most Precise Lockup



Fully machined from solid 416 stainless steel, these premium-quality links are critical for ensuring you have the precise amount of vertical lockup needed for best accuracy from your pistol. Comes in a set of 5, one in nominal Colt spec. .278" between the centers of the holes, with two oversized and two undersized models, .268", .273", .283" and .288". Perfect for fine-tuning the lockup of a Nighthawk Match Grade Barrel. **SPECS:** 416 stainless steel, natural finish. 1.6" (4.1cm) OAL, including .030" extended-length cap. Fits Government model.

#100-003-281 Barrel Link Kit, 2B26J34. \$ 30.99

EGW 1911 AUTO SEVEN CHAMBER COMPENSATOR



Seven, Full Ports Stop Recoil & Steady Your Red Dot

Eliminates red dot bounce and recoil. Forward canted ports diminish powder fouling on scope. Available with integral cone or threaded for use with Hybrid Compensated Barrel Systems. **SPECS:** Steel, in-the-white. **Hybrid-Style** — 2.3" (5.8cm) long. Threaded .685" 40 tpi. **Cone-Style** — 3 1/4" (8.2cm) long, 9/26" (23mm) wide, 3.4 oz. (111g). **Conversion Cone** — Stainless steel 1 1/2" (4.4cm) long. .705" (18mm) diameter. Threaded. 685" 40 tpi male, .575" 40 tpi female. Comps available in 9mm/.38 only.

#296-114-100 Cone-Style Compensator, 6B00HCL. . . \$ 135.00
#296-114-101 Hybrid-Style Compensator, 6B00BFL. . . 135.00
#296-114-000 Conversion Cone, 6B00NAD. 36.00

BROWNELLS 1911 AUTO MATCH GRADE LINK PIN

Precision Ground To .0005" Tolerance



The strongest, most accurately ground link pin available for building Match Grade 1911 Autos. Centerless ground, hardened steel pins accurately sized and sorted according to diameter for faster, easier selection. Oversized for additional strength, chamfered on both ends for solid, problem-free installation. For best installation results link pin hole should be reamed. **SPECS:** Steel, heat treated. .368" (9.3mm) long. #154" (3.9mm) or #156" (4mm) diameter.

#080-816-154 .154" Match Link Pin, 8K8M24. \$ 10.99
#080-816-156 .156" Match Link Pin, 8K6M39. 7.99
#080-816-654 .154" Match Grade Link Pins, 6 each, 8K30P74. 40.99
#080-816-656 .156" Match Grade Link Pins, 6 each, 8K30J59. 35.99

EGW 1911 AUTO HYBRID TITANIUM COMPENSATOR



Helps You Control Recoil, Adds Minimal Weight

Machined from lightweight Titanium, with seven exhaust ports that redirect gases to limit felt recoil and muzzle flip. Helps you quickly realign shots during rapid fire. Specifically designed for the kind of reduced loads used in the Steel Challenge, Bianchi Cup, and similar competitions. **SPECS:** Titanium, natural finish. 2.335" (5.9cm) long. .990" (25.1mm) O.D., .934" (23.7mm) wide from flat-to-flat. 2.4 oz. (68g) wt. Threaded. 575" 40 tpi.

#296-000-206 Titanium Compensator, 6B00IXR. \$ 144.00

EZ EQUALIZER 1911 AUTO BUSHING COMP

Easy Installation, Reduces Felt Recoil; No Threading Or Alterations




Fast, simple installation gives instant reduction in felt recoil and muzzle rise for an easier shooting 1911 Auto; fits all calibers, no gunsmithing required. Heat treated for less erosion. **SPECS:** Machined 17-4 PH stainless steel, matte finish. 1 1/8" (4.1cm), 3/4" (19mm) diameter. Includes instructions.

#720-100-000 EZ Equalizer Comp, 2G55B24. \$ 64.99

GUARANTEED. FOREVER.® SINCE 1939

WILSON COMBAT 1911 AUTO MULTI-COMP


Instant Comp & Bushing Give
Muzzle Control, Less Recoil

Three full chambers and seven exhaust ports combine to help control recoil and muzzle climb to put you back on target faster. Installation is as easy as fitting a new barrel bushing. Fits all calibers of Govt.-length barrels with O.D. of .576" to .580". Requires minor fitting and a full-length, two-piece guide rod. 

SPECS: Steel, blued, matte finish. 2" (4.8cm) long.
#965-397-001 Multi-Comp, 5F75F99..... \$ 79.95

MASEN EXTENDED SLIDE STOP

Extra Length For Fast Release


Moves the contact pad rearward and out for fast, easy release, especially for shooters with smaller hands. Available with serrated (SR) or 20 lpi checkered (CK) thumb pad. Hardened and heat treated pin. 

SPECS: Steel, blue (BL) or stainless (SS), matte finish. Fits .45ACP only. Thumbpad - .890" (22mm) long, .250" (6.3mm) wide.

STOCK #	PAD	FINISH	PRICE
#555-105-101	SR	BL	6E28B04 \$ 32.99
#555-105-111	SR	SS	6E28D89 \$ 33.99
#555-105-211	CK	SS	6E26Q99 \$ 29.99

10-8 PERFORMANCE GEN 2 SLIDE STOP

Re-Engineered For
Optimum Performance


Redesigned slide stop is machined from bar stock for strength and contoured for easy, reliable, positive operation. Features a long, wide finger pad with aggressive serrations for excellent traction, and a .200" diameter pin for secure lockup and smooth operation. The engagement surfaces contacting the magazine follower and the slide notch have been modified and optimized for performance, while the rear face is angled so the detent plunger keeps it positively in place under recoil until the magazine is empty. 

SPECS: Carbon steel (CS), black oxide, matte black finish. Stainless steel (SS), matte bead blast finish. Pad is .750" (1.91cm) long; .200" (.54cm) wide.

#100-007-261 .45 CS Slide Stop, 1B49N29..... \$ 57.99
#100-007-262 .45 SS Steel Slide Stop, 1B49C29..... 57.99
#100-007-263 .38/9mm CS Slide Stop, 1B49H29..... 57.99
#100-007-264 .38/9mm SS Slide Stop, 1B49Q29..... 57.99

CYLINDER & SLIDE 1911 AUTO FORGED SLIDE STOP

Forged For Superior Strength
& Reliability


High-quality replacement slide stop is produced using proven manufacturing methods to ensure this vital part won't fail you when the situation goes critical. Precision CNC machined to Mil-Spec dimensions from a true, steel forging, then heat-treated after machining for superior strength and long service life. 

SPECS: Steel, blued, matte finish.
#206-000-027 Forged Slide Stop, 6K47J59..... \$ 55.99

ED BROWN 1911 AUTO HARDCORE® SLIDE STOP



Maximum Dimensions For Maximum Reliability

Fully machined from a specially heat-treated steel forging that gives almost unlimited service. This is Ed Brown's "970" model with a low-profile, chamfered pad with crisp line-serrations that provides excellent purchase for your thumb. Pin is machined to maximum dimensions for a tight, long-lasting lockup that helps improve accuracy with custom barrels. Oversize lip gives positive, last-round engagement. Three separate models for .45 ACP, 9mm/.38 Super, and 10mm Auto/.40 S&W 1911 pistols. 

SPECS: Carbon steel, blued, or stainless steel (SS), natural silver finish. Pin diameter .200" (5.08mm) +/- .0005".

#087-000-072 .45 ACP Slide Stop, Blue, 7H51A39..... \$ 59.95
#087-000-071 .45 ACP Slide Stop, SS, 7H51H39..... 59.95
#087-000-116 9mm/.38 Super Slide Stop, SS, 7H52G69..... 61.99

ED BROWN 1911 AUTO FORGED SLIDE STOP

Classic, Non-Slip Profile &
Positive Operation

This is the original Ed Brown slide stop design, with its stylish chamfered profile, now forged from high-grade steel and final-machined to precise dimensions. Drops into many 1911s, no fitting needed. Gives positive, last-round engagement and tight, consistent lockup with custom barrels. Crisply machined grooves give no-slip thumb contact for positive operation. 


SPECS: Carbon steel, blued satin finish (BL), or stainless steel (SS), natural silver finish. Pin diameter - .200" (5.08mm) +/- .0005". Fits 1911 Auto, .45 ACP only.

#087-000-091 Forged Slide Stop, BL, 7H51H39..... \$ 59.95
#087-000-092 Forged Slide Stop, SS, 7H51E39..... 59.95

HARRISON DESIGN 1911 AUTO EXTREME SERVICE SLIDE STOP




Curved, Low-Profile Pad For
Secure Purchase & Fast, Positive Operation

CNC-machined to precise dimensions from high-grade steel forgings, these slide stops feature a smooth, low-profile thumb pad that won't snag on holsters or clothing. Pad's unique, curved geometry still ensures positive engagement under stress, with cold hands, or when wearing gloves. Excellent choice for a concealed-carry pistol. Separate models for .45 ACP and 9mm/.38 Super/.40 S&W/10mm pistols, both models available in blued carbon steel or stainless. 

SPECS: 4340 carbon steel, blued, or 410 stainless steel, natural finish. .200" diameter pin.
#100-005-833 .45 Slide Stop, Blued, 9B44C57..... \$ 48.99
#100-005-834 .45 Slide Stop, SS, 9B44E57..... 48.99
#100-005-836 9mm/.38/.40 Slide Stop, SS, 9B44D57..... 48.99

WILSON COMBAT 1911 AUTO BULLET PROOF® SLIDE STOP

Reinforced In Critical Areas For
Improved Function & Durability


Fully-machined from bar stock, then heat treated and hardened for fail-proof durability. Radiused corners won't catch on holsters or clothing. Thumb pad extends slightly at a 90° angle for increased leverage and faster, more positive engagement. Maximum-diameter pin increases barrel lockup. 

SPECS: Steel, blue or stainless steel (SS), matte finish. Models for .45 ACP or .38 Super/9mm.

#965-414-000 Blue BP Slide Stop, .45 ACP, 5F56N99... \$ 59.95
#965-000-010 SS BP Slide Stop, .45 ACP, 5F58G89... 61.95
#965-000-028 Blue BP Slide Stop, .38S/9mm, 5F56F99... 59.95
#965-000-039 SS BP Slide Stop, .38S/9mm, 5F58G89... 61.95

EGW 1911 AUTO HEAVY DUTY SLIDE STOP

Machined, Hardened Steel For
Maximum Strength & Durability;
Standard & Oversized Pins Available


Heavy duty slide stop is precision machined from steel bar stock, then heat-treated for superb hardness and durability. Ensures a precise fit to frame for secure, consistent lockup; prevents slop or "play" that can compromise accuracy. Available with standard .200" diameter pin or oversized .203" pin for custom fitting to ensure the tightest possible lockup for maximum accuracy. Both sizes available in blued 4140 carbon steel or stainless steel, both with a fine bead-blasted matte finish. Fine-line serrations on pad give your finger secure purchase to release the slide on the first pass. 

SPECS: Carbon steel, matte blued (BL), or stainless steel (SS), matte finish. Pin diameter: .200" (5.1mm) or .203" (5.2mm). Calibers listed in table.

STOCK #	FITS	PIN DIA.	FINISH	PRICE
#296-000-122	.45 ACP	.200	BL	6B00PKE \$ 45.00
#296-000-120	.45 ACP	.200	SS	6B00JQD \$ 45.00
#296-000-165	.45 ACP	.203	BL	6B00IPK \$ 45.00
#296-000-164	.45 ACP	.203	SS	6B00IBE \$ 45.00
#296-000-121	9mm/.38 Super	.200	BL	6B00MTP \$ 45.00
#296-000-119	9mm/.38 Super	.200	SS	6B00HBN \$ 45.00
#296-000-163	9mm/.38 Super	.203	BL	6B00EQM \$ 45.00
#296-000-162	9mm/.38 Super	.203	SS	6B00NRJ \$ 45.00

WILSON COMBAT SLIDE STOP

Standard Length Preferred By
Combat Shooters

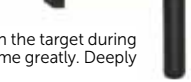
Exact reproduction of the standard-length, factory slide stop; the style and length most preferred by combat shooters. Made from long-wearing, hardened, heat treated steel. Precision machined pin and lip engagement surface ensures positive, last-round, slide lock open and tighter lockup with custom barrels. 

SPECS: Steel, blued carbon or stainless (SS), matte finish. Fits 1911 Auto. No fitting required.

STK# .45 ACP	STK# .38S/9MM	FINISH	PRICE
#965-102-045	#965-102-038	Blue	\$ 29.95
#965-102-145	#965-102-138	SS	\$ 32.95

WILSON COMBAT 1911 AUTO EXTENDED SLIDE RELEASE

Easy-To-Reach,
To Speed Magazine Changes


Wider and longer than the factory lever so the shooter can keep his eyes on the target during magazine changes. Reduces recovery time greatly. Deeply grooved for no-slip grip. 

SPECS: 1 1/2" (2.8cm) long x 1/8" (4.8mm) wide contact area. Matte finish.

#965-601-045 Blue Ext. Slide Release, 5F30F13..... \$ 32.95
#965-601-145 SS Ext. Slide Release, 5F32D87..... 35.95

ED BROWN 1911 AUTO PLUNGER TUBE


Direct Replacement For
The Factory Tube

High-quality, machined from Barstock, plunger tube that fits just like the factory part, but the studs are slightly over-length for a positive crimp. 

SPECS: Steel, blued, or stainless steel, matte finish.
#087-821-000 Blue Plunger Tube, 7H15M29..... \$ 17.99
#087-821-100 SS Plunger Tube, 7H16L14..... 18.99

HARRISON DESIGN 1911 AUTO EXTREME SERVICE PLUNGER TUBE


Machined From Barstock For
Exceptional Strength

Heavy-duty plunger tube is precision drilled and machined from steel barstock for superb strength and years of reliable service. Exacting tolerances ensure consistent dimensions for a precise fit to the receiver. Polished internal finish ensures smooth spring operation and plunger movement. 

SPECS: Carbon steel, blued, or stainless steel (SS), natural finish.
#100-004-779 Plunger Tube, Blued, 9B13B49..... \$ 14.99
#100-004-780 Plunger Tube, SS, 9B15E99..... 19.99

NIGHTHAWK CUSTOM 1911 AUTO BAR STOCK PLUNGER TUBE

Machined To Tight Tolerances
For Precise Fit Inside & Out

Precision machined from solid bar stock to ensure this small but critical part is strong and dimensionally accurate inside and out. Exacting internal dimensions allow smooth operation of both plungers. Extra-long staking studs provide plenty of material for a solid attachment to the frame that won't work loose. 

SPECS: Steel, blued, matte finish. Fits 1911 Auto.
#100-003-253 Plunger Tube, 2B12G74..... \$ 14.99

**WILSON COMBAT 1911 AUTO
PLUNGER TUBE**



Rugged Bar Stock For Long Life

Fully machined plunger tube milled to exact specifications for a perfect fit. Smooth, internal finish for

proper spring action without binding. **SPECS:** Steel, Blue or Stainless steel matte finish.

- #965-000-026 Plunger Tube, Blue, 5F17G09. \$ 17.95
- #965-000-027 Plunger Tube, Stainless, 5F18H04. 18.95

**NOWLIN MFG. 1911 AUTO
PLUNGER TUBE**

Fully Machined, With Parallel Sides For Accurate Installations



Machined from stock to exacting tolerances, eliminates need for time-consuming reaming. Smooth internal finish lets plunger detents function reliably. Parallel sides and extra length staking studs enhance fit so tube won't shoot loose. **SPECS:** CM steel, blue or Stainless steel, matte finish.

- #654-020-001 Blue Plunger Tube, 4E15G74. \$ 16.95
- #654-020-101 Stainless Plunger Tube, 4E15M74. 16.95

**BROWNELLS 1911 AUTO
EXTRACTOR**



Extra-Tough For Long Life & Reliable Extraction

Machined steel extractors for 70 and 80 series 1911 pistols are hardened and heat-treated for consistent operation in competition and tactical use. Available in blue or stainless steel. Stainless models have a unique copper color from the heat-treating process. Leave as is or buff off for a traditional look. **SPECS:** Heat-treated machined steel. Blue (BL) or stainless steel (SS). Available for 70 & 80 series pistols, .45 ACP.

- #078-000-031 70 Series Extractor, BL, 8G32F29. \$ 33.99
- #078-000-032 80 Series Extractor, BL, 8G00QXH. 39.99
- #078-000-034 80 Series Extractor, SS, 8G00PTM. 36.99

**ED BROWN
MATCH EXTRACTOR**



Positive Extraction For Competition & Carry Pistols

Extra-deep hook with competition-style relief, smoothly engages the rim edge for positive extraction. Machined from tool steel for durability and reliable function, round after round. **SPECS:** 4340 alloy steel, blue. Approximately 2 1/16" (6.8cm) long, .080" (2mm) thick shank. Fits 1911 Auto. Series 80 cut for firing pin block.



**EGW 1911 AUTO
GI-STYLE EXTRACTOR
(IMPROVED)**



Sometimes Basic IS Best - Especially When You Can Improve on It

This Gi-pattern extractor for .45 ACP Colt 1911 Series 70 pistols and clones foregoes exotic upgrades but takes advantage of modern steel alloy technology and manufacturing tolerances. EGW's crew found that the 1911 extractor rides up the relief groove on the ammunition casing with each round fired, eventually dulling the hook from constantly banging the case, and over time tension is lost, leading to a jammed case which adversely affects accuracy. They fixed all three of these problems by reducing the distance from the bolt face to the extractor hook. Most hook designs are cut straight at a right angle, but EGW's is machined at an acute angle so there is more surface area for the hook to bite into the case. Right angles are a weak point on other extractors so this one is radiused on both sides to increase strength. The hook is machined with a special cutter that leaves a nice clean radius in the inside corner where most extractors fail. Finally, these extractors are vacuum heat-treated to produce great spring properties AND still maintain tension for 70,000+ rounds. **SPECS:** CM steel, blue or Stainless steel, matte finish.

- #296-000-784 GI Extractor Improved .45 ACP, Blued, 6L35F99. \$ 35.99

**EGW 1911 AUTO
HEAVY DUTY EXTRACTOR**



Updated Design For Reliable Extraction & Long Service Life

Redesigned, ruggedly built extractor uses the tighter tolerances and improved geometry possible with 21st century materials and manufacturing technology to deliver outstanding reliability, strength, and durability. Proprietary steel alloy is precision machined with the latest CNC equipment, then vacuum heat-treated to Rc 49-51 for superb strength and tension-retaining properties. All inside corners are radiused to eliminate the sharp 90° corners where failures often occur. Claw is wider than factory specification and undercut and positioned closer to the bolt face for a tighter grip on the case rim. Body is longer, so it can be custom fitted to your slide, and nearly three times as thick as factory original for greater strength. **SPECS:** Steel, heat-treated, blued. Fits Series 70 1911 Auto pistols, .45 ACP or .38 Super/9mm.

- #296-000-092 1911 Auto HD Extractor, .45 ACP, 6B00GAE. \$ 36.00
- #296-000-133 1911 Auto HD Extractor, .38 Super/9mm, 6B00AGI. 36.00

STOCK #	CALIBER	SERIES	PRICE
#087-130-100	.45 ACP	70	7H26D09 \$ 28.99
#087-130-300	9mm/.38 Super	70	7H26F09 \$ 28.99
#087-130-200	.45 ACP	80	7H26J09 \$ 28.99
#087-130-400	9mm/.38 Super	80	7H26K09 \$ 28.99
#087-130-500	.40 S&W/10mm	80	7H26N09 \$ 28.99

**EGW 1911 AUTO
PRACTICAL EXTRACTOR**



The Classic, Original USGI-Type Extractor IMPROVED

EGW took advantage of more than a century (remember - the 1911 design reaches back to 1905) of improvements in metallurgy and manufacturing technology to build a basic, straightforward extractor patterned after the original... with improvements. It is .025" shorter than the standard GI extractor to prevent the extractor hook from banging against every case. This battering causes the extractor to lose tension and leads to jams. There are radiused cuts on both sides of the extractor hook, which increases strength and eliminates another failure point. Finally, the EGW vacuum heat-treats their part to preserve its "springing" properties, so it maintains tension for up to 70,000 rounds. **SPECS:** Steel, in-the-white, heat treated. Includes two sets of springs, complete instructions. **NOTE on 9mm:** If your slide has a true, 9mm breech face (like the SVI interchangeable, some Caspians and Nowlins, order extractor #466-001-038. If your 9mm is built on a .38 Super Slide (most are) order extractor #466-001-009.

- #100-039-472 Series 70 .45 ACP Practical Extractor, Blued, 6B21E24. \$ 24.99
- #100-039-475 Series 70 .45 ACP Practical Extractor SS, 6B26K34. 30.99
- #100-039-473 Series 80 .45 ACP Practical Extractor, Blued, 6B21G24. 24.99
- #100-039-470 Series 70 9mm/.38 Super/.40 S&W Practical Extractor, Blued, 6B21B24. 24.99
- #100-039-474 Series 70 9mm/.38 Super/.40 S&W Practical Extractor, SS, 6B26J34. 30.99
- #100-039-471 Series 80 9mm/.38 Super/.40 S&W Practical Extractor, Blued, 6B21M24. 24.99

**MILLENNIUM CUSTOM 1911 AUTO
ADVANCED COMPETITION EXTRACTOR**



Dual Coil Springs End Extractor Failure

No-fail extractor operates with long-lasting coil springs for increased service life; provides enhanced, reliable performance for self-defense and competition. Machined from super strong, alloy steel; specially hardened and heat treated to last indefinitely. Installs easily in Series 70 1911 Autos without slide modifications. **SPECS:** Steel, in-the-white, heat treated. Includes two sets of springs, complete instructions. **NOTE on 9mm:** If your slide has a true, 9mm breech face (like the SVI interchangeable, some Caspians and Nowlins, order extractor #466-001-038. If your 9mm is built on a .38 Super Slide (most are) order extractor #466-001-009.

STOCK #	FITS	PRICE
#466-001-009	9x19, 9x21, 9x23, .38S Comp	5A91J19 \$ 113.99
#466-001-040	.40 S&W/10mm	5A91I19 \$ 113.99
#466-001-045	.45 ACP	5A91D19 \$ 113.99

**WILSON COMBAT 1911 AUTO
BULLET PROOF® EXTRACTOR**



Extra-Tough, Machined From Solid Bar Stock

Machined, not cast, from solid, Bullet Proof barstock for durability and wear resistance that will last for thousands and thousands of rounds. Radiused corners on the hook help ensure extended life and reliable feeding. Super-tough extractor milled from bar stock to maintain proper tension, properly extract shells, and withstand constant shock and abrasion. Fully machined to maintain optimal dimensions. Drop-in part for most Series 70 1911s; may require minor tension adjustment for proper fit. **Note:** A Series 80 extractor has a plunger retainer stud machined into it that holds the firing pin safety plunger (visible next to the disconnecter rail on Colt-style Series 80 slides). All Series 80 extractors will work in all Series 70 1911s, but Series 70 extractors lack the machined cut for the firing pin lock plunger, so they will not work in Series 80 pistols. **SPECS:** Steel, in-the-white, heat treated. Includes two sets of springs, complete instructions. **NOTE on 9mm:** If your slide has a true, 9mm breech face (like the SVI interchangeable, some Caspians and Nowlins, order extractor #466-001-038. If your 9mm is built on a .38 Super Slide (most are) order extractor #466-001-009.

STOCK #	SERIES	CALIBER	FINISH	PRICE
#965-415-070	70	.45	Blued	5F30F39 \$ 31.95
#965-000-030	70	.45	SS	5F33I24 \$ 34.95
#965-000-276	70	9mm/.38 Super	Blued	5F33E24 \$ 34.95
#965-415-080	80	.45	Blued	5F30P39 \$ 31.95
#965-000-274	80	.45	SS	5F33C24 \$ 34.95
#965-000-275	80	9mm/.38 Super	SS	5F33I24 \$ 34.95

**WILSON COMBAT 1911 AUTO
BULLET PROOF® XS SERIES 70
EXTRACTOR**



Tool Steel Alloy Won't Lose Springiness or Fail Under Stress

Wilson's "Extra Strong" (XS) extractors have a full-thickness shank that won't lose tension over time and also reduces critical stress risers, so breakage is virtually impossible. Designed to fit Series 70 slides, they also offer "Extra Smart" features including optimized hook design, with hook location tolerances held to +/- .001", to give maximum case rim contact. Radiused corners resist breakage to extend service life and promote smooth feeding. Full-diameter rear shaft holds tension many times longer than a "mil-spec" part. Oversized in all critical dimensions, these extractors require some fitting for proper function but will drop into some guns, with only final tensioning required. Fully machined from Wilson's own S7 alloy, a high-compression, shock-resistant "non-stainless" tool steel with high strength and superlative resistance to wear, chipping, or breakage. Matte blued finish. **SPECS:** Steel, in-the-white, heat treated. Includes two sets of springs, complete instructions. **NOTE on 9mm:** If your slide has a true, 9mm breech face (like the SVI interchangeable, some Caspians and Nowlins, order extractor #466-001-038. If your 9mm is built on a .38 Super Slide (most are) order extractor #466-001-009.

- #965-000-237 Blued XS Extractor, .45 ACP, 5F37F04. \$ 38.95
- #965-000-238 Blued XS Extractor, 9mm/.38 Super, 5F37N04. 38.95

**QUESTIONS BEFORE YOU BUY?
Call Or Email Our Full-Time Tech Staff**

**GUARANTEED. FOREVER.®
SINCE 1939**

**MILLENNIUM CUSTOM 1911 AUTO
PARA-ORDNANCE
EXTRACTOR SLEEVE**



Converts From Para "Power Extractor" To A Standard Extractor

Machined stainless steel sleeve lets you convert a Para-Ordnance pistol from its original factory "power extractor" to a standard 1911 extractor or a Millennium Custom Advanced Competition Extractor. Works like a shim to help ensure a secure fit with the new extractor. Greatly expands your options for selecting the aftermarket extractor that suits your needs. **USA**
SPECS: Stainless steel, natural finish. 2" (5.1cm) long, .290" (7.4mm) O.D., .270" (6.9mm) I.D. Fits Para-Ordnance slides only. Requires Loctite® for final assembly. A cut must be made in the sleeve for the firing pin safety plunger. Instructions included. Gunsmith fitting required.

#100-005-329 Extractor Sleeve, 5A30E59. \$ 35.99

**ED BROWN 1911 AUTO
EXTENDED EJECTOR**



Flips Fired Cases Clear; Helps Prevent Jams

One of the biggest causes of malfunction in 1911s is poor extraction. The additional length on Ed Brown extractors engages and flips fired cases clear of the slide to help prevent jams and "smokestacking". Direct replacement for the standard ejector with no modifications to frame. Machined from hardened steel barstock for superb resistance to wear and breakage. Installation may require minor fitting. **USA**
SPECS: Hardened 4340 carbon steel with blued finish (BL) or 17-4 stainless steel with natural gray-silver finish (SS). Fits 1911 Govt, Commander & Officers frames.

#087-041-305 .45 ACP Ext. Ejector, BL, 7H23F10. \$ 26.99

#087-000-162 .45 ACP Ext. Ejector, SS, 7H26G34. 30.99

#087-041-306 9mm/.38S&10mm Extended Ejector, BL, 7H23B10. 26.99

#087-000-163 9mm/.38S&10mm Extended Ejector, SS, 7H26L34. 30.99

EGW 1911 AUTO EXTENDED EJECTOR

Oversized At Both Ends For Precise Fitting



Hardened, competition-grade ejector is left long at both ends so you can custom fit it to your gun. Extra long at the front, so you can cut, fit, and contour the nose to achieve the precise ejection angle and eliminate ejection-related failures. Additional metal at the rear can be ground off flush with the slide after barrel fitting, so there's no unsightly gap between the ejector and the slide. Gunsmith fitting required. **USA**

SPECS: Carbon steel, blued. Hardened to Rc 40-42. Fits 1911 Auto, standard and high-capacity frames.

#296-100-038 9mm/.38S Ext. Ejector, 6B20Q89. \$ 21.99

#296-100-045 .45 ACP Extended Ejector, 6B20I89. 21.99

HEAVY DUTY EJECTOR - Precision machined from solid carbon steel barstock, with plenty of extra metal for exceptional strength and precise fitting. Extra width and extra-long posts mean this ejector won't budge under the pounding of thousands of rounds in hard competition and tactical operations. Longer at the front and rear, just like EGW's standard extended ejectors, to allow custom-fitting to your gun. Gunsmith fitting required.

SPECS: Steel, heat-treated, blued. Fits .45 ACP 1911 Auto, standard and high-capacity frames.

#296-000-134 .45 ACP HD Ejector, 6B20N89. \$ 21.99



NEW!
**HARRISON DESIGN 1911 AUTO
EXACT-FIT EJECTOR**



The Ultimate Gunsmith-Fit Custom Part for Maximum Strength, Reliability, AND Ease of Installation

The Exact-Fit Ejector is designed to provide the gunsmith with a best-quality ejector that is engineered to make the fitting process much easier than it is with large-body oversize ejectors. The EFE is made to maximum size in all dimensions for added strength and to fill the annoying gap around the ejector at the rear of the slide. It has full length mounting studs front and rear, with a max radius around the base of the studs where they connect to the ejector body to prevent shearing. The rear stud is extra-long to secure the rear of the ejector tightly to the frame, preventing it from rising up after use. The front of the ejector body follows the angle of the magazine well and leaves extra material under the extended nose for maximum strength. With the EFE, ejector nose breakage becomes a thing of the past! There's even extra material on the top-most surface, for fitting to slide, AND on the inboard side of the nose for added strength and to provide a solid strike on the case rim. On the rear left side of the ejector body, three raised fitting pads can be machined or carefully hand-filed for a perfect fit. They're staggered by length so you only have to spot the contact and fit one pad at a time. The EFE is available in high-grade Blued carbon steel or stainless tool steel (SS), both stress relieved prior to machining to relax the steel and heat-treated to optimal hardness. Choose the right model for your project gun. **USA**

HD-271 & HD-274 - Fit full-size .45 ACP Government Model pistols having a USGI-spec ejector track in the slide, like Colt, Springfield Armory, and most quality 1911s.

#100-045-330 HD-271 Govt. .45, Blued, 9L35F99. \$ 37.49

#100-045-333 HD-274 Govt. .45, SS, 2H36L99. 38.99

HD-272 & HD-275 - Almost all other 1911 models will use this ejector, including all medium caliber (.38 Super, .40 S&W, 10mm Auto) Government Model pistols, ALL calibers of Commander, Officers ACP, Defender, and other compact and subcompact 1911s.

#100-045-331 HD-272 Commander Shorter, Blued, 6L35F99. \$ 37.49

#100-045-334 HD-275 Commander Shorter, SS, 8H36L99. 38.99

HD-273 & HD-276 - For 1911s chambered in the 9mm Luger (9x19, 9mm Parabellum) cartridge, which in most cases, needs an ejector with a longer nose because some loadings do not always have adequate power to cycle the slide to the rear end of its stroke, especially in Government Models. An extra-extended nose on this model has the necessary chamfer on the underside to avoid or reduce contact with the left-hand magazine feed lip and/or rim of the top round.

#100-045-332 HD-273 X-Long Nose 9x19, Blued, 7H36L99. \$ 38.49

#100-045-335 HD-276 X-Long Nose 9x19, SS, 6K37Q99. 39.99

CALL OFTEN!!

We'll Be Your Supplier

**NIGHTHAWK CUSTOM 1911 AUTO
EXTENDED EJECTOR**

Extra Length For Reliable Ejection; Tough, Hardened Steel Construction



Heavy-duty ejector has an extended nose to ensure solid contact that consistently boots the spent case clear of the ejection port. Helps prevent jamming, smokestacking, and other ejection-related problems that compromise reliability. Machined from solid bar stock then hardened before bluing, so it'll stand up to a pounding. Part may need minor fitting; does not require modifications to frame. **USA**
SPECS: Carbon steel, blued. Fits 1911 Auto in .45 ACP pistols.

#100-003-245 .45 ACP Extended Ejector, 2B27J39. \$ 29.99

**WILSON COMBAT 1911 AUTO
EXTENDED COMBAT EJECTOR**



Positive Ejection; Helps Cure "Smokestacking"

Positively kicks cases out to prevent jams caused by incomplete ejection. Replaces factory unit, no alterations to the gun. **USA**
SPECS: Heat treated. .38 Super/9mm - 4130 bar stock, blued. .45 ACP - 4130 bar stock, blued or stainless steel (SS), natural finish. Minor fitting required.

#965-034-389 .38S/9mm Ext. Combat Ejector, Blued, 5F28C49. \$ 29.95

#965-034-045 .45 ACP Ext. Combat Ejector, Blued, 5F28M49. 29.95

#965-000-023 .45 ACP Ext. Combat Ejector, SS, 5F31F34. 32.95

HEAVY-DUTY EXTENDED EJECTOR - Instead of the traditional mounting stakes, a generous .560" long stud anchors this ejector in the frame like a rock, so even the constant pounding of the hottest +P loads won't budge it. Correct factory part for new-model Wilson Combat frames; installation on non-Wilson frames requires milling of frame.

SPECS: Stainless steel, natural finish. .45 ACP only. Fits new-model Wilson Combat 1911 Auto frames; installation on non-Wilson frame requires milling of frame.

#965-000-083 .45 ACP Heavy-Duty Combat Ejector, 5F31H34. \$ 32.95

**ED BROWN 1911 AUTO
TACTICAL SAFETY**

Slender, Trimmed-Down Thumb Pads For Carry Guns



Thinner thumb pads with the famous Ed Brown angle and slope. Works with the natural, sweeping motion of the thumb for a faster, easier safety release. Trimmed down style is lighter and more comfortable when used on concealed carry guns or with full coverage holsters. Meets all requirements for U.S.P.S.A. Limited Class. **USA**
SPECS: Carbon steel, blued, or stainless steel (SS). Single or ambidextrous (Amb.). Contact area: .150" (3.8mm) wide, 1" (2.5cm) long. Gunsmith fitting required.

#087-245-890 Blue Single Tactical Safety, 7H51A39. \$ 59.95

#087-245-891 SS Single Tactical Safety, 7H51K39. 59.95

#087-245-893 SS Amb. Tactical Safety, 7H56F69. 62.99

**CYLINDER & SLIDE 1911 AUTO
HIGH GRIP THUMB SAFETY**

Shaped For A High-Thumb Hold



Bottom edge matches frames contoured for high-grip beavertails. Narrow thumb pad. **USA**
SPECS: Carbon steel, blued, or stainless steel (SS), matte finish. Thumbpad - .98" (25mm) long, .145" (3.7mm) wide. Requires minor fitting.

#206-037-051 Blue Single Safety, 6K32I29. \$ 37.99

#206-037-052 Blue Amb. Safety, 6K55F24. 64.99

#206-037-151 SS Single Safety, 6K32J29. 37.99

**ED BROWN 1911 AUTO
MACHINED SAFETIES**



Superb Strength & Fit For No-Compromise Installations

These safeties are fully machined from top-grade steel barstock for unbeatable strength, fit, and smooth operation - THE uncompromising choice for a gun where you want to leave nothing to chance. Special hammer pin (included) holds the safety securely, eliminating the need to modify the grips. Ensures excellent thumb pad geometry for maximum leverage. Fits all 1911 frames, though minor gunsmith fitting is required for safe operation; complete instructions included. **Extended** - extra-length thumb pad shaped for exceptional comfort and angled slightly to keep the thumb from contacting the slide. Also available in **Ambidextrous (Amb.)** configuration. **Wide** - 1/4" wide levers for "high thumb" shooting style, allowing the shooter to rest the thumb on top of the safety as Jeff Cooper and others recommend. May be trimmed to custom proportions. **USA**
SPECS: Fully machined carbon steel with blued finish or stainless steel (Stnls) with natural silver finish.

STOCK #	STYLE	FINISH	PRICE
#087-954-005	Wide Extended	Blued	7H51G39 \$ 59.95
#087-954-006	Wide Extended	Stnls	7H51C39 \$ 59.95
#087-954-001	Amb. Wide	Blued	7H102L81 \$ 119.95
#087-954-002	Amb. Wide	Stnls	7H102H81 \$ 119.95
#087-954-003	Amb. Tactical	Blued	7H90B09 \$ 105.99
#087-954-004	Amb. Tactical	Stnls	7H102L81 \$ 119.95

**GUNSITE 1911 AUTO
LOW MOUNT THUMB SAFETY**

Easier To Reach, Faster To Snap On & Off



Places the thumb closer to the centerline of the bore; gives greater leverage and recoil control for shooters that use a high thumb hold. For shooters with smaller hands, the lower position is easier to reach and deactivate. Serrations on thumb pad help ensure positive thumb engagement. **USA**
SPECS: Stainless steel, matte as-cast finish. Contact pad, 1.9" (2.8cm) long, .314" (8mm) wide. Installation requires gunsmith fitting.

#340-100-045 Low Mount Safety, SS, 7D00MDE. \$ 57.99



Firearms are serious business.

People who own and operate firearms—whether it's for recreational hunting, target shooting, self-defense, or for their job—take that responsibility seriously. This isn't a game. There are right ways to do things and wrong ways. There is a culture of respect among serious gun owners passed down from generation to generation. Traditions are upheld. Trust is earned. Safety is paramount.

When it's time to purchase parts, tools or accessories for their firearms, serious gun owners and gunsmiths turn to the experts—the people they trust, Brownells. We've built our business on having exactly what you need, when you need it. We're the largest supplier of firearms accessories and gunsmithing tools in the world. If you have questions or need technical assistance, we are here to help. Nobody has more expertise under one roof.

Are you serious about firearms? Then start your search at the company who's taken firearms seriously since 1939. Brownells.

We have more. We do more. We know more - And it's all guaranteed.

CUSTOMER PRIVACY & SECURITY POLICY

When you do business with Brownells, you don't have to worry that your personal information will become common knowledge because we value your trust above all. Our privacy and security policy is very simple: **We do not sell, distribute or give out customers' names or other private information to anyone at any time.** It has always been our policy to hold all customer information in the strictest confidence.

When you use your credit card to pay for any purchase from us, your credit card number and personal information are completely safe, and private, with us. We do not store credit card numbers on our servers.

Our website servers are equipped with the latest, highest-level security encryption, hack detection, and anti-virus technology. Any time we ask for your name, address, e-mail address, credit card info, or telephone number, you can be certain your private information stays private **and** secure.

**EGW 1911 AUTO
HEAVY-DUTY THUMB SAFETY**

Oversized Thumb Pad For Fast, Positive Contact



Extended thumb safety is precision machined from solid steel barstock using a state-of-the-art, four-axis CNC cutting station to ensure outstanding strength and durability. The deeply grooved, oversized pad is ergonomically shaped to ensure natural, comfortable thumb contact and provide maximum leverage for quick, positive safety engagement and disengagement under stressful conditions. Edges are beveled or rounded to prevent abrading of the finger or snagging on clothing during the draw from concealment. Available in traditional left-side **Single** paddle configuration or **Ambidextrous (Amb.)** models. **SPECS:** Carbon steel, blued, or stainless steel, natural silver, matte finish. Contact pad 1" (2.5cm) long, 1/4" (6.4mm) wide. Gunsmith fitting may be required.

- #296-000-129 HD Single Thumb Safety, Blued, 6B00BFF \$ 54.00
- #296-000-130 HD Single Thumb Safety, Stainless, 6B00LYD 54.00
- #296-000-609 HD Amb. Thumb Safety, Blued, 6B121B54 142.99
- #296-000-610 HD Amb. Thumb Safety, SS, 6B121E54 142.99

**HARRISON DESIGN 1911 AUTO
EXTREME SERVICE THUMB SAFETY**



Streamlined, Ergonomic Pad Position Aids In Positive Operation

Harrison's safety features a lowered, repositioned pad that improves comfort and allows the thumb to move with a more natural motion. Additional fitting pad allows the downward travel to be limited and prevents the bottom edge from overlapping the frame. Thicker body gives more bearing surface for the plunger to prevent side thrust and ensure smooth, positive operation. **TAC** model's thumb shelf is narrower, slightly lower, and rotated on the plate to help keep the palm of your hand in deep, extremely solid contact with the grip safety. Reduces the risk that reaching for the thumb safety will lead to accidental disengagement of grip the safety. **SPECS:** Carbon steel, blued, or stainless steel (SS), natural silver finish. Gunsmith fitting required.

- #100-013-877 HD-451 Ext Service Safety, Blued, 9B64E79. . . \$ 71.99
- #100-013-878 HD-452 Ext Service Safety, SS, 9B68C56 . . . 75.99
- #100-015-459 HD-453 TAC Safety, Blued, 9B68C56 . . . 75.99
- #100-015-449 HD-454 TAC Safety, SS, 9B68A56. 75.99

**LES BAER CUSTOM 1911 AUTO
AMBIDEXTROUS SAFETY**

Designed To Clear Thumb Guards & Scope Mounts



Left-side thumb pad sets slightly out from the frame to move your thumb away from most popular thumb guards and scope mounts. Large, gracefully-contoured shape with serrated top surface provides an easy-to-reach support for shooters that use a high-thumb hold. Thinner, right-side thumb pad gives true, ambidextrous operation and is less likely to snag. **SPECS:** Stainless steel, natural matte finish. Contact Areas: Left Side - .960" (24mm) long x .400" (10mm) wide. Right Side - .960" long x .150" (3.8mm) wide. **#124-111-101 SS Amb. Safety, 4B67B99 \$ 79.99**

**HARRISON DESIGN 1911 AUTO
RETRO THUMB SAFETY**

Classic, "Retro" Appearance But So Many Innovations Under the Hood!



Harrison developed this thumb safety in response to requests for a version of their original thumb safety with a smaller shelf that looks appropriate on a "classic" or "retro" 1911, while still offering up-to-date ergonomic features. The thumb shelf, with four crisp serrations on the pad, is positioned to keep the palm of your hand in full, solid contact with the grip safety to prevent a failure to fire caused by the grip safety not being fully depressed. An ample detent pocket and radius give a distinct, positive "click" as the safety is moved on and off. The pivot shaft joins the plate with a generous radius to prevent stress breakage at the plate/shaft joint. The blocking lug has an extra fitting pad on the rear of the lug. This solves an age-old problem by allowing the gunsmith to control how far down the thumb safety can swing, keeping the safety's plate from overhanging the edge of the frame. The rear edge of the plate is also beveled and blended where it meets the back edge of the frame for a neat fit. The plate is extra thick and configured so the plunger bears fully on its front, eliminating side thrust against the plunger tube that can eventually loosen the tube's mounting and cause the plunger pin to climb over the safety's plate, rendering the gun unfireable. **#100-022-960 Retro Thumb Safety, Blued, 9B64K79 . . . \$ 71.99**
#100-022-959 Retro Thumb Safety, SS, 9B68H56. 75.99

**KIMBER 1911 AUTO
AMBIDEXTROUS THUMB SAFETY**



Captive Hammer Pin For Extra Support; Low-Profile, No-Snag Pads

Ambidextrous thumb safety includes a unique, captive hammer pin for added support of the right paddle to provide exceptionally smooth, reliable operation. Factory replacement part for Kimber 1911 equipped with an ambidextrous safety. Can also be installed as an upgrade part on Government Model, Commander, and clones. Low-profile pads won't snag on clothing or gear. **SPECS:** Steel, matte black, 1/8" (4.8mm) wide x 1/8" (2.2cm) long left side contact area x 1" (2.5cm) long right side contact area. Fits Kimber 1911 pistols, Government Model, Commander, and clones. Gunsmith fitting required; may need to be filed for clear clearance. **#387-000-078 Amb. Thumb Safety, 5B58D64 \$ 68.99**

**NOVAK 1911 AUTO
NXT EXTENDED SAFETIES**

Design Enhancements For Superior Performance; Standard & Ambidextrous Models



New design from Novak takes the 1911 safety a step further with streamlined styling and several operating enhancements. A re-designed detent enables extremely positive engagement and helps hold the plunger tube against the frame to keep it from working loose. The right-hand paddle on the ambidextrous model is keyed and pinned to the shaft to prevent flex and eliminate the need for the grip to hold the right lever in place. It also permits a much slimmer paddle that works with any grip, including LaserGrips. Completely "carry beveled" with all sharp edges removed for shooter comfort and control. **SPECS:** Carbon steel, blued, or stainless steel, natural finish. Fitting required for installation. Gunsmith installation recommended. **#662-000-103 NXT Safety, Blued, 2F47159. \$ 55.99**
#662-000-104 NXT Safety, Stainless, 2F46J74 54.99
#662-000-105 Amb. NXT Safety, Blued, 2F79B89 93.99
#662-000-106 Amb. NXT Safety, Stainless, 2F79F89 93.99

**WILSON COMBAT 1911 AUTO
EXTENDED THUMB SAFETY**

Wide Or Narrow For Fast, Positive Disengagement



Single side design with serrated surface provides fast, positive operation and a comfortable thumb position with minimal bulk for easier carry. **Wide** - Extra large, full-length thumb pad can be used full size for maximum thumb engagement or custom contoured to meet special requirements. **Tactical** - Shorter, slimmer thumb pad won't snag on holster or clothing; helps prevent accidental disengagement during the draw. Minimum size; best for concealed carry or tactical use. Minimum size is ideal for concealed carry. **Bullet Proof® (BP)** models are precision machined from billet steel for installations where only the best in fit, finish, strength, and durability will do. Available with traditional left-side only thumb pad or ambidextrous pads for maximum tactical efficiency. **Low Lever** - Slim, Tactical-style pad is positioned low for faster thumb contact and rapid, short-throw disengagement. **SPECS:** Steel, blued or stainless, matte or polished finish. Pin diameter is .002" oversize; fitting required. Pad Size: **Wide** - 1" (2.5cm) long, 3/16" (4.8mm) wide. **Tactical** - .750" (19mm) long, 1/8" (3.1mm) wide. **Bullet Proof (BP)** - .750" long x .230" (5.8mm) wide. **Bullet Proof (BP) Wide** - .750" long x .360" (9.1mm) wide. **Low Lever** - 1/8" (2.2cm) long, 3/16" (4mm) wide.

STOCK #	STYLE	FINISH	PRICE
#965-600-006	Wide	Matte Blue	5F30B39 \$ 31.95
#965-600-106	Wide	Matte SS	5F32H29 \$ 33.95
#965-600-007	Tactical	Matte Blue	5F30F39 \$ 31.95
#965-600-107	Tactical	Matte SS	5F32P29 \$ 33.95
#965-000-053	BP Tactical	Polished Blue	5F66F49 \$ 69.95
#965-000-057	BP Amb.	Polished Blue	5F130A70 \$ 142.95
#965-000-058	BP Amb.	Matte SS	5F147J15 \$ 160.95
#965-000-173	BP Amb. Wide	Matte Blue	5F142A49 \$ 149.95
#965-000-172	BP Amb. Wide	Matte SS	5F156P74 \$ 164.95
#965-000-054	BP Low Lever	Polished Blue	5F63K95 \$ 69.95

**WILSON COMBAT 1911 AUTO
HIGH-RIDE AMBIDEXTROUS THUMB SAFETY**



Increased Comfort & Control With A "High-Thumb" Hold

Wider, longer thumb pads with a slight downward angle give increased comfort, faster safety operation, plus better recoil control for shooters that prefer a highthumb hold. Ambidextrous for right- and left-handed shooters. **SPECS:** CM steel, polished blue or stainless steel bright finish. 1.05" (26.6mm) wide x .239" (6.05mm) long left-side contact area, 1.05" wide x .279" (7.7mm) long right-side contact area. Installation may require minor gunsmithing. **#965-423-001 Blue Amb. Safety, 5F56C04 \$ 58.95**
#965-423-101 Stainless Amb. Safety, 5F56M99 59.95



**STAN CHEN CUSTOMS 1911 AUTO
THUMB SAFETY**

A Comfortable, Ergonomic Safety Lever Designed for the Smoothest Possible Operation



The Chen 1911 thumb safeties put the focus where it should be in designing any gun part: on the shooter. The clean, flowing lines are aesthetically pleasing on the gun, and the ergonomically sculpted lever sits comfortably under your thumb and gives you just the right amount of leverage to operate the safety smoothly. It's fully dehorned, so every curve, edge, and radius is free of sharpness that can cause discomfort. The result is a comfortable fit in the hand and smooth, positive operation. Available in with two thumb-pad sizes, **Full-Length** and shorter **Mid-Length**, both in **Blued** carbon steel or natural-finish **Stainless Steel (SS)**. These safeties are precision-machined as close as possible to its final dimensions, but STILL require gunsmith fitting to the sear, so this is not a drop-in part. **#100-041-704 1911 Thumb Safety, Mid-Length, Blued, 6F00ARE \$ 79.99**
#100-041-705 1911 Thumb Safety, Mid-Length, SS, 6F00INC 79.99
#100-041-706 1911 Thumb Safety, Full-Length, Blued, 6F00GCC 79.99
#100-041-707 1911 Thumb Safety, Full-Length, SS, 6F00KQM 79.99

**ED BROWN 1911 AUTO
MACHINED MEMORY GROOVE GRIP SAFETY**



The Ultimate Grip Safety for the Ultimate Pistol

Enhanced version of the original Ed Brown beavertail grip safety, the 876-M/868-M safety is fully machined from high-grade steel barstock for superb quality and ultra-precise fitting. Just like the original, the shape of the safety helps the gun settle into the correct hand position, while the three "Memory Grooves" machined into the raised pad give the shooter an excellent feel for the correct hand position and positive, first-try depression of the safety. Separate models available for **Colt Series 70** - the format preferred by many 1911 aficionados - and **Series 80** pistols and clones. Requires a .250" radius cut on the frame centered on the thumb safety pin hole (use the Ed Brown Beavertail Jig to make the cut - sold separately). **SPECS:** Precision-machined carbon steel, blued, or stainless steel (SS), natural silver finish. Separate models for Colt Series 70 and Series 80 pattern frames and clones. **#087-000-100 867-M Machined MG Ser 70 Safety, Blued, 7H61I19. \$ 71.99**
#087-000-101 867-M Machined MG Ser 70 Safety, SS, 7H61E19. 71.99
#087-000-119 867-M-80 Machined MG Ser 80 Safety, Blued, 7H61K19 71.99

**NO HANDLING CHARGE
NO MINIMUM ORDER**

ED BROWN 1911 AUTO SERIES 70 CONCEALED CARRY GRIP SAFETY



Protection from Hammer Bite Without Sacrificing Concealability

Here's a modification of Ed's classic 1911 beavertail safety that gives you the benefit of the extended beavertail to protect the web of your hand from "hammer bite" without compromising concealability. The tail protrusion has been reduced by approximately 0.10". Also, the tail profile has been machined to minimum dimensions, while still allowing use of a standard Commander-style hammer, rather than having to buy a special (read, "more costly") concealment hammer. Fully machined from high-grade steel barstock, with extra metal in the right places to accommodate gunsmith fitting - this is NOT a "drop-in" part! Perfect for any 1911 where the benefits of a beavertail safety are important but overall compactness and concealment are also a priority. For best fitting results, install using the Ed Brown Beavertail Installation Jig (#087-145-886), available separately.

SPECS: Machined barstock carbon steel, matte blued finish, or stainless steel (SS) with a natural matte silver/gray finish. Fits Colt Series 70 1911 pistols and clones.

- #087-000-122 Concealed Carry Series 70 Grip Safety, Blued, 7H61A19 \$ 71.99
- #087-000-124 Concealed Carry Series 70 Grip Safety, SS, 7H61A19 71.99

ED BROWN 1911 AUTO GUNSMITH-FIT BEAVERTAIL GRIP SAFETY

Extra Metal All Around Helps the Gunsmith Achieve a Perfect Fit



This safety is the ultimate development of the popular Ed Brown 1911 beavertail grip safety. It's designed for the pistolsmith who wants a precise, stop-free fit of the safety to the frame. It has extra metal all the way around - a .245" radius instead of .250", a wider neck of .314" instead of .308", and .002" extra stock per side - so the skilled gunsmith can remove just as much metal as needed to achieve a perfect fit. To that end, these safeties do not start life as a casting, but rather are machined to these over-sized dimensions from high-grade carbon or stainless steel barstock. And yes, there are separate models for Series 70 and Series 80 pistols (order carefully!). Designed for installation by skilled gunsmiths who seek to build a pistol to the highest standards the 1911 platform will allow.

SPECS: Machined barstock carbon steel, matte blued finish, or stainless steel (SS) with a natural matte silver/gray finish. Separate models for Colt Series 70 and Series 80 1911 pistols and clones. Marked with a dot on the inside of the neck for identification purposes.

- #087-000-126 Series 70 G-F Grip Safety, Blued, 7H61P19 \$ 71.99
- #087-000-128 Series 70 G-F Grip Safety, SS, 7H61D19... 71.99
- #087-000-129 Series 80 G-F Grip Safety, SS, 7H61J19... 71.99

LES BAER CUSTOM 1911 AUTO

BEAVERTAIL GRIP SAFETY

Lowers the Pistol In Your Hand; Contact Pad Assures Engagement



Lowers the pistol deeper into your hand for less felt recoil and more comfortable, more accurate shooting. Raised

EGW 1911 AUTO BEAVERTAIL GRIP SAFETY



Oversized At Critical Areas for Custom Gunsmith Fitting

Beavertail grip safety machined from solid barstock is left slightly oversized at critical points to allow the gunsmith to achieve a true custom fit. Beavertail is wider than the frame so it can be fit to the frame instead of the frame to the beavertail, and helps you ensure a snug, rattle-free fit. Overall length is longer at the bottom and the angle is a match to fill the gap between the mainspring housing and the safety. Large contact pad ensures positive engagement when the hand grasps the gun. Available with .245" radius to fit Series 70 or with .220" radius to fit Springfield and Caspian frames. Pin hole is finish reamed to .158" to further improve fit and function. Requires gunsmith fitting. **JEM** model is cut with a .250" radius and are designed for Series 70 type "high cut" frames such as the STI 2011 High-Cap and the JEM Guns frame.

SPECS: Carbon steel, blued, or stainless steel (SS), natural silver, both with a matte finish. .245" radius fits Series 70 and other .250" radius frames. .220" fits Springfield and Caspian. Gunsmith fitting required.

- #296-000-184 Beavertail Grip Safety, .245"/Blued, 6B53L99 \$ 59.99
- #296-000-185 Beavertail Grip Safety, .245"/SS, 6B58C49 64.99
- #296-000-200 Beavertail Grip Safety, .220"/Blued, 6B53E99 59.99
- #296-000-199 Beavertail Grip Safety, .220"/SS, 6B58L49 64.99
- #100-039-479 **JEM Series 70 Beavertail Grip Safety**, .250"/Blued, 6B52B69 61.99
- #100-039-480 **JEM Series 70 Beavertail Grip Safety**, .250"/SS, 6B57E13 66.99

SMITH & ALEXANDER 1911 AUTO "E-Z FIT HI-GRIP" SAFETY

Lowers The Pistol's Line Of Sight In Your Hand



Curved shape drops the pistol deeper into the hand and lowers the line of sight for less felt recoil and a faster pointing gun. Wide beavertail shape prevents the hammer from "biting" the web of the hand. **PalmSwel** model features a raised pad that maintains constant hand contact for the shooter using a high thumb hold.

SPECS: Steel, matte Blue or satin stainless (SS). .866" (22mm) from rear of hole to tip. .250" (6.3mm) radius requires alteration of frame.

- #849-007-071 Std. Model Ser 70 Grip Safety, Blued, 9D42E74 \$ 44.99
- #849-007-072 Palmswell Model Ser 70 Grip Safety, Blued, 9D38L24 44.99
- #849-007-082 Palmswell Model Ser 70 Grip Safety, SS, 9D38Q24 44.99
- #849-007-172 Palmswell Model Ser 80 Grip Safety, Blued, 9D38M24 44.99

GUNSMITH INSTALLATION JIG - Hardened steel "buttons" provide the correct .250" radius for perfect grip safety installation with simple hand tools. Hardened to Rc 55, includes teflon washers, lock nut and instructions.

- #849-007-000 S&A Safety Installation Jig, 9D15H74... \$ 17.80

contact pad increases engagement and helps ensure proper safety operation for shooters that use a high-thumb hold.

SPECS: Steel, blue or stainless steel, matte finish. Fits Series 70, modify to fit Series 80. .250" (6.3mm) radius, requires alteration of frame.

- #124-152-100 Blue Grip Safety, 4B44I29 \$ 51.99
- #124-152-101 Stainless Grip Safety, 4B48Q44 56.99

SMITH & ALEXANDER 1911 AUTO HIGH GRIP SAFETY for SPRINGFIELD ARMOY



Allows A "High-Grip" Hold On Your Springfield Armoyp Pistol

Give the benefits of the standard S&A "E-Z Fit" grip safety to your Springfield Armoyp pistol. Let's the gun sit lower in your hand for better recoil control and faster, more instinctive shooting. Extra width and a long trigger block arm help you get a precise, custom fit with no unsightly gaps. Notched for most commander style hammers. **PalmSwel** model has a raised pad that maintains constant hand contact for the shooter who uses a high thumb hold. .220" radius fits with factory beavertail grip safety. Eliminates the unsightly gap at the top edge of the frame tang. **"Mil-Spec"** fits pistols that came from the factory with a standard grip safety.

SPECS: Carbon steel, matte Blued finish, or stainless steel (SS), natural finish. .886" (22mm) from rear of hole to tip. Fits Series 70-style frames; can be modified to fit Series 80. .220" (5.6mm) radius requires alteration of frame.

STK# BLUED/.220"	STK# SS/MIL-SPEC	MODEL
#849-009-017	#849-009-117	Standard
#849-009-027	#849-009-127	Palmswell

— Advise # — S & A .220" Grip Safety, 9D36E89 \$ 40.99

GUNSMITH .220" INSTALLATION JIG - Hardened steel buttons provide correct .220" radius for perfect fit using only simple hand tools. Hardened to Rc 55, includes teflon washers and Ny-Lok nut for no scratch installation

- #849-009-000 .220" S&A Installation Jig, 9D15M74 \$ 17.80

NEW! STAN CHEN CUSTOMS 1911 AUTO BEAVERTAIL GRIP SAFETY

Designed for a Precise, Wobble-Free Fit & Smooth Operation



This safety is the result of Stan Chen's two decades of experience designing, crafting, and fitting beavertail grip safeties on 1911s. The entire manufacturing process takes place in-house at STC, so exact specifications are adhered to in producing a grip safety that feels good in the hand, functions perfectly, and does wobble or engage in unwanted movement inside the frame. Right out of the box, it is a near perfect fit for current-production Colt frames cut for a beavertail. It has a .246" radius, so frames already cut for a .250" radius will blend perfectly. This is not a drop-in part. While the safety itself is a nearly finished part, it does require frame modifications to install. Frame tangs must be cut to the .246" radius, and the frame has to be blended to the part. Available in Blued 4140 chrome-moly carbon steel and 416 Stainless Steel (SS) for Series 70 (S70) and Series 80 (S80) type 1911 pistols.

- #100-041-708 1911 Beavertail Safety, S70, Blued, 6F00HJJ \$ 79.99
- #100-041-709 1911 Beavertail Safety, S70, SS, 6F00MKR 84.99
- #100-041-710 1911 Beavertail Safety, S80, Blued, 6F00BFB 79.99
- #100-041-711 1911 Beavertail Safety, S80, SS, 6F00DXL 84.99

YOU CAN SHOP ONLINE TOO!

WILSON COMBAT 1911 AUTO BEAVERTAIL GRIP SAFETY



Competition Proven Design That Ends Hammer Bite; High Grip Helps Minimize Muzzle Flip

Wide grip safety spreads recoil out over a larger area of the hand for increased comfort. High, upswept, flared tail quickly guides hand into position and totally eliminates hammer bite on the web between the thumb and finger. Pushes the wrist into a straight position for faster sight pickup and recovery. The raised pad gives positive palm contact to make certain the safety disengages.

- #965-298-001 High-Grip Beavertail Safety, Blued, 5F34I70 \$ 37.95
- #965-298-002 High-Grip Beavertail Safety, SS, 5F36P53 39.95

WILSON COMBAT 1911 AUTO BULLET PROOF® GRIP SAFETY

Allows High Grip For Better Control & Protects From Hammer Bite



Generously proportioned beavertail safety is machined from high-grade steel barstock for a precise fit and positive, consistent operation. "High Ride" design with a wide, heavily upswept beavertail enables the shooter to maintain a high, straight grip, with total protection from painful hammer bite. Distributes recoil over a large area of the hand for excellent control and fast follow-up shots. Raised palm pad helps ensure complete safety disengagement and gives positive, tactile feedback for consistent hand placement every time you draw your pistol. All exposed edges are rounded to prevent snagging. Flowing Wilson/Clark compound radius blends smoothly into the frame; installation requires alteration of frame. Separate models for Series 70 and Series 80 (with narrower safety arm) pistols.

SPECS: Carbon steel, blued (BL), matte finish, or stainless steel (SS), satin finish. Wilson/Clark compound radius requires alteration of frame; also matches Caspian radius frames ground to this contour.

- #965-000-068 Series 70 BP Grip Safety, BL, 5F75P99... \$ 79.95
- #965-000-069 Series 70 BP Grip Safety, SS, 5F90A24... 94.95
- #965-000-333 Series 80 BP Grip Safety, BL, 5F75G99... 79.95
- #965-000-334 Series 80 BP Grip Safety, SS, 5F90M24... 94.95

WILSON COMBAT 1911 AUTO BULLET PROOF® CONCEALMENT GRIP SAFETY



For Easy Carry & Snag-Free Presentation

Low-profile grip safety is designed to create a smooth, streamlined package for comfortable concealed carry and fast, no-snap presentation. Extra-wide beavertail fits comfortably in the web of the hand for excellent protection from hammer bite, improved control, and less felt recoil. Posi-Release tab helps ensure positive safety disengagement and provides a repeatable anchor point for consistent shooting each time you present the pistol. Precision machined from high-grade stainless steel billet for strength and long service life. Proper function requires installation of a Wilson Bullet Proof hammer, available separately.

- #965-000-202 Concealment Grip Safety, Blued, 5F73L10 \$ 79.95
- #965-000-109 Concealment Grip Safety, SS, 5F85E49... 89.95

GUARANTEED. FOREVER.®
SINCE 1939



WILSON COMBAT 1911 AUTO DROP-IN BEAVERTAIL GRIP SAFETY

High Ride Comfort For Colts,
Without Frame Cutting



Install the comfort and convenience of a high ride beavertail safety on your Colt 1911 Auto without cutting or altering the frame. Deeply curved shape lets the pistol sink farther into the web of your hand for improved recoil control and shooting comfort. Raised pad at the base ensures positive safety engagement even with a high-thumb hold. Wide beavertail eliminates painful hammer bite. All models must be used with Commander-style or bobbed hammers only. Minor fitting of trigger engagement area may be required. **USA**

SPECS: CM steel, blue or stainless steel, matte finish. Fits Colt Series 70 and 80 1911 Auto only. **Government** - Drop-in fit to Colt brand 1911 frame ONLY. Installation on frames from other manufacturers requires fitting. **Commander** also fits Officers ACP.

STK# GOVT.	STK# COMM.	FINISH	PRICE
#965-429-100	#965-429-110	Blue	\$ 35.95
#965-429-101	#965-429-111	SS	\$ 37.95

CYLINDER & SLIDE 1911 AUTO MIL-SPEC RECOIL SPRING PLUG



Screws Onto Recoil Spring To Prevent Loss
Of Plug During Disassembly

Machined steel recoil plug has mil-spec flange punched into the side so the recoil spring can be wound into the plug before seating in the slide. Prevents the plug from flying off spring during field stripping and getting lost or hitting the operator, possibly causing injury. Precision-turned for proper fit in full-size Government model pistols, with flat, diamond-pattern knurling on the front. If you lose the plug, your gun can't operate, and you're done for the day. Keep one or two of these in your range box or field maintenance kit for backup. **USA**

SPECS: Steel, blued, 1/2" (3.8cm) long, .495" (12.6mm) O.D. Fits mil-spec Government model.

#206-000-042 Mil-Spec Recoil Spring Plug, 6K10L39. . \$ 12.99

ED BROWN 1911 AUTO RECOIL PLUG & GUIDE

Quality "Factory" Replacement



Made to original specifications for rebuilding existing guns or assembling new guns built to factory Government or Commander configurations. Heat-treated, recoil spring guide resists wear and battering. Checkered recoil spring plug gives a traditional look - just like the Colt factory part. **USA**

SPECS: Govt: Plug/Guide Steel, blue matte finish. Plug - 1/2" (4cm) long, 1/2" (13mm) O.D. Guide - 1/2" (4.1cm) long. **Commander:** Plug - Steel blue matte finish or Stainless steel, bead blasted silver finish. 1/2" (2.7cm) long, 1/2" O.D. Guide - Steel, matte blue finish, 1/2" (3cm) long.

#087-881-001	Govt. Recoil Spring Plug, Blue, 7H9Q59	\$ 11.99
#087-882-001	Govt. Recoil Spring Guide, Blue, 7H15N29	17.99
#087-000-020	Commander Recoil Spring Plug, Blue, 7H9G59	11.99
#087-000-030	Commander Recoil Spring Plug, Stainless, 7H11O4	12.99
#087-000-031	Commander Recoil Spring Guide, Blue, 7H15P29	17.99

EGW 1911 AUTO LONG NOSE RECOIL SPRING PLUG

Improves The Appearance Of Pistols
With Thick Bushings



Machined steel plug has an extended nose designed to fit flush with thicker-than-normal bushings for improved cosmetic appearance. Designed for use with EGW Thick Flange, Melt, or Carry Bevel bushings. Available in stainless or blued steel, with **Solid End** for G.I. spring guides or **Open End** for full-length guide rods. Fits any Government or Commander model pistol. **USA**

SPECS: Carbon steel, matte blued finish, or stainless steel (SS), natural finish. 1.13" (2.8cm) O.A.L. Nose: .13" (3mm) long. .49" (12mm) O.D. Solid End - .3 oz. (9g) wt. Open End - .2 oz. (6g) wt.

#296-000-195	Solid End Long Nose Plug, Blued, 6B13D29	\$ 13.99
#296-000-193	Solid End Long Nose Plug, SS, 6B13H29	16.96
#296-000-196	Open End Long Nose Plug, Blued, 6B13I29	13.99
#296-000-194	Open End Long Nose Plug, SS, 6B13L29	13.99

NIGHTHAWK CUSTOM 1911 AUTO RECOIL SPRING PLUG



Fully Finished Replacement For
Worn Or Lost Factory Plug

High-quality steel replacement for a lost or dinged up recoil plug is available in both Government and Commander sizes. Blued, semi-gloss finish and fine, diamond pattern checkering on tip. Easy to lose during field stripping, and your gun won't work without it, so have a spare ready. **USA**

SPECS: Steel, blued, semi-gloss finish. Govt. - 1/2" (3.8cm) long, 1/2" (1.3cm) O.D. Commander - 1/2" (2.7cm) long, 1/2" O.D.

#100-003-258	Govt. Recoil Spring Plug, 2B9D34	\$ 10.99
#100-003-259	Commander Recoil Spring Plug, 2B9N34	10.99

MORE REVERSE PLUGS

SPEED SHOOTERS ACCU-LOK - "Eared" band design fills the unsightly holes around barrel when fitting a bull barrel or cone bushing. Oversized band allows precise fitting to your slide for increased barrel support. Flange plug retrofits existing slides with cone-style bushings. Collar plug fits STI/SVI slides. **USA**



SPECS: Steel, in-the-white. Fits full-size Government Model pistols. 1.7" (43.2mm) long, .50" (12.7mm) diameter.

#448-191-100 GM Collar Plug, 8D30A59 \$ 35.99

#448-191-101 GM Flange Plug, 8D30Q59 35.99

EGW COLLAR REVERSE PLUG & REAMER - Reverse Plugs include integral collar. Piloted Reamer cuts the spring guide tunnel to proper depth and diameter. **USA**



SPECS: Reverse Plugs - 1018 machined steel. 1.70" (4.3cm) long 1/2" (12.7mm) dia. body, .530" (13.5mm) dia. collar. All reverse plugs will require fitting. Long Plug - fits Govt. slides. Short Plug - face back for shortened Govt. or Commander slides. **Reamer** - Tool Steel (TS) or Carbide blades. 8" (20cm) long, 1/2" (11.1mm) dia. shank.

#296-108-102	Long Reverse Plug, 6B14C24	\$ 14.99
#296-108-101	Short Reverse Plug, 6B14N24	14.99
#296-108-100	Tool Steel Reverse Plug Reamer, 6B80I00	80.00
#296-108-200	Carbide Reverse Plug Reamer, 6B106J67	106.67

WILSON COMBAT 1911 AUTO BULLET PROOF® RECOIL SPRING PLUG

Durable, Good-Looking Stainless
Steel Replacement



Durable stainless steel recoil spring plug replaces a lost or damaged plug. CNC-machined from 316 stainless steel bar stock with an attractive brushed finish and a **Flat** uncheckered end or a **Ringed** end. Both styles give a sleek, elegant look and resist marring from either the bushing or bushing wrench during assembly and disassembly. **USA**

SPECS: 316 stainless steel, satin finish. 1/2" (3.8cm) long, 1/2" (1.3cm) O.D.

#965-000-106 Ringed Recoil Spring Plug, 5F14B24 \$ 14.95

#965-000-105 Flat Recoil Spring Plug, 5F14D24 14.95

WILSON COMBAT 1911 AUTO REVERSE RECOIL PLUG



Provides Excellent Support
For Bull Barrel Installations

Reverse plug locks in at the rear to retain the recoil spring on bull barrel guns where there is no barrel bushing. Machined from solid bar stock and profiled to fill the gap beneath the barrel for a clean, finished look. Angled front is designed to better support bull barrels with a 5 degree taper when gun is in battery for improved accuracy potential. Open end is a perfect mach for a full-length guide rod. Requires alteration of slide; gunsmith installation recommended. **USA**

SPECS: Stainless steel, natural finish. Fits full-size Government Model 1911 with bull barrel. Gunsmith installation recommended.

#965-000-175 Wilson 585 Reverse Plug, 5F14M58 \$ 15.95

10-8 PERFORMANCE 1911 AUTO RECOIL SPRING GUIDE

Smooth, Beveled Head
Prevents Damage To Lower Lugs



This G.I.-style guide has a smooth, beveled head that helps ensure snug fit without damaging the barrel's lower lugs. Rod head also features optimized geometry and dimensions for proper slide travel, even with common buffers installed. Stainless steel, heavily tumbled to remove start edges, natural silver finish. Fits Colt 1911 Government Model and clones in all calibers. Does NOT fit Commander or smaller-size 1911s. **USA**

SPECS: Stainless steel, natural finish. 1 3/4" (4.4cm) long, 0.8 oz. (22.68 g) wt. Fits Government model and clones. Not compatible with Commander or smaller 1911s.

#100-012-439 Spring Guide, 1B15J29 \$ 17.99

CLARK CUSTOM FULL-LENGTH RECOIL SPRING GUIDE



Stops Spring Bind For
Smooth Cycling

Full-length guide keeps the recoil spring from kinking and binding. You get smooth, reliable cycling and extraction. Two-piece design threads together for fast and easy takedown. Comes with centerless ground, hardened steel, recoil spring plug. **USA**

SPECS: Steel, blued, 1/2" (7.9mm) diameter. Fits full-size 1911 Auto with 5" barrel only. Includes 1/2" Allen wrench.

#181-117-005 Full-Length Recoil Spring Guide, 1H23J99 \$ 29.99

ED BROWN TWO-PIECE GUIDE ROD

Prevents Recoil Spring Bind;
Makes Takedown Easier



Full-length, two piece design fully supports the recoil spring to help the pistol chamber, extract and cycle smoother. Helps prevent spring bind, makes slide takedown fast and simple. Long wearing, shock-resistant head and hardened stainless steel shaft stand up to both competition and duty use. **USA**

SPECS: Stainless steel. Includes guide rod plug and 1/2" Allen wrench.

STOCK #	FITS/BBL LENGTH	PRICE
#087-045-889	Govt. 5"	7H26D34 \$ 30.99
#087-045-890	Commander 4 1/4"	7H26H53 \$ 30.99

EGW 1911 AUTO GUIDE ROD SYSTEM



Weight-Adding Tungsten
Or Tough Stainless Steel

Heavy, tungsten guide rod adds muzzle-steadying weight to help counter recoil. Stainless steel model improves functioning without adding weight. **Two-piece** - full-length, centerless ground construction simplifies disassembly. **One-piece** - gives extra weight, plus superior support to recoil spring for smoother function. **USA**

SPECS: .326" (8.2mm) diameter. Fits 1911 Auto, or STI. Govt. length slides with 5" (12.7cm) barrels. **Tungsten** 3.1 oz. (88 g). **Stainless Steel** 2 oz. (57 g). All models supplied with stainless steel, standard spring plug.

#296-405-000	Two-Piece 1911 Auto Tungsten Rod, 6B00GBG	\$ 90.00
#296-000-003	One-Piece 1911 Auto Tungsten Rod, 6B00FHB	90.00
#296-407-000	Two-Piece 1911 Auto SS Rod, 6B00KUM	27.00
#296-000-047	Two-Piece STI Tungsten Rod, 6B00LRJ	90.00
#296-000-048	One-Piece STI Tungsten Rod, 6B00AWC	90.00

EGW 1911 AUTO ONE-PIECE GUIDE ROD

Simple, Robust Design For Smooth
Function & Reliability



Simple, strong, one-piece guide rods provide smooth function and outstanding reliability on competition and carry guns. Machined from solid bar stock without through hole for extra strength and resistance to battering. Additional weight up front improves recoil control, and flat face helps recoil buffers fit securely. Short, G.I. Style has rounded front end that resists snagging the recoil spring. Available in Government and Commander sizes in stainless and blued carbon steel. **Full Length** stainless steel rod guards against recoil spring bind for improved feeding and extraction. True, one-piece design with takedown hole has no threads to loosen or wear. Fits Government models with 5" barrels. **USA**

SPECS: G.I. Style - Carbon steel, blued (BL), or stainless, natural finish (SS). Government: 1 1/2" (4.6cm) long. Commander: 1 1/4" (3.2cm) long. **Full Length** - Stainless steel, natural finish. 4" (10.2cm) long.

#296-000-075	G.I. Style Guide Rod, BL Govt., 6B13M29	\$ 13.99
#296-000-080	G.I. Style Guide Rod, BL Comm., 6B13J29	13.99
#296-000-113	G.I. Style Guide Rod, SS Govt., 6B13C29	13.99
#296-000-081	Full-Length Guide Rod, SS Govt., 6B00MEM	27.00
#296-000-114	G.I. Style Guide Rod, SS Comm., 6B13E29	13.99

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 119

NIGHTHAWK CUSTOM 1911 AUTO FULL-LENGTH GUIDE ROD WITH PLUG



Robust, One-Piece Rod Prevents Recoil Spring Bind

High-quality one-piece guide rod with matching, correct-size guide plug aids in smooth, reliable cycling by completely capturing recoil spring to prevent it from binding or deforming. Also adds extra weight up front to reduce muzzle flip for improved control and fast follow-up shots. Machined from solid stainless steel, with no threads to work loose or through hole to compromise strength. Flat face provides a snug fit and aids in proper positioning of recoil buffers. **SPECS:** Stainless steel, natural finish. Models for Government and Commander. Some fitting may be required.

- #100-003-248 Government FL Guide Rod w/Plug, 2B30L59 \$ 35.99
- #100-003-247 Commander FL Guide Rod w/Plug, 2B30G59 35.99

NOWLIN CUSTOM RECOIL SPRING PLUGS

Don't Skimp on This Critical Part When You Install a Full-Length Guide Rod



Critical component when you're building a 1911, or converting an existing one to a full-length guide rod. Hardened 416 stainless steel. **Standard** is designed for use with Gov't Model 5" slides and 1- or 2-piece full-length rods. .330" I.D. clearance. 1.092" OAL. Length of front nose is .104". **Reverse Plug** - 1.7" OAL. .327" O.D. (.499" at flange). Inside diameter of muzzle end is .330". Thickness of flange is .0695". **SPECS:** 416 stainless steel. **Standard** or **Reverse** plug, drilled for full-length guide rod.

STOCK #	FITS/LENGTH	PLUG/PIECE	PRICE
#654-108-235	Govt. plug only	Standard	4E8A31 \$ 8.95
#654-108-233	Govt. plug only	Reverse	4E15B74 \$ 16.95

WILSON COMBAT 1911 AUTO RECOIL SPRING GUIDE



Eliminate Spring Kink & Bind; One- & Two-Piece Styles

With a full-length guide rod in place giving no chance for recoil spring bind, a 1911 will chamber, cycle and extract more reliably. One-piece style available for Government/ Gold Cup and Commander; Two-piece for Government/ Gold Cup in both standard full-length and long slide for pistols equipped with partial or full-style compensators. Reverse Plug model fits Govt. length slides altered to accept tapered sleeve bushing. **SPECS:** Stainless steel. .325" (8.25mm) diameter shaft. All include correct plug.

STOCK #	FITS/BBL LENGTH/STYLE	PRICE
#965-025-002	Comm/4-3/4"/1-Pc.	5F27E38 \$ 29.95
#965-025-001	Govt./5"/1-Pc.	5F28M49 \$ 29.95
#965-148-500	Govt./5"/2-Pc.	5F29Q21 \$ 31.95
#965-025-021	Govt./5"/1-Pc. w/reverse plug	5F33B78 \$ 36.95



WILSON COMBAT 1911 AUTO BULLET PROOF® RECOIL SPRING GUIDES

Machined Billet Stainless Steel For High Strength & Reliable Operation

One-piece guides are machined from solid 416 stainless steel bar stock without the "throughhole" for added strength and reliable, "bullet-proof" operation. Heat-treated and hardened to withstand the battering between the slide and frame in thousands of firing cycles. Provides the extra strength required when shooting high-performance loads in your 1911. **SPECS:** 416 stainless steel, natural finish, matte. .75 oz (21g) approximate weight. Available for 1911 Govt. model or Commander.

- #965-000-116 Govt. Recoil Spring Guide, 5F8A54 \$ 8.95
- #965-000-117 Commander Recoil Spring Guide, 5F8N54 8.95

WILSON COMBAT 1911 AUTO FULL-LENGTH GUIDE ROD

Improves Cycling Reliability & Correct Rod For Wilson Flat Wire Recoil Springs



Wilson's "flat wire" full-length guide rod and plug replace the stock recoil spring guide and plug on full-sized, bushing barreled 1911s. They're specifically designed to work with Wilson's flat wire recoil spring (sold separately) to ensure positive cycling, longer spring life, and overall more solidly reliable operation than standard rod/spring combos. Assembly and disassembly are the same as with stock components, though a bushing wrench may be required. The rod is machined from hardened stainless steel and has a hole for simple takedown using a small nail or bent paperclip. Compatible with Wilson Shok-Buff® recoil buffers, too. For use with flat wire recoil springs ONLY. Do not use with standard round wire springs. **SPECS:** 416 stainless steel. **Standard** or **Reverse** plug, drilled for full-length guide rod.

- #965-000-260 Flat Wire Spring Full-Length Guide Rod, 5F27P38 \$ 29.95

WILSON COMBAT 1911 AUTO "GROUP GRIPPER" GUIDE ROD & PLUG



Easy, Drop-In Kit Squeezes Maximum Accuracy From Standard Barrels

Exclusive Dwyer "Group Gripper" acts like an instant accurizing job for standard or factory barreled guns. Full-length guide rod with heavy, internal spring forces barrel top lugs upward into the slide. Gives maximum lug engagement, positive lockup and far more consistent shot-to-shot repeatability. **SPECS:** Stainless steel. Kit includes two-piece, full-length guide rod, guide plug, barrel link and instructions. Available for Govt./Gold Cup (G/GC) and Commander (CM) length slides.

- #965-203-001 G/GC Group Gripper, 5F43K84 \$ 47.95
- #965-203-002 CM Group Gripper, 5F43D84 47.95

FOLLOW US • FRIEND US • LIKE US

WILSON COMBAT 1911 COMPACT OFFICERS MODEL FULL-LENGTH GUIDE ROD KIT



Ends Spring Plug Failures

Full-length rod replaces the short factory spring plug and guide rod for increased spring support, better reliability, and smoother functioning. Two-piece, hex head guide rod and one-piece recoil spring are easy to install. Installation does require slight modification to slide. **SPECS:** Machined stainless steel guide rod/head and plug. Heavy duty recoil spring.

- #965-025-003 Officers Guide Rod Kit, 5F33K78 \$ 36.95

ED BROWN 1911 AUTO SLIDE BUFFERS

Prevent Slide-To-Frame Contact & Damage



Eliminates frame damage caused by slide/frame battering during the recoil cycle. A single, extra-defense, polyurethane buffer fits between the guide rod head and the recoil spring; completely prevents the slide from contacting the frame. Precisely molded so they won't drag on the frame and cause malfunctions. For best results, change every 1,000 rounds. **SPECS:** Polyurethane. Fits 1911 Auto only. 6 per pak.

- #087-805-006 Slide Buffers, 7H7E19 \$ 8.99

CP BULLETS 1911 AUTO SUPER TUFF RECOIL BUFFERS



Eliminates Frame Damage From Recoil

Prevents the slide from contacting the frame and causing serious damage during recoil. An absolute must for any shooter using major power factor ammunition in their 1911 Auto. Long-wearing, hard, nylon washers absorb the shock but won't flatten out and cause cycling problems as they begin to wear. Fits easily over full length or short, factory guide rods. Replace every 1,000 rounds for best results. **SPECS:** Hard nylon. Fits 1911 Auto only. 5 per pak.

- #169-001-000 CP Super Tuff Recoil Buffers, 9F6G74 \$ 8.99

WILSON COMBAT 1911 AUTO SHOK-BUFF® RECOIL BUFFERS

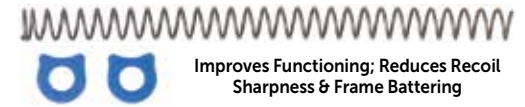
Softens The Blow Of Recoil; Helps Prevent Frame Damage



Prevents expensive frame damage when shooting high-pressure, major power factor loads. Replaceable, poly-fiber washer installs behind the recoil spring on any length guide rod. The shock absorbing action stops the slide from battering the frame. Injection molded for the optimum balance between shock absorption and longevity. Replace every 1,000 rounds. **SPECS:** Poly-fiber, blue. 6 Shok-Buffs per pak. Not for use in Officer's ACP Models.

- #965-002-004 Shok-Buff Pak, 5F6G35 \$ 6.95

WILSON COMBAT 1911 AUTO SHOK-BUFF® RECOIL KIT



Improves Functioning; Reduces Recoil Sharpness & Frame Battering

Balanced kit comes with two buffers and one steel recoil spring to help reduce frame cracking and battering. Buffers should be replaced every 1,000 rounds, and spring should be replaced every 2,000 rounds. When buffers are gone, replace the spring – an easy way to remember to replace the spring. **SPECS:** Steel spring, plastic buffers. Fits Govt. model only.

- #965-002-001 SHOK-BUFF Recoil Kit, 5F6J35 \$ 6.95

WILSON COMBAT 1911 AUTO SHOK-BUFF® RECOIL SYSTEM



Improves Accuracy, Functioning; Eliminates Frame Cracking From Recoil

Easy-to-install kit instantly improves cycling, reliability and accuracy without modifying the frame or the slide. Exclusive, injection-molded, polyfiber buffers slip onto the guide rod between the head and spring and keep the slide from hitting the frame. Prevents expensive frame damage and softens the felt recoil of high power competition loads. Full-length guide rod keeps the recoil spring straight for smoother functioning and longer spring life. Together they provide consistent barrel lockup and increased accuracy. **SPECS:** Kit includes stainless steel full length guide rod and plug, 6 Shok-Buff washers, 1 light recoil spring, 1 heavy recoil spring, 1 extra power firing pin return spring. Fits 1911 Auto models and calibers listed only.

STOCK #	CALIBER	FITS	PRICE
#965-064-045	.45 ACP	Govt./Gold Cup	5F37F04 \$ 38.95
#965-064-145	.45 ACP	Commander	5F37Q04 \$ 38.95

CYLINDER & SLIDE 1911 AUTO TACTICAL HAMMER & SEAR



Hardened-Alloy Steel For Durability & Long Life

EDM wire cut, then CNC finish machined from high-grade steel so they hold a finely-stoned edge for thousands of rounds. Pre-prepped hooks and sear face require only final stoning to achieve a clean, crisp trigger pull. The sear has the proper relief cut so the hammer resets firmly during cycling. **Tactical II** hammer features relieved sides and chamfered edges to reduce slide drag and clothing wear. **SPECS:** Special tool steel (TS), hardened to Rc 50-53, or stainless steel (SS), hardened to Rc 55-58, both in-the-white.

- #206-039-001 Tactical Hammer, TS, 6K49P29 \$ 57.99
- #206-039-002 Tactical Sear, TS, 6K28B89 33.99
- #206-000-055 Tactical II Hammer, SS, 6K71A39 83.99

GUARANTEED. FOREVER.® SINCE 1939



CYLINDER & SLIDE 1911 AUTO

3-PIECE DROP-IN TRIGGER PULL SET

Available In Two Configurations To Fit Your Specific Shooting Needs

Commander-style hammer, Tactical sear, and Ultra Match disconnecter drop-in to deliver reliable ignition and improved trigger function on any 1911 auto. Each component is precision EDM cut to ±.0005" tolerances from Cylinder & Slide's Special Tool Steel. All parts are honed and polished, then heat-treated to Rc 50-53 for long service life. **Tactical II Set** features the popular Tactical II chamfered hammer in-the-white with standard .018" long hammer hooks for a match-grade trigger pull. Available in Tool Steel or high-grade Stainless Steel alloy. **MARSOC Set** includes a blued Tactical II-style hammer with longer .023" hammer hooks for added sear engagement and maximum reliability. Used in the U.S. Marine Corps MARSOC service pistols. Added material on the hooks allows fitting by the pistolsmith to achieve a truly custom trigger pull.

SPECS: Special billet tool steel alloy (TS), hardened to Rc 50-53, or stainless steel (SS), hardened to Rc 50-55, both in-the-white. Sets include hammer, sear, and disconnecter. **Tactical II** - All parts in-the-white. .018" long hammer hooks. **MARSOC** - Hammer blued, disconnecter and sear in-the-white. .023" long hammer hooks.

- #206-000-034 **Tactical II Trgger Pull Set, TS, 6K108I79** . . . \$ 127.99
- #206-000-057 **Tactical II Trigger Pull Set, SS, 6K125B79** . . . 147.99
- #206-000-038 **MARSOC Trigger Pull Set, TS, 6K101M59** . . . 126.99



CYLINDER & SLIDE

MATCH COMPONENTS

Premium-Quality Parts To Produce A Long-Wearing, Match-Quality Trigger Pull

These components are CNC machined from aerospace-quality, maraging alloy tool steel that's age-hardened to prevent stress, warpage and tolerance loss. All profiles are mechanically correct, through-holes are properly aligned so they function the first time without excessive, time-consuming fitting. **SPECS:** Sear Special die steel, matte silver finish. Rc 50-53. Disconnecter - Special tool steel. Rc 50-53.

SUPER LITE LOW MASS SEAR - Uniquely contoured so all excess weight is trimmed away for the absolutely lowest mass and lowest inertia. Aids in extremely light trigger pulls and fast reset time. Still gives reliable, positive sear engagement with light spring weights. Micro-honed bearing surface makes a 2 lb. pull easily achievable.

- #206-000-064 **Super Lite Low Mass Sear, 6K51C99** . . . \$ 64.99

MATCH TARGET DISCONNECTOR - Machined with the correct lengths, both above and below the sear pin cutout, so you get reliable functioning without a lot of fitting or scraping.

- #206-103-020 **Match Target Disconnecter, 6K23D79** . . . \$ 27.99



ED BROWN 1911 AUTO

BARSTOCK HARDCORE® HAMMER

Extra Tough & Long Wearing

Machined-from-barstock with the sear hooks cut to height, requiring only a light stoning to achieve a crisp, clean pull. Half-cock notch is narrowed and a lowered strut pin hole reduces full-cock spring pressure. Narrowed spur minimizes drag; a big opening reduces weight. **SPECS:** 4140 alloy steel, blue, or 420 stainless steel, SS. Rc 52-54, .020"-.022" hook height. Gunsmith installation recommended.

- #087-000-009 **Blue Barstock Hammer, 7H44J19** . . . \$ 51.99
- #087-000-010 **SS Barstock Hammer, 7H44M19** . . . 51.99



CYLINDER & SLIDE 1911 AUTO

TRIGGER PULL KIT



Match Quality Trigger Pull In A Drop-In Kit

Specialized kits each contain a replacement hammer, sear, disconnecter, sear spring, and hammer spring optimized to produce a specific type of trigger pull. Replacing all the key components at once eliminates the risk of incompatibility of parts and having to do extra fitting. Each kit is tested on a Series 70-style frame to make certain it will produce the specified pull weight with little or no fitting. Parts are wire-EDM cut from bar stock, honed and polished, then heat treated for years of service life. All profiles and through-holes are mechanically correct to function without hand fitting. Sear nose has correct relief angle, sear spring is narrowed to reduce pull weight. Exposed hammer edges on Ultra-Light, Super Match and Tactical II are chamfered to minimize slide drag and clothing wear.

ULTRA LIGHT KIT - 3.5 lb. pull weight. Ultra light, skeletonized, hammer; relieved to prevent frame rub. Ultra light match sear and disconnecter. Lightened sear spring, 18 lb. hammer spring.

SPECS: Special die steel, in-the-white. Hammer: Rc 50-53. .39 oz. (11.1 g) wt. Sear: .07 oz. (1.9 g) wt.

- #206-103-030 **Ultra Light Trigger Pull Kit, 6K173F39** . . . \$ 203.99

ULTRA LIGHT SPEED II KIT - 3 lb. pull weight. Low-profile, skeletonized hammer relieved to prevent frame rub; ultra-light weight cuts lock time to a minimum. Deep, crisp serrations ensure secure thumb contact for fast, positive cocking. Properly matched spring weights give the specified pull weight and ensure positive ignition.

SPECS: Tool steel, in-the-white. Hammer & Sear: Rc 50-55. .7 oz. (20g) total wt. Sear: .07 oz. (1.9 g) wt.

- #206-000-039 **Ultra Light Speed II Kit, 6K173C39** . . . \$ 203.99

LOW MASS MATCH KIT - Prepped and matched to give a 3.5 lb. trigger pull without any stoning of the sear or hammer. Lightened match hammer relieved to prevent frame rub; hammer hooks are .018" nominal. Super Lite Low Mass Sear, ultra-light match sear and disconnecter. Light pull sear spring will need to be tensioned for your specific pistol. Recommended for target use only.

SPECS: Stainless steel alloy, in-the-white.

- #206-000-063 **Low Mass Match Trigger Pull Kit, 6K141N94** . . . \$ 166.99

TACTICAL II KIT - 4 lb. pull weight. Tactical II hammer with relieved sides, ultra match sear and disconnecter, light sear spring, 18 lb. hammer spring. Made of hardened stainless steel (SS).

SPECS: Special tool steel or extra-hard stainless steel, both in-the-white. Hammer. Rc 50-53. .5 oz. (14 g) wt. Sear: .09 oz. (2.5 g) wt.

- #206-000-058 **Tactical II Trigger Kit, SS, 6K127G49** . . . \$ 149.99

TACTICAL MATCH KIT - 4.5 lb. pull weight. Tactical hammer, sear, disconnecter, light pull sear spring, 18 lb. hammer spring. Great for carry guns.

SPECS: Special tool steel, in-the-white. Hammer: Rc 50-53. .52 oz. (14.7 g) wt. Sear: .09 oz. (2.5 g) wt.

- #206-103-050 **Tactical Match Kit, 6K104M60** . . . \$ 112.99

PROFESSIONAL KIT - 5 lb. of pull weight and is designed for military and police shooters. Gives complete trigger control in high-stress situations. Contains hammer, sear, disconnecter, 23 lb. hammer spring and tactical sear spring.

SPECS: Billet alloy steel, in-the-white. Hammer, Rc 50-54. .5 oz. (14.1 g) wt. Sear 2 oz. (5.6 g) wt. Disconnecter .2 oz. (5.6 g) wt. 23 lb. hammer spring, tactical sear spring included.

- #206-000-019 **Professional Trigger Kit, 6K133F44** . . . \$ 156.99

DOUG KOENIG 1911 AUTO

PREMIUM LOW MASS HAMMER

Minimal Over-Cock Travel Speeds-Up Ignition; Pre-Cut, Pre-Polished Hooks Speed Installation



All-steel, "Commander-style" concealed-carry hammer comes ready for installation with little or no fitting required. All excess metal is removed to eliminate excess weight for fast, consistent, positive ignition needed for competitive shooting - without cracking or breakage. Engagement areas are surface ground plus, the half-cock notch will not damage your carefully prepared sear angles. Sides narrowed for slide clearance. **SPECS:** Tool steel, in-the-white, machined. .3 oz. (9 g) wt.

- #388-401-000 **Prem. Low Mass Hammer, 8H82Q44** . . . \$ 96.99

ED BROWN 1911 AUTO

TRIGGER PULL UPGRADE KITS

Helps You Achieve A Match-Quality Trigger Pull



These kits contains key replacement components that will help you achieve a smooth, consistent, fully customized, match-quality, trigger pull. Basic **3-Part Kit** contains hammer, sear, and disconnecter. Sear comes with the primary angle already cut to reduce the amount of handwork necessary before installation. Precision ground sear hooks are cut to correct height and require only light stoning for a crisp, clean trigger pull. Hammer has a narrowed half-cock notch and lowered strut pin hole to reduce full-cock spring pressure. Exterior edges are fully chamfered for shooter comfort, while the narrowed spur diminishes drag for faster lock time. Disconnecter surfaces are dimensionally precise and machine finished for a perfect fit and smooth function. **5-Part Kit** adds an upgraded #822 sear spring with extra length on the center leg that allows precise tuning of the disconnecter. Helps prevent disconnecter failure and gives positive sear engagement. The kit's 19 lb. mainspring is lighter than the factory standard so you get a lighter, longer-lasting pull. Still has more than enough kick to set off harder-than-normal primers. **Both Kits:** As with all parts being installed on a 1911 pistol, gunsmith installation is recommended. Available with blued (BL) carbon steel hammer or natural silver stainless steel (SS) hammer.

SPECS: Hammer - 4140 alloy steel, blued (BL), or 420 stainless steel (SS) hardened to Rc 52-54. .020" (0.51mm) - .022" (0.56mm) hook height. Sear - 4340 tool steel, hardened to Rc 50, blued. Disconnecter - Steel, blued.

- #087-000-097 **3-Part Trigger Pull Kit, BL, 7H64D99** . . . \$ 74.99
- #087-000-098 **3-Part Trigger Pull Kit, SS, 7H64D99** . . . 74.99
- #087-000-140 **5-Part Trigger Pull Kit, BL, 7H94P24** . . . 109.95
- #087-000-141 **5-Part Trigger Pull Kit, SS, 7H87N54** . . . 102.99



EGW 1911 AUTO

HD LIGHTENED HAMMER

Less Weight Speeds Lock Time Without Sacrificing Strength



Hammer has cuts on the top and sides to reduce mass without reducing strength for faster lock time. "Tank-tread" cocking serrations give your thumb a secure grip and give your gun a distinctive appearance. One-hold machined from a solid piece of steel for precise dimensions within .0005" of true and square. Vacuum hardened without becoming brittle, to resist wear and maintain proper geometry through years of use. **SPECS:** Available in machined tool steel (TS), vacuum-hardened to Rc 51-53, OR stainless steel (SS) in-the-white. 4 oz. (11g) wt. Gunsmith installation recommended.

- #296-000-188 **HD Lightened Hammer, TS, 6B64C59** . . . \$ 67.99
- #296-000-782 **HD Lightened Hammer, SS, 8Q80J99** . . . 80.99



EGW 1911 AUTO

IGNITION KIT WITH LIGHTENED HAMMER

Upgrade Parts for Greatly Improved Speed & Smoothness of the Ignition System



This gunsmith-fit upgrade kit gives a noticeable improvement in the smoothness and reliability of the 1911's critical ignition system. The resulting benefit is faster locktime - so less chance of slightly moving the gun off the target before the bullet exits the barrel. Includes EGW's HD Hard Sear, HD Stainless Steel Lightened Hammer, Ball Head Disconnecter, Evolved Sear Spring, and 19 lb. ISM mainspring. The hammer has cuts on the top and sides to reduce mass without reducing strength. This is not a drop-in kit and should be installed or checked over by a qualified gunsmith prior to shooting the pistol.

- #296-000-783 **Ignition Kit w/Lightened Hammer, 9A134L99** . . . \$ 134.99

HARRISON DESIGN 1911 AUTO

IGNITION COMPONENTS

Hardened Tool Steel Components For Durability, Reliability & Precise Fit

Critical ignition parts are machined from high-grade tool steel for precise fit and reliable, consistent function under demanding operating conditions. Each component is wire-EDM cut, CNC machined and honed to final dimensions with +/- .005" tolerances for virtual drop-in fit on many 1911s, then heat-treated to Rc 53-56 to maintain those dimensions for thousands of firing cycles. Hammer hooks are pre-prepped and sear nose polished for precise contact and crisp, clean letoff. Beveled edges resist snagging and the hammer body is designed to prevent unwanted slide contact. Available with a variety of hammer spur designs.

HD-120 EXTREME SERVICE IGNITION KIT - Elongated Commander-style spur with deep serrations provides extra-secure thumb purchase. Helps minimize excess material and reduce weight. Hammer, sear and disconnecter from these kits all available separately.

HD-120 includes hammer, sear and disconnecter. **HD-120B** set features a black lonBond DLC coating on the hammer for a more traditional "blued" look combined with wear and corrosion-resistance similar to hard-chrome. **HD-120TR** has a True Radius sear with the primary surface precision-ground and polished to an engineered radius located form the center of the sear pin. It comes with correctly shaped and sized escape angle.

HD-122 Sear - like all 1911 parts, fitting may be required. It has been prepped to keep the amount of fitting to a minimum in most guns. See below for non-prepped, gunsmith-fit sear.

SPECS: Hardened tool steel. In the white or with black lonBond hammer. Hardened to Rc 53-56. Some fitting may be required.

- #100-004-374 **HD-120 Ignition Set, 9B120Q24** . . . \$ 132.99
- #100-011-124 **HD-120B Ignition Kit, Black Hammer, 9B123N10** . . . 135.99
- #100-011-123 **HD-120TR Ignition Kit, 9B128G53** . . . 141.99
- #100-004-782 **HD-122 Extreme Service Prepped Sear, 9B32L39** . . . 35.99
- #100-004-783 **Ext Service Disconnecter, 9B23L39** . . . 25.99

COMMANDER STYLE IGNITION KIT - Features a Commander-style hammer with round-hole configuration and deep serrations on the spur for control. Available in the white, or with lonBond black hammer. Includes hammer, sear and disconnecter.

SPECS: Hardened tool steel, in the white (silver). Rc 53-56. Some fitting may be required.

- #100-011-125 **HD-132 Commander Ignition Kit, Silver, 9B128B53** . . . \$ 141.99



HD-120 Ignition Kit



MASEN 1911 AUTO HAMMER



Quality, Affordable Replacement Hammers

Quality castings, CNC finish machined and hardened with custom features for all shooting styles. **Standard (Std)** is a faithful reproduction of the original 1911 Auto hammer with long, checkered spur. **Wide**

- Spur (WS)** - Bullseye hammer with an extra-wide, checkered spur for easier cocking. **■**
SPECS: Carbon steel, blued, or stainless steel (SS), matte silver finish.
#555-103-010 Blue Std Hammer, 6E17B84 \$20.99
#555-103-012 Blue WS Hammer, 6E22F49 24.99
#555-103-112 SS WS Hammer, 6E22M09 25.99

NIGHTHAWK CUSTOM 1911 AUTO HAMMER & SEAR

Machined & Hardened To Hold Dimensions & Resist Wear



Match-grade hammer and sear are machined from solid steel bar stock, then hardened to hold precise dimensions and stand up to many thousands of rounds without wear. Hammer was designed exclusively for Nighthawk by noted 1911 smith Bob Marvel, with precision-cut hooks and pin hole to ensure a correct fit. A large, oval cutout in the spur keep weight to a minimum, and crisp serrations prevent slippage when cocking or uncocking. Engagement surfaces on both parts are ready for final grinding and polishing to ensure a clean, reliable letoff. Gunsmith fitting required for proper function and safety. **■**
SPECS: Hammer & Sear - Hardened tool steel, heat treated to Rc 50-53, matte black oxide finish. Hammer also available in stainless steel, natural finish.

- #100-003-268 1911 Hammer, Black, 2B55N09 \$5.95**
#100-007-587 1911 Hammer, Stainless, 2B54N81 59.95
#100-015-354 1911 Sear, 2B27H54 28.99

NOWLIN MFG. 1911 AUTO SPEED DEMON II MATCH HAMMER



Low Mass To Keep Locktime As Short As Possible

Lightweight hammer has minimal mass to ensure ultra-fast lock time, so the gun won't move between the time you squeeze the trigger and the round heads down the barrel. Wire-EDM cut from stainless steel and then machined to provide long life for competition use. Gunsmith fitting may be needed, but fully cut hooks (.020") and pre-ground engagement surfaces typically won't require additional work. Sides are polished (and engraved with "S" to indicate stainless steel), faces are fine bead-blasted. For best results, use with Nowlin's Match and Ultra Low Mass Sear. **■**
SPECS: .1565" dia. pivot pin hole.

- #654-000-063 Speed Demon Hammer, 4E00QCH \$ 69.95**

WILSON COMBAT 1911 AUTO BULLET PROOF® HAMMERS

"Skeletonized" Design, Low-Profile, Long-Wearing Steel



Skeletonized hammer offers a snag-resistant holster profile, with the last bit of extra weight stripped away for fast lock time to help improve accuracy. Machined from billet steel and heat-hardened to Rc 48-52 for superior strength and long life. Sear engagement hooks pre-cut to .020" height and ground; ready to polish. Rebedded width on half-cock prevents sear nose damage. Combat-style spur is serrated for fast, easy thumb grip. Narrowed body can't interfere with slide travel. **Ultralight** hammer is available in matte finish stainless or ultra-hard S7 tool steel, matte blued, with advanced RMS 8 silver finish on spur sides for a unique two-tone appearance. **Concealment** model has an even lower spur profile that makes it ideal for all-day concealed carry; stainless only. **■**
SPECS: Stainless steel (SS) or S7 steel, blued/RMS 8 finish. Heat treated to Rc 48-52. Fits Series 70/80 type 1911s with a Wilson/Clark compound radius on the frame. Gunsmith fitting required.

- #965-337-002 Ultralight Hammer, Blued, 5F52K24 \$ 54.95**
#965-337-001 Ultralight Hammer, SS, 5F56I99 59.95
#965-000-110 Concealment Hammer, SS, 5F56J99 59.95

WILSON COMBAT 1911 AUTO FIRE CONTROL & SAFETY UPGRADE KIT



High-Quality Components For Popular Custom Performance Upgrades

This kit contains the critical parts to take your 1911 to a new level in performance, safety, and reliability. Wilson's popular Value Line hammer and sear provide the basis for a smooth trigger pull requiring only a bit of final polishing and cutting the relief angle on the sear. The 429 drop-in beavertail grip safety ends hammer bite for good and helps with consistent shot-to-shot hand placement. The 192 Bullet Proof thumb safety can be activated with either hand - great for left-handed shooters or competitors when the course calls for weak-hand shooting. Gunsmith installation recommended. **■**
SPECS: Hammer & Sear - MIM cast 4340 steel, hardened to Rc 47-52, matte black finish. **Ambidextrous Thumb Safety** - Steel, blued, polished finish. .750" long x .230" (5.8mm) wide. Pin diameter is .002" oversize; fitting required. **Grip Safety** - chrome-moly steel, blued, matte finish. Drop-in fit to Colt brand 1911 frame ONLY. Installation on frames from other manufacturers requires fitting.

- #100-007-395 Wilson Upgrade Kit, 5F212A39 \$ 224.80**

WILSON COMBAT 1911 AUTO DELUXE COMMANDER HAMMER



Light, Narrowed; Full-Width, Half-Cock Notch

Grooved, fully relieved and lightened spur gives positive, no-slip thumb grip. Gold Cup-style, repositioned hammer strut hole reduces full cock spring pressure for a crisp, lighter feeling trigger pull. Hammer hooks are precision ground to .020", squared, ready for light stoning/final polish. Narrowed half-cock notch prevents sear nose damage. **■**
SPECS: EDM from carbon steel, bar stock. Fits Series 70 and 80. Gunsmithing required.

- #965-299-001 Commander Hammer, 5F52Q24 \$ 54.95**

WILSON COMBAT 1911 AUTO VALUE LINE HAMMER & SEAR

Reliable Performance; Affordable Price

Ready to install, fully finished parts give a crisp, clean trigger pull. All engagement surfaces are correctly ground for positive hammer/sear engagement. Hammer has low-mass oval cut spur that reduces lock time. Narrowed sides improve function by reducing drag. Sear primary angle is cut; just polish it and stone the relief angle for a super clean breaking trigger. **■**
SPECS: MIM 4340 steel, Rc 47-52. Matte black finish.

- #965-314-110 Value Hammer, 5F27A38 \$ 29.95**
#965-314-100 Value Sear, 5F14P58 15.95

POWER CUSTOM 1911 AUTO HAMMER & GRIP SAFETY SHIMS



Eliminates Unwanted "Play" For A Smooth, Consistent Trigger Pull



Insert these precision-manufactured shims between the frame and the fire control parts on your 1911 Auto for a smoother, more consistent-feeling trigger pull without replacing components. Removes unwanted side-to-side movement and provides a quick fix for out-of-tolerance hammers, grip safeties, and frames. Machined from stainless steel, fully hardened and tempered for long wear. Sold in 10 paks. **■**

- SPECS:** Machined stainless steel, silver finish. .002" (.0051mm) thick. Fits Colt 1911 Auto and clones.
#713-000-094 1911 Hammer/Grip Safety Shims, 10-Pak, 3A16L79 \$ 20.99

ED BROWN 1911 AUTO PERFECTION SEAR

Perfectly Mated For A Precise Trigger Pull



Ready to use as the final touch in a match trigger job. Pre-fit with primary angle already cut; simply stone the correct relief angle and install. **■**
SPECS: 4340 tool steel, blued. Hardened to Rc 50.

- #087-045-874 Perfection Sear, 7H28H89 \$ 33.99**

EGW 1911 AUTO COMPETITION SEAR & "LONG" SEAR



Ultra-Hard Tool Steel for Long-Lasting Match-Quality Triggers - "Long" Model for Precise Custom Fitting

Ultra-hard sear gives a clean-breaking, light-feeling trigger pull with little or no time-consuming stoning—can be installed straight out of the package in many cases. Precision CNC-machined from tool steel barstock, then ground for precise geometry to ensure correct sear angle for full hammer/sear engagement. Hardened to Rc 55 for exceptionally long life, so your trigger job lasts longer. **Long Sear** is machined a few thousandths of an inch LONGER than a standard sear. This extra length enables the skilled pistolsmith to custom stone the sear to a predetermined length using a radial jig. Vacuum heat treated to Rc 52-53. **■**
SPECS: Machined tool steel, in-the-white. Fits 1911 Auto only.

- #296-100-002 1911 Auto Competition Sear, 6B00QBS \$ 27.00**
#296-000-515 1911 Auto "Long" Sear, 6B00FZB 27.00

HARRISON DESIGN 1911 AUTO HD-122-G GUNSMITH-FIT SEAR

Extra Metal Allows Precise Custom-Fitting To a Specific Pistol



Some aftermarket sears have barely enough extra metal on them to give the custom gunsmith on shot at stoning it for a proper fit. This sear is purposely made longer from the sear pin centerline to the nose, and the nose is left unfinished. You can machine and stone the sear nose to the optimum length and shape to produce the exact trigger pull characteristics you want. It measures .412" +/- .002". USGI dimensions specify a range of .402" to .405", so that leaves you plenty of material to produce a perfect fit. Wire-EDM machined from high-grade tool steel, heat-treated to Rc 53-56. Use Harrison's True Radius Stoning Jig (#100-027-640, listed separately) to help produce the perfect fit. **■**
#100-027-672 HD-122-G Gunsmith-Fit Sear, 9B26I09 \$ 28.99

NOWLIN MFG. 1911 AUTO PRO MATCH SEAR

Custom Performance With No Stoning Required



Gunsmith-fit sear features pre-ground and fully-prepped nose angles. Requires secondary angle to be cut and final stoning. Machined from S7 tool steel, then double heat treated to provide non-captive sear angles that stay sharp and won't round off. **■**
SPECS: S7 tool steel, in-the-white. Heat-treating sometimes causes a purplish color.

- #654-270-101 Pro Match Sear, 4E00LWL \$ 32.99**

WILSON COMBAT 1911 AUTO SEAR

Meets The Demands Of Competition & Self-Defense



EDM cut from tool steel bar stock, heat treated for maximum hardness then ground to a beautiful, high polish to achieve a smooth, crisp, clean trigger pull. **■**
SPECS: EDM cut from tool steel bar stock.

- #965-314-000 Deluxe Sear, 5F28D49 \$ 29.95**



NOWLIN MFG.

DROP-IN TRIGGER JOB



A Professional 3 1/2 lb. Trigger Pull Without The Work

Ready-to-drop-in parts put an ultra-smooth, clean breaking, professional quality trigger job in your 1911 Auto in only minutes. Fully prepared hammer and pre-ground, pre-polished sear, plus springs and fully-machined disconnecter, will install into most models of 1911 Autos with little or no fitting required. Helps promote better trigger control and improved accuracy. Wire EDM'd hammer and sear are double heat treated, then finish ground for outstanding durability. Exceeds the demands of all styles of competitive shooting. **Speed Demon II** kit includes Nowlin's ultra-lightweight Speed Demon hammer plus a lightweight disconnecter and sear to give a 3 lb. trigger pull with minimal gunsmithing work (but maybe some). Each kit is tested on a Series 70 frame to make sure it delivers the correct pull weight with little or no fitting. **■**


SPECS: Kit includes hammer, sear, sear spring, mainspring and disconnect. 3 1/2 lb. pull weight. **Pro Match** - S-7 tool steel hammer, polished sides, Rc 50.

- #654-012-110 Pro Match Trigger Job, 4E162J67 \$ 169.95**
#654-000-062 Speed Demon Trigger Job, 4E00DUF 169.99

GUARANTEED. FOREVER.® SINCE 1939

CYLINDER & SLIDE 1911 AUTO DISCONNECTOR

Precision Machined For A Precise Trigger Pull

Precision machined with the correct lengths both above and below the sear pin cutout to give you smooth, reliable functioning without a lot of fitting or grinding. Hardened for long service life in Match or Tactical pistols. Gunsmith installation recommended. 


SPECS: Fits 1911 Auto pistols. **Match Target** – C&S special tool steel, hardened to Rc 50-53, in-the-white, polished. **Tactical Match** – stainless steel, Rc 55-58, polished, in-the-white.

#206-103-020 Match Target Disconnector, 6K23D79 . . . \$ 27.99

#206-000-054 Tactical Match Disconnector, 6K30159 . . . 35.99

ED BROWN 1911 AUTO PERFECTION DISCONNECTOR

Precise Fit, Perfect Functioning In 1911 Triggers


Designed to work with Ed Brown's Perfection Sear and Hardcore Hammer for crisp, high performance trigger jobs. Heat treated for super durability in rugged service. All machined surfaces are finished and dimensionally precise to ensure perfect fit and smooth functioning. Gunsmith installation required. 

SPECS: Steel, blued. Fits all 1911 pistols including hi-capacity models.

#087-000-040 Perfection Disconnector, 7H19E54 . . . \$ 22.99

EGW 1911 AUTO HD BALL HEAD DISCONNECTOR

New Configuration For Superior Performance With Ultra-Light Triggers


New design features a ball head profile at the top for smoother contact with the disconnector slot, and is machined taller than normal to prevent it from dragging on the sear pin to help achieve those ultra-light trigger pulls found on the best competition guns. Bottom spade portion is radiused where it contacts the trigger bow to minimize friction, and the part profile has been slightly changed to prevent any chance of tripping the disconnector when inserting a loaded magazine, possibly resulting in an accidental discharge. 

SPECS: 4140 steel, black oxide finish.

#296-000-207 Ball Head Disconnector, 6B20D89 . . . \$ 21.99

NIGHTHAWK CUSTOM 1911 AUTO BAR STOCK DISCONNECTOR

Polished Engagement Surfaces For A Precise, Clean-Breaking Trigger


Robust, match grade replacement for your pistol's factory disconnector has precision ground engagement surfaces to ensure an exceptionally crisp trigger without creep or mushiness. Fully machined from solid steel bar stock, then hardened to maintain precise dimensions and finished with Nighthawk's proprietary Perma Kote™ process before final polishing of slide notch and sear spring contact surfaces. 

SPECS: Hardened steel, blued. Gunsmith fitting required.

#100-003-261 Bar Stock Disconnector, 2B20N07 . . . \$ 21.99

NOWLIN MFG. 1911 AUTO MATCH DISCONNECTOR


Polished, Hardened Tool Steel for Ultra-Smooth Operation & Long Life

Nowlin's disconnector is precision machined from tool steel hardened to Rc 50-53 for reliable operation and extended service life. High polish on both top and sides ensure oil-on-glass smoothness of operation that contributes to the overall smoothness of the trigger pull. Hole for the sear pin is a .174" square with round corners. As with all 1911 parts, some fitting/gunsmithing required. 

#654-000-056 Match Disconnector, 4E00EVK . . . \$ 28.99

NOWLIN MFG. 1911 AUTO PRO IMPROVED DISCONNECTOR

Pre-Fit & Polished For Smooth, Dependable Function


Slide notch and sear spring surface are fully-polished after hardening to maintain the correct overall length; no further fitting required. Nowlin's exclusive, long-wearing, fully-machined, hardened disconnector made even better with pre-polished engagement surfaces for achieving that "breaking-glass" trigger pull so sought after by experienced shooters. Drops right in to any 1911 Auto for improved function or make it a part of your next trigger job. 

SPECS: 4140 steel, blue, matte-finish. 1.3" (3.3cm) long.

#654-000-048 Pro Improved Disconnector, 4E21N59 . . . \$ 22.95

WILSON COMBAT 1911 AUTO BULLET PROOF® DISCONNECTOR

Machined To Tight Specs & Polished For Smooth Trigger Pull


Designed to meet or exceed factory specifications, with lapped and polished engagement surfaces to reduce friction for a smooth, clean trigger pull. CNC machined from solid billet steel and heat-treated for hardness to help ensure precise contact between critical parts. For building custom pistols or just getting a good pistol back to original specs. Gunsmith installation recommended. 

SPECS: 1045 carbon steel, in-the-white.

#965-000-115 Bullet Proof Disconnector, 5F25D64 . . . \$ 26.95

CYLINDER & SLIDE 1911 AUTO TACTICAL MATCH HAMMER STRUT

Extra Long For Enhanced Mainspring Performance & Better Ignition


C&S's Tactical Match strut is made longer than the original factory strut to provide more mainspring compression for a stronger hammer strike, faster lock time, and more reliable ignition. It is shaped to prevent it from rubbing against the sear spring, which could have an adverse effect the trigger pull and lock time. Precisely machined from high-grade steel for strength and polished for a super-smooth finish. Some gunsmith fitting may be required. 

SPECS: Carbon steel, natural silver finish. May require fitting.

#206-000-061 Tactical Match Hammer Strut, 6K18L99 . . . \$ 21.99

ED BROWN 1911 AUTO HAMMER STRUT

Perfected Geometry For Optimal Performance


Correct radius for proper clearance between the sear spring and grip safety. Ensures consistent hammer fall for maximum reliability. Heat-treated tool steel for long lasting durability. 

SPECS: Cast, 8620, tool steel, blue finish. 2.2" (5.6cm) long.

#087-823-000 Hammer Strut, 7H8M99 . . . \$ 9.95

EGW 1911 AUTO EXTRA-LONG HAMMER STRUT

Improved Radius For Better Performance

Machined stainless steel and titanium struts keep the hammer under mainspring tension even at the "hammer-down" position. Improved radius prevents the strut from contacting the sear spring and prevents interference with most grip safeties. 


SPECS: Stainless steel or Titanium, matte finish, silver .22"(5.5cm) long, fits 1911 Govt. & Commander.

#296-000-077 Hammer Strut, SS, 6B8M69 . . . \$ 9.00

#296-000-078 Hammer Strut, Ti, 6B11L39 . . . 11.99

HARRISON DESIGN 1911 AUTO HD-125 EXTREME SERVICE HAMMER STRUT & PIN

High-Strength Tool Steel Resists Wear

Hammer strut is shaped to not rub the sear spring, so it resists wear and helps prevent sear spring tension from unloading. Wire-EDM machined from hardened tool steel that gives durability and strength. Includes pin. 


SPECS: Hardened tool steel, in-the-white or super-hard black IonBond DLC finish.

#100-011-129 Hammer Strut & Pin, In-The-White, 9B16K24 . . . \$ 18.95

#100-011-130 Hammer Strut & Pin, Black IonBond, 9B21F59 . . . 23.99

NIGHTHAWK CUSTOM 1911 AUTO BOB MARVEL HAMMER STRUT

Precision Ground For Fast, Reliable Ignition


Designed by Bob Marvel and precision machined from stainless steel bar stock by Nighthawk to deliver uncompromising performance. Tip is precision ground to a smooth, hemispherical shape that mates perfectly with the mainspring plunger to promote fast lock time and reliable ignition. Enhanced profile helps eliminate hammer stacking and strut binding. Gunsmith fitting required. 

SPECS: Stainless steel, natural silver finish. 2.225" (5.56cm) long.

#100-007-585 Marvel Hammer Strut, 2B20E39 . . . \$ 23.99

NOWLIN MFG. 1911 AUTO HAMMER STRUT

Just a Top-Quality Part - 'Nuff Said!


Nowlin's hammer strut is precision wire-EDM cut from high-grade carbon steel to provide optimum strength and a precise gunsmith-fit on a Series 70 pistol. A small but important part in ensuring fast lock time and reliable ignition. Gunsmith fitting required. 

SPECS: Carbon steel, in-the-white. Strut pin hole .0955" dia.

#654-000-065 1911 Hammer Strut, 4E15M79 . . . \$ 16.99

WILSON COMBAT 1911 45 AUTO BULLET PROOF® HAMMER STRUT

Machined To Give Smooth Feel & Not Interfere With Trigger Job

Wilson's Bullet Proof® hammer strut is EDM machined to the correct contour so it won't interfere with a high-quality trigger job. Slightly longer than factory part and bottom is bevelled to give a smoother feel during cycling and to prevent interference with the sear spring and grip safety. Drop-in installation to most pistols; may require minor fitting. Available in blued A2 tool steel or 17-4 PH stainless steel (SS). 


SPECS: Blued A2 tool steel or 17-4 PH stainless steel (SS).

#965-000-205 Bullet Proof Hammer Strut, Blue, 5F7Q59 . . . \$ 7.95

#965-000-206 Bullet Proof Hammer Strut, Stainless, 5F7M59 . . . 7.95

EGW 1911 TITANIUM MAINSPRING CAP

Light Weight Helps Decrease Lock Time


Use as an integral part of a lightweight ignition system to reduce overall lock time and increase accuracy. Machined from solid titanium for strength and long service life. 

SPECS: Titanium, matte finish, silver. .437" (11mm) long. .274" (6.9mm) diameter cap. Fits 1911 Govt. & Commander.

#296-000-086 Ti Mainspring Cap, Govt/Comm., 6B11Q39 . . . \$ 11.99

ED BROWN 1911 AUTO FIRING PIN

Sized To Fit Correctly & Eliminate Primer Flow

High-quality firing pins that are specifically sized to reduce the chances of primer flow. Proper weight for positive ignition with heavy-duty springs. Correct tip diameters in 9mm/.38 Super provide a close, firing pin hole fit for slides built to Colt or Springfield Armory dimensions. 

SPECS: A-2 steel, blued. #824 fits Series 70/80 Colt .45 ACP, #825 fits Series 70/80 in 9mm/.38S/ 10mm/.40 S&W, #826 Special size for 9mm/.38S, .45 ACP Springfield, Inc.

#087-205-824 #824 Firing Pin, 7H8Q99 . . . \$ 9.95

#087-205-825 #825 Firing Pin, 7H8G99 . . . 9.95

#087-205-826 #826 Firing Pin, 7H8K99 . . . 9.95

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 123

EGW 1911 AUTO FIRING PIN



Durable Stainless Steel;
Available In Three Diameters For Precise Clearance

Tough, durable firing pins are precision machined from extra-hard stainless steel to fit in the slide with .001" clearance to help eliminate "primer flow" with hot loads. Helps prevent jams and misfires caused by the primer backing out. Available in three diameters; select the diameter that provides just enough clearance through the hole in the firing pin stop of your gun. .068 normally fits Colt and Caspian 9mm/.38 Super/.40/10mm. .075 fits Springfield Armory 9mm/.38 Super/10mm/current-production .45 ACP. .093 fits most .45 ACP, including older-production Springfield. Fit may vary; measure your gun to be sure you select the correct size pin.

- SPECS: Stainless steel. Available in .068", .075", and .093" diameters.
- #296-000-115 Firing Pin, .068", 6B00EJI \$ 9.00
 - #296-000-116 Firing Pin, .075", 6B00DVQ 9.00
 - #296-000-117 Firing Pin, .093", 6B00AYR 9.00

KIMBER 1911 AUTO FIRING PIN & SPRING

Factory Part For Kimber
Pistols; High-Quality
Upgrade For Other Series
70 Pistols



Stainless steel firing pin is a factory-original replacement for a Kimber 1911 firing pin and can be installed as a high-quality upgrade in Series 70 type pistols from other manufacturers. Heavy-duty, extra-power spring quickly returns the firing pin to the "ready" position, and helps restrain the pin to reduce the risk of an accidental discharge if the pistol is dropped while loaded.

SPECS: Stainless steel firing pin and high-carbon steel spring. Fits Kimber 1911 pistols, Series 70, and clones; .45 ACP only.

- #387-000-079 Firing Pin & Spring, 5B15K19 \$ 18.99

NIGHTHAWK CUSTOM 1911 AUTO FIRING PINS



Strong, Sized To Help Prevent Primer Flow
& Extraction Problems

Nighthawk firing pins are machined to exact tolerances from stainless steel for a tight, precise fit to prevent primer flow. Separate models for .45 ACP and 9mm/.38 Super, so you can get the correct weight and size to ensure reliable ignition in your gun with a variety of primers.

- SPECS: Stainless steel. Models for .45 ACP and 9mm/.38 Super.
- #100-003-255 .45 ACP Firing Pin, 2B12I76 \$ 14.99
 - #100-003-256 9mm/.38 Super Firing Pin, 2B12D76 14.99

NOWLIN MFG. 1911 AUTO STAINLESS STEEL FIRING PIN



Helps Prevent Primer
Flow, Jams & Misfires

Heat-treated stainless steel is precision machined to exact tolerances to help eliminate "primer flow" with hot loads. Prevents unreliable firing pin ignition and primer deformation that can lead to jams and misfires. Available for .45 ACP and 9mm/.38 Super. Drop-in fit; does not require alterations.

- SPECS: 6150 stainless steel, heat treated. Fits Series 70 and 80 type 1911 pistols. 9mm/.38 Super - .069" dia. .45 ACP - .091" dia.
- #654-000-052 .45 ACP 1911 Firing Pin, 4E12F03 \$ 12.95
 - #654-000-051 9mm/.38 1911 Firing Pin, 4E12A03 12.95

WILSON COMBAT 1911 AUTO BULLET PROOF® TITANIUM FIRING PIN



Super Light For Ultra-Fast
Lock Time Plus Safety

Ultra-light, Titanium firing pin provides a faster lock time than a traditional steel pin, as well as a higher degree of safety in your 1911. The lighter weight pin travels faster than the steel pin, yet is much less likely to strike the primer if the gun is accidentally dropped on the muzzle, so it also improves safety.

SPECS: Titanium, natural silver color. .093" tip diameter. Fits Series 70 or 80 1911 with standard Colt/USGI .093" firing pin.

- #965-000-176 Titanium Firing Pin, 5F28K49 \$ 29.95

WILSON COMBAT 1911 AUTO BULLET PROOF® FIRING PIN & STOP

Machined From
Bar Stock To Take A
Pounding & Not Fail



Firing Pin - Machined to exact tolerances, then heat treated for many times the service life of a standard firing pin. Available for .38/9mm and .45 ACP. Firing Pin Stop - Machined to fit correctly in the slide; holds the extractor in proper relationship to the rim for reliable extraction. Radiused edges prevent stress risers and fatigue cracking. May require minor fitting.

SPECS: Firing Pin - Steel, In-the-white, fits both Series 70 and 80 Series. Models for .38/9mm and .45 ACP. Firing Pin Stop - Fits all calibers, 70 Series - Steel, matte blue (MB) finish or stainless steel (SS). .80 Series - Steel, matte blue finish.

- #965-416-000 .45 ACP Firing Pin, 5F14B24 \$ 14.95
- #965-416-001 .38/9mm Firing Pin, 5F13I67 14.95
- #965-399-070 BL 70 Series Firing Pin Stop, 5F18F04 18.95
- #965-399-001 SS 70 Series Firing Pin Stop, 5F18J99 19.95
- #965-399-080 BL 80 Series Firing Pin Stop, 5F18F04 18.95

EGW 1911 AUTO OVERSIZE FIRING PIN STOP



Helps Prevent Extractor Rotation
To Improve Extraction

Machined steel firing pin stop is wider and thicker than standard, so you can gunsmith it for a tight fit that helps keep the extractor face square to the case rim for improved extraction and feeding. Bottom edge is left square, ready for final fitting to help slow slide opening and increase dwell-time with major power factor ammunition. Heat-treated to Rc 48, with radiused corners that resist cracking, for a long service life. Series 70

is sized specifically to give a no-gap fit on Colt Series 70 pistols and clones. Separate models for .45 ACP and 9mm/.38 Super/.40 S&W chambered pistols. Series 80 fits 9mm/.38 Super/.40 S&W/.45 ACP Colt Series 80 pistols and clones. Bomar models have a cut at the top to provide clearance for a Bomar-type target sight.

SPECS: Carbon steel with black oxide finish (CS) or stainless steel with natural silver-gray finish (SS). Gunsmith fitting required.

STOCK #	CALIBER	FITS	MATERIAL	PRICE
#296-000-058	.45 ACP	Series 70	CS	6B13P29 \$ 13.99
#296-000-131	.45 ACP	Series 70	SS	6B00DQH \$ 18.00
#296-100-001	All	Series 80	CS	6B13C29 \$ 13.99
#296-000-132	All	Series 80	SS	6B00AMG \$ 18.00
#296-000-520	9mm/.38 Super/.40 S&W	Bomar Ser 70	CS	6B13H29 \$ 13.99
#296-000-521	9mm/.38 Super/.40 S&W	Bomar Ser 70	SS	6B00MWA \$ 18.00
#296-000-518	.45 ACP	Bomar Ser 80	CS	6B13F29 \$ 13.99
#296-000-519	.45 ACP	Bomar Ser 80	SS	6B00ICM \$ 18.00



ED BROWN 1911 AUTO FIRING PIN STOP

Heat-Treated Steel Alloy For Long Life

Won't peen out or lose shape because it's machined from heat-treated, alloy steel for long-wearing performance. Made to maximum factory spec to provide a tight, wobble-free fit that holds the extractor in the correct position for maximum reliability and function.

SPECS: Carbon steel, blued, or stainless steel (SS), natural finish. Fits Colt Series 70 1911 Auto and clones only.

- #087-000-036 Series 70 SS F/P Stop, 7H11N89 \$ 13.99
- #087-000-037 Series 70 Blue F/P Stop, 7H12E74 14.99

HARRISON DESIGN 1911 AUTO EXTREME SERVICE FIRING PIN STOP

Improved Geometry For Heavy Recoiling Guns



Made of tool steel to hold dimensions and stand up to hard use, this firing pin stop has a slightly angled rear face and reduced lower radius for a lower contact point with the hammer. This increases the amount of force required for the slide to move rearward, lessening slide speed to reduce felt recoil and improve reliability with heavy loads or in short barreled 1911s. Oversized fitting surfaces ensure a tight fit and prevent extractor rotation for consistent ejection. Top radius is cut to correct USGI dimensions so less shaping is required to get the stop to seat all the way up into the slot. Back edge is chamfered to make it easier to fit to the slot and the extractor. Sides are cut to the correct thickness so they will go into the extractor slot without extra filing. Gunsmith fitting required.

SPECS: Machined tool steel, hardened to Rc 44-48, black oxide finish. HD-205 fits full-size Series 70 pistols. HD-207 fits full-size Series 80 pistols.

- #100-012-646 HD-205 Firing Pin Stop, 9B23B39 \$ 25.99
- #100-015-461 HD-207 Firing Pin Stop, 9B23Q39 25.99

NOWLIN MFG. 1911 AUTO FIRING PIN STOP



Precision Machined for Series 70 Slide

Nowlin's firing pin stop is precision machined with the correct round top and radiused bottom for a precise fit to a Series 70 slide. Cut from high-grade tool steel, with a .1555" dia. hole for a .45 ACP firing pin. Won't go out of spec after sending only a few thousand rounds down range.

- #654-000-059 Nowlin Firing Pin Stop, 4E18A69 \$ 19.99

COLT 1911 AUTO FACTORY MAINSPRING HOUSING

The Original Part
Your Government Model Came With

Sometimes the only change you need to make to your pistol's mainspring housing is to replace a broken or damaged factory part. This is the OEM part for full-size Government models, including Gold Cup and Commander, from the factory that originated the "Forty Five". Black plastic with molded-in vertical groove texturing.

- #160-116-125 Colt Mainspring Housing, 6A8M79 \$ 10.99

ED BROWN 1911 AUTO MAINSPRING HOUSING



Traditional Shapes, Plus Different
Surfaces Let Every Shooter Get Their
Favorite Grip Feel

Classic and contemporary looking mainspring housings combine form and function, so there is no compromise in grip control even though they look great. Flat shaped housings are available with popular 25 lpi checkering preferred by many shooters, as well as the Snake-skin and Chainlink patterns that provide a secure gripping surface without the "sharpness" of machine cut checkering. Because they won't abrade your hand or clothing, they make the perfect addition to competition, carry, and tactical guns. Chainlink model also available with integral lanyard loop for attaching a weapon retention device. Traditional, Arched housing rides high in the heel of the hand to keep it close to the bore for minimal muzzle rise and excellent recoil control, and is available with a Grooved surface to provide a firm grip with little drag on clothing. Blank models are completely smooth to allow custom checkering or engraving, and are available with flat shape only.

SPECS: Steel, blued or stainless steel (SS) natural finish. Fits Govt./Comm./Para-Ordnance P14, P15, P16. Officer fits Officer frames.

FLAT 25 LPI CHECKERING

- #087-000-027 Blued Flat 25 lpi MS Housing, 7H55L24 \$ 64.99
- #087-000-028 SS Flat 25 lpi MS Housing, 7H55N24 64.99

FLAT SNAKESKIN

- #087-000-005 Blued Flat Snakeskin MS Housing, 7H49F59 \$ 61.99

FLAT CHAINLINK

- #087-000-041 Blued Flat Chainlink MS Housing, 7H43J19 \$ 47.99
- #087-000-054 Blued Flat Chainlink MS Housing, w/ Lanyard Loop, 7H59E96 69.95
- #087-000-042 SS Flat Chainlink MS Housing, 7H43I19 47.99
- #087-000-053 SS Flat Chainlink MS Housing, w/ Lanyard Loop, 7H59Q96 69.95

ARCHED GROOVED

- #087-000-025 Blued Arched Grooved MS Housing, 7H39N59 \$ 43.99
- #087-000-026 SS Arched Grooved MS Housing, 7H39A59 43.99

FLAT BLANK

- #087-113-100 Blued Flat Blank MS Housing, 7H29D96 \$ 34.99
- #087-113-101 SS Flat Blank MS Housing, 7H29I96 34.99

LES BAER CUSTOM 1911 AUTO MAINSPRING HOUSING

Machined After Casting For A Tight, Wobble-Free Fit

Puts an end to the unsightly gap between the mainspring housing and the frame. These are the same flat, serrated housings Les uses on his own custom 1911 Auto pistols. Cast oversized, then finish machined for a tight, gap-free fit on all commercially-available 1911 Auto frames.

- SPECS: Steel, blued or stainless steel (SS), matte finish.
- #124-153-100 Blue Mainspring Housing, 4B44B99 \$ 49.99



ED BROWN 1911 AUTO BOBTAIL MAINSPRING HOUSING

Reduced Bulk For
Concealed Carry Guns

Eliminates the sharp profile at the rear of the grip that can "print" and jab you in the ribs when carrying a concealed 1911 Auto. Reduces bulk without reducing magazine capacity or performance. Removes nearly 1/2" of material from the butt while maintaining correct grip position. Also requires modification of grip panels. Choose from **Smooth** or 25 lpi **Checked** pattern. **Installation Jig** gives precise location of mainspring hole.  **Smooth** **Checked**

SPECS: Steel, blued (Blue), or stainless (SS). Mainspring Housing (MH) comes with mainspring, cap, and retaining pin. Bobtail housings use Officer's Model internal components. **Installation Jig** includes instructions.

#087-816-132 Bobtail MH Smooth, Blue, 7H48C44... \$56.99
#087-000-023 Bobtail MH Checked, Blue, 7H65C44... 76.99
#087-000-024 Bobtail MH Checked, SS, 7H69A69... 81.99
#087-953-000 Installation Jig, 7H42B81... 49.95

EGW 1911 AUTO MAINSRING HOUSINGS



Choose Full-Coverage Checkering
or a Arched/Grooved G.I. Style


A lot of new 1911s come from the factory with plastic mainspring housings - that's like putting plastic hubcaps on a Rolls Royce! EGW's flat MSH is machined from stainless steel barstock, and it has full-coverage, edge-to-edge, borderless 20 lpi checkering that gives you an excellent purchase on the pistol. The steel also adds a bit of extra weight where you need it to anchor the gun

in your hand to manage recoil. It fits Full-sized Government Model Colt, Kimber, and clones, as well as Commander-style 1911s. It will not fit STI pistols or short grip frames. Pins and spring not included. **Arched/Grooved G.I.-Style** - Some folks like the way the traditional arched G.I. housing fills the palm of the hand, while the vertical serrations help keep it seated in the right place to you excellent traction. Machined from carbon steel barstock and given a nice polished blued finish. Even includes the G.I. lanyard loop. This is an excellent part for finishing off a "retro" 1911 build or for folks who just prefer this style. Fitting info the same as for EGW's Flat Checked MSH above.  **20 lpi Checked** **Arched/Grooved G.I.**

#296-000-525 Blued 20 lpi Mainspring Hsg, 6B00GCI... \$36.00
#296-000-524 Stainless 20 lpi Mainspring Hsg, 6B00QQL... 36.00
#296-000-528 Blued GI Arched Mainspring Hsg w/ Lanyard Loop, 6B00GGF... 36.00

MASEN 1911 AUTO CHECKERED MAINSPRING HOUSING

Solid Steel, Checkered Surface Improves
Grip, Controls Recoil

Clean, 20 lpi checkering greatly improves the grip and helps keep the pistol steady in the hand for improved recoil control. Finish-machined from a solid steel casting, minimal fitting required.  **Checked** **Smooth**

SPECS: Chrome Moly blued (BL), flat (FL) or arched (AR). Fits Govt Model and Commander. 2 1/8" (5.2cm) long, .536" (13.6mm) wide

#555-102-001 BL/FL Mainspring Hsg, 6E22F94... \$26.99
#555-102-002 BL/AR Mainspring Hsg, 6E22J09... 25.99

FUSION PRECISION ENGINEERING 1911 AUTO MAINSRING HOUSINGS & MAGWELLS

Improves Grip & Helps You
Control Recoil


Precision-machined mainspring housings improve your grip and enhance recoil control for quick follow up shots. Mainspring housings available in blued carbon steel, stainless steel, or lightweight aluminum alloy. Checkered models feature machine cut checkering at 25 lines per inch. Unique Chainlink pattern helps you maintain an excellent grip - and gives your pistol a unique, aggressive appearance. **Magwell** models combine housing with a separate, oversized magwell for fast magazine changes. Set screw allows magwell to be removed from mainspring housing for concealed carry or when a low profile is necessary. Some models come with a **Lanyard Loop (LL)**.  **Chainlink Magwell MSH** **Checked MSH**

SPECS: Carbon steel (CS), with matte black finish, or stainless steel (SS), natural silver. Fits full-size 1911 Government Model or Commander pistols.

STOCK #	MATERIAL	FINISH	STYLE	PRICE
MAINSRING HOUSINGS				
#100-801-019	CS	Black	Checked	4D31C44 \$36.99
#100-023-170	CS	Black	Checked w/LL	4D33A29 \$36.99
#100-801-018	SS	Silver	Checked	4D33P14 \$38.99
#100-023-169	SS	Silver	Checked w/LL	4D32I29 \$37.99
#100-023-174	CS	Black	Chainlink	4D28B04 \$32.99
#100-023-173	SS	Silver	Chainlink	4D27Q19 \$31.99
MAGWELL MAINSPRING HOUSINGS				
#100-801-012	CS	Black	Checked	4D64L59 \$75.99
#100-801-010	SS	Silver	Checked	4D64D96 \$75.99
#100-023-171	CS	Black	Chainlink	4D51Q84 \$60.99
#100-023-172	SS	Silver	Chainlink	4D56N94 \$66.99


SMITH & ALEXANDER 1911 AUTO LANYARD LOOP MAINSRING HOUSING

Provides Additional Weapon Security & Retention

Military-type lanyard loop gives extra security, and peace of mind, that your handgun will not be accidentally dropped or lost during extreme tactical situations. Excellent for use in military re-enactments or anytime the handgun must be secured to your body or equipment. Checkered models feature non-slip, 20 lpi checkering; improves grasp and helps counter the effects of recoil.  **Lanyard Loop**

SPECS: Steel, blue finish. Fits 1911 Auto.

#849-000-005 Flat Checked, 9D53C54... \$62.99
#849-000-006 Flat Smooth, 9D53G54... 62.99
#849-000-015 Arched Checked, 9D52F69... 61.99

LANYARD LOOP - Replace lost or broken lanyard loops, or add a loop to any 1911 for improved weapon retention. Installs easily to the bottom of the mainspring housing; drill three holes and secure with supplied roll pin.  **Lanyard Loop**


SPECS: Stainless steel (SS), natural silver-gray finish. 1/4" (6.4mm) long, 3/8" (9.5mm) wide.

#849-000-020 SS Lanyard Loop, 9D5E99... \$7.99

WE HAVE AMMO!

MASEN 1911 AUTO SERRATED MAINSPRING HOUSING

Solid Steel OEM-Style
Replacement Housings

An exact reproduction of the original factory mainspring housing, complete with vertical serrations that help improve grip but won't grab clothing. Finish-machined from a solid-steel casting; excellent for restoring or building any 1911.  **Serrated Mainspring Housing**

SPECS: Blued (BL) or stainless steel (SS), flat (FL) or arched (AR). Fits Govt./Commander.

#555-101-001 BL/FL Mainspring Housing, 6E22J94... \$26.99
#555-101-002 BL/AR Mainspring Housing, 6E22H09... 25.99
#555-101-004 SS/AR Mainspring Housing, 6E23I39... 25.99

NIGHTHAWK CUSTOM 1911 AUTO MAINSRING HOUSINGS



Fully Checkered for a Firm, Non-Slip Grip


Get a solid grip on your Govt. or Officers Model with the crisp, clean 25 lpi machine-cut checkering on these all-steel mainspring housings. Helps improved accuracy by keeping the pistol correctly positioned in the shooting hand for a consistent hold and improves recoil control. Great for combat or competition pistols. **Flat (FL)** model offers a clean, low profile that lets you get a good, solid grip. **Arched (AR)** has the bump or rounded swell toward the bottom of the housing that aids in maintaining a higher grip.  **Checked** **Smooth**

SPECS: Steel, blued, matte finish.

#100-003-233 Govt. FL Mainspring Hsg, 2B00QNB... \$42.99
#100-003-237 Govt. AR Mainspring Hsg, 2B43G19... 47.99

SMITH & ALEXANDER MAINSRING HOUSING

Fully-Checked, Drop-In Fit


The combat shooters choice for increased grip and comfort. Helps keep the gun from shifting in your hand during recoil. Made from solid steel. Checkered models feature machine cut checkering in 20 lines per inch. Fits full-size Government Model and Commander. Minimal-to-no fitting required.  **Checked** **Smooth**

SPECS: Steel, blued (BL) or stainless (SS), flat (FL) or arched (AR). Fits Govt Model and Commander.

#849-005-010 Flat Gov't Model, Blued, 9D44M19... \$51.99
#849-005-011 Arched Gov't Model, Blued, 9D43H34... 50.99
#849-005-110 Flat Gov't Model, SS, 9D44L19... 51.99
#849-005-111 Arched Gov't Model, SS, 9D45P89... 53.99

WILSON COMBAT 1911 AUTO V-GRIP MAINSPRING HOUSING

Fully Checkered, Consistent High Grip


Fully machined, drop-in mainspring housing forces the web of the hand high into a beavertail-style grip safety. Fully checkered for a positive grip.  **V-Grip Mainspring Housing**

SPECS: Blued (BL) or stainless steel (SS).

#965-000-035 V-Grip Mainspring Hsg, BL, 5F44H64... \$46.95
#965-000-036 V-Grip Mainspring Hsg, SS, 5F46I54... 48.95

WILSON COMBAT MAINSRING HOUSING

Fully Checkered For No-Slip Grip Or Smooth For No-Snag

Solid steel mainspring housings with deep checkering keep the 1911 Auto firmly located in the shooting hand. **Smooth** models are ideal for concealed carry and won't dig into your shooting hand.  **Checked** **Smooth**

SPECS: Blued steel or stainless steel. 2 1/8" (5.23cm) long, .536" (13.6mm) wide. 30 lpi checkering. G/C fits Govt. and Commander frames. OM fits Officers ACP length frames.

STOCK #	STYLE/FITS	FINISH	PRICE
#965-092-001	Flat (G/C)	Blue	5F44M64 \$46.95
#965-092-101	Flat (G/C)	Stnls.	5F46J54 \$48.95
#965-000-203	Smooth/(G/C)	Blue	5F44I64 \$46.95
#965-000-204	Smooth (G/C)	Stnls.	5F46A54 \$48.95
#965-092-003	Flat (OM)	Blue	5F44F64 \$46.95
#965-092-103	Flat (OM)	Stnls.	5F46M54 \$48.95

ED BROWN 1911 AUTO HARDCORE® ONE-PIECE MAGWELL



Clean, Uncluttered
Aesthetics, Faster Mag
Changes; Variety of
Texturing Options

The Hardcore® Magwell gives you an extremely clean, streamlined, "of a piece" magwell installation that looks good, adds minimal bulk to your pistol, and really provides a practical assist in getting a fresh mag seated home pronto when you need a fast reload. Precision machined from a single piece of solid steel bar stock - hence the "One-Piece" moniker - so it offers a smooth, rounded, fully de-horned profile, making it comfortable for your EDC or competition gun. The rear of the MSH is neatly radiused, and there are convenient side scallops on the bottom to give your fingers extra clearance and help you extract a magazine from the pistol. Designed for a perfect fit with flat-bottom grips for a sleek, custom appearance. You can get the Hardcore magwell in satin blued carbon steel (BL) or stainless steel (SS) with a natural silver/gray matte finish, with 25 lpi **Checkering** or a plain **Smooth** surface. Choose the texture that provides the right amount of "bite" to suit your needs for recoil control. A masterpiece of the gunsmith's art and craft! Imagine how it will enhance the appearance and function of your best 1911.  **Checked** **Smooth**

#087-000-133 Hardcore Magwell, 25 LPI Checked/BL, 7H145E67... \$169.95
#087-000-138 Hardcore Magwell, 25 LPI Checked/SS, 7H147M89... 173.99
#087-000-132 Hardcore Magwell, Smooth/BL, 7H128F53... 149.95
#087-000-137 Hardcore Magwell, Smooth/SS, 7H128A53... 149.95

Always Giving You More...
That's Value...That's



Serious About Firearms Since 1939™

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 125

**ED BROWN 1911 AUTO
DROP-IN MAXI-WELL**



Easier, Faster Reloads; Improves The Grip; No Gunsmithing Required

Drops right onto 1911 Auto frames without gunsmithing, and the separate magazine well can be removed without disassembling the pistol. Enlarged magwell greatly

increases frame opening for faster and easier magazine changes. Flat housing increases grip surface area to help keep the pistol from riding up during rapid fire. Available in blued or stainless steel with 25 lpi machined **Checking** that helps keep the pistol centered in your grip. Also available in exclusive designs: **Snakeskin**, overlapping scales; **Chainlink**, staggered rows of scalloped and elongated recesses; and **Chainlink II**, golf-ball-style stippling. These machined-in patterns provide a very secure, non-slip gripping surface, without the "sharpness" of conventional checking that can sometimes abrade your hand or grab at your clothing during a concealed carry draw. **US**
SPECS: Steel, blued (BL) or stainless steel (SS). Fits Government or Commander length frames.

STOCK #	COLOR/PATTERN	PRICE
#087-819-030	SS/25 lpi Checking	7H73H79 \$ 81.99
#087-000-047	BL/25 lpi Checking	7H73A79 \$ 81.99
#100-002-611	BL/Snakeskin	7H74I79 \$ 87.99
#100-002-612	SS/Snakeskin	7H76K49 \$ 89.99
#087-000-043	BL/Chainlink	7H68H53 \$ 79.99
#087-000-078	BL/Chainlink II	7H68F53 \$ 79.99

**STAN CHEN CUSTOMS 1911 AUTO
SI "SHOOTER-INSTALLED" MAGWELL**

A Racegun Upgrade Any 1911 Shooter Can Add to His/Her Pistol

A magwell serves as a big funnel to help you seat a fresh magazine in the gun STP (Sooner Than Possible), which is a huge advantage during competition. Through careful CAD design, the Stan Chen crew has turned every last millimeter of available real estate on this magwell into reload-enhancing surface area. The other good news is the average shooter can install it himself! It matches the beveled magazine wells commonly found on current production 1911s, such as Springfield, Kimbers, Dan Wessons, and current Colts (2018 and later - earlier Colts and other 1911s without full magazine bevels will require minor blending). Each SI magwell is precision machined from a SINGLE piece of heat-hardened steel (416 stainless or 4140 carbon steel with a blued finish), so there are no joints or screws to work loose, ever. There are no sharp edges at front of magazine well opening on the frame, and smoothing of all surfaces on the entire part yields total carry comfort. It's designed to flow well with the pistol, giving the bottom of the pistol a cohesive, custom look - so the SI does not look like an add-on part. The back of the mainspring housing has crisp, non-slip checking to ensure you maintain the exact same hold on your pistol from one shot to the next. **US**

- #100-036-537 SI Magwell for Govt Mdel, 25 lpi/Blued, 6F148Q74 \$ 174.99
- #100-036-538 SI Magwell for Govt Mdel, 25 lpi/Stnls, 6F157F24 184.99

**EGW SEMI-AUTO
MAGAZINE WELL**



Easy, Drop-In Installation For STI/SVI Frames

Oversized well for easy, positive reloads. Installs in original magazine well with long pin, supplied. No alterations to frame. **US**
SPECS: Aluminum, black or matte silver. 1.2 oz. (32 g) weight.

- #296-013-101 STI/SVI Silver Mag Well, 6B00DML \$ 45.00
- #296-013-100 STI/SVI Black Mag Well, 6B00LPF 45.00

SMITH & ALEXANDER MAG GUIDE

Extra-Wide Opening For Fast Reloads; No Alterations To Frame

Drop-in, one-piece mag well and mainspring housing makes the mag well opening 100% bigger for easier magazine insertion and faster, "can't-miss" mag changes. Increases grip length by 1/4" for additional leverage and greater recoil control. **Checked** models feature extra-defined, 20 lpi checking on the mainspring housing for a no-slip, no-shift grip. **Smooth** models have unchecked mainspring housing. **Grooved** model has full-length vertical grooves on the mainspring housing. **US**
SPECS: Steel. Available in blued (BL) or stainless steel (SS) with flat (FL) or arched (AR) mainspring housing to fit: 1911 Govt./Commander (GM); Officers Model (OM).



CHECKERED MAG GUIDES

STK# BL/FL	STK# BL/AR	STK# SS/FL	STK# SS/AR	FITS
#849-011-001	#849-011-002	#849-011-101	#849-011-102	GM
#849-200-001	#849-200-002	#849-200-101	#849-200-102	OM

— Advise # — GM/OM Mag Guide, 9D102G84 \$ 120.99

SMOOTH & GROOVED MAG GUIDES

- #849-000-016 GM Smth Mag Guide, BL/FL, 9D96A04 . . . \$ 112.99
- #849-000-017 GM Smth Mag Guide, SS/FL, 9D95N19 . . . 111.99
- #849-000-022 GM Grved Mag Guide, BL/FL, 9D98A59 . . . 115.99

SLIM LINE MAG GUIDE - The same, 100% bigger, mag well opening for "can't miss" mag changes with narrower sides that match thinner, slim grips. Checked 20 lpi, unless otherwise noted as **Smooth (Smth)**. **US**
SPECS: Steel. Available blued (BL) or stainless steel (SS) with flat (FL) or arched (AR) mainspring housing to fit: 1911 Govt./Commander (GM).



- #849-000-018 GM Slim Line Smooth, BL/FL, 9D102P84 \$ 120.99
- #849-000-019 GM Slim Line Smooth, SS/FL, 9D98B59 . . . 115.99

STK# BL/FL	STK# BL/AR	STK# SS/FL	STK# SS/AR	FITS
#849-000-007	#849-000-008	#849-000-009	#849-000-010	GM
#849-000-011	NA	#849-000-013	#849-000-014	OM

— Advise # — Slim Line Mag Guide, 9D102K84 \$ 120.99

**WILSON COMBAT 1911 AUTO
EZ-LOADER**

Drop-In/Flared Magazine Well Opening Speeds Reloading

Provides the flared magazine well opening needed for fast, sure reloads without heating, grinding or beating on the gun. Loosen the grips, slip tabs over the stock bushings, file flush with the inside of the magazine well and replace the grips. Magazines should have "bumpers" for best functioning. **US**
SPECS: Blued, or Stainless Steel. 1" (2.5cm) wide, 1 1/4" (4.4cm) lg.
#965-170-113 Blued EZ-Loader, 5F27F38 \$ 29.95
#965-170-213 Stainless EZ-Loader, 5F30A13 32.95



**WILSON COMBAT 1911 AUTO
BULLET PROOF® ONE-PIECE
MAGWELL**



Complete, Integrated Assembly Gives Pistol a Clean "Of a Piece" Look - Easy To Install, Too

This MSH with integral magwell can be seamlessly fitted to any 1911 Government Model or Commander frame to give your pistol the largest possible magazine well opening. Makes it way easier for you to locate the magwell during a hasty mag change in competition - or something even more serious. Low-profile contours with radiused edges mean this unit is legal for competition AND also ideal for carry guns. Clean, perfectly machined 30 lpi checking, with outer edges serrated only, will resist snagging on your concealment garment. Tapered base means the BP magwell looks exceptionally nice with flat-bottomed grips. Flat mainspring housing means a near drop-in fit to most guns. Some gunsmith fitting will be needed in most cases. Machined from a solid billet of hardened carbon steel with a blued finish (BL) or stainless steel with a natural silver-gray finish (SS). X-TAC fits Wilson X-TAC pistols; has the unique X-TAC cross-hatch "checking" pattern and is machined from lightweight aluminum. **US**
#965-000-291 BP Magwell, BL, 5F142M49 \$ 149.95
#965-000-292 BP Magwell, SS, 5F151A99 159.95
#965-000-294 BP X-TAC Magwell, BL, 5F170G09 184.95

**10-8 PERFORMANCE 1911 AUTO
EXTENDED MAGAZINE CATCH**

Fast, Positive Release Without Extra Bulk

Drop-in replacement for factory magazine catch has a unique, convex button surface to ensure positive finger contact for fast magazine changes under pressure. Crisp, 30 lpi serrations further aid in fumble-free engagement. .045" longer than factory part for extra leverage without creating an unwanted protrusion that snags on clothing, holster, or other gear. Tumbled and bead-blasted for a uniform, matte finish with rounded "dehorned" edges. Interior of the catch is relieved to enable instant magazine free-fall when you hit the button. Available in carbon steel with black manganese phosphate finish. **US**
SPECS: Carbon steel, black, or stainless steel, natural silver, both matte finish. Gunsmith fitting may be required.
#100-003-706 Magazine Catch, Carbon Steel, 1B37M59 \$ 46.99



**CLYINDER & SLIDE 1911 AUTO
MAGAZINE CATCH LOCK**

Replaces This Commonly Marred Part So Pistol Looks New Again

A small but important part on any 1911 pistol. Restores the look and function of the magazine release after years of routine maintenance have caused unsightly damage to the screw slot. A must-have part whenever installing a new magazine catch that does not include this critical part. Machined from hardened steel, then polished for smooth function, and given a hot blue finish. **US**
SPECS: Hardened steel, blue. .512" (1.3 cm) long.
#206-000-035 Mag Catch Lock, 6K6A39 \$ 7.99



**EGW 1911 AUTO
HEAVY DUTY MAGAZINE CATCH**



Extended Button & Tweaked Geometry For Extra-Secure Mag Retention

Tactical magazine catch aids in fast mag changes and secure retention to help reduce feed-related failures. Redesigned geometry ensures this catch will fit standard frame holes, while it retains a loose-fitting magazine higher in the magwell than the original catch for more reliable feeding, especially with hollow point ammo. The finely checkered, extended button is .040" higher than the original 1911A1 factory button to ensure fast positive magazine release on the first try. Precision machined on a state-of-the-art, four-axis CNC cutting station from high-grade steel barstock to ensure exact dimensions and superb strength. Available in satin blued carbon steel or natural-finish stainless for extra corrosion resistance. **US**
SPECS: Carbon steel, blued, or stainless steel, natural finish. Includes magazine catch only, no lock or spring.
#296-000-127 HD Magazine Catch, Blued, 6B00LHS . . . \$ 27.00
#296-000-128 HD Magazine Catch, SS, 6B00LVF 27.00

HEX-HEAD MAG CATCH LOCK - Hex head accepts a 1/8" Allen wrench for better control during installation and to help eliminate damage caused by screwdriver slippage. Ideal for use with EGW Heavy Duty Magazine Catch. Choose **Blued** carbon steel or natural-finish **Stainless** steel. Both are heat treated for extra strength, smooth performance, and durability. **US**
SPECS: 4140 carbon steel, blued, or 17-4 stainless steel, natural silver finish. .503" (12.7 cm) long. Installs with 1/8" Allen wrench.
#296-000-143 Magazine Catch Lock, Blued, 6B4G49 . . . \$ 4.99
#296-000-142 Magazine Catch Lock, SS, 6B4N49 4.99



**ED BROWN 1911 AUTO
MAGAZINE CATCH**

Replacement Catches For Faster Magazine Changes

Models in varying styles to fit most shooting needs. Standard, oversized, and extended catches available in blue or stainless steel. Rugged, hardened steel construction for carry and competition. **US**

1911 OVERSIZED BUTTON CATCH - Extra-long, oversize release button features 40 lpi checking for positive grip and increased length for faster, easier mag changes with little or no change in grip. Long wearing, heat-treated, pre-drilled, hardened magazine catch comes already tapped and ready-to-install. Does not include catch lock and spring.
SPECS: Available in **Blue** catch and button or **Stainless Steel (SS)**. Button: 3/8" (9.5mm) O.D., .25" (6.3mm) thick, 4-40 thread.
#087-011-150 Blue Mag. Catch/Button, 7H29I74 \$ 34.99
#087-011-151 SS Mag. Catch/Button, 7H31B44 36.99
#087-011-161 SS Mag. Catch/Button, 7H11Q04 12.99



1911 EXTENDED TACTICAL MAG CATCH - Permits quicker and easier magazine changes. Compact enough to fit carry holsters and not snag on clothing. Standard diameter button with crisp, machine cut checkering is .060" longer than stock for easier thumb purchase. Positive internal stop prevents over-pushing and jamming magazine in place. Machined from bar stock and heat treated for durability. Does not include catch lock and spring.
SPECS: Steel, blue finish or stainless steel (SS). Fits 1911 Autos. Button: .25" (6.3mm) O.D., .25" (6.3mm) thick.
#087-011-100 Blue Mag Catch, 7H19H54 \$ 22.99
#087-011-101 SS Mag Catch, 7H19N54 22.99



HARRISON DESIGN & CONSULTING 1911 AUTO EXTREME SERVICE MAGAZINE CATCH

Rugged, Reliable,
Hardened Steel For
Extreme Tactical
Duty



Heavy duty tactical magazine catch ensures secure mag retention and fast, reliable release under extreme service and competition conditions. Serrated button is 1/16" taller than factory button to provide positive, non-slip finger contact to help you drop the magazine on the first attempt. The interior of the catch is relieved to prevent you from over-extending the catch and trapping the spent magazine. Available in stainless or carbon steel. Does not include catch lock and spring. **USA**

SPECS: Carbon steel, blued, or stainless steel (SS), natural finish.

#100-004-998 Mag Catch, Blued, 9B26F09. \$ 28.99

#100-004-997 Mag Catch, SS, 9B00BUB. 22.99

NIGHTHAWK CUSTOM 1911 AUTO MAGAZINE CATCH LOCK & SPRING KIT



Machined Steel For
Smoothness & Reliability

High-quality machined steel mag catch lock requires little-to-no fitting and has no

unsightly casting lines to remove. Replaces standard Colt-pattern locks. A small detail that dresses up an existing pistol or an extra touch of quality on a new custom build. Spring included. Don't install a new mag catch without this kit! **USA**

SPECS: Machined from stainless steel bar stock, black Melonite finish. Minor gunsmith fitting may be required.

#100-003-260 Mag Catch Lock & Spring, 2B7F99. \$ 9.99

WILSON COMBAT 1911 AUTO BULLET PROOF® MAGAZINE RELEASE

Extended Length & Checkered Face
Aid Fast Mag Changes;
Fully Machined For Precise Fit



Extended magazine release button further advances the concept of Wilson's popular Tactical Magazine Release with fully machined construction from high-grade steel barstock for exceptionally smooth, consistent operation. Checkered button gives you solid, no-slip thumb contact and is 1/16" longer than standard, mil-spec button to give you extra leverage. Ensures you drop the magazine fast, on the first try, every time. Drop-in installation on many guns; some pistols may require gunsmith fitting. **Tactical** model has a flat face and tactile 30 lpi checkering. **Concealment** model has 40 lpi checkering and radiused edges to minimize risk of snagging on clothing. **USA**

SPECS: Carbon steel, matte blued finish, or stainless steel (SS), satin silver finish. Mag catch only, no lock or spring.

#965-000-059 BP Tactical Mag Release, Blued, 5F28E49. \$ 29.95

#965-000-060 BP Tactical Mag Release, SS, 5F30B39. 31.95

#965-000-209 BP Concealment Mag Release, SS, 5F30D39. 31.95

WILSON COMBAT 1911 AUTO MAGAZINE RELEASES

Tactical, Oversized & Extended Models For Different Needs

TACTICAL MAGAZINE RELEASE - Just slightly longer than the standard mag release, but much easier and faster to reach when every second counts. Serrated face enhances touch but won't catch on holsters or clothing. **USA**

SPECS: Steel, blue matte finish. Mag catch only, no lock or spring.

#965-031-020 Tactical Mag Release, 5F23D74. \$ 24.95

OVERSIZE MAGAZINE RELEASE - Cuts down on the hand movement required to depress the mag release so it cuts down on time too. Gives shooters with smaller hands the ability to make faster mag changes. 30 LPI checkering and rectangular shape assures a solid hit. **USA**

SPECS: Release - steel, blue or stainless steel (SS). Both include oversize, stainless steel rectangular button, 3/16" (9.2mm) x 3/4" (19mm). Mag catch only, no lock or spring.

#965-405-100 Blue Oversize Mag Rlse, 5F33P24. \$ 34.95

#965-405-101 SS Oversize Mag Release, 5F37G04. 38.95

EXTENDED MAG RELEASE - Oversized, extended release button for quick mag changes with little change in grip. Round button can be removed for carry, reinstalled for competition. Allen wrench included. Checkered face with 40 LPI for a positive grip and quick mag changes. **USA**

SPECS: Release - steel, blue or stainless steel (SS). Both include oversize, stainless steel removable button. Mag catch only, no lock or spring.

#965-000-024 Blue Ext. Mag Release, 5F33I24. \$ 34.95

#965-000-025 SS Ext. Mag Release, 5F36F09. 37.95

ACT-MAG 1911 AUTO MAGAZINES

Made To Better Than Factory Specs; Won't Fail
When It Matters Most



Engineered to function flawlessly and manufactured on state-of-the-art machinery to exceed GI-magazine specifications. Tempered steel bodies have hardened feed lips that keep their shape and won't flare out to cause failures to feed. Conveniently numbered witness holes let you know exactly how many rounds are left. The steel anti-tilt follower resists binding, and since it's steel, it won't warp or distort when the mag is loaded to capacity. Premium

extra-power spring provides plenty of force for reliable feeding, and won't develop "spring set" if left loaded for extended periods of time. Unbreakable polymer floorplate cushions the magazine when it's ejected onto a hard surface and is easy to remove for cleaning and maintenance. Available with a high-gloss black (BLK) finish. **13-Rd .45 ACP** model fits Rock Island Armory A2 high-capacity pistols and clones. **Left-Hand .45 ACP** fits pistols with mag release on the left side of the frame. **16-Rd .40 S&W** fits double-stack Rock Island 1911 pistols with extended flared magwells.

SPECS: Steel, blued, high gloss finish. Polymer floorplate.

#100-030-407 .45 ACP ACT-MAG, 7-Rd/BLK, 1K20K39. \$ 23.99

#100-030-402 .45 ACP ACT-MAG, 8-Rd/BLK, 1K19H54. 22.99

#100-030-403 .45 ACP ACT-MAG, 13-Rd/BLK, 1K23H79. 27.99

#100-030-405 Left-Hand .45 ACP ACT-MAG, 8-Rd/BLK, 1K21E24. 24.99

#100-030-406 .40 S&W RIA 1911A2 ACT-MAG, 16-Rd/BLK, 1K35C69. 41.99



BROWNELLS 1911 AUTO GEN 2 MAGAZINES

Sturdy, Reliable, All-Purpose Mag For Any
Application



Much like our popular AR-15/M16 magazines, we wanted any 1911 mags wearing the Brownells name to be reliable, first and foremost. So we decided on a traditional design with a twist: all-stainless steel construction. The body is plenty thick to stand up to hard use, with witness holes for checking round-count, and you'll never have to worry about rust. The Xylan® exterior coating drastically reduces friction and wear to make this one of the smoothest-running 1911 mags we've ever seen. Plus, it's non-reflective matte black, so it'll still appeal to folks who prefer a traditional blued finish. Polymer base pad is easy to remove for cleaning and also protects the mag from damage if dropped during "on the fly" mag changes. Anti-tilt, formed-steel follower resists binding and won't get chewed up, no matter how many rounds you put through this mag. Extra-power spring further enhances reliability. Available in .45 ACP (8-Rd) and 9mm (10-Rd). **USA**

SPECS: Stainless steel, heat-treated, Xylan® coated, matte black finish. Fits full-size Government Model or Commander.

#078-000-306 .45 ACP 1911 Mag, Each, 8G21B59. \$ 26.99

#078-000-307 .45 ACP 1911 Mag, 3-Pak, 8G61J19. 71.99

#078-000-308 9mm 1911 Mag, Each, 8G22A09. 25.99

#078-000-309 9mm 1911 Mag, 3-Pak, 8G63D89. 70.99

BROWNING 1911-22 10-RD FACTORY MAGAZINE

OEM Replacement For
Your Browning .22 LR 1911 Clone



Genuine factory replacement magazine for Browning's .22 LR 1911 look-alike - the best way to ensure you're using a mag that'll run smoothly in your gun. Features welded sheet steel body with an attractive blued finish, easy-gliding polymer follower, and an easy-to-grasp ridged thumb button for retracting the follower.

SPECS: Carbon steel, blued, with polymer follower. 10-round capacity. Fits Browning 1911-22 only.

#150-000-016 Browning 1911-22 10-Rd Magazine, 5A33Q14. \$ 38.99

CHECK-MATE 1911 AUTO 9mm MAGAZINE

Unique Feed Lip Geometry Maintains A
Consistent Angle For Reliable Feeding



This high-quality magazine has a unique, straight feed lip contour that helps maintain a consistent feed angle for reliable chambering of 9mm ammo. Body tube is through hardened for superior strength and durability, then polished inside and out to eliminate drag. Follower has an extended front skirt, an anti-friction dry-film finish, and proper dimple placement for precise feed and function with every round. Floorplate is pre-drilled to accept aftermarket screw-on base pads (not included) with .524" center-to-center hole spacing. High-performance spring offers outstanding reliability and long life. **USA**

SPECS: Stainless steel, natural silver finish. Fits full-size Government Model and Commander.

#100-004-787 9mm Magazine, 9-Rd, 3Z24N64. \$ 28.99

BROWNELLS 1911 AUTO RIMFIRE CONVERSION MAGAZINE

Brownells-Quality 10-Round Mag
For Your .22 LR 1911



Our magazine is engineered to be compatible with a variety of popular rimfire conversion kits, so you can stock up and have plenty of magazines. There's no reason your .22 conversion mag should be any less rugged than the centerfire mag you use in competition or on duty. We chose strong yet lightweight hard polymer construction, then hammered our prototypes in torture testing to make sure these mags will keep feeding reliably no matter how hard you push them. Testing included exhaustive cycling of the follower, spring, feed lips, and the magazine release recess. We are sure these magazines will deliver the goods every time you pull the trigger! Our design team made sure feed lip geometry was optimized to feed a variety of ammunition reliably. The textured base pad gives you a good grip when seating or removing the mag - easy to remove for cleaning, too. Handy exterior load assist button for easy reloads; operate it by hand or with a mag loading tool. **USA**

SPECS: Reinforced, molded hard polymer, black. 10-round capacity. Fits .22 LR 1911 conversion systems from Advantage Arms, Kimber, Marvel, Nighthawk, STI, and Tactical Solutions. **Not compatible with Ciener conversion kits.**

#078-000-245 .22 LR 1911 Mag, 10-Rd, 8G19I54. \$ 22.99

COLT 1911 AUTO FACTORY MAGAZINES

Premium-Quality Direct From The Factory



Genuine Colt replacement magazines, manufactured to factory specifications for reliable fit and function. Long-wearing, hardened steel followers; full power, tempered steel springs. The most reliable choice for duty and self-defense use. **USA**

SPECS: Fits Colt 1911 and most copies. Available in blue (BL), Nickel (NIK) and Stainless (SS). **Bumper** models have black rubber base pad. **Ext.** models have a one finger width grip extension that adds gripping area for large hands.

STOCK #	GUN/CAL/RDS/FINISH	PRICE
#160-114-101	Delta 10mm/8-RD/SS	6A46F54 \$ 48.99
#160-114-091	Govt 9mm/9-RD/SS	6A40Q79 \$ 47.99
#160-114-381	Govt. 38 Super/9-RD/SS	6A39E59 \$ 43.99
#160-114-450	Govt. 45/7-RD/BL	6A21H28 \$ 24.99
#160-114-451	Govt. 45/7-RD/SS	6A23A79 \$ 27.99
#160-114-453	Govt. 45/8-RD/SS	6A25E49 \$ 29.99

1911 AUTO RIMFIRE MAGAZINES FOR COLT

Reliable & Smooth-Feeding In Your Colt .22
"Slabside"



These are the correct magazines for a snug fit, tight lockup, and reliable function in your .22 LR Colt 1911. Strong, polished stainless steel mag body, with thumb button on the left side to make loading and unloading easy. Shock-absorbing polymer base pad and smooth-gliding polymer follower. Manufactured for Colt by Walther to stringent quality-control standards. **USA**

#100-014-565 Colt Rimfire Magazine, 12-Rd, 3Z28J04. \$ 32.99

#100-014-566 Colt Rimfire Magazine, 10-Rd, 1Z26J99. 29.99

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 127



ED BROWN 1911 AUTO MAGAZINE

Precision Engineered With Premium Materials For Exceptional Reliability

Premium-quality magazine is engineered and manufactured to the highest standards to deliver outstanding reliability and smoothness in competition or combat. Virtually seamless body of heat-treated stainless steel (for extra hardness and wear resistance), plus a rounded, self-leveling all-steel follower and heavy duty spring further enhance reliability. Feed lips and follower are engineered for reliable feeding with all types of ammo - even hollowpoints.

Witness holes, with extra-large, easy-to-see round count numbers crisply laser etched on both sides. These mags come with a welded-on steel base plate and two easily interchangeable (just remove two screws) hard-polymer base pads: a low-profile pad that fits flush with the bottom of a standard G1-type magwell, and a longer pad for use with extended magwells. For the lowest-profile fit, leave BOTH pads off.

8-Rd .45 ACP Model - Full-featured "8-Pack™" mag has extended body designed to provide sufficient room for the extra round and maintain proper spring compression. Hydro-finish process gives body and follower an extra-slick surface that repels dirt, dust, and burned powder to eliminate unnecessary friction against the follower for consistent feeding and easier seating in magwell. Flared bumper pad of tough, impact-absorbing polymer gives a secure grip during mag changes and protects the magazine when dropped. "88" number template—like numbers on a digital clock—on the bottom of the pad lets you create any number from 00 to 99 with a dab of paint to track usage history of individual magazines. Depress the large, easy-to-operate release button to remove the pad for cleaning.

SPECS: Stainless steel, natural silver (SS) or non-reflective Black Nitride (BLK) finish. Polymer base pad, black. Gov't/Comm. fits .45 1911 Government and Commander models. Will fit Officers Model, too, but quite a bit of mag will protrude outside the magazine well. Officers fits Colt Officers Model and other compact clones; WILL NOT fit Springfield Armory EMP.

STOCK #	FITS	CALIBER	FINISH	CAP	PRICE
FULL-SIZE GOVERNMENT MODEL/COMMANDER MAGS					
#087-000-148	Gov't/Comm.	.45 ACP	BLK	7-Rd	7H26F34 \$ 29.99
#087-847-450	Gov't/Comm.	.45 ACP	SS	7-Rd	7H18J69 \$ 19.99
#087-000-149	Gov't/Comm.	.45 ACP	BLK	8-Rd	7H26B34 \$ 29.99
#087-000-051	Gov't/Comm.	.45 ACP	SS	8-Rd	7H19A37 \$ 21.99
#087-000-158	Gov't/Comm.	.38 Super	SS	9-Rd	7H22K94 \$ 26.99
#087-000-155	Gov't/Comm.	9mm Luger	BLK	9-Rd	7H26C34 \$ 30.99
#087-000-154	Gov't/Comm.	9mm Luger	SS	9-Rd	7H22C94 \$ 26.99
#087-000-156	Gov't/Comm.	10mm Auto	SS	9-Rd	7H22A94 \$ 26.99
OFFICERS MODEL/COMPACT MAGS					
#087-000-151	Officers	.45 ACP	BLK	7-Rd	7H26J34 \$ 30.99
#087-000-150	Officers	.45 ACP	SS	7-Rd	7H22E94 \$ 26.99
#087-000-153	Officers	9mm Luger	BLK	7-Rd	7H26E34 \$ 30.99
#087-000-152	Officers	9mm Luger	SS	7-Rd	7H22N94 \$ 26.99

SCREW-ON BUMPER PADS - Replace a nicked or scuffed pad to present a neat appearance when magazine is seated in the gun. Original pad that comes on Ed's 7-round magazines increases overall magazine length for positive seating, protects the magazine from damage, and makes inserting mag easier. .550" c-to-c hole spacing; includes two, 4-40, self-tapping screws per pad.

SPECS: Polymer, black. Fits Ed Brown 7-round magazines. Includes 6 pads and 12 screws.

#087-807-006 Screw-On Bumper Pads, 6-pak, 7H17E84. \$ 20.99



GERMAN SPORT GUNS M-1911 .22 LR MAGAZINE

Factory Magazine For Replacement Or A Spare

GSG factory magazine is the correct replacement mag for GSG's dedicated. 22 LR 1911 clone. Like the one that came with your gun, it has a lightweight aluminum body and a molded polymer follower to aid in smooth feeding. Built-in finger assist makes loading easy and side slots give visual round-count.

SPECS: Aluminum, anodized matte black. 10-round capacity. Fits GSG M-1911. 22 LR pistols only.

#100-010-799 GSG M-1911 Mag, 10-Rd, 3E27H19. \$ 31.99



MCCORMICK 1911 AUTO POWER MAGAZINE

Premium, No-Fail Features Plus Additional Rounds

Built to the very highest standards for the no-fail performance competitive and self-defense shooters demand. Feed lips are roll-formed and polished, not die cut, for added strength, and Chip's proprietary follower design provides flawless feeding with semi-wadcutters and hollow points. Powerful spring of proprietary, heat-treated Rocket Wire further ensures reliable feeding, even when left fully loaded and seated in a pistol for extended periods. Removable rubber base pad with full, front-to-back engagement, is built to withstand continual use, and numbered witness holes on both sides of the body provide a fast, visible round count. Available in 8-round capacity with slightly extended base pad that adds about 1/2" to magazine length; long-body 10-round model has base pad that wraps around exposed portion of magazine that extends beyond mag well. **Power Plus** models have an advanced anti-tilt follower for even more stable support of the round stack—extra insurance that every round feeds, first to last. Magazines sold individually or in 3-Paks. 3-Paks also available with an Uncle Mike's Kydex double magazine pouch or with a MagLula UpLula loader—your choice!

STOCK #	MODEL	QTY/COMBO	RDS	PRICE
#207-145-228	SS Power Mag	Each	8	7B28N49 \$ 29.99
#100-007-019	SS Power Mag	3-Pak	8	7B92I64 \$ 108.99
#100-007-021	SS Power Mag	3-Pak + Pouch	8	4H104M49 \$ 109.99
#207-000-029	CS/Black Power Mag	Each	8	7B33C99 \$ 39.99
#207-000-002	Power Mag	Each	10	7B30E39 \$ 31.99
#207-000-024	Power Plus Mag	Each	8	7B29J10 \$ 31.99
#100-007-022	Power Plus Mag	3-Pak	8	7B89P09 \$ 98.99
#100-007-023	Power Plus Mag	3-Pak + Pouch	8	4H107D34 \$ 112.99
#207-000-025	Power Plus Mag	Each	10	7B31K34 \$ 32.99
#100-007-024	Power Plus Mag	3-Pak	10	7B92G44 \$ 107.99
#100-007-025	Power Plus Mag	3-Pak + Pouch	10	4H109G79 \$ 121.99
#207-000-030	Power Plus Mag	3-Pak + UpLula	10	7B126N89 \$ 140.99



LES BAER CUSTOM 1911 AUTO PREMIUM MAGAZINES

Fully Polished Interior For Flawless Feeding

Precision formed for an exact fit in all 1911 Autos. Electro polished stainless steel body has a self-lubricating, carbon fiber follower for effortless ammunition feeding. Feed lips have rounded corners to prevent cracking, improve feeding reliability. Integral, extended base pad removes easily for cleaning.

SPECS: 17-7 Stainless steel body, Rc 40-41. Black synthetic follower and base pad. Fits .45 ACP Government Model and Commander only.

#124-070-008 8-Round Magazine, 4B35B69. \$ 41.99



MCCORMICK 1911 AUTO MAGAZINES

Extra Capacity & Reliable Feeding

Designed by champion shooter Chip McCormick with his unique, flat follower to give more capacity. All feature a fixed base that's drilled for easy pad installation. All springs are by Wolff.

SHOOTING STAR CLASSIC - The name says it all - after many years, still one of McCormick's most popular magazines, supplied as OEM to many 1911 pistol manufacturers. Made to tolerances that are 50% tighter than military spec. The laser welded seam and unusually smooth polish on the mag body ensures easy insertion/removal from magwell. An extra-power spring keeps the round stack moving, even if dirt and grit have gotten inside the magazine. Another important improvement - feed lips that won't crack. Unnumbered witness holes. Available with a flush-fit steel base plate (w/o Pad) or a removable rubber base pad (w/Pad) over the steel base plate.

8-Rd. 45 ACP model gives you the bonus of an additional round in a package that's the same size as standard 7-round mag.

SPECS: Carbon steel, blued (BL), or stainless steel (SS), both with matte finish. 5" (12.7cm) long, 5/16" (13.3cm) with pad. 8 round capacity. .45 ACP only.

- #207-000-064 .45 Gov't Classic Mag w/o Pad, 7-Rd/SS, 7B18N69. \$ 21.99
- #207-000-006 .45 Gov't Classic Mag w/o Pad, 8-Rd/BL, 7B19G67. 22.99
- #207-000-007 .45 Gov't Classic Mag w/Pad, 8-Rd/BL, 7B23C79. 27.99
- #100-017-513 .45 Gov't Classic Mag w/o Pad, 8-Rd/SS, 7B27K19. 31.99
- #100-017-512 .45 Gov't Classic Mag w/Pad, 8-Rd/SS, 7B24Q81. 28.99
- #207-000-065 10mm Auto Classic Mag w/o Pad, 9-Rd/SS, 7B26Q34. 30.99

MATCH GRADE - Advanced feed lip geometry gives smooth, reliable feeding with a wide selection of bullets. Held to +/- .001", 75% tighter than military spec. Extra large, numbered holes for quick round counting. Heavy-duty "Rocket Wire" spring keeps the ammo flowing.

- SPECS:** Stainless steel, polished finish. .45 Gov't - 5" (12.7cm) long, 5/16" (13.3cm) with pad, 8 rounds. Officers .45 ACP - 4 1/2" (11.4cm) long, 5" with pad, 7 rounds.
- #207-145-208 .45 Gov't w/o Pad, 8-Rd, 7B25Q67. \$ 27.99
- #207-145-218 .45 Gov't w/Pad, 8-Rd, 7B28J49. 29.99
- #207-000-004 .45 Off ACP w/o Pad, 7-Rd, 7B28G04. 32.99
- #207-000-005 .45 Off ACP w/Pad, 7-Rd, 7B30E59. 35.99
- #207-000-063 9mm Officers w/o Pad, 8-Rd, 7B25I49. 29.99

.38 SUPER - Precision formed, with the flat follower for reliable feeding, extra capacity. Non-numbered view holes.

SPECS: Stainless steel, matte finish. Includes pad. Capacity: 10 rounds.

#100-009-727 .38 Super w/Pad, 7B32C29. \$ 37.99

METALFORM 1911 AUTO "SPRINGFIELD"-STYLE MAGAZINE

Front Ramp 9mm Magazine Gives Smooth Feeding

Springfield-style with built-in front ramp to improve round feed into chamber. Flat follower provides consistent feeding for all 1911 9mm pistols. Stainless steel tube with a welded base for durability. Bumper pad model provides additional magazine protection and clearance for extended mag wells. 9 round capacity; available with flush metal floorplate or with rubber bumper.

SPECS: Stainless steel. Fits Government Model and Commander chambered in 9mm only

#620-000-007 Spfld-Style 9mm Mag, 2F21G74. \$ 28.99

#620-000-008 Spfld-Style 9mm Mag w/Bumper, 2F27C99. 34.99



MCCORMICK 1911 AUTO RANGE PRO 9MM MAGAZINE

No Gimmicks - Just Superb Fit & Finish for a Silky-Smooth Feeding, Ultra-Reliable Mag

Just when you think nobody can improve upon the 1911 magazine... CMC does. The Range Pro has an extended tube that allows use of a longer-than-standard stainless steel spring, resulting in extended spring life - always a plus. The stainless steel anti-tilt follower won't distort under the pressure of a full round stack like many plastic followers, and it's easier to load because the follower moves smoothly up and down the inside of the mag body. It was tested extensively to ensure it will feed a very wide variety of bullet weights and shapes. The polymer base pad removes easily for cleaning and maintenance. The mag body itself is formed on all-new equipment that maintains exceptionally tight tolerances, so if one CMC Range Pro mag fits your pistol properly, they all will. The laser welded seam and unusually smooth polish on the mag body ensures easy insertion/removal from magwell. Numbered witness holes, of course, and the outside is stamped for caliber, so you can be sure you're grabbing the right magazine.

#207-000-062 9mm Range Pro Mag, 10-Rd, 7B29J74. . . \$ 34.99



MCCORMICK RAILED POWER MAGAZINE

New Feed Lip Configuration For Ultra-Smooth, Extremely Reliable Feeding

McCormick's Railed Power Mag has unique dual-wall "feed rails" that are twice as strong as standard feed lips to prevent jams caused by bent, warped, or damaged lips. The rails provide an extremely smooth surface that further encourages smooth feeding. The key is putting extra metal on the feed lip area, then rolling it inward for a huge increase in rigidity. The mag body is corrosion-resistant stainless steel with laser welded seams so there are no snags when inserting or dropping the mag from the magwell. The spring is McCormick's proprietary high tensile strength Rocket Wire with plenty of energy to keep even a full round stack moving. The black polymer base pad is beveled to accommodate mag wells. Independently tested and proven to deliver twice the service life of plain .45 ACP G.1. 1911 mags.

- #207-000-060 .45 ACP Railed Power Mag, 8-Rd, 7B31B44. \$ 36.99
- #207-000-036 .45 ACP Railed Power Mag, 10-Rd, 7B38L24. 44.99



MCCORMICK MEC-GAR 1911 AUTO MAGAZINES

Expert Craftsmanship, Reliable Function

Made from certified, carbon steel; TIG welded and finished without seams, then heat treated for durability. Also available with a rustproof, nickel finish. These are the same magazines that are supplied by many European handgun makers as original equipment.

SPECS: Steel, blue (BL), anti-friction black coating (AFB), stainless steel (SS), or bright nickel (BN) finish.

STOCK #	FITS	CAP	FINISH	PRICE
#625-200-457	1911 Auto .45 ACP	7	BL	5B16J99 \$ 19.99
#625-201-457	1911 Auto .45 ACP	7	BN	5B21E24 \$ 24.99
#625-200-458	1911 Auto .45 ACP	8	BL	5B19Q54 \$ 22.99
#625-201-458	1911 Auto .45 ACP	8	BN	5B23H79 \$ 27.99
#100-061-274	Match 1911 Auto .45 ACP	8	BL	3Q23A99 \$ 27.99
#100-061-275	Match 1911 Auto .45 ACP	8	SS	4Q23C99 \$ 27.99
#100-061-272	1911 Auto .45 ACP	10	BL	5A23Q99 \$ 24.99
#625-000-057	1911 Auto .38 Super	9	BL	5B20C39 \$ 23.99
#100-061-268	1911 Auto 10mm Auto	8	BL	3C19X99 \$ 20.99
#100-061-273	1911 Officers/Compact .45 ACP	7	BL	2Q23B99 \$ 26.99
#625-000-036	Para-Ord. P14 .45 ACP	14	BL	5B28Q04 \$ 32.99

METALFORM MAGAZINE

Traditional & Increased-Capacity Magazines
For 1911 Colts & Copies

Robust, high-quality U.S. made magazines in blued carbon steel and stainless steel for 1911 Auto pistols chambered in a variety of calibers. Choose from round or flat steel followers, both designed to give positive last-round feeding with all bullet types, including wadcutters. Safety orange nylon follower is concave to hold an additional round. Three floorplate configurations available: **Welded** - Flat, steel plate permanently welded to magazine body, with screw holes to accept Metalform Bumper Pads (available below). **Removable** - Steel plate detaches for easy internal cleaning of mag; also accepts Bumper Pads. **Ultramag** - Removable base pad of tough Delrin® polymer is contoured for a neat, flush fit in extended magwells. **SPECS:** Blued carbon steel or natural-finish stainless steel (Stnls). Approximately 5" (12.7cm) long. Followers - Stainless steel, natural silver or black finish, flat or round contour. Some magazines have concave safety orange nylon follower.

STOCK #	CALIBER	FINISH	CAPACITY	BASE	FOLLOWER	PRICE
#620-138-001	.380 Govt.	Blue	7	Welded	Flat	2F15N99 \$ 19.99
#620-045-002	.45 Govt./Comm	Stnls.	7	Welded	Rnd.	2F23D99 \$ 29.99
#620-045-083	.45 Govt./Comm	Blue	8	Welded	Flat	2F16F79 \$ 20.99
#620-045-001	.45 Govt./Comm	Blue	7	Welded	Rnd.	2F17J84 \$ 20.99
#620-045-084	.45 Govt./Comm	Stnls.	8	Welded	Flat	2F22D49 \$ 29.99
#620-038-001	.38 Super Govt./Comm	Blue	9	Welded	Flat	2F16D99 \$ 19.99
#620-009-082	9mm Govt./Comm	Stnls.	9	Removable	Flat	2F25B59 \$ 31.99
#620-009-081	9mm Govt./Comm	Blue	9	Removable	Flat	2F17M84 \$ 20.99
#620-000-013	9mm Govt./Comm	Stnls.	10	Ultramag	Flat	2F25G49 \$ 33.99
#620-040-018	.40 S&W Govt./Comm	Stnls.	8	Removable	Flat	2F33P74 \$ 44.99
#620-040-008	.40 S&W Govt./Comm	Stnls.	8	Welded	Flat	2F21L74 \$ 28.99
#620-010-008	10mm Govt./Comm	Stnls.	8	Welded	Round	2F21B74 \$ 28.99

METALFORM COLT MUSTANG MAGAZINE

High-Quality All-Steel Replacement
For The Popular Pocket Pistol



All-stainless steel construction, with radius-top follower, five witness holes per side, and a choice of 6 or 7 round capacities. 6-round mag has a flat base plate and seats flush in the mag well. Standard 7-round model has a flat base plate but does not seat flush - makes it a great backup mag. 7-round also available with an extended finger-ledge base pad.

SPECS: Stainless steel, natural finish. 7-Rd model with flat base plate fits Colt Mustang only, but NOT Mustang Plus 2 or .380 Government.

- #620-000-022 Colt Mustang Mag, 6 Rd, 2F15P99 \$ 19.99
- #620-000-025 Colt Mustang Mag, 7 Rd, 2F17D84 20.99
- #620-000-026 Colt Mustang Mag w/Ext., 7 Rd, 2F23H99 .. 29.99

PRO MAG 1911 AUTO .22 CONVERSION MAGAZINE

Economical Replacement Magazine
For Popular Conversions

Polymer magazine fits Kimber, Iver Johnson, and Nighthawk Custom/Bob Marvel .22 LR conversions for the 1911 pistol. Magazine features a chrome silicon spring for long life and a removable floorplate for easy cleaning and maintenance. Side windows show number of rounds remaining. Available in 10- or 14-round capacities.



MAGAZINE FOLLOWERS - Replacement steel, round and flat top magazine followers greatly increase functioning and help reduce last round hang ups with all bullets, including wadcutters. **Flat Top 9mm** - Fits single stack, Colt 9mm magazines. **Round Top Follower** - Fits single stack, .45 Govt./Commander magazines. **SPECS:** Stainless steel, natural silver finish.

- #620-000-012 SS Flat Top 9mm Follower, 2F9P59 \$ 11.99
- #620-000-003 Silver Rnd Top Follower, 2F14F39 17.99

MAGAZINE BUMPER PADS - Rubber pad provides protection from falls on hard surfaces and gives additional finger rest area. Precision formed to fit all Metalform magazines, bumper attaches with two screws that secure the pad to the bottom of the magazine using pre-existing holes. No modifications to the magazine required.

SPECS: Rubber, black. 505" c-to-c mounting holes with sheet metal screws supplied. Fits all Metalform 1911 Auto Magazines.

- #620-000-011 Bumper w/Screws, 2F5D24 \$ 6.99

TRIPP RESEARCH 1911 AUTO COBRAMAG

High-Performance Magazines With
Outstanding Reliability & Durability



Designed by master 1911-smith Virgil Tripp, the .45 ACP CobraMag offers the serious 1911 shooter superb fit, finish, ruggedness, and dependability. If your gun doesn't shoot, don't blame it on these mags! All CobraMags have a heavy gauge stainless steel body, with a premium, high-tensile strength spring for long life. The self-lubricating polymer follower has a steel reinforcing plate to prevent wear from contact with the slide stop. Available in **Government (Govt)** or **Officer's Model** sizes, with choice of permanently welded-on baseplate (WB) or black polymer basepad (BP) that's removable for easy disassembly and cleaning. **Super 7 Upgrade** follower and spring fit other-brand, 7-/8-round Govt Model magazines and solves many lock-back and feeding issues. Produces a 7-round capacity when installed.

SPECS: For pistols chambered in .45 ACP only. Body - Stainless steel, bright polished finish. Base pads and followers - polymer, matte black. Officers WP has a steel follower.

- #100-011-353 8-Rd Govt CobraMag, BP, 6A36F79 \$ 45.99
- #100-011-354 7-Rd Govt CobraMag, WB, 6A36P54 42.99
- #100-011-355 7-Rd Officers CobraMag, BP, 6A37N39... 43.99
- #100-011-357 Super 7 Upgrade Kit, 6A8M79 10.99

SPECS: Black polymer body, chrome silicon spring.

- #687-000-072 .22 LR Conv. Mag, 10-Rd, 7H16E14. \$ 18.99
- #687-000-073 .22 LR Conv. Mag, 14-Rd, 7H19B54 22.99

NEW! SIG SAUER 1911 FACTORY MAGAZINES

Use Original "Factree" Mags To Ensure
Maximum Feeding Reliability in Your Pistol

Premium-quality stainless steel magazines for your SIG 1911 have witness holes, so you can determine the load status of each of your mag at a glance. Comes with welded baseplate (WB) or rubber basepad (BP), as indicated below.

- #100-043-055 SIG 1911 Auto "Carry" Mag, .45 ACP/8-Rd/BP, 2C00PRK \$ 29.99
- #100-043-054 SIG 1911 Compact Mag, .45 Auto/7-Rd/WB, 2C00CME 29.99
- #100-043-053 SIG 1911 Auto Mag, 10mm/8-Rd/BP, 2C00CAK 29.99



STACCATO 2011 (FORMERLY STI) 1911 AUTO HIGH-CAPACITY DOUBLE-STACK MAGAZINES

Popular STI High-Cap Mags & Parts
For Refurbishing Them



Complete high capacity magazines and components to rebuild your damaged magazines so they work just like new. TIG welded, heat-treated, stainless steel bodies hold up to competition use without cracking or failure. All springs are tempered music wire and fit STI bodies without trimming. Complete mags come with polymer base pad and nylon follower for flawless feeding.

SPECS: 410 stainless steel tubes. Fits STI, SVI, and McCormick high-cap frames only.

STI HIGH CAPACITY MAGAZINES

STOCK #	CAL./LENGTH	CAPACITY	PRICE
#791-000-113	9mm + .38 Super/120mm	15	1G58K49 \$ 77.99
#791-000-114	9mm + .38 Super/126mm	18	1G45D89 \$ 53.99
#791-000-115	9mm + .38 Super/140mm	21	1G45K89 \$ 53.99
#791-000-116	9mm + .38 Super/170mm	27	1G71L43 \$ 83.99
#791-000-056	.40 S&W + 10mm/126mm	15	1G71E19 \$ 88.99
#791-000-059	.40 S&W + 10mm/140mm	18	1G65H44 \$ 76.99

126MM 10-ROUND CARRY MAGAZINES

- #791-000-051 9mm 10-Rd Carry Mag, 1G76H49 \$ 89.99
- #791-150-038 .38S 10-Rd Carry Mag, 1G00CCP 86.99
- #791-150-045 .45 ACP 10-Rd Carry Mag, 1G71A43. 78.99

TRIPLE K 1911 AUTO MAGAZINES

High-Quality Replacements

Now you can keep your pistol shooting with these high-quality replacement magazines. 100% Made In The USA. All feature welded seams, machined followers and music wire springs. Unconditionally guaranteed to fit and feed.

SPECS: Steel, blue, matte finish unless otherwise denoted in fits line. RNDS indicates capacity of magazine.

STOCK #	FITS	RNDS	PRICE
#486-000-004	Colt Gold Cup .38 Special	5	6H00MKP \$ 36.99
#486-000-005	Colt 1911 (Stnls) .45 ACP	7	6H13K59 \$ 15.99
#486-200-025	1911 Auto Fxd. Base .45	7	6H11H89 \$ 13.99



WILSON COMBAT 1911 AUTO EXTENDED 10-ROUND MAGAZINE

The "Bureaucrat" Has Retired, But Its Spirit Lives
On - With Updates!

A replacement for Wilson's venerable "Bureaucrat" 10-rounder, this new model gives government bureaucrats who worry about magazine capacity just as much to worry about. Yes, you still get an extended version of Wilson's reliable, robust, smooth-feeding 47 Series magazine, lengthened to accept two more rounds of .45 ACP. And now there's a wraparound extended polymer base pad that covers the front and sides of the mag and actually helps serve as an extension of your 1911's grip. This gives you an extra measure of control and makes this mag supremely easy to handle during mag changes. The good news is that with +3 rounds over a standard 7-round G.I. mag, you have extra firepower leading to fewer mag changes for the unlimited class competition shooter. All stainless steel construction, tempered steel spring, removable base pad for easy cleaning. Welded stop prevents over-insertion. Available with natural polished silver (SS) finish or a tough matte black Fluoropolymer finish.

SPECS: Stainless steel, nylon follower and base plate.

- #965-000-279 10-Rd 1911 Gov't Magazine, Black, 5F00CSR \$ 41.95
- #965-000-278 10-Rd 1911 Gov't Magazine, SS, 5F36K89 38.95



WILSON COMBAT 1911 AUTO EDC X9 MAGAZINE

Factory Magazine for a Revolutionary Handgun



The Wilson Combat EDC X9 Replacement Magazine comes straight from the same factory that produces the high-quality EDC X9 pistol, so owners can be assured that its quality meets the same exacting standards as the gun. The Wilson Combat EDC X9 Replacement Magazine is designed using a standard Walther PPO magazine as its base, but a number of changes have been made in order to optimize it for use in Wilson Combat's innovative double-stack pistol design. Total capacity: 15 rounds. Tempered steel tube treated with a black, anti-friction coating ensures drop-free operation and smooth feeding in extreme duty environments. Enhanced spring and anti-tilt, self-lubricating nylon follower feeds every type of bullet profile flawlessly. Witness holes in the rear side on both models provide visual round count. Designed to meet the rigors of extreme duty and competition use. Hardened carbon steel tubes with black anti friction coating. Enhanced spring and anti-tilt follower for superior feeding. Witness holes and red polymer follower for visual round count. Removable polymer base pad for easy cleaning, mag numbering and fast reloads under stress. The mag tube is made of hardened carbon steel with a tough black anti-friction coating. The Wilson Combat EDC X9 Replacement Magazine is the perfect accessory for those looking to build a kit around one of the most innovative pistols in recent memory.

- #965-000-277 EDC X9 9mm Mag, 15-Rd, 5F39J89 \$ 42.00

START EARNING \$\$

Have a web page dedicated to firearms? Become a Brownells affiliate and earn money!

More info can be found at
www.brownells.com



WILSON COMBAT 1911 AUTO "SERIES 47" MAGAZINE



Self-Lubricating, Synthetic Follower; Improves Feeding, Won't Rust

Originally called the "Wilson-Rogers" magazine, these robust mags are made from heat-treated, 17-7 aircraft-grade stainless steel to stand up to the demands of competitive and defensive shooting. Precision-formed bodies are built to very close tolerances for excellent, universal fit. Exclusive, molded, self-lubricating follower ensures reliable feeding and slide stop operation. Extra-power Wolff spring resists "spring set". Removable base, spring, and follower for fast, easy cleaning. **Black** models have black fluoropolymer finish. **3-Paks** - Full-size natural-finish .45 ACP mags available in convenient, money-saving 3-Paks with or without a Michael's of Oregon double mag pouch of rugged, high-impact Kydex® molded polymer. **SPECS:** 17-7 stainless steel. **1911 Auto (Gov't Model and Commander)** and **Officers** models have bright, stainless steel finish with black polymer base pad. 8-round **Officers ACP** models are 1/16" longer, respectively, than factory magazines. **Black** models have black oxide finish with steel base pad. Furnished with low profile base pad. **Magazine Pouch** - Kydex, black. 4 1/2" (10.6cm) long x 3 3/8" (7.9cm) high x 1/8" (2.2cm) thick. Fits belts up to 1 3/4" wide.

GOV'T. MODEL - STANDARD POLYMER BASE

STOCK #	CALIBER	CAPACITY	COLOR	PRICE
#965-047-470	.45 ACP	7	Silver	5F30L59 \$ 32.95
#100-040-562	.45 ACP	7	Black	5F34G19 \$ 35.95
#965-047-480	.45 ACP	8	Silver	5F28J79 \$ 32.95
#100-040-564	.45 ACP	8	Black	5F34J19 \$ 35.95
#965-000-149	.45 ACP, 3-Pak	8	Silver	5F85N77 \$ 91.13
#965-000-150	.45 ACP, 3-Pak + Pouch	8	Silver	5F101P99 \$ 119.99
#965-000-103	.40 S&W	9	Silver	5F35L14 \$ 37.95
#965-047-190	10mm	9	Silver	5F35B99 \$ 37.95

GOV'T MODEL - LOW-PRO BASE PAD

STOCK #	CALIBER	CAPACITY	COLOR	PRICE
#965-047-001	.45 ACP	7	Black	5F38D69 \$ 40.95
#100-040-565	.45 ACP	7	Silver	5F36P09 \$ 37.95
#965-047-002	.45 ACP	8	Black	5F41E64 \$ 40.95
#965-000-241	.45 ACP	8	Silver	5F35D99 \$ 37.95

COMPACT (OFFICERS MODEL)

STOCK #	CALIBER	CAP	COLOR	BASE	PRICE
#965-047-407	.45 ACP	7	Silver	Polymer - .350"	5F31A49 \$ 32.95
#100-040-560	.45 ACP	7	Black	Polymer - .350"	5F34G19 \$ 35.95
#965-000-242	.45 ACP	7	Silver	Lo-Profile Steel	5F34F84 \$ 37.95
#100-040-561	.45 ACP	8	Black	Lo-Profile Steel	5F38F94 \$ 40.95

1911 AUTO MAGAZINE w/EXTENDED PAD - The same craftsmanship and materials as the standard 1911 auto magazine, with a 1/8" thick pad to accommodate 1911s with magazine wells. Eight-round capacity. **Extended Magazine Pad** also available separately; sold in 3-Paks. **SPECS:** Aircraft-grade, stainless steel. Includes a .625" magazine pad. 8-round capacity; accepts .45 ACP.



#965-000-018 1911 Mag w/ Extnpd Pad, 5F31A34.

#965-000-019 Extended Mag Pad, 3-pak, 5F8F49.

WILSON MAGAZINE CONVERSION KITS - W-45 fits Wilson Gov't. and Officers ACP magazines. Converts Gov't. to 8 rounds; converts Officers ACP to 7 rounds. **C-45** fits Colt and other standard Gov't. length magazines, converts to 8 rounds. **SPECS:** Kit contains "V2" follower.

#965-266-245 W-45 8/7-Rnd Convrns Kit, 5F7D64. \$ 7.95

#965-266-145 C-45 8-Rnd Conversion Kit, 5F7H59. 7.95

ISMI

PREMIUM HIGH CAPACITY MAGAZINE SPRINGS

Chrome Silicon Wire For Superior Performance & Durability

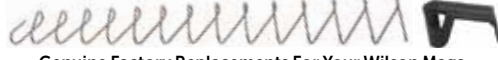
Wound with high tensile, chrome silicon wire that's shot peened, heat treated, then stress-relieved for the longest service life possible, without cracking or failure. **SPECS:** Chrome silicon steel wire.

1911 AUTO - Fits single-stack, 8-round .45 ACP and 10 round .38 Super magazines. Do not use with Wilson Combat plastic followers **#445-001-100 SSCS 1911 Spring, 5D7F99. \$ 9.99**

PARA-ORDNANCE - Fits 19-rd. .38 super; 13-, 12- and 10-rd. .45 ACP high capacity magazine tubes. Requires trimming to fit shorter magazines. **#445-125-100 Para-Ord Mag Spring, 5D9M59. \$ 11.99**

STI/INFINITY 25-2 - Fits STI/Infinity standard magazine, all calibers, up to and including 140mm +1 and +2 round base pads. Important when using 200 gr. bullets and heavier, 11 coils. **#445-126-100 ST25-2 Spring, 5D9C59. \$ 11.99**

WILSON COMBAT 1911 AUTO SPRING & FOLLOWER KITS



Genuine Factory Replacements For Your Wilson Mags

Original, factory replacement parts help you refurbish your Wilson to top condition for peak performance on duty or at the range. Self-lubricating polymer follower and extra-strong spring ensure reliable feeding. Fits Wilson Combat mags only. **SPECS:** 7-Rd Kit fits the following Wilson Combat #47, #47A, #47C, and #47CB magazines. 8-Rd Kit fits #47D, #47DE, #47DA, #47DAB, #47DC, #47DBC, #47DOX, and #47DOXB, 475FK. 10-Rd Kit fits #47T, #47TB, #47C-HV, #47OXC-HV.

#965-000-180 7-Round Spring/Follower Kit, 5F8F49. \$ 7.95

#965-000-181 8-Round Spring/Follower Kit, 5F8H49. 7.95

#965-000-182 10-Round Spring/Follower Kit, 5F8P49. 7.95

REPLACEMENT SPRING & FOLLOWER - Self-lubricating nylon follower and high tensile strength spring work together to deliver smooth, reliable feeding in Wilson 7-round Government model .45 ACP magazines. Also fits Colt and Metalform full-size 7-round and Officers/compact 6-round .45 ACP magazines. **SPECS:** Steel spring, nylon follower, black. Fits Wilson, Colt, and Metalform 7-round full-size Government and 6-round Officers/compact magazines. .45 ACP only.

#965-000-114 Repl. Mag Spring/Follower, 5F7J59. \$ 7.95

STANDARD MAGAZINE BASE PAD - Protects base from damage, makes seating more positive. Fits Wilson-Rogers only. **SPECS:** Hard, black plastic. .350" (8.9mm) thick. Sold 3 per pak. **#965-470-000 Standard Wilson-Rogers Base Pads, 5F6P79. \$ 6.95**

LOW PROFILE STEEL MAG BASE PAD - Super-tough, steel base pad adds additional protection to magazines in competition and tactical situations. Base quickly slides onto magazine and provides additional weight for clean drops when mag change speed is essential. Fits Wilson-Rogers magazines only. **SPECS:** Steel, black manganese finish. .16" (4.1mm) thick. **#965-047-003 Steel Mag Base Pad, 5F5F94. \$ 5.95**



WILSON COMBAT 1911 AUTO ELITE TACTICAL MAGAZINE



Ultra-Reliable, Extra-Capacity & Smooth Feeding Of All The Rounds

Wilson Combat applied 30 years of experience building high-performance 1911 magazines to develop this ultra-reliable magazine for combat, competition, or self-defense. Made with state-of-the-art materials using the latest manufacturing technology, these single-stack magazines are built tough to keep running in unforgiving, real-world conditions. The body formed from extra-thick stainless steel, with the radius of each curve engineered to minimize stress points, virtually eliminates feed lip cracking and stress fatigue. Even the position of the witness slots toward the rear is designed to enhance structural integrity. A proprietary welding, deburring, and polishing process provides an unusually strong, super-smooth seam to ensure snag-free follower movement and easy insertion in the mag well. The non-tilt follower of self-lubricating polymer fully supports the ammo stack to prevent nose-dives, double feeds, and other hang-ups. The mag body design puts less tension on the spring than standard magazines, increasing spring life and making it easy to seat a fully loaded magazine with the slide closed. **Polymer** base pad adds minimal bulk yet ensures a firm purchase even when your hands are wet; removes easily for cleaning. Numbers 1 through 10 stamped on the bottom help you mark each of your magazines to track usage and performance. **Lo-Profile** models have a slim, low-profile steel base plate that won't snag on clothing or gear. **Flush-Fit** base pad presents the most minimal protrusion from the bottom of the mag well; WILL NOT work on pistols with extended magwells. **.45 ACP** fits Gov't Model; round-count numbers stamped on body next to witness holes. Available in singles or in convenient, money-saving **3-Paks** with or without a Michael's of Oregon double mag pouch of rugged, high-impact Kydex® molded polymer. Some 3-Paks also available

with a MagLula UpLula magazine loader. **9mm Gen II** is a "Next Generation" re-engineered inside and out for greater functional reliability in a wide variety of custom and production 1911s. Redesigned tube has a small front ramp to prevent nose down feeding with short or hollow point rounds, and extra power spring ensures slide lockback even in guns with marginal or incorrectly fitted slide stops. **Heavy Duty/+P** version features the wider and stouter flatwire MAX spring that's guaranteed to never need replacement - even after high round counts or extreme daily use. Heat-treated, corrosion-resistant stainless steel retains optimum feeding tension following an initial set. Keeps up with slide speed on defensive and +P ammunition, as well as offers more positive lock-back once the last shot is fired. **Vickers Duty** model designed with input from firearms expert Larry Vickers for maximum reliability in harsh operating environments with a lot of dust and dirt. Sealed mag body with only one witness hole on the rear face of the mag keeps dirt out, while cutouts on the follower reduce friction caused by accumulated dirt or fouling. New-design detent on the follower ensures there'll be no failures to feed the last round. Steel base pad is weighted to drop free and shaped with pronounced grasping ridges to give you a firm hold when removing from a mag pouch under stress. Low-profile aluminum base pad also available. MAX flat wire spring is guaranteed never to lose optimum feeding tension as long as you own the magazine. Truly the last word in military/law enforcement duty magazines for the 1911! **SPECS:** 17-7 stainless steel (Stnls), natural silver or black oxide finish, with black polymer follower and base pad. **Gov't .45 ACP - 5" (12.7cm) OAL. Gov't 9mm - 5" (12.7cm) OAL. Officers 9mm - 4 1/8" (11.1cm) OAL. Magazine Pouch - Kydex, black. 4 1/2" (10.6cm) long x 3 3/8" (7.9cm) high x 1/8" (2.2cm) thick. Fits belts up to 1 1/4" (4.4cm) wide. RDS indicates capacity of each magazine.**

"LO-PROFILE" STEEL BASE PAD - Slips easily onto .45 ACP ETM magazines. Replaces a damaged or lost basepad; gives a slimmer magazine profile than polymer ETM basepad. **SPECS:** Steel, Matte black finish. Fits .45 ACP Elite Tactical magazine only. Not for use on Wilson-Rogers, Bureaucrat, Wilson Service Mag Plus, or Heavy Duty +P magazines. **#965-000-183 Lo-Profile Steel Base Pad, 5F7E19. \$ 6.95**

STOCK #	MODEL	MFR #	CAPACITY	FINISH	BASE	PRICE
#965-000-050	Gov't .45 ACP	500	8	Stnls	Polymer	5F30E59 \$ 34.95
#965-000-151	Gov't .45 ACP 3-Pak	-	8	Stnls	Polymer	5F99H78 \$ 114.99
#965-000-152	Gov't .45 ACP 3-Pak w/Pouch	-	8	Stnls	Polymer	5F109Q64 \$ 128.99
#965-000-185	Gov't .45 ACP Heavy Duty/+P	500C-HD	8	Stnls	Lo-Profile Steel	5F00QAD \$ 45.95
#965-000-244	Gov't .45 ACP Heavy Duty/+P	500BC-HD	8	Black	Lo-Profile Steel	5F46F54 \$ 48.95
#965-000-070	Gov't .45 ACP	500B	8	Black	Polymer	5F34K84 \$ 40.99
#965-000-153	Gov't .45 ACP 3-Pak	-	8	Black	Polymer	5F108J89 \$ 120.99
#965-000-154	Gov't .45 ACP 3-Pak w/Pouch	-	8	Black	Polymer	5F119M26 \$ 139.99
#100-040-568	Gov't .45 ACP Extended	500-45FS10B	10	Black	Wrap-Around Polymer	5F41P79 \$ 43.95
#965-000-225	Gov't .45 ACP Vickers Duty	800	8	Stnls	Tactical Steel	5F00BMF \$ 54.95
#965-000-236	Gov't .45 ACP Vickers Duty	800A	8	Stnls	Lo-Profile Aluminum	5F51G29 \$ 54.95
#965-000-234	Gov't 9mm Vickers Duty	800-9	10	Stnls	Tactical Steel	5F54L89 \$ 59.95
#965-000-235	Gov't 9mm Vickers Duty	800-9A	10	Stnls	Lo-Profile Aluminum	5F55N79 \$ 59.95
#965-000-216	Gov't 9mm Gen II	500-9	10	Stnls	Polymer	5F35Q99 \$ 39.95
#965-000-217	Gov't 9mm Gen II 3-Pak	-	10	Stnls	Polymer	5F105B29 \$ 116.99
#965-000-239	Compact (Officers) 9mm	500-9C8	8	Stnls	Flush-Fit Steel	5F00ALM \$ 42.95
#965-000-233	Gov't .38 Super	500-38S	10	Stnls	Polymer	5F37G79 \$ 39.95

WILSON COMBAT 1911 AUTO HEAVY-DUTY +P MAGAZINE

Extra-Thick Tube Walls & Enhanced Spring For Outstanding Reliability

Stainless steel 47 Series magazine with an extra-power spring for better reliability under extreme conditions. Stronger spring lifts cartridges into position quickly to compensate for higher slide velocity when



shooting high-performance +P ammunition. Magazine is fabricated with thick, .027" thick tube walls and features a low-profile steel base for strength and durability. Non-tilting, self-lubricating, nylon follower ensures smooth feeding. **SPECS:** Stainless steel body, nylon follower. Steel base plate, matte black finish. Fits full-size Government Model 1911. Holds 7 rounds.

#965-000-155 7-Rd Gov't. Model +P Magazine, 5F36N09. \$ 37.95

WOLFF 1911 AUTO EXTRA POWER MAGAZINE SPRING



GOVT & OFFICERS ACP - 45 ACP. Extra power springs help stabilize the follower for improved feeding performance with full power loads. 8-Rd. - 5% extra-power fits newer Govt/Commander, plus Shooting Star magazines, will NOT allow 8-rd capacity in Sig GSR mags; 7-Rd. - 11 lb. rating, fits Govt/Commander, Officers ACP only, except Wilson Combat.

STK# 8-RD.	STK# 7-RD.	COUNT	PRICE
#969-714-610	NA	1	\$ 8.99
#969-714-630	NA	3	\$ 19.99
#969-000-145	#969-000-178	10	\$ 52.99
NA	#969-713-730	3	\$ 22.99

COLT 1911 AUTO - 9mm and .38 Super. 8 lb., 10% extra power. 7 lb. is standard. Fits Govt/Commander magazines.

#969-000-082 Colt 9mm Mag Spring, 3-pak, 9F15H74 \$ 20.99

#969-000-084 Colt .38 Super Mag Spring, 3-pak, 9F14F24 18.99

COLT .380 - 5% extra power replacement for weak, worn, or broken spring helps ensure reliable feeding in Colt 1911-style pistols chambered in .380 ACP. Fits Government Model .380 and Mustang Plus 2 magazine.

#969-000-195 Govt .380/Mustang +2 Mag Spring, 9F8B24 \$ 10.99

CASPIAN - 10% extra power. Fits current production Caspian magazines.

#969-000-053 Caspian Mag Sprg, 3-pak, 9F14P24 \$ 18.99

PARA-ORDNANCE P12 - Provides 10% extra power for more positive feeding. P13 fits 13-round, preban magazines. P14/P16 fits 13-, 14- and 15-round .45 ACP magazines; 17- and 20-round .38 Super magazines; 15-round 10mm/.40 S&W magazines; 18-round 9mm magazines.

#969-769-730 P13 Mag Spring, 3-pak, 9F14J24 \$ 18.99

#969-760-730 P14/P16 Mag Spring, 3-pak, 9F15K74 ... 20.99

WOLFF OVERSIZE HIGH-CAPACITY SPRINGS FOR PARA-ORDNANCE MAGAZINES



Cut-To-Fit For Precise Function

Additional coils provide precise magazine tuning for reliable feeding. High-quality, tempered wire springs are 10% increased power.

SPECS: Fits P12, P13, P14, P16, all calibers. Cut coils to fit.

#969-763-630 O/S Mag Spring, 3-Pak, 9F15E74 \$ 20.99

#969-763-640 O/S Mag Spring, 10-Pak, 9F41A99 55.99

NEW!

PACHMAYR 1911 AUTO MAGAZINE FOLLOWER

Helps Prevent Last Round Jams

Polished stainless steel follower with unique "rounded-top" is designed to help prevent the last round malfunctions common with issue followers. Replaces flat-topped follower without modification. Fits .45 ACP only.

#692-702-000 Pachmayr .45 Follower, 5K5Q99 \$ 7.99



10-8 PERFORMANCE 1911 AUTO FLAT TRIGGER

Delivers Consistent Length-Of-Pull Regardless Of Finger Placement



Lightweight, aluminum trigger shoe features a flat, serrated face for uniform length-of-pull regardless of index finger placement. Full width, stainless steel bow eliminates flex and is permanently staked to the shoe for added strength, making this trigger a top choice for duty and self defense guns. Stainless steel overtravel stop screw is mounted in the rear of the shoe and requires no staking or thread-locker to keep it in place - once it's set, it won't shoot loose.

SPECS: Bow - Stainless steel, polished finish. Shoe - Aluminum, silver, anodized finish. 2.2" (5.6cm) OAL. .3 oz. (8.6g) wt.

#100-003-159 10-8 Flat Trigger, 1B22H09 \$ 25.99

CYLINDER & SLIDE 1911 AUTO SOLID ALUMINUM MATCH TRIGGER



Replaces Sloppy-Fitting Factory Trigger; Smooth, Rounded Face For Comfort

Match-grade replacement trigger improves control and increases shooting comfort for greater accuracy. Solid, aluminum alloy trigger shoe is oversized for precise fitting to your frame. Smooth, rounded face eliminates "tender finger" caused by abrasions from sharply serrated trigger faces during long shooting sessions. Transmits the actual trigger action more effectively for a better "feel" of actual pull weight and improved control of letoff. Stainless steel trigger bow is longer than factory length to reduce take up. Overtravel screw helps eliminate trigger overtravel. Available with **Short, Medium, and Long** trigger shoe. Gunsmith fitting required.

SPECS: Aluminum shoe, stainless steel bow. Short - 2.25" (5.72cm), Medium - 2.35" (5.97cm), Long - 2.40" (6.1cm).

#206-000-024 Alum. Match Trigger, Short, 6K26N34 .. \$ 30.99

#206-000-025 Alum. Match Trigger, Medium, 6K25K49 29.99

#206-000-026 Alum. Match Trigger, Long, 6K25C49 ... 29.99

CYLINDER & SLIDE 1911 AUTO LONG ALUMINUM TRIGGER



Helps Ensure Correct Finger Placement For Best Accuracy

Extra-length trigger shoe helps ensure proper placement of the index finger so pull force is directed straight rearward, preventing disturbance to sight alignment for improved accuracy. Shoe is permanently staked and drilled in a 3-hole configuration to keep weight to a minimum. Fine line serrations on the face provide a positive "feel" and help improve overall trigger control. Highly polished, stainless steel bow prevents trigger-flex and eliminates drag. Overtravel stop screw allows adjustments for creep. Gunsmith fitting required.

SPECS: Shoe - Aluminum, silver, anodized finish. Bow - Stainless steel, polished finish. 2.40" (6.1cm) OAL.

#206-000-033 Long Trigger, 6K25M49 \$ 29.99

For more TRIGGER choices visit brownells.com

CYLINDER & SLIDE 1911 AUTO TRIGGER PULL REDUCTION KIT

Super-Slick Parts Lighten Series 80 Pull



Titanium-nitrided parts, with an exclusive moly-disulfide coating, reduce trigger pull weight without risky modifications to Series 80 Colt's firing pin safety system. Reduces the creep and jump in the takeup that's inherent in these guns. When used with custom, after-market parts, trigger pulls as low as 2 1/2 lbs. can be safely achieved.

SPECS: Steel, TiN and moly coated, gold color. Kit includes hammer pin, sear pin, trigger lever, plunger lever, firing pin plunger.

#206-080-000 Trigger Pull Reduction Kit, 6K48M44 .. \$ 56.99

ED BROWN 1911 AUTO NATIONAL MATCH TRIGGER



Stainless-Steel Bow Eliminates Flex

Precision-machined, curved shoe with a finely serrated surface provides good feel and trigger control. Shoe height is slightly oversized for precise fitting. Stainless steel bow gives smooth, no-flex trigger movement. Overtravel stop screw prevents creep. Available with **Solid** shoe in long or short length to let you choose the most comfortable length of pull. Drilled, **3-Hole** shoe provides an even lighter trigger pull; long length only.

SPECS: Aluminum, silver anodized shoe; polished stainless steel bow. Shoe - 1/4" (6.3mm) wide, 1 1/8" (23.8mm) high. Overall length measured from center of shoe to end of bow. Short - 2 1/8" (5.2cm) OAL. Long - 2 1/4" (5.7cm) OAL. Gunsmith fitting required.

#087-000-012 3-Hole Trigger, Long, 7H19F54 \$ 22.99

#087-000-064 Solid Trigger, Long, 7H18M81 21.99

#087-000-065 Solid Trigger, Short, 7H18F81 21.99

GREIDER PRECISION 1911 AUTO V-SERIES MATCH TRIGGER

Proven, Videki Design For Match-Winning Performance



Lightweight, competition trigger minimizes drag and reduces pull weight for extra smooth engagement and faster return. Features the same, proven design that made the "Videki Speed Trigger" the industry standard. Extra-stiff, high-strength bow is machined using the original Class A, Videki tooling and 400 series stainless steel. Shoe is CNC-machined from top-quality, aluminum billet and left slightly oversized for custom fitting. Stop screw helps eliminate overtravel; grooved face gives excellent control. Three sizes provide the correct length-of-pull (**LOP**) for most shooters. **3-Hole** shoe features three holes to help keep pistol weight to a minimum.

SPECS: Bow - 400 Series S, polished finish. Shoe - Aluminum, silver. Long - 2 1/4" (5.7cm) long. Medium - 2 1/8" (5.4cm) long. Short - 2" (5.1cm) long.

STOCK #	LOP	SHOE
#377-000-001	Long	Solid
#377-000-002	Long	3-Hole
#377-000-003	Medium	Solid
#377-000-004	Short	Solid

- Advise # - V-Series Match Trigger, 7G16I79 \$ 20.99

NEW!

EVERGLADES AMMO STI 2011 FLAT-FACED TRIGGER

A Custom Gunsmith-Fit Flat-Faced Option for High-Capacity Pistols



Flat-faced triggers have become increasingly popular in recent years, and now Everglades Custom Guns offers the flat-faced option for existing, "wide-body" STI 2011 type pistols. It has all the necessary elements of a high-quality, precision trigger, including an overtravel screw, pre-travel tab, and the shoe securely swaged to the bow. The aluminum shoe comes in three lengths: **Short, Medium, and Long**. The shoe is both taller and wider than plastic 2011 trigger shoes to allow for precise fitting to each individual gun. The shoe can be kept as-is OR contoured to any shape that you or your customer prefer. The stainless bow is designed for the correct fit in the STI grip. Oversized fitting tabs on the rear enable the pistolsmith to eliminate all up and down movement at the rear of the trigger. Trigger shoe has a milled, natural silver-gray finish. Gunsmith fitting required.

#100-042-428 2011 Flat-Face Trigger, Short, 8J42P99 .. \$ 45.00

#100-042-429 2011 Flat-Face Trigger, Med., 9J42P99 .. 45.00

#100-042-430 2011 Flat-Face Trigger, Long, 7J42P99 .. 45.00

FUSION FIREARMS 1911 AUTO PRO-SERIES MATCH TRIGGER



Custom Trigger Has Adjustable Bow For Proper Frame Fit

Machined from lightweight aluminum, this long length combat/match trigger features an adjustable trigger bow which permits a proper trigger fit in the frame. Trigger comes with a serrated front pad to ensure a positive fingertip control. Will work with most sizes, makes, and models of 1911 pistols and clones. Some fitting may be required on certain models or makes. Both the 3-hole model and the K-Hole model are available in either a silver or black finish.

SPECS: Aluminum, silver or black finish. Adjustment screw and wrench are included.

#100-801-022 3-Hole Trigger, Silver, 4D21P24 \$ 24.99

#100-801-023 3-Hole Trigger, Black, 4D21E24 24.99

#100-801-024 K-Hole Trigger, Silver, 4D21J24 24.99

#100-801-025 K-Hole Trigger, Black, 4D20C39 23.99

HARRISON DESIGN 1911 AUTO TRI-CAV TRIGGER

A Lightweight Gunsmith-Fit for a Perfect Pull



The Tri-Cav adds to the features of Harrison's Extreme Service trigger three cavities machined into the trigger shoe to reduce weight and give your pistol a no-nonsense "racegun" look. The aluminum shoe comes oversized in height so it can be custom-fitted to a specific gun. The curved face of the shoe is smooth and has a slight convex radius from side to side, so your trigger finger won't encounter sharp, square edges. Even the hole for the overtravel screw has been eliminated so there is nothing on this trigger that can abrade your finger. You set the overtravel stop while fitting the trigger to the gun; it is then permanently locked in place so it can't shift over time and risk preventing the trigger from operating. Available only in Harrison's Long length (2.285" from rear of bow to center of face), with a choice of natural **Silver** finish on the shoe or tough **Black** IonBond DLC® coating. Fits 1911 Government Model and Commander only. Does NOT fit Springfield Armory EMP.

#100-032-626 Tri-Cav Trigger, Black, 9B32M53 \$ 35.99

#100-032-625 Tri-Cav Trigger, Silver, 9B26B09 28.99

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 131

1911 AUTO

MAGAZINES & PARTS

TRIGGERS

NEW! Items
HARRISON DESIGN
1911 AUTO & SPRINGFIELD EMP
EXTREME SERVICE TRIGGER



Delivers A Precise, Comfortable Trigger Pull, Plus Strength & Reliability

High-performance trigger is built for shooters who run their guns hard, yet want a precise, smooth, consistent trigger pull. Solid aluminum shoe gives a comfortable, natural finger position to help prevent uneven pressure that can compromise accuracy. Smooth, curved face with radiused edges won't abrade the finger, and a choice of shoe lengths lets you set a length of pull that concentrates the pull force on the centerline of the trigger. Shoe is permanently staked to a non-flex bow of hardened stainless steel with a mirror-polished surface that eliminates friction with the frame. Fixed, internal overtravel stop lets you set the precise amount of overtravel when you install the trigger, and won't back out over time (possibly rendering your pistol inoperative). Simply file the tip of the stop until it allows the sear nose to clear the hammer hooks and half-cock notch. Models available for full-size 1911 Government Model and Springfield EMP in natural silver finish or wear-resistant, black IonBond DLC, an exceptionally hard coating used in high-stress industrial applications like race car engines. EMP trigger fits Springfield Armory EMP and EMP-4 pistols ONLY. It will NOT work in a standard 1911. **SPECS:** Stainless steel bow, aluminum shoe, natural silver (SIL) or black IonBond DLC® finish (BLK). Shoe is .25" (6.4mm) wide. Length measured from middle of curve in shoe face to back of bow. 1911 lengths - Short = 2.1" (5.3cm) long; Medium = 2.2" (5.6cm) long; Long = 2.25" (5.7cm) long. EMP lengths - Short = 1.96"; Long = 2.25".

- #100-004-096 1911 Trigger, Short 2.1"/BLK, 9B32D79... \$34.95
- #100-004-094 1911 Trigger, Short 2.1"/SIL, 9B27G89... 30.99
- #100-004-774 1911 Trigger, Med. 2.2"/BLK, 9B32K79... 34.95
- #100-004-777 1911 Trigger, Med. 2.2"/SIL, 9B27J89... 30.99
- #100-004-097 1911 Trigger, Long 2.25"/BLK, 9B32J79... 34.95
- #100-004-095 1911 Trigger, Long 2.25"/SIL, 9B27A89... 30.99
- #100-027-689 EMP Trigger, Short 1.96"/BLK, 9B30A59... 33.99
- #100-027-687 EMP Trigger, Short 1.96"/SIL, 9B23L39... 25.99
- #100-027-690 EMP Trigger, Long 2.25"/BLK, 9B30A59... 33.99
- #100-027-688 EMP Trigger, Long 2.25"/SIL, 9B23N39... 25.99

FLAT-FACED TRIGGER - Harrison's HD-105 trigger is designed for shooters who believe a flat face gives them more and better control. The squared off face of the trigger shoe is smooth with a radius from side to side, so the trigger finger doesn't feel any sharp square corners where the face meets the sides. The face is free from serrations and holes for the over-travel screw that can chafe and abrade the trigger finger during long training sessions. As with Harrison's "regular" Extreme Service triggers, the solid aluminum shoe is oversized in height allowing gunsmith-fitting to the individual pistol. A fixed overtravel stop is permanently locked in place so it can't creep in and render the pistol inoperative. The initial overtravel adjustment is made by filing the end of the screw and re-testing until the correct amount of overtravel is achieved.

- #100-045-336 Flat-Face 1911 Trigger, BLK, 5C32D99... \$34.95
- #100-045-337 Flat-Face 1911 Trigger, SIL, D26C95... 26.95

WILSON COMBAT 1911 AUTO
NO. 1 MATCH TRIGGER

Wilson's Original, Classic Competition Trigger, IMPROVED!



The very first aftermarket part Wilson developed was their #1 Competition Trigger, released nearly 40 years ago. It proved wildly popular with gunsmiths, 1911 tinkers, and of course, competition shooters. But all good - really good - things can be made better, right? This new Competition

NEW! Item
NIGHTHAWK 1911 AUTO
DROP-IN TRIGGER SYSTEM



Give Your "Forty-Five" a Trigger Job in the Time It Takes To Do a Routine Cleaning

A high-quality trigger job has never been a simple prospect for 1911 shooters - until now. Drop-in trigger modules have become pretty common for rifles like the AR-15 and various bolt actions, as well as modern pistols like the S&W M&P, Springfield XD, SIGs, and even Glocks. But the 1911.... that's a more complex, trickier, older design that hasn't been easy to "module-ize". Until the folks at Nighthawk figured out how to do it. The DTS replaces your gun's existing hammer, hammer strut, sear, disconnecter, and sear spring. The existing sear pin and hammer pin will be retained for use with the DTS, but no other parts are necessary for installation. The DTS's steel housing retains all the fully machined stainless steel internal components. The 1911's distinctive three-pronged sear spring is not needed because the springs for the disconnecter and sear are built into the DTS unit. A single-leg grip safety spring comes with the DTS to replace the existing sear spring. The DTS will fit in most 1911 models (and "2011s" that use standard 1911 triggers). Installation is simple enough that minimal gunsmithing skills, followed by a simple safety check, are all that's necessary. The trigger pull will be about 3 1/4 to 4 lbs., depending on your mainspring weight, after a ca. 100-round break-in period. **#100-039-974 1911 Drop-In Trigger Module, Silver, 2B279L99... \$299.99**
#100-042-422 1911 Drop-In Trigger Module, Black Nitride, 8A284L99... 299.99

NIGHTHAWK CUSTOM 1911 AUTO
LIGHTWEIGHT TRIGGERS

Designed For Custom Fitting To Provide A Smooth, No-Slop Pull



The same high-quality matchgrade triggers Nighthawk fits to all its custom pistols. Choose from solid or skeletonized shoe. All models have crisp serrations on the face for positive, no-slip finger contact, but no sharp edges to abrade the finger pad. Overtravel adjustment screw and hex wrench also included. **Solid** trigger shoe comes in **Short** (2.250" OAL from rear of bow to forward-most part of shoe) and **Medium** (2.362" OAL from rear of bow to forward-most part of shoe) lengths. **Custom** model has skeletonized shoe and an extra-wide trigger bow for extra strength. **SPECS:** Stainless steel bow, aluminum shoe, natural finish.
#100-003-273 Solid Trigger, Short, 2B23M79... \$27.99
#100-003-272 Solid Trigger, Medium, 2B23G79... 27.99
#100-003-270 Custom Trigger, 2B26M34... 30.99

Match Trigger drops into most production 1911s on the market and requires little-to-no fitting. Once installed, after a little minor final adjustment, it's good to go. The trigger itself has an aluminum pad with a serrated face and the three-hole weight-reduction common to match triggers, so it's lighter than the old military-style triggers to prevent trigger bounce that occurs after the hammer falls. The bow machined from hardened stainless steel polished to a fine finish, and it has take-up tabs that enable you to adjust the trigger's pre-travel distance. Plus, there's an overtravel screw so you can adjust the backlash. **Note:** Will not fit Colt National Match frames with the wide trigger slot. **#965-000-367 No. 1 Match Trggr, Long/3-Hole, 5F18L99... \$19.95**

WILSON COMBAT 1911 AUTO
ULTRALIGHT MATCH TRIGGER



Light Weight For A Smooth Pull & Ultra-Crisp Letoff; Shoes To Fit Any Finger Size

The same high-quality match-grade trigger used by the Wilson Custom Shop in its famous custom 1911 autos. Weighs a mere .2 oz. (6g) to help ensure a consistent trigger pull and ultra-crisp letoff for competition or tactical pistols. Solid shoe is precision machined from high-grade aluminum alloy, with clean, well-defined serrations on the face for positive finger contact and neatly radiused edges that won't abrade finger; attractive, low-luster finish. Three-hole **Skeletonized** model has long shoe with curved face; **Solid** model available with **Curved** face in Short, Medium, and Long lengths or **Flat** face. Customize overtravel to your pistol with the adjustable overtravel screw (hex wrench included). Stirrup is made of heat-treated stainless steel to minimize unwanted flex; polished, high-gloss finish ensures minimal friction with frame. Minor fitting may be required. **SPECS:** Aluminum shoe, stainless steel stirrup, natural finish.

- #965-190-045 Skeletonized Ultralight Match Trigger, 5F33P24... \$34.95
- #965-000-067 Solid Curved Ultralight Match Trigger, Short, 5F33J24... 34.95
- #965-000-065 Solid Curved Ultralight Match Trigger, Medium, 5F31H95... 34.95
- #965-000-066 Solid Curved Ultralight Match Trigger, Long, 5F31H95... 34.95
- #965-000-064 Solid Flat Ultralight Match Trigger, 5F34F70... 37.95

OTHER 1911 SEAR SPRINGS

- CYLINDER & SLIDE LIGHT PULL SPRING** - Reduces the trigger pull approx. 1.5 lb. while maintaining a safe spring pressure. Designed for 4.5 lb. or less pull weights. If hammer begins to follow after installation of this spring, the hammer/sear engagement is incorrect and should be repaired. Same spring C&S includes in their trigger pull kits. **#206-000-065 Light Pull Sear Spring, 6K8H49... \$9.99**
- ED BROWN SEAR SPRING** - Assures positive sear engagement and helps prevent disconnecter failure. High-quality, tempered spring features extra length on the center leg that allows precise tuning of the disconnecter. **#087-045-822 Sear Spring, 7H7C19... \$8.99**
SPECS: Steel, blue, tempered.
- WILSON COMBAT BULLET PROOF™** - Made from the finest spring steel and correctly tempered for long service life. Maintains constant tension without taking a set. **SPECS:** Spring steel, blue.
#965-417-000 Bullet Proof Sear Spring, 5F6F64... \$6.95

- WOLFF SEAR SPRING** - Wolff's renowned quality standards ensure uniform thickness throughout the entire spring for consistent tension on both the sear and disconnecter. Correctly tempered so it won't take a set when left "cocked and locked". **SPECS:** Blued steel, tempered. Sold singly or in 5.10 and 25 paks. Fits all 1911 Autos.
#969-302-010 1911 Sear Spring, Single, 9F7Q49... \$9.99
#969-302-020 1911 Sear Spring, 5-pak, 9F23Q99... 31.99
#969-302-030 1911 Sear Spring, 10-pak, 9F43K49... 57.99
#969-302-040 1911 Sear Spring, 25-pak, 9F96H74... 128.99

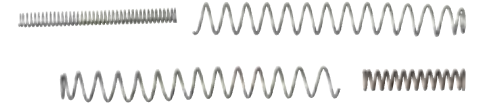
CLARK CUSTOM 1911 AUTO
CUSTOM SEAR SPRING



Effective, Easy-To-Install Cure - Saves Carefully Stoned Sear & Hammer Notches

Exclusive, "split" center leg of spring keeps constant forward pressure on trigger to prevent hammer/sear notch damage (which can cause dangerous "hammer follow") on guns equipped with lightened or "traditional", custom trigger jobs. Allows hammer to stand cocked under most normal conditions and will not affect trigger break or pull. Can be used with lightweight triggers or Gold Cup-style hammers. **SPECS:** Blued steel, 2 9/16" (7.1cm) long, 1/2" (12.7mm) wide. Fits all models of Colt-style 1911 Auto pistols.
#181-130-001 Custom Sear Spring, 1H8E24... \$10.99
#181-130-003 3 Custom Sear Springs, 1H17B84... 20.99

BROWNELLS
PRO SPRINGS™ FOR ACTION TUNING
 MADE BY WOLFF



Replaces All The Springs For Precise Tuning Of The Government Model & Its Variations "Guaranteed Superior"

- Specially selected replacement springs to greatly improve functioning and reduce trigger pull form the basis of a top-quality 1911 tuning job. Five Wolff coil springs plus a factory-style, 3-leaf sear spring. Includes: Variable Power Recoil Spring which functions with a wider range of ammo than single power springs; Hammer Spring which lightens trigger pull; Extra Power Firing Pin Spring; New Magazine Catch; Series 80 Firing Pin Safety Block Spring; Plunger Tube Springs, plus the Sear Spring. Three kits - each with a different strength recoil spring. **GM-451** - 10 lb. Recoil Spring for light loads, comp guns. **#080-665-451 Kit GM-451, 8K15Q74... \$20.99**
GM-452 - 16 1/2 lb. Recoil Spring for standard factory ammo. **#080-665-452 Kit GM-452, 8K15F74... \$20.99**
GM-453 - 18 1/2 lb. Recoil Spring for maximum power loads. **#080-665-453 Kit GM-453, 8K15D74... \$20.99**
CC-454 FOR COLT COMBAT COMMANDER - Includes 1 each factory standard weight, 18 lb., variable power recoil spring and 23 lb. hammer spring, plus (1) 19 lb. RP hammer spring and (1) XP firing pin spring. **#080-665-454 Kit CC-454, 8K11B99... \$15.99**

ED BROWN 1911 AUTO
COMPETITION MAINSPRING



Lighter Mainspring For Match-Quality Triggers

Top-quality springs assure consistent, reliable ignition plus dependable performance. Provides the lower weight necessary to achieve the clean-breaking, light trigger sought after by 1911 aficionados everywhere. **SPECS:** Steel, pak of 5. 19 lb. weight, factory is 23 lb.
#087-045-919 Mainspring, 5-pak, 7H8C99... \$9.95

GUARANTEED. FOREVER.®
SINCE 1939

COLT 1911 AUTO 9MM DUAL RECOIL SPRINGS

Advanced Dual-Spring System Gives You a Softer-Recoiling, More Reliable Pistol



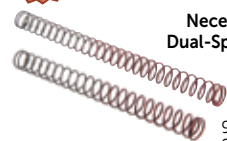
These are replacement inner and outer recoil springs for Colt 1911 pistols chambered in 9mm Luger that use the new Colt Dual Spring Recoil System™ originally developed in 2011 for the USMC M45A1 pistol. The inner and outer springs work together to provide enhanced reliability and extended recoil spring service life up to 15,000 rounds. (The standard interval for replacing standard 1911 recoil springs is 5,000 rounds.) This longer service life is particularly helpful to high-volume shooters who shoot their pistols A LOT, military and law enforcement personnel, as well as competition shooters. Other benefits of the dual recoil spring system are a gentler recoil impulse (which aids in accurate shooting) and more reliable feeding of rounds from the magazine. Use ONLY in Colt 1911 Government Model (full-sized) pistols or clones chambered in 9mm. These inner and outer recoil springs must be used in conjunction with the other two parts of the Colt Dual Spring Recoil System™: a dedicated guide rod and recoil spring plug.

#160-000-447 Colt 9mm Outer Recoil Spring, 6A5P99... \$ 7.99
#160-000-448 Colt 9mm Inner Recoil Spring, 6A5H99... 7.99

NEW!

COLT 1911 COMMANDER RECOIL SPRINGS

Necessary Replacements for Use on Dual-Spring Recoil System Commanders



Same quality and construction as the listed above for the full-size 1911 Government chambered in 9mm using Colt's Dual Spring Recoil System™. The present springs are for use ONLY in Colt 1911 Commander model pistols or clones. These inner and outer recoil springs must be used in conjunction with the other two parts of the Colt Dual Spring Recoil System™: a dedicated guide rod and recoil spring plug.

#160-000-458 Commander INNER Recoil Spring, 45 ACP, 5J4C99... \$ 7.29
#160-000-459 Commander OUTER Recoil Spring, 45 ACP, 6J4D99... 7.29
#160-000-456 Commander INNER Recoil Spring, 9mm, 6B4G29... 5.99
#160-000-457 Commander OUTER Recoil Spring, 9mm, 4J4B99... 5.99

ED BROWN COMMANDER RECOIL SPRING



Constant Rate Design For Improved Ejection & Dependable Cycling

Premium-quality replacement for old, tired factory recoil springs in the 1911 Commander improves function and reliability. Constant rate design along the entire length to help keep the slide closed longer when shooting heavy loads. Reduces wear from battering and shortens the distance spent casings are ejected. High tensile strength, round wire, spring steel ensures years of reliable service. 18 lb. is the correct, factory weight and an excellent choice for restoring your pistol to its original specs. 20 lb. Extra power spring holds the slide closed a little longer to help solve the problem of brass ejecting too far (more than 15 feet).

SPECS: Round-wire spring steel. Approximately 5 1/8" (13cm) long uncompressed. Fits Commander-length 1911 pistols.

#087-000-045 18 lb. Commander Recoil Spring, 7H9E59... \$ 11.99
#087-000-046 20 lb. Commander Recoil Spring, 7H9B59... 11.99

NEW!

EGW 1911 AUTO EVOLVED SEAR SPRING

A "Mission Critical" Reliability Enhancement for Modern 1911s



This is a redesign on the basic 1911 sear spring to solve a problem caused by 1911 frames sometimes being slightly out-of-spec, with the sear spring slot cut lower than it should be. This can prevent the sear spring from fully engaging the sear. Many springs currently on the market are not long enough to address this issue. EGW makes their spring .030" longer on the left finger to accommodate frames with this issue. Some details of how they've "Evolved" the function of this humble component: The left side of the spring has a relief cut to allow for the spring to move without contacting or rubbing on the frame. This ensures a smoother, crisper trigger pull. The sear pad on the left leaf is less than half the size and weight of other manufacturer's sear springs, thus reducing the weight for recoil or inertia to act upon. The center and right-side leaves are 5% narrower to reduce weight and improve feel. The disconnecter pad on the center leaf is smaller than on other sear springs to reduce weight, while still retaining the standard contact. Sold 2 per pack. **Gun Tech™ Note:** EGW does not glass-bead or sandblast these springs after heat treatment. The heat-treating process leaves the springs with a spotty finish. This is not rust and does not affect performance in any way.

#296-000-787 Evolved 1911 Sear Spring, 2-Pak, 8J16P20... \$ 16.20

ISMI 1911 AUTO CERTIFIED SPRING



Designed For Maximum Consistency & Reliability

CAD designed and built to aerospace specifications from chrome silicon or corrosion resistant stainless steel for maximum durability, consistency and reliable performance. Heat treated, shot peened and fully stress relieved to minimize spring set.
SPECS: Chrome silicon or stainless steel round wire.

1911 GOVT. AUTO RECOIL SPRINGS - Chrome silicon (CS), standard wound.
#445-100-109 9 lb. CS Spring, 5D8Q99... \$ 11.99
#445-003-010 10 lb. CS Spring, 5D8L99... 11.99
#445-000-001 11 lb. CS Spring, 5D8K99... 11.99
#445-000-002 12.5 lb. CS Spring, 5D8C99... 11.99
#445-100-114 14 lb. CS Spring, 5D8M99... 11.99
#445-003-015 15 lb. CS Spring, 5D8A99... 11.99
#445-100-016 16 lb. CS Spring, 5D8B99... 11.99
#445-100-018 18 lb. CS Spring, 5D8H99... 11.99
#445-100-118 18 lb. SS Spring, 5D8J99... 11.99
#445-000-015 20 lb. CS Recoil Spring, 5D8F99... 11.99

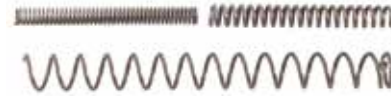
1911 AUTO MAINSPRING - Stainless steel (SS) or chrome silicon (CS). Wound in a variety of weights to help you get the best balance between lightness and reliable ignition.

#445-004-014 15 lb. CS Spring, each, 5D5I63... \$ 8.59
#445-105-017 17 lb. CS Spring, each, 5D6G15... 9.79
#445-105-191 19 lb. SS Spring, each, 5D5P63... 8.89
#445-105-195 19 lb. SS Spring, 5-pak, 5D24A51... 33.99
#445-000-023 22 lb. 1911 SS Spring, each, 5D4I67... 6.29



**SERIOUS ABOUT FIREARMS
SINCE 1939**

KIMBER 1911 AUTO SPRING TUNE UP KIT



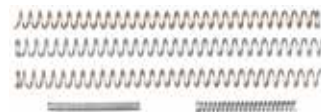
Correct-Weight, Factory Original Springs For Reliable Cycling

Premium-quality, steel alloy springs help you keep your Kimber running as smoothly and reliably as it did when it came out of the box. These are the same springs that are installed in .45 ACP/.40 S&W Kimbers at the factory. Each kit includes a factory weight recoil spring, firing pin spring, and mainspring. Full-size kit fits original Government Model and full-size Kimber pistols with 5" barrel; 16 lb. recoil spring for all-around reliability with a wide range of ammunition.

SPECS: Tempered spring steel alloy.

#387-000-082 Full-Size Spring Tune Up Kit, 5B12Q79... \$ 15.99

NIGHTHAWK CUSTOM 1911 AUTO SPRING KITS



High Quality Springs For Smooth, Reliable Function

High-quality replacement springs ensure reliable performance from your pistol, including proper feeding, positive ejection, and minimal battering of frame and slide. Replace fatigued springs to return a gun to consistent, dependable function or use as components in a custom build. Pistolsmiths recommend changing springs regularly as part of a positive preventive maintenance program. Kits include two standard weight recoil springs, an extra power recoil spring for hot or +P loads, extra power firing pin spring for positive ignition, and reduced power hammer spring.
SPECS: Spring steel. **Govt.** contains two 17 lb. recoil springs, 20 lb. extra power recoil spring, reduced power hammer spring, and an extra power firing pin spring. **Commander** contains two 20 lb. recoil springs, 22 lb. extra power recoil spring, 21 lb. reduced power hammer spring, and an extra power firing pin spring.

#100-003-264 Govt. Model Spring Kit, 2B13E59... \$ 15.99
#100-003-265 Commander Spring Kit, 2B13M59... 15.99

NOWLIN MFG. SPRINGS

Premium Quality For Competition Pistols



Made from premium-quality, drawn and tempered, chrome silicon wire or high-carbon steel for the very best in performance and durability. Fully tested and guaranteed to perform.
SPECS: Chrome silicon or high carbon, steel wire.

MATCH-GRADE SEAR SPRING - Best combination of tension and pressure for light, match-quality trigger jobs. High-carbon steel with skeltonized leaves for even pressure, correct travel.
#654-253-000 Match Sear Spring, 4E6C96... \$ 7.49

HAMMER SPRING - 19.5 lb hammer spring (mainspring) lets pistol cycle more easily, gives reliable ignition and the ability to achieve smoother, lighter trigger pull.
#654-252-000 19.5 lb Mainspring, 4E3C67... \$ 3.95

HEAVY DUTY FIRING PIN SPRING - Helps assure reliable ignition and positive pin "return" when used with standard weight firing pins and lighter hammer springs.
#654-251-000 H/D Firing Pin Spring, 4E3C06... \$ 3.29

RECOIL SPRINGS - Progressively wound to slow the slide gradually for less chance of frame damage, yet returns the slide more quickly when faster cycling is desired. Government length only
#654-250-014 14 lb. Recoil Spring, 4E6F46... \$ 6.95

SPRINCO 1911 AUTO PROGRESSIVE RECOIL SPRING



Moly Treatment & Chrome Silicon Steel Provide Consistent Performance

Varied, progressive structure provides constant pressure with greatly increased spring performance; penetrating moly increases lubricity to last longer. Wound from high endurance chrome silicon wire for maximum performance with an extended cycling range of 50,000 cycles.
SPECS: Chrome Silicon wire. Fits 1911 Autos.

#943-102-010 Prog. Recoil Spring, 10 lb., 3D7Q99... \$ 9.99
#943-102-014 Prog. Recoil Spring, 14 lb., 3D7I99... 9.99
#943-102-018 Prog. Recoil Spring, 18 lb., 3D7K99... 9.99

TACTICAL SPRINGS 1911 AUTO RECOIL SPRING



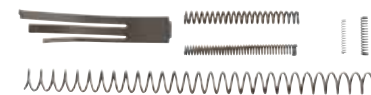
Consistent Performance For High-Stress, High-Volume Shooting

Premium-quality recoil spring helps ensure consistent, dependable operation for tens of thousands of compression cycles. Perfect for the high-volume tactical or competition shooter who needs a finely tuned spring that delivers its rated power as reliably on the 50,000th shot as it did on the first. Made from chromium-silicon steel alloy selected specifically for its hardness, heat resistance, and ability to withstand high stresses—the same alloy used for valve springs on automobile engines. Cryogenically treated to relieve internal stress, and surface impregnated with the proprietary Plate+ molybdenum disulfide lubricating coating. Factory standard 16-lb. weight.

SPECS: Cryo-treated chrome silicon alloy. Fits full-size 1911 Auto Govt. Model.

#943-000-013 16 lb. Recoil Spring, 3D10K49... \$ 13.99

WILSON COMBAT 1911 AUTO COMPLETE SPRING KIT



All The Springs Needed For One Pistol

This top-quality kit assembled by the pistolsmiths at Wilson contains all the springs needed for a full-size Government Model or Commander-sized pistol. Manufactured with finest spring steel, these springs are great for new builds or to have on hand to replace tired or damaged springs on an existing pistol.

SPECS: Kit includes: recoil spring, extra power firing pin spring, reduced-power hammer spring, magazine catch spring, sear spring, and plunger tube spring. **Gov't Model** kit has 18.5 lb. recoil spring. **Commander** has a 20 lb. recoil spring. Both kits come with an 18 lb. hammer spring.

#965-000-177 Government Model Spring Kit, 5F15B19... \$ 15.95
#965-000-178 Commander Spring Kit, 5F15K19... 15.95

WOLFF 1911 AUTO PISTOL SERVICE PAK

All, essential, factory weight coil springs for a Colt 1911/1911A1, 45 ACP pistol. No fitting required. Magazine spring not included.
#969-309-510 Colt 1911 Service Pak, 9F14B99... \$ 19.99

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 133

**WILSON COMBAT 1911 AUTO
SPRING CADDY**



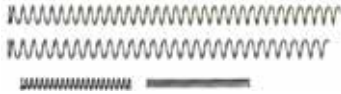
Kit of Recoil Springs & Accessories

Spare recoil springs, SHOKBUFFS, bushing wrench and other guide rod accessories, all in one handy pouch that fits right in your shooting bag.

SPECS: Kit includes 1 each 8 lb., 10 lb., 12 lb., 15 lb., 17 lb., 18 1/2 lb. Govt. length recoil springs, 4 SHOK-BUFFS, nylon bushing wrench and one extra-power firing pin spring.
#965-364-000 Wilson Spring Caddy, 5F27H45. \$ 29.95

**WILSON COMBAT
"CUSTOM TUNE" SPRING KITS**

Add Reliability,
Improve Function



High quality springs drop-in to improve handgun performance. High tensile strength wire delivers reliable function.
SPECS: Kit contains one each of the springs listed below. *RP = Reduced Power, XP = Extra Power.*

#324 "C", COLT COMMANDER .45 ACP - RP 19 lb. hammer spring; XP firing pin spring; RP 12 and XP 20 lb. recoil springs.

#965-324-002 Wilson Kit #324C, 5F13Q29. \$ 13.95

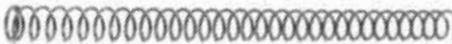
#324 "G", COLT GOVT. .45 ACP - RP 19 lb. hammer spring; XP firing pin spring; RP 10 and XP 18 1/2 lb. recoil springs.

#965-324-001 Wilson Kit #324G, 5F13G29. \$ 13.95

#325 COLT OFFICERS MODEL - RP 21 lb. hammer spring; XP firing pin spring; RP 18 1/2 lb. and XP 24 lb. recoil springs.

#965-325-000 Wilson Kit #325, 5F14H24. \$ 14.95

**WILSON COMBAT 1911 AUTO
HEAVY-DUTY RECOIL SPRING**



Traditional Coil Spring Keeps Your Pistol Cycling Reliably

Sometimes you need an exotic, high-end recoil spring, sometimes a high-quality traditional coil spring gets the job done. Wilson's Heavy Duty spring offers an average service life of 3,000 rounds and is made to take a steady pounding, yet show remarkably consistent performance every time you pull the trigger. Changing your spring on a regular basis will protect your pistol's slide and frame from excess battering caused by an aging spring that's losing its resilience.

SPECS: Fits full-size Government Model pistols with 5" barrel.
#965-000-245 Wilson HD Recoil Spring, 16 lb., 5F6I35. . . \$ 6.95

#965-000-246 Wilson HD Recoil Spring, 18.5 lb., 5F6E35. 6.95

STAY UP-TO-DATE ON OUR EXCLUSIVE OFFERS & INFORMATION

Follow us on Facebook, YouTube, and Twitter

BROWNELLS

**WILSON COMBAT 1911 AUTO
EXTRA-POWER FIRING PIN
RETURN SPRING**



Added Spring Force Helps Prevent Accidental Discharges

Extra power replacement spring has more oomph to help prevent the firing pin from making contact with the primer in the event the gun is dropped on the muzzle. A little extra protection against accidental discharge - also minimizes firing pin bounce and helps keep the firing pin stop in place.

SPECS: Spring steel. Replacement recommended every 5,000 rounds. Extra Extra Power not for use in guns with light hammer springs; for use in guns with 21 lb. or heavier hammer springs.

#965-000-029 XP Firing Pin Return Spring, 5F2M84. \$ 2.95

**WILSON COMBAT 1911 AUTO
FLAT WIRE RECOIL SPRING KIT**

Improve Cycling & Operation With
Spring & Guide Rod Kit



Hardened steel guide rod and chrome silicon flat-wire recoil spring drop into you 1911 to help improve cycling reliability. Read below about the benefits of these robust, long-lasting springs. Full Size kit includes 17 lb. flat wire recoil spring with short G.I.-type guide rod machined from steel barstock to fit Government 5" pistols. It is compatible with standard recoil spring plugs and Wilson Shok-Buff recoil buffers. Compact kit fits pistols with 4" barrels and has a 22 lb. flat wire recoil spring, a full-length guide rod clear-anced for compact barrel lugs and link, and a reverse spring plug.

SPECS: Machined barstock guide rod, stainless steel finish. Chrome silicon flat wire spring, black finish. Full Size fits 5" Government Model and clones. Compact fits Wilson Combat 4" 45 ACP Compact and Professional models, Kimber 4" 45 ACP Compact and Professional models, STI 4" 45 ACP Ranger II, Bul Ltd 45 ACP M-5 Commander and Springfield Armory Compact Series 45 ACP with cone barrel and collar plug and Springfield Armory Champion Series 45 ACP with cone barrel and supported reverse plug.

#965-000-163 Full Size Flat Wire Recoil Sprg Kit, 5F18P99. \$ 19.95

#965-000-164 Compact Flat Wire Recoil Spring Kit, 5F47L49. 49.95

FLAT WIRE RECOIL SPRINGS - An amazingly long-lasting spring! Wilson has done testing that indicates these springs will last up to 10 times as long as conventional round wire springs. We're talking a potential service life of 40,000 rounds - that's a lot of rounds down range! These springs are friendly to +P ammo because the flat wire won't compress over time and lose its elasticity, so these springs will protect your frame from unnecessary battering through most of their service life. They also compress in a more linear fashion, making them tolerant of a wide variety of loads and grips. Use ONLY on Wilson's Flat Wire Full-Length Guide Rod (sold below). Compatible with a standard recoil spring plug and Wilson Shok-Buffs.

#965-000-255 13 lb. Gov't .45 ACP 5" Recoil Spring, 5F10J44. \$ 10.95

#965-000-256 15 lb. Gov't .45 ACP 5" Recoil Spring, 5F10D44. 10.95

#965-000-247 17 lb. Gov't .45 ACP 5" Recoil Spring, 5F10B44. 10.95

#965-000-258 24 lb. Gov't .45 ACP 5" Recoil Spring, 5F10I44. 10.95

FLAT WIRE SPRING FULL-LENGTH GUIDE ROD - Wilson's flat wire recoil springs have a narrower I.D. than standard coil springs. If you want to use those springs AND have a full-length guide rod on your pistol, you'll need this one.

#965-000-260 Flat Wire Spring Full-Length Guide Rod, 5F27P38. \$ 29.95

**WOLFF
RECOIL SPRING**

Fine Tune For Light, Standard Or Heavy Loads

Like all Wolff springs, these for the 1911 Auto in .45, .38 Super or 9mm are the finest, most reliable, longest lasting ones available. The springs of choice for most of the nation's top builders. Except where noted, all recoil springs are supplied with an extra power firing pin spring that keeps the firing pin stop in place and prevents firing pin "float"; an addition recommended by pistolsmith Bill Wilson.

TYPE A - FOR TARGET (SOFTBALL) LOADS - These were originally recommended to us by Major F. B. Conway, U.S.A. - M.T.U. Whenever lighter than standard bullets or powder charges are being used, a lighter recoil spring is a must for correct functioning; however, they MUST NOT BE USED WITH STANDARD (HARDBALL) LOADS. The 10 lb. Type A spring is the old favorite (for reduced loads) and for that reason we also make it available as a single item (without the extra power firing pin spring).

STOCK #	LB.	STOCK #	LB.	STOCK #	LB.
#969-419-070	7	#969-419-100	10	#969-419-130	13
#969-419-080	8	#969-419-110	11	#969-419-140	14
#969-419-090	9	#969-419-120	12	#969-419-150	15

— Advise # — R/P Recoil Spring, 9F7D49. \$ 9.99
#969-950-500 10 lb. Spring, only, 9F3I74. \$ 4.99
#969-950-510 10 lb. Spring, 10-pak, 9F22P49. 29.99

TYPE B - FACTORY REPLACEMENT SPRING FOR HARDBALL LOADS - Exactly matches the specs of the original factory spring. Govt. Model does NOT come with extra power firing pin spring. Commander may also be used as an extra power spring for 9mm/.38 Super pistols and comes with an XP firing pin spring.

#969-950-600 16 lb. Govt. Model Recoil Spring, 9F3M74. \$ 4.99
#969-950-610 16 lb. Govt. Model Spring, 10-pak, 9F21D74. 28.99
#969-000-188 18 lb. Commander Recoil Spring, 9F7B49. 9.99

TYPE C - EXTRA POWER FOR HARDBALL AND HEAVIER LOADS IN GOV'T./GOLD CUP - For these guns in both .45 ACP and .38 Super. Allows more precise tuning of individual guns for better stripping, smoother cycling. Factory weight is 16 lb. Extra power firing pin spring included.

#969-419-180 18 1/2 lb. Recoil Spring, 9F7A49. \$ 9.99
#969-419-200 20 lb. Recoil Spring, 9F8D24. 10.99
#969-419-220 22 lb. Recoil Spring, 9F7H49. 9.99
#969-419-240 24 lb. Recoil Spring, 9F7M49. 9.99

EXTRA POWER FUNCTION PAK - Consists of 5 recoil springs: 16 lb. factory standard, 18 1/2 lb., 20 lb., 22 lb. and 24 lb., plus 3 extra power firing pin retraction springs.

#969-131-110 X-Power Function Pak, 9F25C49. \$ 33.99

TYPE D - EXTRA POWER FOR HARDBALL AND HEAVIER LOADS IN COMMANDER - Provides same benefits as Type C springs, but for the shorter Commander which comes standard with an 18 lb. spring. Includes extra power firing pin spring.

#969-422-200 20 lb. Recoil Spring, 9F6L74. \$ 8.99
#969-422-220 22 lb. Recoil Spring, 9F6M74. 8.99

LONG SLIDE FUNCTION PAK - Consists of 5 recoil springs #1 through #5, plus 3 extra power firing pin springs. Wolff does not specify a power rating, #1 is strongest, #5 the lightest. Fitting required.

#969-000-020 Long Slide Function Pak, 9F28C49. \$ 37.99

KIMBER® EXTRA POWER RECOIL & FIRING PIN SPRING - Fine-tunes recoil for smooth cycling in Kimber Compact and Pro-Carry 4" pistols. Includes extra-power firing pin spring to keep the firing pin stop in place, prevent firing pin "float", and to offset the increased slide thrust.

SPECS: Steel spring, 20 lb. Factory original spring averages 18 lb.
#969-000-137 X-Power Recoil & Firing Pin Spring, 9F7H49. \$ 9.99

**WOLFF COMPACT 1911
RECOIL SPRING**



Replacing the factory double spring with one of these Single Springs eliminates binding, improves function and reliability.
SPECS: Factory standard is 22 lb. recoil spring.

OFFICERS ACP, W/FACTORY GUIDE ROD - Supplied with extra power firing pin spring. For use with factory, recoil spring guide rod only.

#969-423-220 22 lb. Officers ACP Spring, 9F6Q74. \$ 8.99
#969-423-240 24 lb. Officers ACP Spring, 9F6P74. 8.99

OFFICERS ACP/P-12/KIMBER COMPACT & PRO CARRY - Replaces the factory double spring on Colt Officers ACP and the single spring on Para Ordnance P12. Must be used with full diameter (nominal .330"), full-length, after market recoil spring guide rods. Factory standard is 22 lb. Supplied with extra power firing pin spring. Also fits Kimber Compact and Pro Carry with factory guide rod.

#969-490-220 22 lb. Officers/P12 Spring, 9F7M49. \$ 9.99
#969-490-240 24 lb. Officers/P12 Spring, 9F6P74. 8.99

SPRINGFIELD CHAMPION & COMPACT - Replacement factory standard 22 lb. weight. Works with factory or aftermarket guide rods. Comes with an extra power firing pin spring.

#969-000-103 22 lb. Springfield Champ/Compact Sprg, 9F6I74. \$ 8.99

**WOLFF VARIABLE POWER
RECOIL SPRING**



Variable rate springs function correctly with a wider range of loads than fixed rate springs can. Rate increases as spring is compressed; gives greater protection against frame battering, more consistent lockup and improved feeding, while allowing easier manual cycling of the action.

FOR GOVERNMENT MODEL

Recoil Calibration Pak contains 1 each of seven different springs; 16 1/2 lb., 15 lb., 14 lb., 13 lb., 11 lb., 10 lb. and 9 lb., plus three extra power firing pin springs. **Individual Spring Pak** contains one variable power recoil spring and one extra power firing pin spring. Factory weight is 16 lb.

STOCK #	LB.	STOCK #	LB.	STOCK #	LB.
#969-424-010	10	#969-424-014	14	#969-424-017	17 1/2
#969-424-011	11	#969-424-015	15	#969-424-018	18 1/2
#969-424-013	13	#969-424-016	16 1/2	#969-424-020	20

— Advise # — Variable Power Spring, 9F7H49. \$ 9.99
#969-131-150 Variable Recoil Cal. Pak, 9F34C49. \$ 45.99

FOR COLT COMMANDER

All springs are variable power. 18 lb. spring is factory standard; includes extra power firing pin spring.

STOCK #	LB.	STOCK #	LB.	STOCK #	LB.
#969-425-100	10	#969-425-140	14	#969-425-180	18
#969-425-120	12	#969-425-160	16	#969-425-200	20

— Advise # — Commander Variable Spring, 9F7E49. \$ 9.99

YOU CAN SHOP ONLINE TOO!
www.brownells.com

WOLFF 1911 AUTO CHROME SILICON RECOIL SPRING



Resists Taking A Set; Choice Of Three Weights To Match Your Gun

Chrome silicon steel recoil spring resists taking a set even after thousands of compression cycles for improved performance and reliability. Available in three power ratings, so you can match spring weight to your specific gun and the type of load you shoot. Use **Reduced Power** 14 lb. spring for target loads with lighter than standard bullets or powder charges, **Factory Standard** 16 lb. spring for all-around reliability with the widest range of ammo, and **Extra Power** 18½ lb. spring for smoother cycling and less slide battering with heavy loads. Each spring comes with an extra power firing pin spring to ensure positive ignition and an extra margin of safety in preventing accidental discharges.

SPECS: Chrome silicon spring steel. Available in 14, 16 & 18½ lb. weights. Fits 1911 Auto Government Model.

#969-000-189	Reduced Power 14 lb. CS Recoil Spring, 9F7N49	\$ 9.99
#969-000-190	Factory Std 16 lb. CS Recoil Spring, 9F8F24	10.99
#969-000-191	Extra Power 18½ lb. CS Recoil Spring, 9F7D49	9.99

WOLFF 1911 AUTO REDUCED POWER HAMMER SPRING PAKS



3-In-1 Tuning Choices

Various weights of reduced power hammer springs in one kit so you can precisely tune the autos listed for smoothest trigger pull and proper functioning. Contains 1 each 19 lb., 20 lb. and 21 lb. hammer springs. Factory spring is 23 lbs.

#969-265-200	Reduced Power Hammer Spring Pak, 9F7L49	\$ 9.99
--------------	---	---------

WOLFF 1911 AUTO SPRINGS

1911 AUTO EXTRA POWER MAG CATCH SPRING - Provides security against accidental release.

#969-000-035	3-Pak XP Mag Catch Spring, 9F8K24	\$ 10.99
--------------	-----------------------------------	----------

1911 AUTO REDUCED POWER MAG CATCH SPRING - Fine tune the magazine release. Try-Pak includes factory weight, plus #1 (strongest), #2, #3, and #4 (lightest) springs.

#969-271-700	Reduced Power Mag Catch Spring, Try-Pak, 9F8I24	\$ 10.99
--------------	---	----------

#969-262-402	10-Pak #2 Reduced Power Mag Catch Spring, 9F12F74	16.99
--------------	---	-------

#969-262-403	10-Pak #3 Reduced Power Mag Catch Spring, 9F14K24	18.99
--------------	---	-------

1911 AUTO FIRING PIN SAFETY BLOCK SPRING - Replaces weak or broken firing pin safety springs in all Series 80 and 90 pistols with a firing pin safety block. Fits Colt 1911, 1911A1, 1991, Government, MKIV, Gold Cup, Commander and Officers models.

#969-000-122	Safety Block Spring, 3-pak, 9F7G49	\$ 9.99
--------------	------------------------------------	---------

1911 AUTO PLUNGER TUBE SPRING - Eliminates slide stop and thumb safety failures caused by a broken plunger tube spring. Fits Colt 1911, 1911A1, 1991, Government, MKIV, Gold Cup, Commander (45, Super .38 and 9mm), Officers 45 cal., and Delta Elite 10mm.

#969-000-124	Plunger Tube Spring, each, 9F5K24	\$ 6.99
--------------	-----------------------------------	---------

#969-000-125	Tube Spring, 3-pak, 9F8F24	10.99
--------------	----------------------------	-------

#969-000-126	Tube Spring, 10-pak, 9F14N99	19.99
--------------	------------------------------	-------

WOLFF 1911 AUTO HAMMER SPRING



Lighter & Heavier To Tailor Trigger Pull

Lighter hammer springs are required to gain those ultralight trigger pulls demanded by competitive shooters. Heavy springs adjust trigger let-off to individual requirements.

STK# 1 EA.	STK# 3-PAK	WEIGHT
#969-262-170	#969-263-170	17 lb. (light)
#969-262-180	#969-263-180	18 lb. (light)
#969-262-200	#969-263-200	20 lb. (light)
#969-262-230	#969-263-230	23 lb. (factory)

— Advise # — (1) Hammer Spring, 9F4E49 \$ 5.99

— Advise # — (3) Hammer Springs, 9F9H74 12.99

OFFICERS ACP HAMMER SPRING - 20 lb. reduced power for lighter trigger pull. Factory is 23 lb.

#69-000-055	20 lb. Off. ACP Hammer Springs, 3-Pak, 9F9P74	\$ 12.99
-------------	---	----------

#969-000-166	23 lb. Off. ACP Hammer Spring, 1-Pak, 9F4C49	5.99
--------------	--	------



1911 AUTO PARTS

U.S.-Made Parts For The 1911 Auto Pistol

Each and every part is U.S.-made, high-quality and guaranteed to fit and function just like the factory part.

SPECS: Fits 1911 Auto. Carbon steel, blued (B) or stainless steel (S), natural finish. Plunger Detent Assemblies include Slide Stop

Plunger, Safety Lock Plunger and Plunger Spring. Mag Catch Assemblies include Mag Catch, Mag Catch Lock and Mag Catch Lock Spring.

STOCK #	DESCRIPTION	PRICE
#560-451-202	Extractor, 45 ACP (S)	6E16C99 \$ 19.99
#560-451-201	Extractor, 45 ACP (B)	6E15N29 \$ 16.99
#100-000-861	Ejector Pin (B)	8K2G99 \$ 3.99
#560-451-701	Firing Pin Stop (B)	6E7C99 \$ 9.99
#560-453-501	Grip Safety, Govt. (B)	6E16C79 \$ 20.99
#560-453-502	Grip Safety, Govt. (S)	6E16H19 \$ 17.99
#100-000-862	Hammer Pin (B)	8K3C74 \$ 4.99
#100-000-863	Hammer Pin (S)	8K4B49 \$ 5.99
#100-000-864	Hammer Strut Pin (B)	8K3F74 \$ 4.99
#849-000-020	Lanyard Loop (S)	9D5E99 \$ 7.99
#100-000-865	Link Pin (B)	8K2I99 \$ 3.99
#100-000-995	Mag Catch Lock Spring (B)	8K3I74 \$ 4.99
#100-000-867	M/S Housing Pin (B)	8K3D74 \$ 4.99
#100-000-869	Mainspring Housing Pin (S)	8K3J74 \$ 4.99
#100-000-871	M/S Housing Pin Retainer (B)	8K3C74 \$ 4.99
#100-000-873	M/S Housing Pin Retainer (S)	8K2N99 \$ 3.99
#100-000-875	Mainspring Cap (B)	8K3K74 \$ 4.99
#100-000-878	M/S Cap Pin (B)	8K3K74 \$ 4.99
#100-000-880	Plunger Cap Pin (S)	8K4I49 \$ 5.99
#078-450-234	Plunger Detent Assy. (B)	8G3F19 \$ 3.99
#078-451-234	Plunger Detent Assy. (S)	8G5N09 \$ 5.99
#100-000-884	Recoil Spring Plug, Govt. (B)	8K8A99 \$ 11.99
#100-000-885	Recoil Spring Plug, Comm. (B)	8K8C24 \$ 10.99
#100-000-886	Recoil Spring Plug, Govt. (S)	8K9K74 \$ 12.99
#560-453-601	Safety Lock (Thumb Safety) (B)	6E16N99 \$ 19.99
#560-453-602	Safety Lock (Thumb Safety) (S)	6E16E14 \$ 18.99
#100-000-888	Sear Pin (B)	8K3H74 \$ 4.99
#100-000-890	Sear Pin (S)	8K2B99 \$ 3.99

ED BROWN 1911 AUTO STANDARD PARTS

"Quick Index" Of Quality Replacement Parts



High-quality parts for building the ultimate custom 1911 Auto for target, hunting, and tactical applications. All parts are carefully inspected and tested to produce the highest possible accuracy, reliability and finish.

SPECS: Stainless Steel (SS) or steel, blue (B) finish. Fits Govt. Series 70 and Series 80 unless otherwise indicated.

STOCK #	DESCRIPTION	PRICE
#087-041-306	9mm/.38S/10mm Ext. Ejector B	7H23B10 \$ 26.99
#087-041-305	.45 ACP Ext. Ejector, B	7H23F10 \$ 26.99
#087-130-300	9mm/.38S Match Extractor, 70	7H26F09 \$ 28.99
#087-130-100	.45 ACP Match Extractor, 70	7H26D09 \$ 28.99
#087-130-400	9mm/.38S Match Extractor, 80	7H26K09 \$ 28.99
#087-130-500	40 S&W/10mm Match Extractor, 80	7H26N09 \$ 28.99
#087-130-200	.45 ACP Match Extractor, 80	7H26J09 \$ 28.99
#087-205-825	9mm/.38S Firing Pin	7H8G99 \$ 9.95
#087-205-824	.45 ACP Firing Pin	7H8Q99 \$ 9.95
#087-000-019	Firing Pin Spring	7H3N74 \$ 4.99
#087-000-091	Forged Slide Stop, B	7H51H39 \$ 59.95
#087-000-092	Forged Slide Stop, SS	7H51E39 \$ 59.95
#087-045-832	Govt. Barrel Bushing, B	7H19I54 \$ 22.99
#087-045-833	Govt. Barrel Bushing, SS	7H19G54 \$ 22.99
#087-881-001	Recoil Spring Plug, B	7H9Q59 \$ 11.99
#087-000-017	Recoil Spring Plug, SS	7H11N04 \$ 12.99
#087-882-001	Recoil Spring Guide	7H15N29 \$ 17.99
#087-045-203	Full-Length Guide Rod Plug, SS	7H9I59 \$ 11.99
#087-805-006	Slide Buffers, 6-Pak	7H7E19 \$ 8.99
#087-823-000	Hammer Strut	7H8M99 \$ 9.95
#087-000-012	National Match Trigger	7H19F54 \$ 22.99
#087-011-100	Ext. Mag Catch, B	7H19H54 \$ 22.99
#087-011-101	Ext. Mag Catch, SS	7H19N54 \$ 22.99
#087-000-018	Mag Catch Spring	7H3G74 \$ 4.99

BROWNELLS 1911 AUTO MAINSRING HOUSING REBUILD KIT



Helps Keep Your Pistol Running Reliably

Handy kit contains all the parts you need to mount a new mainspring housing on your 1911, or refurbish the internal components to factory-new condition.

Includes standard, factory weight (23 lb.) hammer spring to help ensure positive ignition and restore your pistol's reliability by replacing an old, weak spring. Also includes mainspring cap, cap pin, and retaining pin, so you don't ruin a good-looking new housing's appearance with old, dinged hardware. Kit available with blued or stainless external components to match your pistol's finish. Installation instructions included.

SPECS: Kit contains factory weight hammer spring, mainspring cap, cap pin, mainspring housing retainer pin, and instructions. Fits full-size 1911 Government Model, Commander, and clones.

#080-000-549	Mainspring Housing Rebuild Kit, Blued, 8K8L49	\$ 9.99
#080-000-550	Mainspring Housing Rebuild Kit, Stainless, 8K11A04	12.99

CASPIAN 1911 AUTO PARTS



Upgrade Your Current 1911 Or Build A High-Quality Custom Pistol

High-quality, precision-machined parts from the name that means "custom quality" to serious pistol shooters. Build the ultimate custom 1911 Auto for target, action-pistol, or tactical applications. Repair or return an existing gun to factory specs or assemble a race-gun that fits your exact needs. Choose from parts in blued carbon steel or natural-finish stainless.

SPECS: Fits 1911 Auto. Carbon steel, blued (B), in-the-white (W), or stainless steel (SS) natural-finish. **Trik Trigger** has stainless steel bow and skeletonized aluminum shoe. Gunsmith fitting required. Caliber-specific parts are .45 ACP unless otherwise noted. (SP) indicates Super-Bump-style parts.

STOCK #	DESCRIPTION	PRICE
#168-000-015	Ejector, Extended (B)	8F23B19 \$ 28.99
#168-000-017	Ejector, Extended (SS)	8F28F49 \$ 37.99
#168-000-014	Ejector, Extended, 9mm/.38S/40 S&W (B)	8F18B69 \$ 21.99
#168-000-016	Ejector, Extended, 9mm/.38S/40 S&W (SS)	8F29M59 \$ 36.99
#168-000-021	Extractor, Series 70 (SS)	8F25K49 \$ 29.99
#168-000-025	Extractor, Series 80 (SS)	8F24J64 \$ 28.99
#168-000-027	Firing Pin (SS)	8F1E19 \$ 13.99
#168-000-029	Firing Pin Stop (W)	8F19F49 \$ 25.99
#168-000-031	Firing Pin Stop (SS)	8F22P39 \$ 27.99
#168-000-028	Firing Pin Stop, 9mm/.38S/40 S&W (W)	8F17P59 \$ 21.99
#168-000-030	Firing Pin Stop, 9mm/.38S/40 S&W (SS)	8F22Q39 \$ 27.99
#168-000-041	Grip Safety, SP, Wilson/Caspian Contour (B)	8F42H39 \$ 52.99
#168-000-042	Grip Safety, Wilson/Caspian Contour, SP (SS)	8F42C39 \$ 52.99
#168-000-040	Grip Safety, .250 Radius/Ed Brown Contour, SP (SS)	8F42J39 \$ 52.99
#168-000-036	Trik Trigger	8F26L09 \$ 28.99

CASPIAN 1911 AUTO HIGH-CAPACITY FRAME PARTS



Key Items You Need When Building A High-Cap 1911

Three important components you need when building a pistol around a Caspian high-capacity receiver or repairing an existing Caspian hi-cap: **Grip Safety** - has a large, comfortable

beavertail to protect the web of your hand; **Ambidextrous Thumb Safety** - for easy, quick operation with strong or weak hand; **Magazine Catch** - optimized for this frame. These are the same components that come in the Caspian High-Capacity Receiver Kit.

SPECS: 4140 carbon steel, in-the-white. Gunsmith fitting required.

#168-000-053	High-Cap Grip Safety, 8F43I99	\$ 54.99
#168-000-055	High-Cap Amb. Safety, 8F35A99	44.99
#168-000-056	High-Cap Mag Catch, 8F35H19	43.99

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 135

**WILSON COMBAT 1911 AUTO
"FACTORY PLUS" PARTS**



Quality Parts Meet Or Exceed Factory Specs

"Just like original" parts for building a 1911 Auto or returning a gun to factory specifications. **USA**
SPECS: Fits 1911 Auto. Stainless (S) and Carbon steel, blue, (B) matte finish. Plunger Spring Assembly includes spring, slide stop and thumb safety plungers.

STOCK #	DESCRIPTION	PRICE
#965-011-050	Barrel Link Pin (B)	5F2P10 \$ 2.30
#965-011-051	Barrel Link Pin (S)	5F2H10 \$ 2.30
#965-011-300	Disconnecter	5F18D56 \$ 19.99
#965-011-360	Ejector Pin	5F2P10 \$ 2.30
#965-000-046	Extended Ejector (B)	5F28E49 \$ 29.95
#965-011-104	Firing Pin, .45 ACP Series 70 or 80	5F13D99 \$ 14.95
#965-011-120	Firing Pin Spring	5F2K10 \$ 2.30
#965-011-280	Grip Screw (B) each	5F2A10 \$ 2.30
#965-011-281	Grip Screw (S) each	5F00EPM \$ 2.30
#965-011-210	Hammer Pin (B)	5F2E10 \$ 2.30
#965-011-200	Hammer Strut Pin (B)	5F2B10 \$ 2.30
#965-011-201	Hammer Strut Pin (S)	5F3B02 \$ 3.30
#965-011-150	Magazine Catch (B)	5F19E48 \$ 20.95
#965-011-151	Magazine Catch (S)	5F19A94 \$ 20.95
#965-011-152	Magazine Catch Spring	5F1C19 \$.95
#965-011-153	Magazine Catch Lock (B)	5F3C02 \$ 3.30
#965-011-154	Magazine Catch Lock (S)	5F3K02 \$ 3.30
#965-011-160	Mainspring	5F2K10 \$ 2.23
#965-011-161	Mainspring Cap (B)	5F1N71 \$ 1.95
#965-011-162	Mainspring Cap (S)	5F3E02 \$ 3.30
#965-000-184	Mainspring Cap, Officers/Compact (B)	5F2N10 \$ 2.30
#965-011-163	M'spring Pin Retainer (B)	5F2G10 \$ 2.30
#965-011-165	Mainspring Cap Pin (B)	5F2D10 \$ 2.30
#965-011-166	Mainspring Cap Pin (S)	5F2P89 \$ 3.16
#965-011-170	Mainspring Housing Pin (B)	5F2K10 \$ 2.30
#965-011-171	Mainspring Housing Pin (S)	5F3B02 \$ 3.30
#965-011-330	Plunger Spring Assembly (B)	5F3D93 \$ 4.30
#965-011-331	Plunger Spring Assembly (S)	5F4F85 \$ 5.30
#965-011-290	Sear Spring	5F4H85 \$ 5.30
#965-011-310	Sear	5F13Q99 \$ 14.95
#965-011-320	Sear Pin (B)	5F2P10 \$ 2.30
#965-011-321	Sear Pin (S)	5F3F02 \$ 3.30

**ED BROWN 1911 AUTO
REBUILD KIT**

**Complete Pin & Spring
Assortment For Standard &
High-Capacity**



Every spring and pin you need to complete or rebuild a 1911 Auto Govt. or Officers ACP. Fits standard and high-capacity frames. Kit includes one each: mainspring cap, mainspring housing pin

**BROWNELLS 1911 AUTO
REPLACEMENT PIN KIT**



Economical Bulk Assortment

Eleven American-made, high-quality pins and other, often-replaced small parts, all in a hinge-top, plastic, bench box. **USA**
SPECS: Steel, blued. Kit contains six each of the parts listed below. Refill paks contain six each of one piece.

STK# EACH	STK# 6-PAK	DESCRIPTION
#100-000-867	#100-000-868	M/S Housing Pin (B)
#100-000-862	#100-000-874	Hammer Pin (B)
#100-000-864	#100-000-870	Hammer Strut Pin (B)
#100-000-990	#100-000-991	Safety Lock Plunger
#100-000-875	#100-000-876	Mainspring Cap (B)
#100-000-878	#100-000-879	M/S Cap Pin (B)
#100-000-992	#100-000-993	Slide Stop Plunger
#100-000-865	#100-000-866	Link Pin (B)
#100-000-861	#100-000-883	Ejector Pin (B)
#100-000-888	#100-000-889	Sear Pin (B)
100-000-871	100-000-872	M/S Housing Pin Retainer (B)

— Advise # — 1911 Auto Pin, each, 8K3D74 \$ 4.99
 — Advise # — 1911 Auto Pin, 6-pak, 8K11F99 15.99

#100-001-010 1911 Auto Pin Kit, 8G55B99 \$ 69.99
ONE GUN PIN SET - The little pieces to build one 1911 Auto. **USA**
SPECS: Steel, blue. Kit contains one each of the above parts.
 #100-001-011 1911 Auto One Gun Kit, 8K11I99 \$ 15.99

**PRACTICAL SHOOTING SUPPLIES 1911 AUTO
DELUXE COMPLETION KIT**

**Every Pin & Spring You Need For
Building A 1911 Auto**

Complete and convenient kit has every pin and spring you need when building, or rebuilding, a 1911 Auto pistol. All are made from premium, heat-treated carbon or stainless steels. Oversized hammer and sear pin are ground to maximum diameter on the 1911 print for a close fit in worn, frame-pin holes. **USA**
SPECS: Carbon steel, blued (BL). Contains one each: link pin, ejector pin, hammer strut pin, mainspring (m/s) cap, m/s cap pin, m/s housing pin retainer, m/s housing pin, detent plunger assembly, sear pin, hammer pin, mag catch lock, mag catch spring, sear spring, 19 lb. mainspring, xp firing pin spring, hammer strut, and long disconnecter.
 #475-100-000 Deluxe Completion Kit, BL, 5G58N64 .. \$ 68.99



retainer, hammer strut pin, hammer pin, sear pin, mainspring cap pin, magazine catch lock, safety lock plunger assembly, barrel link pin, ejector pin, mainspring housing pin, mainspring and magazine-catch spring. **USA**
SPECS: Steel, blued (Blue), or stainless steel (SS), matte finish.

#087-814-000 Blue Govt. Rebuild Kit, 7H17G84 \$ 20.99
 #087-814-100 SS Govt. Rebuild Kit, 7H17K84 20.99
 #087-814-101 Blue Officers Rebuild Kit, 7H19D54 22.99
 #087-814-102 SS Officers Rebuild Kit, 7H19N54 22.99

**CASPIAN 1911 AUTO
PIN SET**



**Replaces Every Pin In The
Pistol; Heat-Hardened For
Strength & Durability**

Complete set of the 11 precision-ground pins and plungers for refurbishing an existing 1911 or for building a new one from scratch. Heat-treated for superb resistance to surface-

wear for a long service life. Available in matte blued carbon steel or natural-finish stainless steel. **USA**

SPECS: Heat-treated carbon steel (CS), blued, or stainless steel (SS), natural finish. Set includes solid ejector pin, sear pin, hammer pin, hammer strut pin, barrel link pin, slide stop plunger, thumb safety plunger, mainspring cap, mainspring cap pin, mainspring retainer pin, and mainspring housing pin. Fits 1911 Government Model and Commander and clones; will not fit Officers model.

#168-000-128 1911 Pin Set, CS, 8F19H99 \$ 24.99
 #168-000-127 1911 Pin Set, SS, 8F25E59 31.99

**1911 AUTO
COMPLETE PIN SETS**

**Top-Quality Replacements For
Every Pin In Your Forty-Five**



Complete sets of all 11 pins help you refurbish or build a new 1911 from scratch. Perfect for installing a new set of pins during a restoration or for building a new custom pistol from the ground up. No need to reinstall dinged, worn, or scuffed up pins when you can put in a completely new, precision machined set of hardened steel replacements. Pins heat-treated for added wear-resistance and long service life. Choose from sets by **Cylinder & Slide, EGW, Nighthawk Custom, Nowlin Mfg., and Wilson Combat**. For best fit, choose pin set from the manufacturer of your gun. **USA**
SPECS: Hardened carbon steel, blued (BL), or stainless steel (SS), natural finish. Fits single-stack 1911 Autos, unless indicated otherwise below. Each set contains barrel link pin, ejector pin, hammer pin, hammer strut pin, mainspring cap, mainspring cap pin, mainspring housing pin, mainspring housing pin retainer, safety lock plunger, slide stop plunger, and sear pin. Nighthawk sets also include safety lock plunger spring.

#206-000-036 Cylinder & Slide Pin Set, BL, 6K12A74 .. \$ 14.99
 #296-000-118 EGW Pin Set, BL, 6B13C29 13.99
 #100-003-262 Nighthawk Govt. Model Pin Set, BL, 2B12L76 14.99
 #100-003-263 Nighthawk Officers Model Pin Set, BL, 2B12L76 14.99
 #654-228-002 Nowlin Pin Set, SS, 4E15D74 16.95
 #965-315-101 Wilson Combat Pin Set, BL, 5F15Q19 ... 15.95
 #965-315-102 Wilson Combat Pin Set, SS, 5F17Q33 ... 18.95

ERGO GRIPS 1911 AUTO XT GRIPS

Extremely Tough, Textured Grip Surface



Strong, lightweight, and extremely tough, heavily textured grips provide excellent handling and stability in all conditions. Cut for ambidextrous safeties. Install easily Government/Commander grip frame with stand grip screws and bushings. Has a neatly beveled bottom edge that won't snag the hand during the draw and minimizes "printing" through clothing on concealed carry pistols. **USA**
SPECS: Injection molded nylon-based rigid polymer, black.

#573-000-046 XT Grips, BB/Black, 3G17L09 \$ 18.99

**ARTISAN STOCK & GUNWORKS 1911 AUTO
EXOTIC WOOD GRIPS**



**Adds A Touch Of Elegance To Your Pistol;
Still Gives A Non-Slip Grasp**

Exotic wood grip panels have a unique, laser cut pattern that doesn't mask the wood, yet provides an excellent non-slip grasping surface. Full flat bottoms have cutouts for the plunger tube, ambidextrous safety, and the magazine release. Tough polyurethane finish completely seals the wood, so your grips look good for years to come. Four nickel-plated Allen head grip screws included.
SPECS: Natural wood color and grain patterns will vary. Approximately .300" (7.6mm) thick. Fits full-size Government Model and Commander grip frames.

#100-701-017 Leopardwood Wood Grips, 3G48G79 ... \$ 60.99
 #100-701-019 Redheart Wood Grips, 3G48K79 60.99
 #100-701-021 Turkish Walnut Grips, 3G48N79 60.99

**ED BROWN 1911 AUTO
ROSEWOOD LAMINATE GRIPS**

**Good-Looking, Genuine Rosewood,
Laminated For Extra Strength**



Real Rosewood laminate grips are stronger, display a more consistent grain pattern, and have more uniform coloring than grips cut from a piece of natural wood. Checkered 18 lpi double-diamond-pattern provides excellent grip and handling. Beveled bottom edge has a cut-out for the mainspring housing; not cut for ambidextrous safeties. **USA**

SPECS: Rosewood laminate. Grain patterns will vary. Fits full-size 1911 Government and Commander. Not cut for ambidextrous safety. Approximately 1/4" (6.8mm) thick, 1.4 oz. (39g) wt.
 #087-000-085 Laminate Grips, Standard, 7H52D19 ... \$ 57.99

**ED BROWN 1911 AUTO
LABYRINTH GRIPS**

**Provides a Superb, Non-Slip Grip AND a
Unique, Attractive Appearance**




These grips in traditional Cocobolo wood give your pistol a truly unique appearance, while also providing an excellent, comfortable, non-slip hold. The asymmetrical "Labyrinth" pattern means the ridges on the grips engage the surface of your hand from a multitude of different angles, so they resist forces that can cause ordinary grips to slip or shift under recoil. And isn't maintaining the best possible control over your pistol kind of what good shooting is all about? Standard .250" thickness. Not relieved for ambidextrous safety (but a good pistolsmith can make the necessary cutout if needed). Cut to expose the mainspring housing pin. Fits full-size Government Model (and Commander) square bottom (SB) grip frames. **USA**

#087-000-142 Labyrinth SB Grips, Cocobolo, 7H48J44 ... \$ 56.99

ED BROWN 1911 AUTO DOUBLE DIAMOND LAMINATE GRIPS


Classic - and Classy - Traditional Looks,
Plus the Durability of Laminate


Sometimes you want to be different... and other times, Traditional is best. These grips combine the best of two worlds: the warm, inviting looks of traditional Cocolo wood grips AND the strength, durability, and wear-resistance of a modern wood laminate. The laminate material allows for exceptionally crisp, clean checkering whose points are less likely to "mush down" over time. The beveled bottom and classic, unchecked "double diamond" areas around the grip screws are just the ticket for a classy, but practical, custom pistol. Standard .250" thickness (about .275" at the diamonds). Not relieved for ambidextrous safety; can be cut out by a qualified gunsmith if needed. Has cutout at bottom rear to expose the mainspring housing pin. 

#087-000-161 Double Diamond Grips, 7H44Q19 \$ 51.99

HAYES TOOLING & PLASTICS 1911 AUTO MOLDED GRIPS

Durable Checkered Grips Provide Comfort & Economy

Thermoplastic composite grips are virtually unbreakable. Molded-in checkered texture keeps the pistol properly seated to help control recoil. Molded in rigid, 13% glass-filled nylon and precision formed to fit and function just like the original G.I. grip panels. 


Not relieved for ambidextrous safeties. 

SPECS: Thermoplastic, 13% glass-filled nylon, brown. Fits Government and Commander 1911 Auto only.

#100-006-692 Nylon Grips, Brown, 2C7149 \$ 9.99

HERRETT'S STOCKS 1911 AUTO REPLICA WALNUT GRIPS

Authentic-Looking Copy Of WWI-Era Pistol Grips


Bring a classic look to your 1911 with these reproduction WWI-era grips. Panels are double-diamond checkered to the original style and feature the signature smooth, raised, diamond-shaped design around the screw holes. Rich, dark-stained walnut - the traditional American stock wood - offers superior strength and resiliency for long-lasting performance. Beveled bottom edges have cutouts to access the mainspring housing pin without removing the grips. Not relieved for ambidextrous safety. Ready to install. 

SPECS: Walnut, dark-stained brown with 16 lpi checkering. Approx. 9/32" (7.1mm) maximum thickness. .7 oz. (19.8g) wt. per pair. Fits 1911 Auto Government model. Not cut for ambidextrous safety. Screws not included.

#100-013-616 Replica Walnut Grips, 3D30E59 \$ 35.99

HOGUE 1911 AUTO SQUARE BOTTOM GRIPS

Additional Length Fits Pistols Equipped With Add-On Mag Wells

Extra-long grip panels, cut square at the bottom, fit flush and look great on guns equipped with add-on mag wells. Does away with the unsightly gap left by standard length grip panels. Cut slightly fuller than factory grips for extra shooting comfort and recoil control. Functional, combat-style, 18 lpi checkering provides additional, no-slip grip. 


SPECS: Approximately 1/2" (6.3mm) thick.

#408-607-245 Pau Ferro S/B Grips, 8K37B04 \$ 38.99

#408-607-345 Goncalo S/B Grips, 8K37L04 38.99

HOGUE 1911 AUTO PISTOL GRIPS

Hand-Filling, Versatile Designs In Rubber & Wood

Hand-filling grips help absorb recoil by spreading the shock over a wider area of the hand. Finger groove models tighten the grip upward, into the triggerguard for better recoil control. All wood grips are cut from imported, select grades of hardwood. Molded rubber grips cushion recoil and have non-slip, pebble finish; black, unless noted otherwise. Checkered grips are Double Diamond pattern. 

SPECS: Select model from chart. Model designations abbreviated as follows. Checkered (CH); Finger Grooves (FG); Rubber (RU); Slabs (SL); Palm Swells (PS).


STOCK #	FITS	MODEL	PRICE
#408-602-045	1911 Auto	RU/SL	8K18K99 \$ 19.96
#408-602-145	1911 Auto	RU/FG Bk	8K22D99 \$ 23.96
#408-000-013	1911 Auto	RU/SL/CH	8K18E99 \$ 19.96
#408-602-014	Para-Ord P-14	RU/FG	8K18J69 \$ 21.99

MAGPUL® 1911 AUTO MOE® GRIP PANELS



Black Flat Dark Earth O.D. Green

Economical & Lightweight;
Large Thumb Cutaway To Reach Mag Release

Designed and tested with input from instructors at Magpul's training division, these budget-friendly Magpul Original Equipment (MOE) grips provide outstanding weapon control without adding a lot of bulk. Heavy-duty, lightweight polymer is hollowed underneath and reinforced with a "skeleton" of diamond-shaped cross patterns that keep the panels thin while allowing the use of standard grip screw bushings. The "ribs" also prevent the grip from twisting in the hand under recoil. Anti-slip texturing (kind of like crinkle-finish paint) is not overly abrasive and won't fray clothing, and the slim profile helps those with small hands maintain a secure hold. Extra large, deep thumb groove on the left panel ensures a clear, quick, easy path to the magazine release without having to shift your grip; cut-out won't interfere with left-handed users, as it's not intended to be a thumb shelf when shooting. Compatible with ambidextrous safeties and relieved for the mainspring housing pin. Magpul name etched into the bottom of each panel. TSP models have aggressive TSP (Trapezoidal Surface Projections) texturing for maximum control during high-stress operations or adverse weather conditions. 

SPECS: Reinforced polymer, Matte Black, Flat Dark Earth (FDE), O.D. Green (ODG), Stealth Gray, or Pink. Approx. 4" (10.16cm) long. 1/4" (6.35cm) maximum thickness. 1.1 oz. (31.2g) wt. per pair. Fits full-size 1911 frames and copies with standard grip screw bushings. Compatible with ambidextrous safeties. Screws not included.

#100-012-618 MOE Grip Panels, Black, 3K16D14 \$ 18.99

#100-014-846 MOE Grip Panels, FDE, 3K16M14 18.99

#100-014-848 MOE Grip Panels, ODG, 3K16L14 18.99

#100-014-446 MOE Grip Panels, Stealth Gray, 3K16D14 18.99

#100-016-075 MOE TSP Grips, Black, 3K16E14 18.99


#100-016-076 MOE TSP Grips, FDE, 3K16G14 18.99

#100-016-078 MOE TSP Grips, ODG, 3K16E14 18.99

#100-016-077 MOE TSP Grips, Stealth Gray, 3K16F14 18.99

MIL-TAC KNIVES & TOOLS 1911 AUTO TACTICAL GRIPS

Aggressive Patterns Prevent Slippage; Made From Nearly Indestructible G10 Fiberglass

Fully CNC machined from G10 fiberglass laminate, these grips are impervious to impact, solvents, heat, sweat, and moisture for non-degrading dimensional stability in all conditions. Includes cutout for ambidextrous safety. Tactical Flat Bottom (TFB) grips are machined from G10 with a traditional diamond checkering pattern that provides an outstanding gripping surface. Square bottom provides a proper fit for guns equipped with add-on magazine wells; covers mainspring housing pin. Includes notched thumb ramp on left panel. 


Tactical Flat Bottom

SPECS: G10 laminate or Micarta, black, black/gray speckled. Fits 1911 Govt. model and Commander grip frames. Cut for ambidextrous safety. Square bottom.

#100-002-545 TFB Tactical Grips, Black, 5A61G19 \$ 71.99

NAVIDREX MAHOGANY GRIPS

Genuine Philippine Mahogany

A true Asian hardwood with the beauty of expensive exotics, at a fraction of the cost. Deep reddish/brown color of varying intensity provides attractive contrast with blue and stainless steel guns. Choose classic Double Diamond pattern or Full coverage. Contoured (Ctd) is relieved in the center to improve grip for persons with smaller hands. Fits 1911 Government Model and Commander frames. 

SPECS: Approximately 1/2" (6.7mm) thick.

#647-025-001 Double Diamond Mahogany Grips, 7D19A54 \$ 22.99

#647-025-003 Double Diamond Mahogany Grips, CTD, 7D18N69 21.99

#647-025-005 Full-Checkered Mahogany Grips, 7D18B69 21.99

N.C. ORDNANCE 1911 AUTO "EXOTIC" GRIPS

Authentic-Looking
Simulated Ivory & Stag

Affordable, elegant-looking reproductions of exotic grips are molded from polyurethane resin and finished by hand for a precise fit. Hard, durable resin looks and feels like classic stag antler or ivory, and won't chip, shrink, or crack over time. Proprietary molding process uses the highest-quality molds cast from mint-condition original grips to ensure there are no unsightly air bubbles in the finished product. 

SPECS: Molded polyurethane resin, simulated Ivory or Stag. Beveled bottom has cutout for mainspring housing pin. May require minor fitting.


#100-010-609 Smooth Govt Model Grips, Ivory/No

Amb. Cut, 8B24H79 \$ 30.99

#100-005-008 Govt Model Grips, Stag, 8B42N49 49.99

NAVIDREX SLIM GRIPS

Reduces Bulk For
Easy-To-Grip Shooting & Carry Comfort


Extra-thin to reduce bulk for concealed carry and give shooters with small hands a better hold. Double-diamond checkered to look good on guns with a variety of finishes. Fits full-size 1911 Auto and Commander. Requires slim bushings and screws, available separately. 

SPECS: Approx. .165" (4.2mm) thick.

#647-000-018 Double Diamond Mahogany Grips, 7D18J69 \$ 21.99

PACHMAYR 1911 AUTO G10 TACTICAL GRIPS

Extremely Durable, Non-Slip, Water-Resistant - So You Don't Lose Your Grip

Pachmayr's G10 Tactical grips are designed for working guns - guns used in adverse conditions where you can't afford to have a poor hold or have the gun slip unexpectedly under pressure. G10 is a tough fiberglass-based epoxy resin laminate that's pretty much impervious to moisture, sweat, or chemicals, making it a fantastic material for pistol grips. Pachmayr offers these grips with a fine checkered texture. The multi-layered laminated construction allows the use of different colors to create attractive patterns as the material is machined to shape. Choose from a Green/Black scheme or a more subdued Gray/Black - so your grips are as good-looking as they are functional. 

Green/Black Checkered

#690-000-050 Green/Black Checkered G10 Grips, 5K30L99 \$ 34.99

#690-000-051 Gray/Black Checkered G10 Grips, 5K30A99 34.99

PACHMAYR 1911 AUTO AMERICAN LEGEND GRIPS

The Look & Feel Of Wood,
Plus The Handling & Control Of Rubber

Rugged, dual-material grips combine the appearance and feel of real wood with the control and handling benefits of rubber combat grips. Smooth grip panels of attractive Pacwood, a wood laminate with a durable satin-finish, have neatly beveled bottom edges with cutouts for mainspring housing pin. The insert of semi-soft Decelerator® neoprene rubber has sharp diamonds molded in the side panels for superior gripping surface, wet or dry, that won't bite into your hand. Deep, molded finger grooves on the frontstrap provide maximum control and comfort. For either right- or left-handed shooters, these grips will complement the finest accurizing job or combat alterations. Installation requires no alterations to gun. 

SPECS: Smooth Pacwood laminate, in the colors listed below, with black molded neoprene rubber. Fits 1911 Auto Govt. and Commander pistols.

#692-000-022 AL Rosewood Grips, 5K33F99 \$ 37.99

#692-000-038 AL Heritage Walnut Grips, 5K33E99 37.99

QUESTIONS BEFORE YOU BUY? Ask Our Full-Time Tech Staff
800-741-0015

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 137



PACHMAYR 1911 AUTO AMERICAN LEGEND ROSEWOOD GRIPS

Gives Your Pistol The Warm, Attractive Look Of Real Wood

Classic checkered Rosewood grips give your 1911 a warm, classic look with the practical benefit of crisp cut checkering. Crafted in tough Dymondwood™ laminate, they are offered in double-diamond pattern, with a tasteful Pachmayr medallion on each panel. Includes these popular features: notches for ambidextrous safeties, a beveled grip bottom, and a cut-out for the mainspring housing pin. Panels are hand matched at the factory to enhance the distinct, rich appearance of the Rosewood and your gun. A handsome addition to make your favorite full-size or Commander-size 1911 look as good as it shoots!

SPECS: Rosewood. Due to being made from a natural product, there will be variations in grain pattern and color. Fits Government Model and Commander. Cutout for ambidextrous safety.

#692-000-039 DD Checkered Rosewood Grips, 5K20K59 \$ 27.99

PEARCE SEMI-AUTO GRIPS

1911 AUTO MODULAR HANDGUN GRIPS - Soft, rubber grips add both style and controllability to any full-size 1911 Auto. Thin, contoured shape provides additional support for the inside of the palm. Gives reach for shooters with smaller hands. Classic, double-diamond pattern with sharp 18 lpi checkering ensures a positive, no-slip grip. Use independently or with the finger-groove, wrap-around grip enhancement below.



SPECS: Soft rubber, black. Reinforced backing.

#092-100-011 1911 Auto Grip Panels, 2K11H19 \$ 13.99
#092-100-014 Officers ACP Grip Panels, 2K11I19 13.99

FINGER-GROOVE GRIP ENHANCEMENT - Adds increased control and repeatable finger placement. Installs easily, no permanent modifications required. May be used with the **Pearce Soft Rubber Grips** above, or your favorite aftermarket panel.

SPECS: Soft rubber, black.

#092-100-012 1911 Grip Enhancement, 2K8F79 \$ 10.99



PACHMAYR SIGNATURE GRIPS

Wrap-Around, Non-Skid, For Semi-Autos

Pachmayr wrap-around rubber grips enhance handling, cushion the "ouch" of recoil, and help shooters reload faster. Over 22 square inches of sharp diamonds molded into durable semi-soft Neoprene rubber compound for superior gripping surface, wet or dry. Checkering scientifically designed to provide a firm, non-slip grip without biting into your hand. Covers the front strap to eliminate the time-consuming job of stipling or checkering the front strap. For either right or left-handed shooters, these one-piece steel reinforced grips will complement the finest accessorizing job or combat alterations. Low-profile **GM-45C** has flat sides, without thumb rest; does not cover the backstrap.

SPECS: Molded, black, neoprene rubber.

STOCK #	MFG - MODEL	PACHMAYR MODEL #	PRICE
#692-545-145	Colt Govt. Mod.	GM-45	5K25L49 \$ 28.99
#692-545-245	Colt Govt. Mod.	GM-45C	5K25B49 \$ 28.99
#692-545-500	Colt Govt. Mod. Grooved	GM-45G	5K25J49 \$ 29.99
#692-545-400	Colt Off. Mod. 45	CO-45	5K25B49 \$ 31.99

SPRINGFIELD ARMORY 1911 AUTO CROSS CANNON GRIPS

Classic Wood Grips With Cross "Cannon" Logo Give Distinctive Appearance



Stylish Cocobolo grips have classic checkering, smooth diamond patterns around grip screw holes, and the Springfield Armory "Cross Cannon" shield raised in the center of the grip. Cut to fit frames with beveled magwells, these grips are perfect for dressing up any 1911 with a Government Model or Commander full-size grip frame. **Left and right panels are sold separately.**

SPECS: Cocobolo, color and natural wood grain pattern will vary. Semi-gloss finish. .286" thick. Cut for mainspring housing pin and ambidextrous safety.

#817-000-220 Cross Cannon Grip Panel, RH, 7A21I59 . . . \$ 26.99
#817-000-180 Cross Cannon Grip Panel, LH, 7A23E19 . . . 28.99

VZ GRIPS 1911 AUTO "GATOR-BACK" GRIPS

Comfortable, Non-Slip MICARTA® Grip

Durable Micarta® SLIM panels give you an excellent hold on your 1911, while providing a distinctive custom appearance. Length-wise ridges milled into the surface resemble alligator back hide, plus unique canvas threads in the surface, gives an exceptionally secure yet comfortable, non-slip grip. Fits Government and Commander models. Approx. .175" (4mm) thick.



#100-001-750 Blast Black Canvas Slim Gator-Back Grips, 7A49M29 \$ 57.99

VZ GRIPS 1911 AUTO VZ OPERATOR'S GRIPS

Aggressive Texture For Improved Pistol Control

Durable, tactical style grips provide improved pistol control during peak shooting action. Dimensionally stable, CNC machined, square bottom panels feature moderately coarse checkering and diagonal grooving for improved grip traction. Ball-cut grooves increase the available surface area to help you resist grip rotation during recoil. Hard, durable G10 fiberglass composite is non-reflective and meets select military requirements.

SPECS: G10 fiberglass composite, black, matte finish. Approximately 1/4" (6.3mm) thick. Fit Government Model and Commander. Not relieved for ambidextrous safety.

#100-003-189 G10 Operator's Grips, 7A57N14 \$ 66.99



WILSON COMBAT 1911 AUTO COCOBOLO GRIPS

Beautiful Hardwood, Custom Crafted

Double-diamond, 20 lpi checkering, relief cut for ambidextrous safety with Wilson "Eagle" logo.

SPECS: Approx. 1/4" (6.3mm) thick. Fit Govt./Comm.
#965-351-102 Cocobolo Grips, 5F54G81 \$ 59.95



VZ GRIPS 1911 AUTO G10 GRIPS

Unique Texturing Patterns For Excellent Hold & Weapon Control

Rugged grip panels made from tough G10 fiberglass offer the durability and superior gripping texture of modern composite materials. Advanced G10 laminate won't absorb moisture, resists impact, and won't expand or contract due to temperature fluctuation—perfect for all-weather operations and extreme conditions. Texturing is CNC machined into the laminate, then hand-finished to ensure uniform pattern depth. The hard surface allows the texturing to be cut a little sharper to give more "bite" than traditional checkered wood grips. **Fitting Note:** VZ's 1911 grips are designed to fit popular full-size Government and Commander) 1911 models from Colt, Springfield Armory, Kimber, Rock Island Armory, Dan Wesson Firearms, and other Colt 1911 clones.

SPECS: Machined G10 fiberglass composite. Approx. .275" (7mm) thick. Fits full-size Government model and Commander. Unless otherwise indicated, not cut for ambidextrous safety.

OPERATOR II - Offers the same basic design and G10 fiberglass construction as VZ's original Operator grips with the substitution of golfball pattern texturing on the leading edge next to the front strap, plus a thumb recess for the mag release. Excellent choice for the action competition shooter or tactical operator.



#100-011-277 VZ Operator II Grips, Black, 7A58F49 . . . \$ 64.99

#100-011-279 VZ Operator II Grips, Hyena Brown, 7A58J49 64.99

#100-011-276 VZ Operator II Grips, Dirty Olive, 7A58D49 64.99

#100-011-275 VZ Operator II Grips, Black/Gray, 7A58H49 64.99

#100-015-239 VZ Operator II Grips, Predator Green, 7A58I49 64.99

ALIEN - An update of the original "Gator-Back" grips designed for the Precision Weapons Section of the U.S. Marine Corps, these grips feature a medium texture that's excellent for carry, tactical operations, general range activities, or competition use. They provide a decent amount of "bite" without being too harsh on the hand, while looking good on modern and classic 1911s alike. Great for concealed carry, target practice, or even safe queens. Good news: These grips are cut ambidextrous safeties.



NEW 100-047-261 VZ Alien Grips, Black, 2Z65G00 \$ 65.00

NEW 100-047-262 VZ Alien Grips, Black/Gray, 4G65H00 . . . 65.00

NEW 100-047-263 VZ Alien Grips, Hyena Brown Burl, 5G65U00 65.00

NEW 100-047-264 VZ Alien Grips, Predator Green Burl, 2Z65G00 65.00

NEW 100-047-265 VZ Alien Grips, Black/Red, 5G65U00 . . . 65.00

HYDRA - Named after the monster from Greek mythology, these grips give you a monstrously strong grip on your gun for those times when losing control of your pistol could lead to losing a lot more. The deep, undulating texture gives aggressive purchase without being overly sharp. The depth and size of the cuts also nicely show off the patterns that appear in the layers of the G-10 material. Great for carry guns, duty pistols, target practice, competition shooting, carry guns, and as always, safe queens, too. Cut for ambidextrous safeties.



NEW 100-047-256 VZ Hydra Grips, Black, 2G65A00 \$ 65.00

NEW 100-047-257 VZ Hydra Grips, Black/Gray, 3G65C00 . . . 65.00

NEW 100-047-258 VZ Hydra Grips, Hyena Brown Burl, 4G65B00 65.00

NEW 100-047-259 VZ Hydra Grips, Predator Green Burl, 2G65X00 65.00

NEW 100-047-260 VZ Hydra Grips, Black/Red, 2G65Y00 . . . 65.00

WILSON COMBAT 1911 AUTO G10 GRIPS

Distinctive Looks With Aggressive Texture Patterns For A Secure, Non-Slip Grip



Great-looking replacement grips are made from solid, G10 fiberglass fabric laminate for outstanding, non-slip function. Epoxy resin binder injected under high pressure renders these grips strong and highly resistant to moisture, sweat, solvents, and heat. Will not warp, crack, or chip, even when subjected to hostile conditions. Aggressive texturing offers an easy-to-grab surface that creates a bond with your hand for excellent control. Cut for ambidextrous safety and relieved with a scallop cut to improve magazine release. Models available to fit full-size Government Model (Govt)/Commander and Compact (Officers) grip frames. Unique starburst pattern features machine cuts that extend symmetrically from the rear center point of the grip and angle to the front in a radial pattern. Available with the traditional Beveled bottom edge or Flat bottom that fits flush on pistols equipped with add-on, oversize magazine wells and no pin cut out.

SPECS: G10 fiberglass laminate, black, with pewter Wilson Combat logo medallion inset. Models for full-size Government Model/Commander or Compact (Officers).

#965-000-127 Govt Model G10 Grips, Beveled, 5F54J81 \$ 59.95

#965-000-131 Govt Model G10 Grips, Flat, 5F54E81 59.95

#965-000-126 Compact G10 Grips, Beveled, 5F56A99 59.95

#965-000-130 Compact G10 Grips, Flat, 5F54B81 59.95

BROWNELLS TORX® HEAD GRIP SCREWS

Distinctive Star Shape Gives A Custom Look; Prevents Scratched Frames & Grips



Positive wrench engagement prevents scratches and marks on 1911 Auto frames and custom grips. Miniature star shape adds a distinctive, personal touch to a favorite pistol. Machined and hardened screws fit flush in all factory and aftermarket 1911 Auto grip panels.

SPECS: Steel, heat-treated. 150°-50 x .250". Available blued (BLU) or stainless steel (SS). Sold in single and multiple paks of 4 screws, each pak contains one wrench.

STOCK #	QTY	FINISH	PRICE
#080-830-004	4	BLU	8K5B24 \$ 6.99
#080-830-104	4	SS	8K5G24 \$ 6.99
#080-830-024	24	BLU	8K29M99 \$ 39.99
#080-830-124	24	SS	8K29G99 \$ 39.99

SIMONICH GUNNER GRIPS - Entire surface is covered with the popular "golfball" texturing originally introduced by Simonich Knives for a great hold without digging into your hand. Superb choice for tactical operations, action pistol competition, or general range use. Not cut for ambidextrous safety.



#100-011-290 VZ Simonich Gunner Grips, Black, 7A58G49 \$ 64.99

BROWNELLS 1911 AUTO ALLEN HEAD GRIP SCREWS

No-Slip Head With A Custom Look



Puts an end to scratched and marred screw heads on 1911 Auto pistols. Machined and hardened screws use an Allen head socket to prevent the wrench from slipping and making your "masterpiece" look less-than-perfect. **USA**
SPECS: Steel, heat treated. .150"-50 x .250". Available **blued (BLU)** or **stainless steel (SS)**. Sold in single and multiple paks of 4 screws, each pak contains one wrench.

STOCK #	QTY	FINISH	PRICE
#080-831-004	4	BLU	8K9J74 \$ 12.99
#080-831-104	4	SS	8K10G49 \$ 13.99
#080-831-024	24	BLU	8K43G49 \$ 57.99
#080-831-124	24	SS	8K46P49 \$ 61.99
#080-831-048	48	BLU	8K64Q49 \$ 85.99
#080-831-148	48	SS	8K77J99 \$ 103.99

BROWNELLS 1911 AUTO TIN-COATED TORX & ALLEN HEAD GRIP SCREWS

Bright Gold Accents For Your Favorite 1911
 Really dresses up and accentuates the grip panels on any model of 1911 Auto; a great finishing touch for your favorite custom pistol. Brownells, **Stainless Steel Grip Screws** with ultra-hard, gold-colored, Titanium nitride coating; Allen or Torx sockets help prevent stripped or damaged screw heads. **USA**

SPECS: Stainless steel. .150"-50 x .250" top. 4 screws per pak, includes correct wrench
 #080-833-004 TiN Torx Grip Screws, 8K14B99..... \$ 19.99
 #080-834-004 TiN Allen Grip Screws, 8K13B49..... 17.99

BROWNELLS 1911 AUTO SLIM GRIP SCREWS & BUSHINGS

The Right Fit For Thin Grips

Replacement package of four, short socket-head screws and bushings for use with Slim Grips. Hex head looks great and prevents ragged looking screws. **USA**
SPECS: Steel, blued or electroless nickel plated (NP) to match stainless steel. Screws: .150"-50 tpi. Bushings: .236"-60 tpi.

#080-000-074 Blue Slim Grip Screws & Bushings, 8K9P74..... \$ 12.99
 #080-000-075 NP Slim Grip Screws & Bushings, 8K10I49..... 13.99

BROWNELLS 1911 AUTO TRI-WING GRIP SCREWS

Hey Look, No Dinged-Up Grip Screws!

The heads of these screws offer positive driver purchase plus a neat way to set your 1911's appearance apart from the pack. Three recesses in a symmetrical design. Made out of stainless steel, heat treated for maximum hardness, .150"-50 x .250". Sold 4 screws per pak. Includes Tri-wing driver for use in any Magna-Tip® driver handle. **USA**
 #080-863-104 Tri-Wing Grip Screws, 8K13P49..... \$ 17.99

CHALLIS GRIPS HEX DRIVE GRIP BUSHINGS



For Easy, Super-Secure Attachment Of Grips; Protects Delicate Grips From Recoil Damage

Challis's innovative hex-drive system is easy to install and provides exceptionally secure attachment of your 1911's grip panels. Hex bushings are easy to install and offer far more "purchase" than traditional bushings to torque the bushing fully into place without damaging it or the grips (requires a 7/32" hex driver, sold below if you don't have one already). A tightly seated bushing is less likely to shoot loose, and you can remove and re-install hex bushings any number of times without having to replace them. O-Rings provide a high-friction seat that minimizes grip screw loosening. They isolate the grip from the bushing to prevent recoil damage - especially good for grips made of brittle or fragile materials like G10 fiberglass or mammoth ivory. Hex bushings available in **Blued** carbon steel or natural-finish **Stainless Steel (SS)**, in standard size or slim size for use with grips not less than .18" thick. Use **Oversize** bushings in frames with bushing holes that have been stripped out by improper installation or removal. **O-rings** available to fit Challis Hex Drive Bushings or standard 1911 bushings. All bushings and O-Rings sold separately. **USA**

STOCK #	STYLE	COLOR	QTY	PRICE
#100-016-937	Standard	Blue	4-Pak	1C16K14 \$ 18.99
#100-016-939	Standard	Stainless	4-Pak	1C16K99 \$ 19.99
#100-016-941	Standard Oversize	Blue	4-Pak	1C18G69 \$ 21.99
#100-016-942	Standard Oversize	Stainless	4-Pak	1C23P19 \$ 28.99
#100-016-945	Slim	Blue	4-Pak	1C15N29 \$ 17.99
#100-016-947	Slim	Stainless	4-Pak	1C17I59 \$ 21.99
#100-016-943	Slim Oversize	Blue	4-Pak	1C22P39 \$ 27.99
#100-016-944	Slim Oversize	Stainless	4-Pak	1C21K59 \$ 26.99

O-RINGS

STOCK #	DESCRIPTION	QTY	PRICE
#100-024-737	Grip Bushing O-Rings	8	1C2B54 \$ 2.99
#100-024-738	Grip Bushing O-Rings	24	1C5N94 \$ 6.99
#100-024-735	Grip Screw O-Rings	8	1C2P54 \$ 2.99
#100-024-736	Grip Screw O-Rings	24	1C5D94 \$ 6.99

EGW 1911 AUTO GRIP SCREWS & BUSHINGS



Hex Head Prevents Slot Stripping & Scratching

Whether you're building a custom 1911 or just upgrading grips, these high-quality, economical replacement grip screws and bushings will provide a secure, neat-looking installation. Hex-head screws tighten with an Allen wrench to reduce risk of stripping the slot or the screwdriver slipping and damaging grip or frame. **USA**

SPECS: Carbon steel, blued, or stainless steel (SS), natural finish. Sold in 4-paks. Screws - .150"-50 tpi. Bushings - .236"-60 tpi exterior threads, .150"-50 tpi interior threads.
 #296-000-138 Grip Screws, Blued, 6B5L99..... \$ 7.99
 #296-000-139 Grip Screws, SS, 6B4K49..... 4.99
 #296-000-140 Grip Bushings, Blued, 6B7L19..... 7.99
 #296-000-141 Grip Bushings, SS, 6B7C19..... 7.99

ED BROWN ALLEN HEAD GRIP SCREWS

Give Your 1911 Auto That High Tech Look



Beautifully machined with the correctly proportioned head and hole size, contoured to fit flush in any 1911 grip and look great. No more bugged screw heads. **USA**
SPECS: Heat-treated steel, .150"-50 x .250". Available in **blued** or **stainless steel (SS)**. Pak of 4 includes 7/32" Allen wrench.

#087-011-004 Blued Grip Screws, 4-Pak, 7H7D99..... \$ 9.99
 #087-011-024 Blued Grip Screws, 24-Pak, 7H36P89..... 40.99
 #087-011-104 SS Grip Screws, 4-Pak, 7H8I79..... 10.99

SLIM GRIP SCREWS & BUSHINGS

Allen head screws are contoured to fit flush in your 1911 slim grips. Low-profile bushings replace your 1911's factory originals, letting you install slim grips for a minimal grip profile on concealed-carry guns or for shooters with small hands. Bushings and screws are sold separately, in paks of 4. **USA**
SPECS: Steel, heat treated, blued, or stainless (SS). Screws - .150"-50 x .168". Pak of 4 includes 7/32" Allen wrench. Bushings - .157" long, .270" O.D., .236"-60 external threads, .150"-50 internal threads. Pak of 4.

#087-000-060 Blued Slim Grip Screws, 4-Pak, 7H14E44..... \$ 16.99
 #087-000-059 SS Slim Grip Screws, 4-Pak, 7H15K29..... 17.99
 #087-000-061 Blued Slim Grip Bushings, 4-Pak, 7H12D74..... 14.99
 #087-000-062 SS Slim Grip Bushings, 4-Pak, 7H14J44..... 16.99

SMITH & ALEXANDER 1911 AUTO ENGRAVED GRIP SCREWS

Give Your Gun A Unique, Individual Appearance

Hand engraved, polished and blued screws with an attractive floral pattern that provides a distinctive, custom look to 1911 Auto pistols. Hex head "slot" blends into the engraving pattern, plus reduces the possibility of slot damage. Blue steel compliments the finest exotic wood grips. **USA**
SPECS: Steel, blued, polished finish. Four per pack.
 #849-015-011 Blue 1911 Engraved Screws, 9D24D64... \$ 28.99

VZ GRIPS 1911 AUTO CUSTOM GRIP SCREWS

Dress Up Your Forty-Five With Unique Grip Screws



Torx®-head grip screws with unique patterns personalize your pistol and show your style. Great companion to VZ Grips. Available in **Turbo** and **DPL** patterns, screws are standard length and fit Government model and Commander. Installs with T-15 Torx driver. Sold in 4-paks. Fits all standard 1911s. Bushings not included. **USA**
SPECS: Stainless steel with **Blackout** (matte black) or **Black Wash** (natural silver with matte black highlights in recesses) finish.

STOCK #	STYLE	FINISH	PRICE
#100-011-294	Turbo	Black Wash	7A20P24 \$ 26.99
#100-011-295	Turbo	Blackout	7A20L24 \$ 26.99
#100-011-299	DPL	Black Wash	7A20L24 \$ 26.99
#100-011-301	DPL	Blackout	7A20M24 \$ 26.99

WILSON COMBAT 1911 AUTO GRIP SCREW BUSHINGS

High-Quality Bushings Fit Well, Look Good



Wilson's grip screw bushings are for 1911s with standard-thickness grips and screws. Slot for screwdriver tip is crisply, cleanly cut for easy installation and removal. May be staked into place or secured with thread locking compound for extra security. **USA**
SPECS: Carbon steel, blued, or stainless steel (SS), natural silver finish. Sold in 4-paks.

#965-000-207 Grip Screw Bushings, Blued, 5F6J64.... \$ 6.95
 #965-000-208 Grip Screw Bushings, SS, 5F6F64..... 6.95

BROWNELLS 1911 AUTO STOCK BUSHINGS, SCREWS & TAPS



Made to Original Factory Specs For Easy Replacement

The 1911 Government model auto is about as rugged as a mountain mule, but when you take the grips off to polish and reblue the critter or put on another set of grips, chances are that at least one of the stock screws will need replacing, or, worse yet, the stock frame bushing will be stripped. And, when you remove the frame bushings to get the best polishing job on the frame, you'll find yourself looking for new bushings. **USA**

STANDARD STOCK BUSHING & SCREWS - Nicely made and finished, these special-sized, blued screws and bushings are packed in sets of 4 Screws or 4 Bushings. We've also had the proper sized taps made up as well.
SPECS: Blued steel. Screws - .150"-50. Bushings - .236"-60. Taps - High speed steel. .150"-50 (screws), .236"-60 (bushings). Use 7/32" tap drill for bushing; #31 tap drill for .150"-50 screw.

#080-568-004 Stock Bushings, per 1 set of 4, 8K5P24..... \$ 6.99
 #080-568-412 Stock Bushings, 6 sets of 4 (24), 8K29G99..... 39.99
 #080-568-425 Stock Bushings, 12 sets of 4 (48), 8K52G49..... 69.99
 #080-569-004 Stock Screws, per 1 set of 4, 8K6B74.... 8.99
 #080-569-412 Stock Screws, 6 sets of 4 (24), 8K41A24..... 54.99
 #080-569-425 Stock Screws, 12 sets of 4 (48), 8K74I99..... 99.99
 #080-598-150 1911 Auto Screw Tap, 2K24K68..... 29.99
 #080-598-236 1911 Auto Bushing Tap, 2K34K22..... 39.99

STAINLESS STEEL STOCK BUSHING & SCREWS - Look "right" on stainless steel and nickel-plated guns.
SPECS: .150"-50 thread.

#078-045-104 SS Stock Bushings, Set of 4, 8G5M24.... \$ 6.99
 #078-045-412 SS Stock Bushings, 6 sets of 4 (24), 8G29A99..... 39.99
 #078-045-425 SS Stock Bushings, 12 sets of 4 (48), 8G52I49..... 69.99
 #080-573-004 SS Stock Screws, Set of 4, 8K6D74..... 8.99
 #080-573-412 SS Stock Screws, 6 sets of 4 (24), 8K42G74..... 56.99
 #080-573-425 SS Stock Screws, 12 sets of 4 (48), 8K74C99..... 99.99



**WILSON COMBAT 1911 AUTO
HEX HEAD GRIP SCREWS**

Eliminates Burred Screw Slots

Give positive purchase for removing grip screws and prevents damaged, ragged-looking grips and screws. Fit flush with most grips. **SPECS:** Steel, heat treated, .150"-.50 x .250". Available blue or stainless steel. Includes Allen wrench.

- #965-313-004** 4 Hex Head Blue G/Screws, 5F6G35 \$ 6.95
- #965-313-024** 24 Hex Head Blue G/Screws, 5F32L87 35.95
- #965-313-104** 4 Hex Head SS Grip, 5F7127 7.95
- #965-313-124** 24 Hex Head SS Grip Screws, 5F36J53 39.95

**BROWNELLS 1911 AUTO
OVERSIZED STOCK BUSHINGS & TAP**



Professionally & Easily Replace Stripped-Out Bushing Holes - No Welding Or Drilling

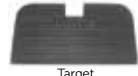
Easily and professionally solves the problem of stripped out stock bushing holes. Special tap cleans out stripped frame threads, cuts new ones without pre-drilling. Matching bushing screws right in, uses original grip screw. Will save your life when polishing/bluing, accurizing, .45's!

- SPECS:** Bushings - .255"-60, blued steel. Tap - High speed steel.
- #080-570-000** Oversized Bushing Set, Basic, 1 set of 4/one tap, 8K37N39 \$ 43.99
 - #080-571-100** Oversized Bushing Set, Deluxe, 6 sets of 4, (24) one tap, 8K79N04 92.99
 - #080-572-012** Oversized .45 Bushings, per 1 set of 4, 8K11D04 12.99
 - #080-572-025** Oversized .45 Bushings, 6 sets of 4, (24), 8K53B99 59.99
 - #080-572-050** Oversized .45 Bushings, 12 sets of 4, (48), 8K00AJR 99.99
 - #080-598-225** Oversized Bushing Tap, each, 8K32B72 39.99



**CASPIAN
ADJUSTABLE SIGHT**

3 Styles Improve Sight Picture, Target Acquisition, Visibility



Low profile body with rounded corners helps eliminate snagging. Serrated rear blade prevents glare and helps guide your eye to the sight. **Target** - narrow notch provides precise, open sighting for Bullseye or target competition. **Round Ghost Ring** - gives quick sight alignment for fast target acquisition. **Diamond Ghost Ring** - combines speed and accuracy in bright lighting conditions when used with fiber optic front sights. Fits the **BM-1** sight cut. Fully adjustable for windage and elevation.

SPECS: Steel, black, matte finish. Rear blade .423" (10.7mm) high. .900" (22.8mm) wide. Target notch .128" (3.27mm) wide. Installation requires machining of slide.

STOCK #	STYLE	FITS	PRICE
#168-202-100	Target	BM-1	8F69J69 \$ 81.99
#168-202-101	Round	BM-1	8F69K69 \$ 81.99
#168-202-102	Diamond	BM-1	8F71J39 \$ 83.99

**10-8 PERFORMANCE 1911 AUTO
U-NOTCH REAR SIGHT**



Rugged Construction For Daily Carry, Plus A Clear, Easy-To-See Sight Picture

Fixed rear sight is machined from heat-hardened steel bar stock, so it withstands the wear and tear of daily carry, yet delivers a clear, precise sight picture. Perfect for concealed carry, duty, or combat pistols where a rugged, reliable rear sight is mission critical. Fully "dehorned," with rounded and chamfered edges to prevent snagging on holster, clothing, or other gear that could impede draw. Easy-to-acquire .125" high U-shaped notch aligns quickly with a wide variety of factory-height front sights, including fiber optic, Tritium dot, and gold beads. Rear face has 40 lip serrations for a glare-free sight picture under almost any light conditions; front of the blade has ledge contour to aid in one hand cocking. Fits the popular Novak Lo-Mount-type dovetail. A hidden setscrew helps anchor the sight in the slide dovetail for extra-secure mounting and resistance to shifting under recoil. **SPECS:** Machined from 4140 carbon steel bar stock, matte black finish. .325" high, available with .125", .140", and .156" wide notches. Fits Novak-style 65° x .500" dovetail.

- #100-003-766** Standard .125" U-Notch Rear Sight, 1B42F49 \$ 49.99
- #100-003-768** Standard .140" U-Notch Rear Sight, 1B55M19 68.99
- #100-003-769** Standard .156" U-Notch Rear Sight, 1B42F49 49.99

NM U-NOTCH REAR SIGHT - National Match style rear sight combines modern features with "retro" looks. Fits the dovetail of GI-pattern 1911 pistols, including current-production Colts—no milling required. Extra-thick blade is tall enough to work with Colt .175" high front sight or same-height aftermarket alternatives. Wide .140" notch aids in easy, fast acquisition of front sight for precise targeting. Ledge on front of blade aids in one-hand slide racking. **SPECS:** Steel, matte black finish. .315" high, with .140" wide x .125" high notch. Fits dovetail for GI-pattern 1911 pistols, including current-production Colts with .175" high front sight.

- #100-004-375** NM U-Notch Rear Sight, 1B29H74 \$ 34.99

**BRAZOS CUSTOM
LIGHTNING ROD SIGHT**

Bright Red Sight Holds Your Eye On Target



Extra long, fiber optic rod provides a glowing sight picture that draws your eye to the sight. Open center blade lets in lots of light for a bright red, easy-to-see dot. Five heights, for use with, fixed and adjustable, ghost ring, v-notch and conventional sights. Includes green, yellow and red optic rods. **SPECS:** Steel, black, matte finish. Kimber/Novak, 65° x .330" x .075" dovetail. .127" (3.2mm) wide, .175" (4.5mm) OR .200" (5mm), .240" (6mm) high. .820" (21mm) long.

- #985-000-003** .175" Lightning Rod Sight, 5H34C39 \$ 42.99
- #985-100-330** .200" Lightning Rod Sight, 5H35L19 43.99



**ED BROWN 1911 AUTO
HD XR FRONT SIGHT**

Instinctively Easy To Acquire in ANY Lighting Conditions

This sight gives the tactical or competition shooter a precise sight picture that's **INSTINCTIVELY** - in any ambient lighting conditions. A green Tritium self-luminating central dot is ringed by bright orange



**CYLINDER & SLIDE
"STRONG" FRONT SIGHT**

Extra Metal Prevents Front Sight Failure; Fits Novak Dovetail

Heavy duty front sight is over-engineered with the needs of the tactical operator in mind. Plain, black blade incorporates an integral "gusset" of reinforcing metal between the base and the blade for additional strength that helps prevent breakage. Ideal choice for pistols used during room clearing operations or close quarter battle. Fits in the standard Novak-style front dovetail cut. Pre-drilled for vertical roll pin. **SPECS:** Machined steel, matte black finish. Blade - .295" (7.3mm) high, .125" (3.1mm) wide. Fits standard .330" x 65° Novak front dovetail cut. Includes stainless steel roll pin.

- #206-000-044** "Strong" Front Sight, 6K24C64 \$ 28.99

ED BROWN 1911 AUTO SIGHTS

Low Profile For Concealed Carry; Outstanding Sight Picture

ADJUSTABLE REAR - Low-profile rear sight replicates the dimensions and function of the proven Bo-Mar adjustable sight. Rugged design withstands the shock of full-power service ammunition—perfect for combat applications—yet provides fine adjustability to meet the needs of the target shooter. Minimal-height sight body hugs the top of the slide for faster sighting and increased accuracy. Precise click detents provide full adjustment for both windage and elevation. Combat-style blade, with fine-line serrations on the rear face, angles backward from the top to help deflect the light for a clear, easy-to-acquire sight picture in all light conditions. Plain black rear blade with deep, square-cut notch to further enhance sight picture. Dog-ear cuts on top corners help reduce snagging during draw. Installation requires machining, drilling and tapping of slide. **SPECS:** Steel, blued. Body - 1.435" (3.6cm). Blade - .765" (19mm) x .425" (11mm) with .115" (plain) or .130" (night sight) wide notch. Both models fit pistols with 60° x .359" x .100" rear sight dovetail.

- #087-000-050** Adjustable Rear Sight, 7H65N10 \$ 75.99

FIXED - Wedge-shaped rear sight has rounded and beveled edges to reduce the chance of catching on clothing while carrying concealed. Recessed rear notch gives an outstanding sight picture for fast, glare-free sight pickup and instinctive front sight acquisition. Deeply serrated sides provide an aggressive contact area to aid in racking the slide. Available with plain black rear face (**LMC01**) or with two Tritium dots (**LMC03**) with high-visibility white outlines to get on target fast in all lighting conditions. Matching front sight, sold separately, has a single Tritium dot. **SPECS:** Machined steel, matte black. Rear Sights - 1" (2.5cm) long, .70" (1.8cm) wide, .325" (8.2mm) installed height, .120" (3mm) wide notch. Fits Novak rear sight dovetail. Front Sight - .125" (3.2mm) wide, .180" (4.6mm) tall. Fits 65° x .330" x .075" dovetail. Front and rear Tritium sight dots: .100" (2.5mm) diameter, white outline.

- #087-000-067** LMC01 Rear Sight, 7H31F67 \$ 36.99
- #087-000-066** LMC03 Tritium Rear Sight, 7H84J81 92.99
- #087-000-068** Tritium Front Sight, 7H51E39 59.99

photo-luminescent paint, so this sight will always stand out in the bright sun, at night, or even at twilight. Combine it with a plain black rear sight for an excellent combination - get the front sight on the target, and the eye will instinctively center them in the rear notch. Steel, black oxide finish. .180" high (above slide), .125" wide blade. Fits the front sight dovetail of any Ed Brown pistol, and any .330" x 65° x .075" deep Novak dovetail. Roll pin included.

- #087-000-160** HD XR Front Sight, 7H65P44 \$ 76.99

**ED BROWN 1911 AUTO
GOLD BEAD FRONT SIGHT**



High-Visibility Bead Is Easy To Acquire AND Looks Good, Too

Ed Brown's gold bead front sight is easy to see, so you can get on target quickly. Aside from the enhanced sight picture, the glint of gold provides a nice aesthetic detail to discreetly underscore the quality of your pistol. The .080" diameter bead itself is made from actual 14-karat gold, so it will not tarnish, corrode, or otherwise lose its luster over time. The rest of the sight body is sturdy machined steel with a matte blued finish. .180" high. Fits 65° x .330" x .075" dovetail. Held securely in the front dovetail by a single roll pin. This is a ramped-style sight with rounded corners to prevent unwanted snagging on holster or clothing during the draw and reholstering. **#087-000-121** Gold Bead Front Sight, .180", 7H65G44 \$ 76.99

EGW 1911 AUTO SIGHTS

**EGW
FIBER OPTIC FRONT SIGHT**

Enhanced Sight Picture In Bright Or Low Light



Interchangeable, red or green, fiber optic insert glows brightly, drawing your eye to the sight for fast pickup and improved shooting performance. Open center gathers lots of light for a bright dot. Three heights match most rear sights. **Kimber** and **Para-Ord** replace factory height blades. Fits factory dovetails. **SPECS:** Steel, black, matte finish. Blade - .125" (3.2mm) wide. Models for 65° x .330" x .070", 60° x .330" x .070" dovetails, plus Kimber Classic, and Para-Ord Limited.

STK# 65°	STK# 60°	STK# KIMBER	STK# PARA	HEIGHT
#296-065-160	NA	NA	NA	.160"
#296-065-185	#296-060-185	NA	NA	.185"
#296-065-200	#296-060-200	NA	NA	.200"
NA	NA	#296-000-004	NA	.150"
NA	NA	#296-000-006	#296-000-008	.175"

- Advise # - EGW Fiber Optic Front Sight, 6B30A39 . . . \$ 31.99

**EGW 1911 AUTO
WIDE TENON FRONT SIGHT BLANK**



Stake-On Sight For Custom Applications

This .250" high, wide tenon sight blank is perfect for duplicating an old, obsolete sight or developing a new design. Blank can be shaped as desired and is high enough to allow it to be filed or machined down to regulate with almost any rear sight. Made of 1018 steel for easy shaping and bluing. Must be staked in place. Gunsmith installation recommended.

- SPECS:** 1018 steel, in the white. .250" (6.4mm) high excluding tenon, .125" (3.2mm) wide, .5" (12.7mm) long. Fits wide tenon slides. Gunsmith installation recommended.
- #296-000-182** 1911 Wide Tenon Sight Blank, 6B8H09 \$ 8.99

**GUARANTEED. FOREVER.®
SINCE 1939**

**L.P.A. SIGHTS 1911 AUTO
FIBER OPTIC SIGHT SETS
FOR KIMBER PISTOLS**



Big Upgrade in Low-Light Visibility of Sights; Easy Installation

Fixed sights drop into your Kimber 1911's factory slide dovetails to provide a big improvement in sight visibility and the speed with which you acquire them under stress. Sight bodies are precision machined from rugged steel barstock, then given a consistent matte black oxide finish. Rear sight is .325" high and fits standard Kimber .350" x 60 degree dovetail. Front sight has a smooth, no-slug "contour" profile. Comes complete with retention screw, roll pin, and hex wrench for installation.

- #100-023-166 FO Kimber Sights, Green Front/Rear, 4D62D99..... \$ 69.99
- #100-023-165 FO Kimber Sights, Red Rear/Green Front, 4D62E99..... 69.99
- #100-023-167 FO Kimber Sights, Green Rear/Red Front, 4D62J99..... 69.99

**L.P.A. SIGHTS 1911 AUTO
FIBER OPTIC SIGHT SET**



Sights You Can See in Any Light Conditions - Fully Adjustable Rear

This set comes with two front sights, one for mounting on a standard slide and one for a flat-top slide. The low-profile rear sight allows for easy holstering, yet is a highly effective target, combat, or concealment sight. Adjustable, too, so you can fine-tune the point of impact to your liking, with crisp, tactile click adjustments for windage and elevation. Rear sight dovetail has locking screws to ensure secure retention in the slide cut. These are direct replacement sights that fit the popular Novak sight cuts used on many modern 1911 pistols. Rear dovetail is the standard .495" x 65 degree cut and the front is the standard .330" x 65 degree cut. Rear sight has two green fiber optic rods; front sights have a red rod.

- #100-023-168 1911 Fusion Fiber Optic Adjustable Dovetail Sight Set, 4D142E79..... \$ 167.99

**HARRISON DESIGN 1911 AUTO
EXTREME SERVICE REAR SIGHT**

Smooth, No-Snag Fixed Combat Sight for the Popular Novak Dovetail



Rugged, fixed rear sight features a precision machined dovetail for easy replacement of a fragile adjustable sight to make your gun more suitable for duty or carry. Extra-wide, .135" notch provides more light around the front blade to open up the sight picture for fast target acquisition. Fine, 50 lpi serrations on the rear face help eliminate glare and the distorting effects of uneven ambient light. Allen head setscrew locks sight into slide dovetail for a rock-solid installation that won't shoot loose. Regulates with most factory installed front sights. Precision machined from solid steel bar stock with radiused edges that help prevent holster snag. Minor fitting may be required. Fits pistols with a Novak .495" x 65" rear sight cut. Plain black, square notch. **SPECS:** Machined steel bar stock, black, matte finish. 1" (2.5cm) long, .690" (1.7cm) wide, .325" (8.3mm) high rear blade. Notch - .135" (3.3mm) wide x .125" (3.17mm) deep. Fits Novak .495" x 65" dovetail cut. Does not fit Kimber, Para-Ordnance, or Smith & Wesson SW1911.

- #100-006-568 Novak-Cut Rear Sight, Plain Blk, 9B47J69..... \$ 52.99

**NEW! HARRISON DESIGN RUGER® SR1911™
HD-009-S EXTREME SERVICE
REAR SIGHT**

A Rugged Fixed Sight for Daily Carry & Other "Hard-Knocks" Applications



An excellent replacement for folks who have a Ruger® SR1911® pistol with the adjustable rear target sight but want to start using the pistol for daily carry. The factory sight is delicate and has sharp corners that can be rough on hands, clothing, and holster when used in concealed carry applications. Harrison's plain black fixed sight with serrated rear blade is a rugged, easy handling rear sight with a great sight picture. All edges and corners are radiused to prevent snagging on clothing or hands. The two-piece design allows mounting on Ruger's "Pocket-Style" sight cut. The sight notch dimensions are Harrison's standard .140" wide x .125" high. **SPECS:** Steel, matte black finish. .344" (8.7cm) length, .622" (1.8cm) base width, and .317" (.8cm) overall height. Square Notch - .135" (3.42mm) wide x .135" high notch. U-Notch .138" (3.51mm) wide by .138" high notch. Both models fit GI-pattern 1911 slide dovetail.

- #100-045-342 Rear Sight For Ruger SR1911 Fixed, 7B84L99..... \$ 89.95

**NEW! HARRISON DESIGN 1911 AUTO
FRONT SIGHT BLANK WITH
WIDE NOVAK DOVETAIL**



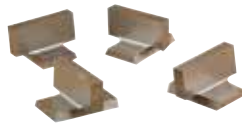
Extra Metal on the Dovetail Base for Custom Fitting & Blending To Slide

This front sight blank for the popular Novak 1911 front sight cut has a .625" wide dovetail base to allow shaping and blending the dovetail's ends to match the slide's top radius. It has the correct Novak-pattern .330" x 65° x .075" dovetail with blade that's .250" tall x .125" wide. The roll pin is omitted to give the custom pistolsmith the ability to match the spacing of any hole that may already be drilled in the slide the sight is being installed on. The sight blank makes a great basis for custom front sight made to specs that differ from the available "off the shelf" 1911 front sights. Machined from 4140 carbon steel, left in the white. **SPECS:** Steel, black, matte finish. Rear: 1" (25mm) x 1/8" (17mm). Front: 1/2" (13mm) x 1/8" (3mm).

- #100-045-340 Wide Dovetail Sight Blank, .330" x 65° x .075", 6B17G99..... \$ 18.95

**NEW! HARRISON DESIGN 1911 AUTO
"RESCUE" FRONT SIGHT BLANK**

"Big Enough To Rescue Most Any Sort of Ugliness & Butchery!"



Ted Yost originally developed this type of sight some years ago, and after a long absence from the marketplace they are once again available from our friends at Harrison Design. It can be used to "rescue" a slide from a mis-cut front dovetail, and it has an oversized dovetail base with nominal dimensions of .375" width and .085" depth, with a 65-degree dovetail angle. As the manufacturer says, "That's big enough to rescue most any sort of ugliness and butchery." We are inclined to agree! The blade is .275" tall x .630" long x .125 wide. The vertical roll pin has been omitted so you can match its location to wherever the slide hole's location. The dovetail base is .625" wide, so it can be blended to the top of the slide, or the sides can be cut back for the appearance you want. A radius is machined at the point where the blade joins the dovetail base, strengthening the sight appreciably. Every gunsmith should keep 2 or 3 of these on hand, as it can get you out of a jam if you have an "oops". It can also be cut down and made into other sight blanks as well. **SPECS:** 4140 steel, blue, matte finish. Blade - .750" (19mm) wide, x .430" (10.9mm) high. Notch - .100" (2.5mm) deep (except BM #1 Deep Notch and LPA). .135" wide. LPA - Notch is .115" wide x .095" deep.

- #100-045-341 "Rescue" Front Sight Blank, .375" x 65° x .085", 6B20G99..... \$ 20.99

**HARRISON DESIGN 1911 AUTO
RETRO REAR SIGHT**

Fits GI-Pattern Dovetail; Rugged Construction For Daily Carry



Fixed rear sight fits the GI-pattern dovetail and provides an improved sight picture while maintaining your pistol's stock appearance. An extra-wide .135" notch puts more light around the front blade to aid in faster target acquisition. 50 lpi horizontal serrations on the rear face help eliminate glare. A setscrew locks the sight into the dovetail for a secure installation that won't shoot loose, yet still allows drift adjustments for windage. Rounded corners help resist snagging during the draw from concealment. Precision machined from steel barstock to look good and handle the knocks of daily carry. **SPECS:** Steel, matte black finish. .344" (8.7cm) length, .622" (1.8cm) base width, and .317" (.8cm) overall height. Square Notch - .135" (3.42mm) wide x .135" high notch. U-Notch .138" (3.51mm) wide by .138" high notch. Both models fit GI-pattern 1911 slide dovetail.

- #100-004-784 1911 Retro Square-Notch Sight, 9B34D19..... \$ 37.99
- #100-013-387 1911 Retro U-Notch Sight, 9B34L19..... 37.99

**HEINIE SPECIALTY 1911 AUTO
SLANT PRO™ SIGHT**

Low Profile, Fixed Sights Gives A No-Snag Draw



Wedge-shaped body with fully rounded edges provides a smooth, snag-free draw for concealed carry and competition guns. Sets low in the slide for minimum profile. Front and rear sight blades have fine line serrations to eliminate glare and ensure the best possible sight picture. Supplied as a front/rear set. **SPECS:** Steel, black, matte finish. Rear: 1" (25mm) x 1/8" (17mm). Front: 1/2" (13mm) x 1/8" (3mm).

- #394-102-305 1911 Auto Slant Pro Sight Set, 4C00PEP..... \$ 59.99

**KENSIGHT 1911 AUTO
CLASSIC TARGET SIGHT**

Wire EDM Produced For Precision Fit & Function



Provides consistent accuracy through better production methods. Electro-discharge machined from 4140 steel, heat-treated to Rc 38-40, then vacuum tempered to help retain these tolerances for many years to come. One-piece blade is cut from solid steel barstock, so it won't fly apart when your shot matters most. Consistent, click-adjustable detents for windage and elevation give precise repeatability. All models feature a serrated blade for better target recognition and a rebated square notch for improved, "shadowless" front sight definition. LPA fits the LPA sight cut found on Springfield Armory, Para-Ordnance, Nowlin, High Standard, Olympic Arms, and Charles Daly 1911 Autos with factory-installed adjustable rear sights. White Dot models have rounded corners like the old Bo-Mar combat style adjustable sight, and features two, white, .070" (1.8mm) diameter dots, one on each side of rear notch. **SPECS:** 4140 steel, blue, matte finish. Blade - .750" (19mm) wide, x .430" (10.9mm) high. Notch - .100" (2.5mm) deep (except BM #1 Deep Notch and LPA). .135" wide. LPA - Notch is .115" wide x .095" deep.

STOCK #	FITS DOVETAIL	PRICE
#100-003-069	BM #1 White Dot	5A62I89 \$ 73.99
#100-004-083	LPA White Dot	5A62C89 \$ 73.99
#100-002-635	Elliason	5A45A04 \$ 52.99

**HIVIZ 1911 AUTO
LIGHTWAVE H3™ SIGHTS FOR KIMBER**

Color-Coded, Dual Illumination System Means You'll Always See Your Sights



LiteWave H3™ sights deliver a one-two punch of Tritium and HIVIZ's LitePipe fiber optic technology to ensure you can see your pistol's sights 24 hours a day in ANY light conditions. The LitePipe fiber optic rods gather ambient light to produce three brightly colored aiming dots that are as easy to acquire in the sunlight of high noon as in the gathering shadows before sunset. At night, green self-illuminating inserts filled with extra-bright "H3" Tritium gas take over to maintain full visibility of those three dots. Day or night, a contrasting outline around the front dot helps the shooter distinguish it from the rear dots. The result is exceptional sight visibility in ANY light conditions. Sight bodies are made entirely of steel to ensure thorough protection of the Tritium and fiber optic inserts; sized to maintain proper clearance in holsters for Kimber pistols. Rear sight is adjustable for windage; screw keeps setting locked in. Sold as front/rear sight sets. Put a set of LiteWave H3™ sights on your Kimber, and enjoy the peace of mind you get from knowing that whatever situation you encounter you won't lose time trying to find your sights! Isn't it about time to ride the Wave? **Brownells Gun Tech™ Note:** These sights fit the factory dovetails of fixed-sight Kimber pistol. Sight heights match those of your gun's original sights. Install carefully by pushing the base, not the blade. **SPECS:** 4140 steel, blue, matte finish. BM #1 - Fits pistols with the Bo-Mar BMS rear sight dovetail. LPA Cut 1911 - Fits Springfield Armory, Para-Ordnance, Nowlin, High Standard, Olympic Arms, and Charles Daly 1911 Auto pistols with the LPA slide cut for adjustable sights.

STOCK #	REAR	FRONT	FRONT RING	PRICE
#638-000-228	Green	Green	White	8C89I24 \$ 104.99
#638-000-244	Green	Green	Orange	8C89Q24 \$ 104.99
#638-000-236	Orange	Green	White	8C89D24 \$ 104.99
#638-000-252	Orange	Green	Orange	8C89N24 \$ 104.99

**KENSIGHT COMBAT CARRY
ADJUSTABLE REAR SIGHT**



Rounded Blade Edges Won't Snag On Clothing Or Holsters

Enjoy the accuracy of a fully adjustable, competition-style rear sight in a package suitable for daily carry. Beveled edges on sight body and radiused corners on blade minimize chances of snagging on clothing or holster. Blade, sight body, and base are EDM-wire machined from high-grade, 4140 billet steel, then heat-treated to Rc 28-32 to retain the extra-tight tolerances. Front hinge pin is hardened to Rc 60 for reliable, long-lasting service without breakage. Fine serrations on the rear sight blade surface reduce light reflection to enhance sight pick up in all light conditions. Consistent, click adjustable detents for windage and elevation provide precise, repeatable settings. **SPECS:** 4140 steel, blue, matte finish. BM #1 - Fits pistols with the Bo-Mar BMS rear sight dovetail. LPA Cut 1911 - Fits Springfield Armory, Para-Ordnance, Nowlin, High Standard, Olympic Arms, and Charles Daly 1911 Auto pistols with the LPA slide cut for adjustable sights.

- #100-002-637 BM #1 Rear Sight, 5A62J89..... \$ 73.99
- #100-002-638 LPA Cut 1911 Rear Sight, 5A62K04..... 72.99

PAY ANY WAY



VISA/MC/Discover/Am Ex

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 141

1911 AUTO

SIGHTS

KENSIGHT 1911 AUTO ADJUSTABLE NIGHT SIGHT



Glowing Tritium Lamps Maximize Sight Visibility In Low Light

Genuine, Trijicon, green Tritium lamps feature polished quartz lenses for improved sight recognition in low light, plus appear as white dots for enhanced sight acquisition in bright sunlight as well. Sight bodies are EDM machined from 4140 steel, then heat-treated to Rc 38-40 and vacuum tempered to retain the extra-tight tolerances. Features precise click adjustments for consistent changes in windage and elevation. Fine line serrations on rear blade surface cuts light reflection to enhance sight pick up.
SPECS: 4140 steel, blue, matte finish. .076" (1.9mm) diameter Tritium lamps. **BM #1** retrofits pistols modified to accept the Bo-Mar BMCs rear sight. **LPA** fits Springfield Armory, Para-Ordnance, and Charles Daly 1911 Autos using the LPA TRT dovetail. **Kimber Adjustable** fits Kimber models with adjustable factory rear sight. **Eliason** fits Colt Gold Cup, Officer's Model Match, Ace, and others originally fitted with either Accro or Eliason sights.
#100-002-627 BM #1, 5A106E24 \$ 124.99
#100-002-628 LPA, 5A106D24 124.99
#100-002-629 Kimber Adjustable, 5A106A24 124.99
#100-003-407 Eliason Adjustable, 5A105E39 123.99

KENSIGHT DEFENSIVE SIGHTS

Low Profile, No-Snag Design For Self Defense Pistols



No sharp edges to drag on holsters or snag clothing because these low profile sights are designed specifically for concealed carry. EDM machined from 4140 steel, then heat-treated to Rc 38-40 and vacuum tempered. Fully Adjustable (**Adj.**) models are click-adjustable for windage and elevation. Elevation Adjustable (**Elev.**) model provides the consistency of click adjustment for elevation only. White Dot (**WD**) model features two white, ABS plastic .070" (1.8mm) diameter dots, one on each side of rear notch. Tritium (**Trit.**) versions feature dual, self-luminous, .076" (1.9mm) diameter, green Tritium dots on both sides of the rear notch for improved sighting in low light conditions. Serrated (**Sert.**) models feature fine line serrations on the rear surface of the sight. Available to fit Novak-style dovetail.
SPECS: 4140 steel, blue, matte finish. Fits Novak-style 65° x .495" dovetail cut.

STOCK #	MODEL	PRICE
#100-002-640	Lo-Mount, Adj./Sert.	5A62E04 \$ 72.99
#100-003-068	Lo-Mount, Adj./Sert./WD	5A62G17 \$ 72.99
#100-002-641	Lo-Mount Elev./Trit.	5A88Q39 \$ 103.99
#100-002-642	Lo-Mount Adj./Trit.	5A107F09 \$ 125.99



KENSIGHT 1911 AUTO TRITIUM FRONT SIGHT

Extra Height For Use With Adjustable or High-Profile Rear Sights

Extra-tall front sights have enough height to regulate correctly with most adjustable and high-profile rear sights. Bright Tritium insert is easy to see in low light conditions – great for pairing up with a high-quality rear Tritium night sight. Fits a standard .330" x 65° x .075" dovetail.
SPECS: Steel, matte black oxide finish. Sight Blade - .115" (2.9mm) wide, .525" (13.4mm) long. Heights listed below. Requires a 65° x .330" x .075" dovetail. Minor fitting required.
#100-011-055 .220" Tritium Front Sight, 5A47I59 \$ 55.99
#100-011-058 .250" Tritium Front Sight, 5A46Q74 54.99

L.P.A. SIGHTS 1911 AUTO ADJUSTABLE SIGHT SETS



Streamlined & Compact Plus Full Adjustability



Low profile, sights feature micro-metric windage/elevation adjustments with hardened click screws and a tapered dovetail for a strong lock into the existing groove. Drop-in front and rear replacements fit factory dovetails; minor gunsmithing or fitting may be required, especially for front sight. Offers the classic, instinctive three-dot sight picture, with a choice of white dots (**WD**) or fiber optic dots (**FO**). Fiber optic sights come with 1 red and 1 green set of interchangeable inserts so you can choose the color or color combination that's best for your eyes. **Bo-Mar** plain black rear sight fits BMCs sight cut. Add the front sight of your choice. **Novak** sets have standard Novak .495" x 65° rear dovetail and .330" x 65° front dovetail. **Novak** also available with a plain black rear sight and a red front sight (**PB/R**).
SPECS: Machined steel, matte black oxide finish. **Fiber Optic (FO)** models include 3 red and 3 green interchangeable fiber optic rods.

STOCK #	FITS	TYPE	PRICE
#100-016-350	Colt 1911A1 70 Series	WD	4D00FLN \$ 109.99
#100-016-341	Colt 1911A1 70 Series	FO	4D00GQC \$ 159.99
#100-016-351	Colt 1911A1 80 Series	WD	4D00FPL \$ 109.99
#100-016-342	Colt 1911A1 80 Series	FO	4D00KNR \$ 159.99
#100-019-886	Bo-Mar-Style Rear Only	PB	4D73L09 \$ 85.99
#100-018-336	Novak 1911 Govt Model	WD	4D104I54 \$ 122.99
#100-018-338	Novak 1911 Govt Model	FO	4D121I54 \$ 142.99
#100-018-337	Novak 1911 Govt Model	PB/R	4D101G99 \$ 119.99

L.P.A. SIGHTS 1911 AUTO TPU SERIES ADJUSTABLE REAR SIGHTS

Enhances Accuracy For Target & Practical Shooting



Click-adjustable rear sight works with your pistol's existing front sight to give you a precise sight picture for competition and target shooting. Choice of two white dots (**WD**) on either side of the notch or a white outline (**WO**) around the notch help you get the front sight blade neatly centered quickly. Also available in plain black (**PB**) with no white markings. Machined from solid steel with a tapered dovetail that locks securely into the pistol's existing rear sight slot for a drop-in installation - no machining or milling required. Hardened windage and elevation click adjustment screws mean that your setting stays locked in.
SPECS: Machined steel, matte black oxide finish. .063" high x .075" wide notch. Fits .330" x .072" x 65° dovetail. Includes Allen wrench and adjustment screwdriver.

STOCK #	FITS	STYLE	PRICE
#100-016-358	Colt 1911A1 Govt Model	WD	4D00DMQ \$ 89.99
#100-017-337	Colt 1911A1 Govt Model	WO	4D89H93 \$ 98.99
#100-017-336	Colt 1911A1 Govt Model	PB	4D93L59 \$ 103.99
#100-016-359	Colt 1911 70/80/90 Series	WD	4D00LYQ \$ 89.99
#100-017-339	Colt 1911 70/80/90 Series	WO	4D93A59 \$ 103.99
#100-017-338	Colt 1911 70/80/90 Series	PB	4D90A09 \$ 105.99



MEPROLIGHT TRU-DOT® NIGHT SIGHTS



Always "On"; No Batteries, No Charging

Really "shines" when other sights are useless. No switch to turn on, no batteries to wear out. Both front and rear blades have their own green Tritium light source and provide a green/green, 3-dot sight picture. Unaffected by weather, gun solvents or oils. Used by NATO, U.S., and Israeli armies. Also ideal for law enforcement and others requiring accuracy in low-light conditions. Replaces the original factory sights.
SPECS: Blued steel with Tritium inserts. Fits Colt 1911 Series 80 and later pistols originally equipped with factory, fixed/non-adjustable sights, with .125" wide tenon front sight.

#387-304-776 Day/Night Sight Set, 2B84J55. \$ 89.00

MEPROLIGHT FRONT SIGHTS - Front sight with single Tritium dot. Replace damaged units or stake-on models after refinishing.
SPECS: Steel body, blue. Self-luminous Tritium lamp. For use with Meprolight Adjustable rear sights. **Narrow Tenon** fits slides with .058" front sights. **Wide Tenon** fits Colt Gold Cup with .125" front sight and factory (Eliason) rear sight.
#387-500-112 Wide Tenon Front Sight, 2B34I20. \$ 36.00

MGW 1911 AUTO FIXED SIGHT COMBO

Easy Installation, Low Profile



Mounts in factory dovetail to replace issue sights. Rear blade overhangs the back of the slide for fast pickup. Rounded corners and edges. Front sights have serrated ramp.
SPECS: Steel, blue, matte finish. **Rear Blade** - .735" (18mm) wide x .345" (8.8mm) high. **Front** - .121" (3mm) wide x .195" (4.9mm) high. Available in Plain Black (**PB**) or White Dot (**WD**) style with Wide (**WT**) or Narrow (**NT**) tenon.
#584-006-145 PB/NT Front Sight, 4H11F99 \$ 15.99
#584-007-446 PB/WT Front Sight, 4H10J49 13.99
#584-006-545 WD/NT Front Sight, 4H11G99 15.99
#584-007-445 WD/WT Front Sight, 4H11B99 14.99
#584-003-145 PB/NT Front/Rear Combo, 4H26H39 32.99
#584-003-545 PB/WT Front/Rear Combo, 4H26P39 32.99
#584-003-645 WD/NT Front/Rear Combo, 4H33J59 41.99
#584-003-745 WD/WT Front/Rear Combo, 4H33H14 38.99

MEPROLIGHT PARA ORDNANCE TRU-DOT® NIGHT SIGHT SET



Daytime Visibility Plus Confidence In Low Light Conditions

Rugged, steel Tritium sight gives you a bright, white dot for fast target acquisition in low light situations with your Para Ordnance LDA. Rear sight has two dots, front sight has one dot for positive sight picture. Sealed, Tritium vials aren't affected by even the most aggressive cleaning solvents.
SPECS: Blued steel with white Tritium inserts. Fits Para Ordnance LDA models with fixed dovetail front/rear sights.
#387-000-038 Tritium Night Sight, 2B84M55. \$ 89.00

MGW SEMI-AUTO DOVETAIL FRONT SIGHT BLANK



Strong & Ready-To-Shape For Custom Applications

Long enough and high enough for most custom pistol applications. Dovetail installation is much stronger than staking, so the front sight stays put under heavy recoil or extreme use. Drilled for 1/8" diameter roll pin for more "hold". Blues easily.
SPECS: Steel, blued. **Blade** - .268" (6.8mm) high, .128" (3.2mm) wide, .640" (16mm) long. **Dovetail** - 65° x .330" x .075".
#584-012-268 Dovetail Front Sight, 4H11P24. \$ 14.99

NOVAK 1911 AUTO ADJUSTABLE EXTREME DUTY SIGHTS

Low-Profile Mounting; Fully Adjustable



CNC-machined, steel, rear sight with Novak's famous, low-profile design and the added versatility of elevation and windage adjustments. Set screw allows drift adjustment for windage; elevation screw positively stops and audibly clicks for easy fine-tuning. Smooth, contoured edges have less chance of catching or snagging. Front sights are CNC-machined, steel and mount in factory dovetail. Available in Plain Black, White Dot, and Tritium Dot for Colt and clones, Kimber, and SW1911 pistols.
SPECS: CNC-machined steel, black, matte finish. **Front (F)** and **Rear (R)** sights available in Plain Black (**PB**), 2-Dot White (**WD**), and 2-Dot Tritium (**TR**). **Rear Dimensions:** 1" (2.54cm) long, 1/2" (13mm) high, 3/4" (19mm) wide. Requires matching of slide. **Colt** rear sights regulate properly with .225" high front sights. **Kimber** rear sights regulate properly with .175" high front sights. **SW1911** rear sights regulate correctly with .305" high front sight.

STOCK #	FITS	TYPE	HEIGHT	PRICE
#662-000-013	Colt (F)	PB	.225"	2F22B94 \$ 26.99
#625-000-009	Colt (R)	PB	—	2F62B04 \$ 72.99
#100-001-533	Colt (F)	TR	.225"	2F50A99 \$ 59.99
#625-000-011	Colt (R)	TR	—	2F106D24 \$ 124.99
#625-000-010	Colt (R)	WD	—	2F69E29 \$ 76.99
#100-001-536	Kimber (F)	TR	.175"	2F49D29 \$ 57.99
#100-001-525	S&W (R)	WD	—	2F71D09 \$ 78.99
#100-001-526	S&W (R)	TR	—	2F103H69 \$ 121.99

NOVAK 1911 AUTO CARRY REAR SIGHT



Low Profile; Fits Factory Dovetails

Exclusive, wedge-shaped, "Concealed Carry" design puts the sight body and blade close to the slide for a snag-free draw and smooth, comfortable carry. Highly visible rear blade with rebated notch gives fast, glare-free sight pickup for more accurate instinctive shooting. Available in plain black, two white dots, or two Tritium dots.
SPECS: Machined steel, blue, matte finish.
1911 AUTO - Fits Colt-style, 1911 auto rear dovetail, uses Series 80 factory front. Includes windage lock screw. May require slight fitting. .125" (3.1mm) wide notch. Rear blade is .630" (16mm) wide, .223" (5.6mm) high.
#662-017-004 Black 1911 Carry Sight, 2F31H44 \$ 36.99
#662-017-005 2-Dot 1911 Carry Sight, 2F35M69 41.99
KIMBER CLASSIC - Two-dot Tritium night sight fits Kimber Classic dovetail, uses factory front sight. Includes windage lock screw. May require slight fitting. .125" (3.1mm) wide notch. Rear blade is .700" (17.9mm) wide, .316" (8mm) high.
#662-002-031 2-Dot Trit. Kimber Sight, 2F79B04. \$ 92.99

NOVAK 1911 AUTO SIGHT

No-Snag "Angle" Design; Fast Sight Picture



Competition (Comp) plain, target style, undercut blade with protected notch. Hangs over the rear of the slide and extends sight radius for quicker, more precise sighting. **Lo-Mount (LM)** has an angled top surface with mitered edges that won't snag on holsters or clothes. Rebated blade fights glare. **Wide Notch (WN)** has enlarged, .140" notch to provide more light around the front sight for a clearer sight picture and faster target acquisition. **Super Wide Notch (SWN)** has .170" wide notch for even faster target acquisition; helps aging eyes see the front sight more easily. **SPECS:** Machined steel, matte black finish. .125" (3.1mm) wide notch. Available with two white dots (WD) or plain black (P/B). **Wide Notch (WN)** has .1540" (3.6mm) notch. **Super Wide Notch (SWN)** has .170" (4.3mm) wide notch. **1911 LM** requires milling of slide, use 65° x .495" dovetail cutter. **1911 Comp** fits in factory dovetail.

PLAIN BLACK REAR SIGHTS

STOCK #	FITS/MOD.	USE FRONT SIGHT	REAR BLADE W X H
#662-250-045	1911/Comp	.185"-.200"	.735"x.425"
#662-260-045	1911/LM	.175"-.200"	.700"x.340"
#662-000-027	1911/LM/WN	.175"-.200"	.720"x.450"
#662-000-102	1911/LM/SWN	.175"-.200"	.720"x.450"

- Advise # — P/B Competition Sight, 2F31Q44 \$ 36.99
- Advise # — P/B Lo-Mount Sight, 2F32B29 37.99
- Advise # — P/B WN Lo-Mount Sight, 2F33H14 38.99
- Advise # — P/B SWN Lo-Mount Sight, 2F31A44 36.99

WHITE DOT REAR SIGHTS

STOCK #	FITS/MOD.	USE FRONT SIGHT	REAR BLADE W X H
#662-255-045	1911/Comp	.185"-.200"	.735"x.425"
#662-255-046	1911/LM	.175"-.200"	.700"x.340"
#662-000-028	1911/LM/WN	.185"-.200"	.735"x.425"

- Advise # — White Dot Competition Sgt, 2F35D69 ... \$ 41.99
- Advise # — White Dot Lo-Mount Sight, 2F36L54 ... 42.99
- Advise # — WD WN Lo-Mount Sight, 2F39F09 45.99



NOVAK 1911 AUTO TRITIUM REAR SIGHT

No-Snag Shape, Low-Light Visibility

Two glowing Tritium dots help you see the sight in low-light conditions. **Competition** has a plain, target-style, undercut blade with protected notch. Hangs over the rear of the slide and extends sight radius for quicker, more precise sighting. **Lo-Mount Wide Notch (WN)** has an angled top surface with mitered edges that won't snag on holsters or clothes. Enlarged .140" wide notch provides more light around the front sight for a clearer sight picture and faster target acquisition. Helps aging eyes see front sight more easily. **SPECS:** Machined steel, matte blue finish. .125" (3.1mm) wide notch. **Competition** fits factory 65° x .330" dovetail. **Lo-Mount Wide Notch (WN)** has .140" (3.6mm) wide notch; requires milling of slide with 65° x .495" dovetail cutter.

STOCK #	STYLE	USE FRONT SIGHT	REAR BLADE W X H	PRICE
#662-003-002	Competition	.185"-.200"	.735"x.425"	2F88I79 \$ 110.99
#662-000-029	Lo-Mount WN	.175"-.200"	.720"x.450"	2F87E54 \$ 102.99

NOVAK FIBER OPTIC SIGHTS



Maximizes Available Light For Fast, Low-Light Sight Acquisition

Advanced light gathering properties of fiber optic rods make maximum use of ambient light to provide a bright glow that stands out against dark backgrounds and puts you on target fast, even in low-light or high-stress situations. Fronts and rears sold separately, so you can create a custom, three-dot, fiber optic system tailored to your shooting needs. Available with red or green inserts. **Lo-Mount** rear sights have radiused edges that won't snag on holster or clothing. Front sight can also be used with Novak's plain, wide-notch rear. **Colt** rear sight fits Government model; requires milling, installation instructions included. **S&W** rear sight drops in; fits both Commander and Government models. **Kimber** and **Taurus** front and rear sights are the same height as factory sights and fit factory dovetails; no machining required. **SPECS:** Machined steel, matte black finish with fiber optic rods in red or green. **Colt** – Front: Blade is .64" (1.6cm) long, .127" (3.2mm) wide. Rear: 1" (2.5cm) long, .72" (1.8cm) wide, .46" (1.17cm) high, with .125" (3.2mm) wide notch. Fits Government model; milling required, instructions included. **Kimber** – Front: Red insert. Blade is .650" (1.65mm) long, .125" (3.2mm) wide. Available in .150" (3.8mm) and .175" (4.4mm) heights. Rear: Green inserts. 1.080" (2.7cm) long, .704" (1.8cm) wide, with .125" wide notch. Fits factory dovetails of Kimber 1911 pistols; minor fitting may be required. **S&W Front** – Blade is .47" (1.19cm) long, .127" (3.2mm) wide. Fits Government and Commander models. **Taurus** – Front: Red insert. Blade is .66" (1.7cm) long, .123" (3.1mm) wide, .150" (3.8mm) high. Rear: Green inserts. .76" (1.9cm) long, .625" (1.6cm) wide, with .135" (3.4mm) wide notch. Fits Taurus 1911 pistols; minor fitting may be required.

FRONT SIGHTS

STK# RED	STK# GREEN	HEIGHT	FITS
#662-000-039	#662-000-042	.180"	Colt 1911
#662-000-040	#662-000-043	.190"	Colt 1911
#662-000-090	NA	.150"	Kimber 1911
#662-000-091	NA	.175"	Kimber 1911
#662-000-030	#662-000-031	.245"	S&W 1911
#662-000-086	NA	.150"	Taurus 1911

LO-MOUNT REAR SIGHTS

STK# RED	STK# GREEN	FITS
#662-000-038	#662-000-041	Colt 1911
NA	#662-000-089	Kimber 1911
NA	#662-000-085	Taurus 1911

- Advise # — Fiber Optic Rear Sight, except Taurus, 2F46K74 \$ 54.99

NOVAK 1911 AUTO TRITIUM GHOST SIGHT



Fast, Clear Sight Picture; Compact, No-Snag Size

Streamlined, rugged, all-steel sight eliminates the top half of the conventional ghost ring to quickly and naturally center the eye on the front sight. One Tritium dot is positioned below the aperture. Wedge shape prevents snagging. For use with .175"-.200" high front sights. **SPECS:** Steel, blue, matte finish. 1.02" (25.9mm) long, .720" (18.3mm) wide, .325" (8.3mm) high. .345" (8.8mm) wide semi-circular ghost ring. Use 65° x .495" dovetail cutter. Retrofits to pistols already equipped with Novak sights. **#662-004-003** Tritium Ghost Sight, 2F77B34 \$ 90.99

NOVAK TAURUS 1911

X-MODEL TRITIUM SIGHTS

Clear, Fast Sight Picture In All Light Conditions; Low-Profile, No-Snag Shape



Low-profile, fixed sights for Taurus 1911 have Tritium inserts that glow in low light, so you can see the sights clearly under all conditions. Same height as original factory sights, and cut for drop-in fit to factory dovetails—no machining of slide required. Rear sight has two dots, one on each side of the notch; front sight has one dot. Wide notch in rear sight provides more light around the front sight for a clearer sight picture and faster target acquisition. White circles around the inserts further enhance visibility in daylight conditions, while rebated rear blade helps prevent glare in bright light. X-Model design with sloping top surface, rounded corners, and beveled edges that won't snag on clothing or holster—perfect for concealed-carry or tactical use. Purchase together to give your pistol an advanced three-dot night sight system or mix with other Novak sights to create a sight system customized to your shooting needs. **SPECS:** Machined steel, matte black finish, with Tritium inserts. Fits Taurus 1911 pistols; minor fitting may be needed. **Front** – .610" (1.5cm) long, .125" (3.2mm) wide, .150" (3.8mm) high. **Rear** – .80" (2cm) long, .625" (1.6cm) wide, with .135" (3.4mm) wide notch. **#662-000-093** Tritium Front Sight for Taurus 1911, 2F50Q99 \$ 59.99

- #662-000-092** 2-Dot Tritium Rear Sight for Taurus 1911, 2F83D29 97.99

NOVAK 1911 AUTO FRONT DOVETAIL SIGHTS



Low Profile Provides Excellent Carry Performance

CNC machined, steel, dovetail front sight won't snag on your holster during presentation. Available with a large, .075" diameter white dot or gold bead for fast sight recognition, or with a plain black, serrated face for glare reduction. Requires use of a 65° x .330" dovetail cutter to cut the proper Novak dovetail; includes roll pin inserts in front to stake sight in place. Available in six heights. **SPECS:** Steel, black oxide, matte finish. Fits 1911 Govt. or any gun with a 65° x .330" x .075" dovetail. Includes roll pin and complete instructions. Gunsmith installation recommended.

STK# WHITE	STK# GOLD	STK# BLACK	HGT
#662-000-019	#662-000-022	#662-000-021	.160"
#662-000-057	NA	#662-000-061	.180"
#662-000-062	NA	#662-000-063	.185"
#662-000-018	NA	NA	.215"
#662-000-012	NA	#662-000-013	.225"

- Advise # — White Dot Front Sight, 2F27A19 \$ 31.99
- Advise # — Gold Bead Front Sight, 2F106B24 124.99
- Advise # — Plain Black Front Sight, 2F22I94 26.99

NOVAK SEMI-AUTO DOVETAIL MOUNT FRONT SIGHT

Strong, Easily Changed Sights For Autos

Dovetail mounted, roll-pinned sights resist shoot-off. Easily changed for different loads or conditions. Full instructions. **SPECS:** Blued steel, .295" (7.5mm) high x .125" (3.17mm) wide blade. Requires milling 65° x .330" dovetail in slide. .075 size for Govt. Mod., Commander, S&W 645/745/59.



NOVAK 1911

MEGA DOT FIBER OPTIC FRONT SIGHT

Highly Visible & Snag-Free For Carry



This eye-catching sight features an oversized, red or green fiber optic dot to help with rapid target acquisition in bright and low light conditions. The recessed front and full height sides protect the fiber optic element from damage and the beveled edges prevent snagging, making this sight ideal for concealed carry. Available in red or green versions. **SPECS:** Steel, matte black oxide finish. .180" height. Bead diameter – .140". Fits .330" x 65 degree x .075" Novak front sight dovetail cut. **#662-000-107** Green Mega Dot Front Sight, 2F43E99 ... \$ 54.99 **#662-000-108** Red Mega Dot Front Sight, 2F39N09 ... 45.99

NOVAK 1911 AUTO MEGA DOT® TRITIUM FRONT SIGHT



Tritium Insert With Oversize White Ring For High Visibility Day Or Night

Replacement front sight features a highly visible white ring surrounding a self-illuminating Tritium insert that really makes the front sight stand out in all light conditions. Mounts in a standard Novak dovetail (65° x .330" x .075") and can be secured with the included roll pin. Precision-machined steel body provides maximum protection of insert. Some fitting required; gunsmith installation recommended. **SPECS:** Steel, matte black. .148" (3.8mm) wide blade. Available in .160" and .180" heights. Requires 65° x .330" x .75" dovetail. **#662-000-099** .160" Mega Dot Sight, 2F50I14 \$ 58.99 **#662-000-098** .180" Mega Dot Sight, 2F50I99 59.99

NOVAK TARGET RING TRITIUM FRONT SIGHT

Strong, Easily Changed Sights For 1911 Autos



Dovetail mounted, roll-pinned sights (except Kimber) resist shoot-off. Easily changed for different loads or conditions. Bright Tritium dot draws your eye in low light. Target Ring = a white ring surrounding the Tritium dot. **SPECS:** Steel, blue. .125" (3.17mm) wide blade. Govt. Model and Commander require 65° x .330" x .075" dovetail in slide. Colt Officers ACP requires 65° x .330" x .060" dovetail. Kimber - Requires 65° x .330" x .070" dovetail, .150" high only.

STK# GOVT	STK# OFF ACP	HEIGHT
#662-000-020	#662-007-160	.160"
NA	#662-007-165	.165"
#662-005-180	NA	.180"
#662-005-190	NA	.190"
#662-000-026	#662-000-025	.215"

- Advise # — TR Tritium Front Sight, 2F50N14 \$ 58.99
- #662-006-150** Kimber TR Tritium Front Sight, 2F47N59 \$ 55.99

.060 for Colt Officers ACP, S&W mini-guns, Browning Hi-Power, CZ-75. **#662-645-075** .075 Novak Front Sight, 2F17N84 \$ 20.99 **#662-645-060** .060 Novak Front Sight, 2F15E29 17.99

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 143



TRIJICON® 1911 AUTO TRITIUM SIGHTS

Low Light Handgun Sights Without Batteries

Nighttime and low light shooting tests prove sights equipped with these glowing dots are easier to see and more accurate than standard black sights. Rugged, heavy duty, Traser®, luminous, 3-Dot tritium lamps provide their own long-lasting energy source. Lamps are mounted in silicone-sealed, metal cylinders to give maximum protection from breakage or leakage. Polished sapphire, crystal windows give a bright, crisp and perfectly round aiming dot in low light. Inlaid white rings around each sapphire make the sights appear as standard white dots in daylight. Very narrow blades do not have the white ring and will look more like a plain black blade in daylight. Most can be installed in factory dovetail or sight base. **USA**
SPECS: Steel, blued with tritium inserts. Sights listed as *Adj.* are adjustable sights to fit guns originally equipped with factory, adjustable sights. Sights listed as *Fxd.* fit guns originally equipped with factory, fixed sights. *Para* fits Para-Ordnance. *Novak-style* fits Series 80 Colt with standard Colt .330" x 65° fixed rear and wide tenon front sight. Does not fit guns with Novak sight cuts.

STOCK #	FITS	PRICE
#892-101-001	Colt 1911, Para P10, P14 (Fxd.) Wide	2H00QUL \$ 90.99
#892-000-118	Colt 1911 & clones, Novak-style rear & wide tenon front	2H00MJJ \$ 90.99
#892-101-002	Colt 1911, (Fxd.) Narrow	2H00JHD \$ 90.99
#892-101-004	Colt Comm., Para P13 (Fxd.) Wide	2H00ABC \$ 90.99
#892-101-005	Colt Off. ACP, Para P12 (Fxd.)	2H00NXN \$ 90.99
#892-000-028	S&W 1911 (Fxd.)	2H00QWN \$ 90.99

HD™ NIGHT SIGHT SET - Tactical night

sights add to the three greenTritium dots of Trijicon's standard night sights a bright orange outline around the front sight dot. Emits a short-term glow of its own to give your eyes a bit more time to adjust to a sudden reduction in ambient light - such as entry into a building - so they can pick up theTritium insert. Outline is charged by exposure to any bright light source; inserts for approximately 5 minutes on full charge. Fixed rear sight has an angled and serrated rear face to minimize glare, with a wide U-shaped notch to guide your eye quickly to the front sight. Pronounced ridge on the front face enables one-handed racking of slide in an emergency, yet won't snag during the draw. **USA**
SPECS: Steel, matte black finish. Sold as front/rear set only. **Novak** fits 1911 Auto slides with .330" x 65° front dovetail and rear cut with .495" x 65° dovetails for Novak LoMount Carry sight. **Colt** fits Colt factory slide dovetails (stake-on rear fixed sight).

STOCK #	COLOR	FITS	PRICE
#892-000-131	Orange	Novak	2H00QSH \$ 119.99

HD NIGHT SIGHTS

#892-000-127	Yellow	1911 (Novak dovetails)	2H00EQG \$ 119.99
#892-000-124	Orange	Colt 1911	2H00GHP \$ 119.99
#892-000-125	Yellow	Colt 1911	2H00KPA \$ 119.99

TRIJICON® FRONT SIGHT

Replace Lost Or Removed Sights; Add Tritium



Front sights only, to replace those knocked off or removed for refinishing. **USA**

SPECS: Steel body, blued. Self-luminous lamp.

STOCK #	FITS	PRICE
#892-500-100	1911 Auto Govt. narrow	2H00MJP \$ 49.99
#892-500-101	1911 Auto Govt. wide	2H00HVL \$ 49.99



TRUGLO 1911 AUTO BRITE-SITES

Helps You Acquire The Sights Quickly In Any Light

High-visibility sights use advanced illumination technology to ensure fast sight acquisition in any light conditions from broad daylight to complete darkness. **TFO** models combine the light-gathering capabilities of fiber optics with the self-illuminating properties of Tritium for maximum visibility in any lighting conditions. Some Brite-Sites available with Fiber Optic only (F/O) or Tritium only, so you can choose the technology best suited to your shooting environment. All models have precision-machined, steel bodies that provides excellent strength to handle the wear and tear of daily carry or competition. Low-profile shape prevents holster snagging. Fits factory dovetails; rear sights have a setscrew for extra-secure installation on slide. Sold in front/rear pairs. **Kimber** fits factory dovetails. **Novak** fits slides with Novak Lo-Mount rear and Novak front sight dovetails; for .45 ACP pistols only. **USA**
SPECS: Steel, matte black finish. All sights sold in front/rear pairs. G/G = green front/green rear; G/Y = green front/yellow rear; R/G = red front/green rear.

STOCK #	FITS	STYLE	COLORS (F/R)	PRICE
#902-000-134	Kimber	F/O	R/G	5C56A99 \$ 59.99
#902-000-137	Novak/Gov't Model	TFO	G/G	5C94L99 \$ 99.99
#902-000-138	Novak/Gov't Model	TFO	G/Y	5C94J99 \$ 99.99
#902-000-140	Novak Comm./Officers	TFO	G/Y	5C94D99 \$ 99.99

TRUGLO 1911 AUTO

TFX™/TFX PRO DAY/NIGHT SIGHTS

Visible In Any Light, Handles The Harshes Operating Conditions

"Extreme" tactical sight combines Truglo's high-visibility TFO® technology with a rugged steel sight body that encases and protects the components inside from impact damage. Combination of Swiss-made Tritium inserts, light-gathering fiber optic rods, and simple white target rings ensures these sights are visible 24/7, in any light conditions. Hermetically sealed TFX capsule protects the Tritium and fiber optic elements from moisture, oils, and cleaning solvents. Sold in green front/rear sets for Kimber and Novak LoMount cut. Novak sets with .450" high rear fit Government model; sets with .500" high rear fit Commander and Officers. **TFX Pro** sights are ruggedized to provide tactical professionals and other shooters with sights that deliver ultimate reliability, accuracy, and brightness no matter how tough things get. In addition, they also offer a contrasting orange ring around the front dot and a U-shaped rear notch that make it even easier to align the sights quickly. Front edge of the rear sight is angled to enable emergency one-handed slide racking. **USA**

STOCK #	FITS	PRICE
STANDARD TFX™ SIGHT SETS		
#902-952-025	1911 Gov't Novak LoMount .260"/.450"	2K114J27 \$ 124.99
#902-952-027	1911 Officers/Commander Novak LoMount .260"/.500"	2K118C99 \$ 139.99
#902-952-023	Kimber	2K116M99 \$ 129.99
TFX™ PRO SIGHT SETS		
#902-952-045	1911 .45 ACP Gov't, Novak LoMount .260"/.450"	5C141N99 \$ 149.99
#902-952-047	1911 .45 ACP Officer/Commander, Novak LoMount .260"/.500"	2K138P39 \$ 172.99
#902-952-044	Kimber 1911 (models with fixed rear)	2K138C39 \$ 172.99

TURNBULL MFG. 1911 AUTO REPRODUCTION SIGHTS

Duplicates Of Original 1911 Designs



Patterned after the original Colt designs, these reproduction sights are the correct choice when restoring an early gun or building up your own retro-looking 1911. Gunsmith installation recommended. Both front sights require staking in place. **Round Tenon Front Sight** was found one the earliest Colt pistols with serial numbers 1 to 700,000, or up until about 1919. Later guns used the narrow **Square Tenon** style. The **Flat Top Rear Sight** was introduced in 1913, commencing with serial 62,000 (approximately) and supplanted the original round top design. **USA**
SPECS: Steel, satin blue finish. Rear sight - .238" height. Front sight - .100" height above slide. **Round Post Front** fits early Colts under serial number 700,000. **Square Tenon Front** fits later guns with narrow tenon cut. **Rear Sights** fit standard .330" x 65 degree dovetails.

#899-000-004	Round Tenon Front Sight, 9H19C99	... \$ 24.99
#899-000-005	Square Tenon Front Sight, 9H19J54	... 22.99
#899-000-003	Flat Top Rear Sight, 9H45G04	... 52.99

WILLIAMS FIRE SIGHTS

Glowing Fiber Optic Dots For Faster Sight Pickup



Direct fixed sight replacements for factory sights on Colt Series 80 and clones equipped with fixed factory sights. Gathers ambient light for superb visibility. The more light, the brighter the beads glow. 3-dot sight picture; front sight has red insert, rear has two green inserts. **USA**
SPECS: Aluminum body, black finish. Fiber optic insert. Includes front and rear sights. Fits fixed sight Colt Series 80 and clones with wide, .125" (3.2mm) front sight Tenon.
#962-563-620 Series 80 Fire Sight Set, Fixed, 2F42J49 .. \$ 49.99

WILSON COMBAT 1911 AUTO SNAG-FREE FRONT SIGHTS

Low Mount, No-Snag Contour For Combat Pistols



"Melted" design with no sharp corners to catch on holsters or clothing and slow your draw. Low-profile front sights with high-visibility dots greatly enhance the eye's ability to find the front sight for fast target acquisition, and consistent accuracy. **Gold Bead** is easy to see under most conditions. **Fiber Optic** - Red or Green fiber optic rods. **Nite-Eyes® Tritium** - Self-illuminating dots work best under low light conditions. All models available in .170" and .190" heights. **USA**
SPECS: Sight body-steel, blue, matte finish. .300" x 60° dovetail. Installation may require machining of slide; correct-size dovetail cutter sold below.

#965-000-138	.190" Gold Bead, 5F69147	... \$ 75.95
#965-000-139	.170" Fiber Optic, Green, 5F37J99	... 39.95
#965-000-141	.170" Fiber Optic, Red, 5F37J99	... 39.95
#965-000-140	.190" Fiber Optic, Green, 5F37G99	... 39.95
#965-000-142	.190" Fiber Optic, Red, 5F37N99	... 39.95
#965-000-143	.170" Nite-Eyes, 5F44D90	... 46.95

60° x .290" DOVETAIL CUTTER - The correct dovetail cutter for installing all current models of Wilson Snag-Free front sights. Nominal 60° x .290" cuts the required 60° x 300 dovetail. **USA**
SPECS: High-speed steel. Nominal 60° x .290". .375" (9.5mm) diameter shaft.

#080-621-290	Wilson Dovetail Cutter, 8K30M07	... \$ 32.99
---------------------	---------------------------------	--------------

AIMPOINT

MICRO T-2 RED DOT OPTICAL SIGHT



Rugged, Compact, Easy-To-See Red Aiming Dot; 5-Year Battery Life

Compact red dot sight provides an easy-to-see, bright red LED aiming dot for fast, instinctive targeting. User-adjustable dot brightness, and fully compatible with all generations of Night Vision Devices. Rugged extruded aluminum housing, matte black anodized, with a mechanical control switch for added reliability. 1x non-magnifying, and fully adjustable for windage and elevation with the included tool (part of the adjustment knob caps so you never lose it). 1/2" adjustment 100 yds (13mm 100m). 50,000 hrs (5+ years) continuous use on one CR-2032 lithium battery. Four (4) NVD-compatible brightness settings and 8 daylight settings, including one extra-bright setting for use in bright sunlight. The T-2's advanced front lens coating reflects the 2 MOA dot's red light at nearly 100% efficiency to give the highest possible dot clarity and brightness. Available alone or with an integral Picatinny mount.
SPECS: Aluminum housing, hard-anodized, matte black. 2.7" (6.8cm) long x 1.6" (4.1cm) wide x 1.9" (4.7cm) high. 4.6 (130g) wt., incl. battery, lens covers, mount.

#100-016-034	Micro T-2 Sight w/Mount, 7A00ESC	... \$ 809.00
#100-018-550	Micro T-2 Sight Only, No Mount, 7A00JZS	... 782.00

BURRIS

FASTFIRE 3 RED DOT REFLEX SIGHT

Fast, Precise Heads-Up Sighting



Built on the same dependable technology as the original FastFire red dot sight, the enhanced FastFire 3 provides fast, both-eyes-open sighting on handguns, rifles, and shotguns. Gives a panoramic field of view and unlimited eye relief for an unobstructed view of the area around the target. A high-intensity LED projects bright red sighting dot, while a light sensor and integrated control circuitry adjust the dot's brightness. The pushbutton power switch also offers three controllable levels of brightness. Battery access from the top lets you change the battery without removing the sight from the gun. Low battery indicator and automatic power shutoff after 8 hours help keep you from running out of power at the wrong time. Windage and elevation adjustments can be made quickly with a coin - no special tool needed - with a 3" (190" at 100 yards) adjustment range. With an installed weight of less than 2 oz. and a rugged housing made of stainless steel and aluminum, the FastFire 3 will handle the shock and recoil of being mounted on a pistol slide. Available with 3 or 8 MOA dot. Includes quick-attach/detach mount that fits both Picatinny and Weaver rails.
SPECS: Aluminum, stainless steel, and bronze, matte black finish. 1.9" (48.2mm) long x 1" (25.4mm) wide x 1" high. .9 oz. (25g) wt. Runs on one CR-1632 Lithium battery. Includes battery, protective cover, mounting screws, wrench, and instructions.

#118-000-052	3 MOA FastFire III, w/Picatinny Mount, 8A199I99	... \$ 229.00
#118-000-053	8 MOA FastFire III, w/Picatinny Mount, 8A00IJR	... 229.00

SERIOUS ABOUT FIREARMS SINCE 1939

GUARANTEED. FOREVER.® SINCE 1939

C-MORE SYSTEMS
RAILWAY RED DOT SIGHT

Fast, Instinctive Reflex Sights;
Fully Adjustable For Brightness
& Windage/Elevation



Classic red dot sight system can be installed on a variety of handguns, rifles and shotguns. Tough electronics stand up to recoil even from hard-hitting magnums. Runs on readily available 3-volt lithium batteries, with a runtime of up to 1,500 hours. Gives up to 800 MOA of windage/elevation adjustments; locks in with screws, so you can achieve - and maintain - pin-point precision. Built-in mount clamps to any Picatinny or Weaver rail. Reinforced polymer housing has excellent strength. All C-More sights use interchangeable dot modules, so you change the size of your sight's dot any time. **Extra dot modules sold separately - see our website.**

#100-200-335 Polymer Railway, 8 MOA/Dial, 4H00QHB \$ 253.99

JP ENTERPRISES JPOINT® SIGHT



Provides Fast Target Acquisition
For All Weapon Types

Compact and lightweight, this microelectronic reflex sight provides a nearly unrestricted field of view for rapid target acquisition. Small size

doesn't affect gun balance and handling. Features an always-on, micro-chip control that requires no switches or adjustments. LED insert senses light level and automatically sets dot brightness for optimum visibility in all ambient light conditions. Snap-on, protective cover extends battery life, protects lens from dust and dirt. Has 25° of windage/elevation adjustment at 20 yds. Fits the same bases and mounts as the Fire Point and Tasco Optima sights. 4 MOA dot. **SPECS:** Polymer body, black, matte finish. 1" (2.5cm) wide, 1.6" (4.1cm) long, .9" (23mm) high. 1/2 oz. (14g) weight. Uses (1) CR2032 lithium battery, included. 2 to 3 years of battery life.

#452-000-016 4 MOA JPoint Sight, 2E00GWI \$ 284.95



VORTEX
RAZOR RED DOT SIGHT

Clear, Compact & Accurate For Quick,
Parallax-Free Target Acquisition



Compact LED red dot sight provides fast, both-eyes-open sighting without concern for parallax - simply place the dot on the target, and pull the trigger for accurate short- to mid-range shots. One-piece aluminum chassis is waterproof and shockproof to withstand the whiplash recoil of pistols. Wide-Field lens delivers excellent edge-to-edge clarity. Ultra-hard, scratch-resistant coating protects the highly-polished, anti-reflective lens. Unlimited-eye-relief center dot - choose a 3 MOA or 6 MOA dot - has 10 brightness-intensity settings. Built-in mount for MIL-STD 1913 Picatinny rail installation.

SPECS: Aluminum, hardcoat anodized, matte black. 2" (5cm) OAL, 1" (2.5cm) wide. 1.3" (3.3cm) high w/ base. 2.4 oz. (68g) wt. 170 MOA elevation adjustment range; 114 MOA windage adjustment range. 1 MOA click value. Includes CR-2032 battery, instructions, and protective cover.

#100-009-992 3 MOA Razor Red Dot Sight, 3B359C99 \$ 399.99

#100-009-994 6 MOA Razor Red Dot Sight, 3B359Q99 399.99

LEUPOLD
DELTAPOINT PRO RED DOT SIGHT

Speedy, Intuitive Targeting In A
Rugged, Ultra-Compact Package



Optional FDE
Color

Leupold's highly versatile DeltaPoint™ Pro reflex sight is equally effective when mounted on a handgun, shotgun, or tactical rifle. Gives classic intuitive red dot targeting that helps master marksmen and novice shooters alike hit the target with speed and precision. Lightweight aluminum housing is shrouded by spring steel for maximum shock resistance. Non-magnifying aspheric lens gives a wide field-of-view with superb image quality, while Leupold's Motion Sensor Technology™ immediately detects any movement of the sight and turns it on - no need to fumble with switches. Auto-Brightness sensor immediately adjusts optimal reticle intensity, yet can be overridden if you want manual control. For tactical situations, the built-in light tunnel reduces the light signature caused by the reticle. Tool-less entry to battery compartment makes changing the batteries easy. 60 MOA elevation/windage adjustment in 1 MOA increments, with no need for adjustment lock screws. Includes battery, and protective cover. **Night Vision** model lets you adjust the brightness settings to fine-tune the red dot to match the sensitivity of your night vision equipment. DP sights come in matte black or, for some models, Flat Dark Earth (FDE). **Cross Slot Mount** lets you attach sight on a Picatinny or Weaver rail. Made specifically for handguns, the **Rear Iron Sight Mount** attaches to the end of the optic to provide a co-witness between the iron sights and the red-dot, plus it proves a back-up in case of battery failure. **AR Mount** enables you to mount a DeltaPoint Pro sight on a Picatinny rail at the correct height for most AR-15 platform rifles. Machined aluminum, hardcoat anodized, matte black.

SPECS: Aluminum housing, hardcoat anodized, matte black. 1.8" (46.5mm) long x 1.3" (33mm) wide x 1.3" high. 1.95 oz. (41g) wt. Waterproof tested to 66 feet. Runs on one CR-2032 battery.

#526-000-275 DeltaPoint Sight, 2.5 MOA Dot, 4K00IYR .. \$ 399.99

#100-040-733 DeltaPoint Sight in FDE, 2.5 MOA Dot, 4K00EDC 449.99

#100-034-067 DeltaPoint Sight w/AR Mount, 2.5 MOA Dot, 4K00FYB 449.99

#526-000-863 Night Vision DeltaPoint Sight, 2.5 MOA Dot, 4K00CDC 449.99

#526-000-864 Night Vision DeltaPoint Sight in FDE, 2.5 MOA Dot, 4K00BGD 499.99

#526-000-279 Deltapoint Pro Rear Iron Sight Mnt, 4K00JPD 71.99

#526-000-277 Deltapoint Pro Cross Slot Mnt, 4K00GME. 45.99

#100-034-068 DeltaPoint Pro AR Mount, 4K00PSM 54.99

VORTEX VENOM REFLEX SIGHT



Compact Red Dot For Your Tactical
Rifle, Shotgun Or Pistol

Low-profile red dot sight provides a versatile 3 MOA aiming point to promote fast target acquisition at a variety of ranges. Waterproof, shock-resistant aluminum sight body encloses a fully multi-coated lens that offers a clean, wide field of view. Snag-free, power and dot intensity controls are mounted on the left side for easy access. Automatic brightness control uses an ambient light sensor to adjust dot intensity. Fits Picatinny and Weaver rails. Topside battery access means you don't have to remove the sight from the gun and lose zero to change the battery. Automatic shutoff extends battery life. Comes with CR-1632 battery and T-15 Torx driver.

SPECS: Aluminum, hardcoat anodized, matte black. 2" (51mm) OAL. 1.1 oz. (31.2g) wt. Adjustment range: 130 MOA windage/100 MOA elevation in 1 MOA increments.

#100-017-322 3 MOA Venom Red Dot Sight, 3B237P99 .. \$ 249.99

TRIJICON®
DUAL-ILLUMINATED RMR SIGHT

Compact, Ruggedized Red Dot
Sight System For Fast,
Accurate Targeting



As tough as Trijicon's legendary ACOG® tactical rifle scopes, the low-profile RMR™ (Ruggedized Miniature Reflex) sight enables fast, both-eyes-open, target acquisition - even in poor lighting conditions. Unlimited eye relief allows natural presentation from almost any shooting position, plus clear, unobstructed panoramic views for maximum situational awareness. The RMR's unique dual-illumination system is a totally battery-free combination of powerful, light-gathering fiber optics and self-illuminating Tritium to project a bright dot on the sight in any light conditions from pitch darkness to broad daylight. Multiple dot sizes, colors and styles to choose from - see listing below. Simple to operate: no switches to toggle, or forget to activate under stress, because the sight is always on. Automatically adjusts brightness and contrast of reticle to ambient light. The True-Color 28-layer coated, non-magnifying lens delivers a crisp, clear shooting picture. Fully adjustable for windage and elevation, 1 MOA per audible click. Mount an RMR on your pistol, and you're ready to address targets at any range the gun can reach. Performs in the harshest operating conditions thanks to a geometric housing of high-strength, military-grade, forged aluminum that absorbs shock and diverts stress away from the lens. Each RMR is pre-adjusted at the factory to be parallax-free at 50 meters.

SPECS: 7075 T6 aluminum housing, hardcoat anodized, matte black. Acrylic lens. 1 3/4" (4.5cm) long, 1 1/8" (2.8cm) wide, 1" (2.5cm) high. 1.2 oz (34g) weight. Waterproof to 66 feet (20m). Carry case, CR-2032 battery (LED models), and instructions included. Mounts sold separately - see Optics & Accessories section of this catalog.

#892-000-063 RM03 RMR Sight, 13 MOA Amber Dot, 2H00CDP \$ 419.99

#892-000-064 RM04 RMR Sight, 7 MOA Amber Dot, 2H00MBA 419.99

#892-000-065 RM05 RMR Sight, 9 MOA Amber Dot, 2H00MSA 419.99

#892-000-095 RM08A RMR Sight, 12.9 MOA Amber Triangle, 2H00HCJ 419.99

#100-012-359 RM08G RMR Sight, 12.9 MOA Green Triangle, 2H00BUB 419.99

BURRIS
FASTFIRE™ SIGHT MOUNTS



Secure Attachment Of Burris Red Dot
Sights Using Existing Dovetails

Lightweight, solid aluminum mounts let you install a Burris FastFire red dot reflex sight on your 1911 using the existing rear sight dovetail - no machining required. Models available to fit Standard .330" x 65° Government Model, Novak, and Bo-Mar/Kimber dovetails.

SPECS: Aluminum, matte black. Accepts original FastFire, FastFire II, and Docter red dot sights. Mounting screws included.

#118-000-013 1911 Standard FastFire Mount, 8A46154 \$ 46.99

#118-000-014 1911 Novak FastFire Mount, 8A46M54 46.99

#118-000-015 1911 Bo-Mar/Kimber FastFire Mount, 8A46L54 46.99

CALL OFTEN!!
We'll Be Your Supplier

AIMTECH 1911 AUTO
GRIP SCOPE MOUNT

Light, "Right Side" Scope Mount



Replaces the grip on the right side of Colt-Style semi-auto frame so it can't interfere with thumb safety operation. "Quad Lock" installation system securely attaches the mount to the frame at four points. Accepts Weaver-style rings. No drilling or tapping. **SPECS:** Black-anodized, extruded aluminum. Approx. 5 1/2" long, 6" (15.2cm) high. Includes mounting pins and instructions. Cannot be used with ambidextrous safety or ambidextrous slide release.

#017-245-001 1911 Grip Mount, 7A00QJS \$ 71.99

CLARK 1911 AUTO
SLIDE MOUNTED SCOPE BASE



Install An Optic Using
Existing Mounting Holes

Replaces Bo-Mar sight rib and accepts Weaver-style rings. Fits round top 1911s with front and rear sights removed. There is NO cutout for the front sight. Does not accommodate the Bo-Mar "tuner" feature. **SPECS:** Aluminum, black, anodized finish. 7 1/8" (18cm) long, .874" (21.5mm) wide. Fits 5" Govt. length slides only.

#181-011-200 Scope Base, 1H32C39 \$ 35.99

AMERICAN DEFENSE
AD-RMR MINI MOUNT



Quick Release Mount For Trijicon RMR Sight

This compact design lets you mount an RMR sight on any Picatinny rail with the ability to take it off and replace it quickly and easily, with no tools required. The QD lever is easily adjusted for tension and can be configured to lock to the front or to the rear. Available with lever on left- (LH) or right-hand (RH) side. The built-in clamp adjustment allows it to fit securely even on rails that are not quite "in spec".

SPECS: 6061 T6 aluminum, hardcoat anodized matte black finish. 1 1/4" (4.45 cm) length, 1 1/8" (4.76 cm) width, 3/8" (1.11 cm) height above rail. Fits Trijicon RMR sight only. **Absolute Co-Witness Mount** - 1 1/2" (2.8cm) high above rail. 2.3 oz. (65.2g) wt.

#100-005-762 RMR Mount, RH Lever, 7B00IZC \$ 71.99

#100-017-111 RMR Mount, LH Lever, 7B00QIN 71.99

EGW 1911 AUTO
DOCTER RED DOT SIGHT MOUNT



Replaces Rear Sight For Easy Installation
Of A Docter-Style Red Dot

Adapter base fits "iron" rear sight dovetails for easy mounting of a Docter or similar red dot sight with a hole pattern that fits a Docter base. No modifications to slide required. Adjustable hex-head screw ensures a secure lock in the dovetail; includes two hex-head cap screws to secure sight to base. Models available to fit Novak and Bo-Mar rear sight dovetails. **SPECS:** 7075 T6 aluminum, hardcoat anodized, black. Will not accept J-Point/Optima red dot sights.

#296-000-137 Novak Sight Mount, 6B00KNP \$ 45.00

#296-000-135 Bo-Mar Sight Mount, 6B00EME 45.00

JP ENTERPRISES J-POINT MOUNT



Keeps Optics Low For Fast Target Acquisition

Gives the JP J-Point and the old Tasco Optima and Fire Point sights the lowest possible mount for fast eye alignment and sight pickup. No machining required; fits the factory dovetail. Four locating studs lock sight to base. **BM #1** fits slides cut for "melted-in" sight. **USA**

SPECS: Aluminum, black anodized, matte finish.

STOCK #	FITS	PRICE
#452-000-002	BM #1	2E36J03 \$ 37.95
#452-000-018	1911 Auto w/fixed sight	2E36P03 \$ 37.95

WEIGAND COMBAT 1911 AUTO 3RD GENERATION SCOPEMOUNT®

Frame Mount Design Gives Stable Sight Picture



Exclusive, forward, frame mounting positions both optical and electronic scopes low, directly over center of slide and grip frame for better balance and pointability. Lightweight, one-piece, no-flex, dependable base stands up to the demands of competitive pistol shooting. Won't interfere with ejection or cycling. Will accept the Tasco PDP4 40mm Red Dot Scope. **USA**

SPECS: Aluminum, silver or black, anodized finish. 4 1/2" (11cm) long, 2 oz. (57 g) wt. Fits 1911 Auto, Govt. length frame. Accepts Weaverstyle rings. 3.296" (8.3cm) c-to-c ring spacing. Requires drilling and tapping of frame. Includes screws and instructions.

#957-210-000 3rd Gen. Scopemnt, Silver, 7E89G29 . . . \$ 93.99

#957-000-052 3rd Gen. Scopemount, Blk, 7E91B79 . . . \$ 101.99

BROWNELLS 1911 MAGAZINE GUN BAG PACK



Top-Quality Pistol/Range Bag PLUS 4 High-End 1911 Magazines

The perfect range bag for the 1911 fan! Our heavy-duty, soft-sided bag has plenty of padding to protect your 1911 from damage during transport to and from the range. Inside are attachment points to secure your pistol, as well as a magazine pouch and a general use pocket, both with flap covers. Four pistol magazine pouches on the exterior, plus two zippered pockets with hook-and-loop closure flaps. Wraparound nylon web handles give solid support during carry. As if that's not enough, here's a bonus: you also get 4 (four) high-quality ACT-MAG 8-round 1911 magazines in. 45 ACP.

SPECS: Nylon shell, tan. 16" (40.6cm) long, 9" (22.8cm) wide, 2 1/2" (6.3cm) thick. Magazines - Steel tube, blued, polymer floorplate, witness holes, 8-rd capacity.

#100-017-985 1911 Magazine Gun Bag, 4D106G39 . . . \$ 132.99

NOVAK 1911 AUTO TACTICAL LIGHT RAIL



Rock Solid Under-Receiver Mounting Of Tactical Lights & Lasers

Low-profile, machined steel accessory mount attaches to underside of receiver in front of triggerguard for ultra-secure mounting of tactical lights and laser aiming devices. Gets light/laser close to the bore axis for accurate aiming, with controls in easy reach of support hand. Four precision machined slots accept any accessory designed to fit a MIL-STD 1913 Picatinny rail. Beveled and dehorned for snag-free operation; extends only 1/4" below frame to allow easy fit in any holster designed for use with light/laser-equipped pistols. Mounts using three super-strong, heat-hardened hex-head screws; drilling and tapping of frame required. **USA**

SPECS: Blued carbon steel (Blued) or stainless steel (SS), matte gray finish. 2.18" (5.5cm) long, .835" (2.1cm) wide. 1.3 oz. (36g) wt. Extends approx. 1/4" (6.4mm) below frame when installed. Drilling and tapping of frame required. Includes mounting screws, hex wrench, and instructions.

#662-000-080 Blued Steel Tactical Light Rail, 2F56J04 . . . \$ 58.99

#662-000-078 Stainless Steel Tactical Light Rail, 2F56K04 . . . \$ 58.99

BUTLER CREEK SEMI-AUTO PISTOL UPLULA UNIVERSAL MAGAZINE LOADER

Loads Pistol Magazines Fast, Protects Fingers & Thumbs



Hand-held loader fills standard centerfire pistol magazines quickly and easily, so you spend less range time loading mags and more of it shooting. Smooth, positive operation protects fingers and thumbs while you load hundreds of rounds painlessly—as fast as one round per second. Also lengthens magazine life by reducing wear and tear on feed lips. One size fits all; no inserts, spacers, or adjustments needed to change calibers. Hold the magazine upright with the bottom resting on a solid surface. Place the loader over the top of the mag, press down lightly while squeezing the lever to depress the follower, drop in a round, and work the lever quickly to push it into the mag. Repeat the process until the magazine is full. You'll be amazed at how quickly you can load up a mag! Use **22UpLULA™** for loading .22 LR conversion magazines. **1911AI™** Aligner Insert drops into UpLULA or 22UpLULA and prevents unwanted "play" or wiggling of single-stack 1911 mags inside the loader. Use with mags less than .57" (14.5mm) wide; wider mags will not fit. Sold in 2-paks.

SPECS: Reinforced hard polymer. Approximately 2 1/8" (7.3cm) long, 1 1/4" (3.2cm) wide, 3 1/4" (8.3cm) high. Fits single and double stack magazines from 9mm to .45 ACP.

#100-003-052 UpLULA Loader, Black, 3Z00FCF . . . \$ 35.99

#100-015-266 UpLULA Loader, Pink, 3Z00KDK . . . \$ 34.99

#100-018-467 UpLULA Loader, Dark Green, 3Z00IYK . . . \$ 34.99

#100-018-468 UpLULA Loader, Orange-Brown, 3Z00QSN . . . \$ 34.99

#100-018-469 UpLULA Loader, Lemon Yellow, 3Z00CUR . . . \$ 34.99

#100-018-470 UpLULA Loader, Purple, 3Z00LES . . . \$ 34.99

#100-013-968 22UpLULA Magazine Loader, 3Z00IRI . . . \$ 34.99

#100-013-969 1911AI Aligner Insert, 3Z17P09 . . . \$ 17.99



HKS MAGAZINE SPEEDLOADER

Load Mags Almost As Fast As You Can Shoot, Without The Sore Fingers

Simple, easy-to-use design lets you load 1911 Auto magazines quickly without dinging the feed lips and pinching your fingers, so you spend more precious range time shooting, less loading magazines. Slide the loader over the magazine and grasp both firmly as you repeatedly depress the ribbed, no-slip thumb lever to relieve the spring pressure and insert rounds. **USA**

SPECS: Plastic, black. Fits 9mm/.38 Super/40/10mm/45 ACP single-stack magazines.

#392-000-019 HKS 451 Magazine Speedloader, 3K10L79 . . . \$ 11.99

MASEN PARA-ORDNANCE MAGAZINE LOADER

Saves your thumbs and increases the refill speed. Increases leverage on the follower. Works for both right- and left-handed shooters. SPECS: High-impact plastic. Fits Para-Ordinance, STI, SVI and Glock-type magazines.

#555-203-000 Para Clip Loader, 6E8I09 . . . \$ 8.99



UNIQUETEK BRASS WIZARD

Helps You Pick Up Spent Brass Quickly & Easily

Handy tool makes range cleanup fast and easy. Simply roll the wire drum over your spent brass for quick pickup on sand, dirt, grass, and hard surfaces. No more bending and hunting for your cases, no more handling dirty brass. Scoops up all sizes from .380 Auto to rifle cases, even shotshells and .50 BMG. Aluminum handle has comfortable PVC hand grip at the top, and is adjustable for length from 30.5" to 49". Includes a wire "dumper" bracket that attaches to a utility bucket to enable release of the captured brass with a simple twist of the handle. **USA**

SPECS: Steel basket, chromed, and aluminum handle. Handle length adjustable from 30.5" to 49".

#100-007-556 Brass Wizard, 4B55A24 . . . \$ 64.99

BROWNELLS PROTECTIVE EYEWEAR



Comfortable & Lightweight; Impact-Resistant Eye Protection

Impact-resistant, polycarbonate lens with a lightweight, composite, wrap-around frame provide unobstructed peripheral vision and reduced eye fatigue. Rubber coated temples along with a soft rubber nosepiece allow comfortable, all day wear. Removable neck lanyard keeps the glasses handy and prevents loss when not being worn. SPECS: Polymer composite frame; clear polycarbonate lens with rubber nosepiece and rubber coated temples. Meets ANSI standard Z87.1 for impact-resistance. Includes neck lanyard.

#080-000-544 Clear Glasses, 8B10D49 . . . \$ 13.99

EGW 1911 AUTO 4-CALIBER CARTRIDGE CHECKER



Helps Prevent Jams By Making Sure Each Round Meets Specs Before Shooting

Make sure all your ammo is in spec before you shoot that critical match. One tool lets you check four popular calibers used in practical shooting matches: 9mm, .38 Super, .40 S&W, and .45 ACP. Helps you avoid jams, misfires, feeding problems, and other malfunctions caused by out-of-spec ammo that can cost you precious points—or the whole match. Machined aluminum with check holes precision bored using the same high-quality Clymer reamers EGW chambers its barrels with. **USA**

SPECS: 6061 T6 aluminum, anodized, black. 3" (7.6cm) long, 1" (2.5cm) wide, 1 1/4" (3.2cm) high.

#296-000-125 4-Caliber Cartridge Checker, 6B00KPK . . . \$ 18.00

BROWNELLS 1911 AUTO COMPLETE DISASSEMBLY KIT

Everything Needed To Detail Strip Your 1911



Kit contains all the necessary tools to completely disassemble your 1911 pistol down to the last pin. Eliminates the worry of damaging a part or marring the finish by using tools not made for the job. The tough, synthetic bench block protects your pistol and the work surface while driving pins. Specialty tools like the detent depressor, bushing wrench, extractor removal tool, and the mainspring housing tool make the more difficult tasks quick and easy, and the extractor tensioning tool allows the extractor to be tuned with precision rather than by guesswork. The only tool you need to add is a screwdriver, Allen wrench, or Torx wrench to remove the particular type of grip screws on your gun. **USA**

SPECS: Kit includes mainspring housing tool, safety detent depressor, bushing wrench, bench block, extractor tensioning tool, brass alignment & push punch, and extractor removal tool.

#080-001-032 1911 Complete Disassembly Kit, 8K11A29 . . . \$ 127.98

BROWNELLS 1911 AUTO GUN SPECIFIC MAGNA-TIP® SCREWDRIVER SET



Self-Storing, Carry Along For Smiths & Shooters

We precisely matched each screw on the 1911 Auto to our MAGNA-TIP bits to give you the best possible, blade-to-slot fit, then added in a few specialty bits, plus a brand new, short-shanked, #84 MAGNA-TIP Hollow Handle for maximum control when working on your pistol. The result is a compact, take-it-anywhere field tool for the 1911 shooter or gunsmith. Contoured driver handle holds six bits: #150-4 for the magazine catch lock, #240-5 for slotted grip screws, 1/32" Allen for Allen head grip screws, 1/16" Allen for Bomar and Heine sights, 3/64" Allen for Novak sights, a mainspring housing bit, plus a .050" Allen wrench for adjusting XS sights. **USA**

SPECS: 6 1/8" (15.5cm) OAL, 1 1/8" (2.9cm) dia. handle, 1 1/4" (4.4cm) long shank. Set contains (1) each: #150-4, #240-5, 1/32, 1/16" and 3/64" Allen bits, mainspring housing bit, and .050" Allen wrench.

#080-000-444 1911 Screwdriver Set, 8K18L95 . . . \$ 24.99

#080-000-448 1911 Bits, only, 8K8G79 . . . \$ 13.99

GUARANTEED. FOREVER.®
SINCE 1939

Office/Tech: 641-623-5401



BROWNELLS

1911 ARMORER'S TOOL KIT

The Tools You Need To Do Quality Work On 1911s



This kit includes the 21 most essential tools necessary to assemble, disassemble, improve performance, and to do general maintenance on 1911-style pistols. Plus, we put them in a heavy-duty case and added a large, bench/field mat to protect guns, parts and your bench. **#080-000-183 1911 Armorer's Tool Kit, 8K272N72 . \$ 300.74**

1911 ARMORER'S KIT CONTENTS

- ① **#81 MAGNA-TIP® SOLID HANDLE** - Rugged and hand filling with a powerful magnet for fast bit changes. Suitable for dozens of jobs when working on 1911s. **SPECS:** 1 1/4" (3.2cm) diameter, 8" (20.3cm) long overall. **#080-086-181 #81 Solid Handle, 8K10G88. \$ 13.99**
- ② **3/32" ALLEN BIT** - Inserts into the Magna-Tip screwdriver to remove Allen-head grip screws. **SPECS:** Steel, heat treated. Fits Brownells 1911 Auto and Ruger® Mkl/Mkll grip screws. **#080-185-100 3/32" Allen Bit, 8K3K99. \$ 3.99**
- ③ **#240-5 SLOTTED BIT** - Inserts into the Magna-Tip screwdriver to remove slotted grip screws. **SPECS:** Steel, heat treated. Fits Brownells 1911 Auto and Ruger Mkl/Mkll grip screws. **#080-240-540 #240-5 Slotted Bit, 8K3G21. \$ 3.99**
- ④ **T15 TORX BIT** - Inserts into the Magna-Tip screwdriver to remove torx grip screws. **SPECS:** Steel, heat treated. Fits Brownells 1911 Auto and Ruger Mkl/Mkll grip screws. **#080-435-015 T15 Torx Bit, 8K00EDE \$ 3.99**
- ⑤ **MAGNA-TIP .45 BUSHING DRIVER BIT** - Supports grip bushings for easy removal; fits in the Magna-Tip Handle above. **SPECS:** 1 1/2" (3.9cm) overall length, 1/4" (6.35mm) O.D. **#080-434-045 Magna-Tip .45 Bushing Driver Bit, 8K11N06 \$ 13.99**
- ⑥ **1911 AUTO GRIP BUSHING STAKER** - 8-segment, 90° head gives maximum contact with bushing for most secure installation possible. **SPECS:** Staker head - S5 Tool Steel with Rc 57-60 hardening. 4" (10.2cm) handle. **#080-644-000 Grip Bushing Staker, 8K28F03. \$ 31.99**
- ⑦ **BROWNELLS LUG IRON** - Removes rough spots and machine marks from the slide lug area of 1911 Autos. **SPECS:** 8 1/2" (22.2cm) long. One-piece steel shaft and head. **#080-689-000 Brownells Lug Iron, 8K54C99. \$ 59.99**
- ⑧ **1911 AUTO ANODIZED BUSHING WRENCH** - Non-marring aluminum gets the tightest bushings loose. Fits Govt. and Officers. **SPECS:** Aluminum, red anodized. 5 1/2" (14cm) long, 1 1/4" (3.2cm) wide, 1/2" (6.35mm) thick. **#080-045-200 Anodized Bushing Wrench, 8K16K99 . . \$ 19.99**
- ⑨ **PLUNGER TUBE CRIMPER KIT** - Easy-to-use improvement on an old armorer's tool lets you secure the plunger tube to the frame without fear of tube crush or framedamage. Tool consists of rigid steel frame, a hardened crimping point, a support block that goes inside the frame to spread the tube pins, and a plunger tube support rod. **#080-001-091 Plunger Tube Staking Tool, 8K48A49 . . \$ 54.99**
- ⑩ **SAFETY DETENT DEPRESSOR** - Slips behind the thumb safety; press in and pop the safety into place. (Note: actual tool differs from the one in the photograph.) **#100-003-708 Armorer's Tool, Black, 1B7G49 \$ 10.99**



- ⑪ **MAINSRING HOUSING PIN PUSHER** - Pops the mainspring housing pin out easily. **SPECS:** Approx. 3" (7.6cm). RC 50 steel shank, plastic handle. **#080-850-000 Mainspring Housing Pin Pusher, 8K18H99 \$ 24.99**
- ⑫ **1911 AUTO TRIGGER STIRRUP DIE** - Smooths out bends and bumps found in production triggers to match-fit them for smooth travel. **SPECS:** Hardened Steel. 1 1/8" (23.8mm) long, 3/8" (15.9mm) thick, 1 1/2" (3.8cm) high. **#080-710-045 Single-Stack Stirrup Die, 8K22K99. \$ 25.99**
- ⑬ **1" NYLON/BRASS HAMMER COMBO** - Brass head for driving various pins; no-mar nylon head for soft "tapping". **SPECS:** 1" (2.5cm) diameter faces. 1 1/2" (29.2cm) hickory handle. Weighs approximately 6 oz. (170.1g). **#818-600-100 1" Nylon/Brass Hammer Combo, 8A19M49 \$ 21.99**
- ⑭ **BLUE PISTOL BENCH BLOCK** - Large, durable bench block; won't embed or mar when pounding out pins. **SPECS:** Polyethylene blue. 4" (10cm) diameter, 1 1/2" (2.8cm) high. **#080-000-493 Pistol Bench Block - Blue, 8D18F99. . . . \$ 19.99**
- ⑮ **NYLON FRONT SIGHT PUNCHES** - Non-marring punch lets you drift the front sight right or left without damage to the sight. **SPECS:** 4" (10.2cm) long, 3/8" (9.9mm) diameter. Polyenco Nylon. Sold in a set of 3. **#080-478-000 Set of 3 Nylon Front Sight Punches, 8K5I99 \$ 5.99**
- ⑯ **BROWNELLS FRONT SIGHT STAKER** - Offset punch efficiently directs the full force of the hammer blow downward against the sight tenon to stake front sights tightly. **SPECS:** Steel, blued. 3/8" (9.9mm) x 1/2" (12.7mm) x 4 1/2" (11.4cm) long shaft. Replaceable, hardened steel tip. Fits 1911 Auto. Includes complete instructions. **#080-817-000 Brownells Front Sight Staker, 8K45Q57. \$ 49.99**
- ⑰ **1911 AUTO EXTRACTOR REMOVAL TOOL** - Dual-purpose tool prevents scarred breech faces, scratched slides and gives fast, easy extractor removal every time. **SPECS:** Steel, blue, matte finish. 6" (15.2cm) long, 3/8" (9.4mm) diameter handle, .150" (3.7mm) diameter lever. **#080-923-000 1911 Auto Extractor Removal Tool, 8K22C99 \$ 25.99**
- ⑱ **#120-3 BIT** - Fits slotted magazine catch locks. **SPECS:** Steel. .120" (3.1mm) shank diameter, .03" (.76mm) blade thickness. **#080-120-330 #120-3 Bit, 8K3C25. \$ 3.99**
- ⑲ **#185-00 HEX-HEAD BIT** - Fits hex-head (Allen) magazine catch locks. **SPECS:** Steel. 1" (2.54cm) long, 1/16" (1.6mm) thick. **#080-185-002 #185-00 Bit, 8K3M13. \$ 3.99**

BROWNELLS 1911 AUTO FIELD MAINTENANCE PACK



Complete, Dedicated Kit For Field Repair & Maintenance Of Tactical 1911 Autos

This compact field maintenance pack is designed specifically for servicing combat 1911 Autos during Military Ops. And, it provides the soldier with all the required tools to field strip, repair, and maintain this pistol while on the move. This is not a run-of-the-mill cleaning kit, but carefully selected, high-quality field armorer tools dedicated to working on the 1911 pistol, so there is no confusion and no down time spent scrounging through one large field case of loose odds and ends. Individual pouches and compartments inside the water- and abrasion-resistant, nylon case keeps all tools secure and separated to help minimize noise that could jeopardize your mission. Quiet, #9 YKK zippers with oversize pulls, clear, I.D. card sleeve and loop strip for name tape on front panel, plus two nylon web grab handles for easy carry. **Field Pack Case** is also available separately for other tactical gear and accessories. **SPECS:** Tools - #81 MAGNA-TIP® screwdriver handle w/ #120-3, #185-00, #185-1, #240-5, T15 Torx, and bushing driver bits; grip bushing staker; lug iron; bushing wrench; plunger tube crimper kit; safety detent depressor; trigger stirrup die; nylon/brass hammer; pistol bench block; (3) nylon punches; front sight staking tool; extractor removal tool; .092" and .120" dia. brass push punches; mainspring housing pin pusher; 12"x24" bench/field gun mat. 5 lb. 2 oz. (2.32 kg) wt. **Field Case** - Cordura nylon, O.D. green. 12" (30.5cm) long x 10 1/2" (26.7cm) high x 3 1/2" (8.9cm) thick. **#080-000-456 Brownells 1911 Auto Field Pack, 8K32A98 \$ 366.21**
#080-000-459 Field Pack Case, Only, 8K66I49 \$ 75.99

- ⑳ **.120" BRASS ALIGNMENT & PUSH PUNCH** - Helps install and remove hammer pins. **SPECS:** Plastic handle, 360 alloy punch. 4 1/4" (12cm) long. Punch - 3/16" (8.2cm) long. .120" (3.05mm) diameter. **#080-000-025 .120" Brass Alignment & Push Punch, 8K7B78. \$ 8.99**
- ㉑ **.092" BRASS ALIGNMENT & PUSH PUNCH** - Helps install and remove sear pins. **SPECS:** Plastic handle, 360 alloy punch shaft. 4 1/4" (cm) long. Punch - 3/16" (8.2cm) long. .092" (2.3mm) diameter. **#080-000-024 .092" Brass Alignment & Push Punch, 8K7J78. \$ 8.99**
- ㉒ **BENCH/FIELD GUN MAT** - Soft face prevents scratches and dings when working on your gun. Absorbs liquid, and includes a non-slip backing. **SPECS:** Polypropylene fiber, brown, expanded, vinyl acetate backing. 12" (30.5cm) x 24" (61cm). **#084-280-001 #1 Roll-Up Gun Mat, 8K13H76 \$ 14.99**
- ㉓ **TOOL BOX** - Heavy-duty, plastic box conveniently holds everything in one place. Perfect for the shop, armory, or as a take along to a match. **SPECS:** High-impact plastic. 15" (38.1cm) long, 7" (18cm) wide, 5" (13cm) high. **#696-100-303 Tool Box, 6F11E21. \$ 13.99**

10-8 PERFORMANCE ARMORER TOOL

Sturdy Non-Marring Tool Has Dozens Of Uses



Handy tool of extremely tough, non-marring glass-reinforced nylon is perfect for prying and pushing applications where a metal tool can damage the part or gun finish. Rigid chisel point on one end is useful for depressing springs and spring-loaded parts—even use to thread MOLLE straps through webbing—while the semi-flexible flat blade on the other end can get into tight spots or serve as a temporary shim. Great to have around during disassembly of semi-auto pistols like the 1911, Glock, or Smith & Wesson M&P or when working on service rifles like the AR-15/M16. Multiple ridges molded into the grasping area in the middle of the tool help prevent slippage when working with oily or greasy hands. **SPECS:** Glass reinforced nylon, Black, Flat Dark Earth, or Foliage Green. Approximately 5" (12.7cm) long, 1/4" (6.4mm) diameter. **#100-003-708 Armorer's Tool, Black, 1B7G49 \$ 10.99**
#100-003-709 Armorer's Tool, Flat Dark Earth, 1B10P35. \$ 11.99



BROWNELLS 1911 AUTO SLIDE FITTING BARS

Remove Slide "Play" Accurately & Professionally



Surface ground and hardened tool steel bars in ten thicknesses - Recommended by agency armorers and top pistolsmiths as the most accurate way to remove vertical slide "play" from the 1911 Auto, its variations and copies. May be slower than the quick-and-dirty methods, but gives an infinitely more accurate and professional job. Basic procedure as follows: Measure gun's slide rail thickness; place closest-sized Slide Fitting Bar in frame "way"; tap frame rail with light hammer to close the "ways" space down to match the slide rail thickness. Complete instructions included. **SPECS:** 4" (10.2cm) L x 1" (2.5cm) W. stainless steel, heat treated. + .0000"/-.0005" (.0127mm) tolerances. **Set includes 10 slide fitting bars, and a hardwood divider tray, all in a tough, polypropylene bench storage box.**

STOCK #	THICKNESS	STOCK #	THICKNESS
#080-745-111	.111" (2.8914mm)	#080-745-116	.116" (2.9464mm)
#080-745-112	.112" (2.8448mm)	#080-745-117	.117" (2.9718mm)
#080-745-113	.113" (2.8702mm)	#080-745-118	.118" (2.9972mm)
#080-745-114	.114" (2.8956mm)	#080-745-119	.119" (3.0226mm)
#080-745-115	.115" (2.9210mm)	#080-745-120	.120" (3.0480mm)

— Advise # — Single Slide Fitting Bar, 8K24Q96 \$ 29.99
#080-745-001 Slide Fitting Bar Box and Tray, 8K34L99 . . \$ 39.99
#080-745-000 Slide Fitting Bar Set, 8K318H03. \$ 349.99

SLIDE FITTING BAR HOLDING FIXTURE - This is the third hand you've been looking for when peening or swaging 1911 Auto frame rails. All-steel tool holds a single or double Slide Fitting Bar securely in place, without movement. Makes striking our Rail Swaging Punches with a hammer easier and more accurate. Designed by William A. Smith III of Marietta, Georgia. Must be used with current production Slide Fitting Bars equipped with through holes. **SPECS:** Steel, blued. 2.6" (6.6cm) wide. Includes two, 3/4"-28 Allen screws and washers. **#080-745-002 Slide Fitting Bar Holding Fixture, 8K26G99 \$ 30.99**



Orders: 800-741-0015

order on the web **brownells.com**

BROWNELLS PAGE 147

1911 AUTO

GUNSMITHING TOOLS

BROWNELLS 1911 AUTO RAIL SWAGING PUNCHES



Helps Prevent Frame Rail Damage

Puts downward swaging pressure directly onto the frame rails and not on the frame. Giant steel punches with specially machined steps prevent overpeening and crushed frame rails. Single or Double design allows tightening only the specific rail area required for closer frame-to-slide fit. **SPECS:** Machined steel. 5/16" (56cm) long, 1" (2.5cm) diameter. Set includes 1 punch of each design.

- #080-805-001 Single Swage Punch, 8K34N18 \$39.99
- #080-805-002 Double Swage Punch, 8K31C49 34.99
- #080-805-000 Swage Punch Set, 8K57181 65.99

BROWNELLS/YAVAPAI 1911 AUTO SLIDE JIG

Enables Fast, Precise Milling Of Popular Slide Modifications



Securely anchors all models of 1911 Auto slides for precise milling of low-mount sight dovetails, extractor rollover cuts, front cocking serrations, French Cuts, ejection port lowering, 1° comp cuts plus, and similar operations. Also makes a great handle for polishing prior to application of final finish. **SPECS:** Aluminum. 5/16" (14.6cm) long, 2" (10cm) wide, 1 lb. 10 oz. (759g) wt. Includes complete instructions.

- #080-835-002 1911 Slide Jig, 8K113K56 \$129.99

BROWNELLS 1911 AUTO SLIDE/FRAME RAIL FILE



One File Does It All: Trues, Deburrs & Squares Slide Rails

Clean up and square slide rails with one side of this file, turn it over and deburr or enlarge the rail channels with the other. Specially ground, stepped file does the job of two or more separate files and the safe edges make sure that only the areas that need to be cut, get cut. Simplifies, speeds up and adds precision to slide fitting work. **SPECS:** 6" (15.2cm) long, 1/2" (12.7mm) wide. Surface ground.

- #080-753-000 Slide/Frame Rail File, 8K43Q51 \$50.99

BROWNELLS/STARRETT 1911 AUTO SLIDE RAIL MICROMETER

Quickly Choose Correct Slide Fitting Bar With Micrometer Accuracy



For match level accuracy, slide-to-frame fit on 1911-style autos must be closer than a gnat's whisker. This specially modified Starrett mike precisely measures the thickness of the slide's "rails". Makes choosing the correct slide fitting bar quick and accurate. No guess-work. Take measurement at three points along the slide, average readings together, and select a slide fitting bar (listed elsewhere) .001" to .002" thicker. **SPECS:** Stainless steel, 2 1/2" (6.3cm) overall. Carbide measuring faces read .0000 to .4265" (10.8mm). Includes plastic case.

- #827-561-730 Slide Rail Micrometer, 7B228Q72 \$229.99

EGW FRAME & SLIDE GROOVING SAW



Make Fast, Accurate, Slide & Frame Cuts

Solid-carbide slitting saws make great-looking cuts on 1911 slides. 15° cuts 1911A1 Govt. cocking serrations. Use 60° for checkering and French Cuts. **SPECS:** Solid carbide. 1.250" (3.2cm) dia., 1/8" (1.58mm) thick, 1/2" (12.7mm) arbor. Feed rate for Rc 42 steel is 4"/minute, 610 RPM. Made in U.S.A. 15° and 60° - 24 tooth cut.

- #296-040-015 15° Slitting Saw, 6B72D00 \$72.00
- #296-040-060 60° Slitting Saw, 6B89J33 89.33
- #296-015-050 Slitting Saw Arbor, 6B66F67 66.67

POWER CUSTOM SLIDE RAIL COMPOUND CLAMP

Semi-Auto Slide Tightening Made Easy



Giant, steel "pliers" has two machined "steps" that can tighten one or both rails with just a "squeeze" of your bench vise. Step one distributes pressure evenly to both rails at the same time. Step two straightens and adjusts one side at a time if the slide is bent or sprung. Stop bolt helps prevent over-tightening and damaged slides. **SPECS:** Heat-treated steel, blued finish. Machined from 1 1/2" (3.81cm) square stock, approx. 7 1/2" (19cm) long. Ratio 2:1.

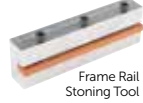
- #713-101-000 Slide Rail Compound Clamp, 3A133K88 \$140.00

EVERGLADES AMMO 1911 TOOLS & FIXTURES

Allows You To Save Time & Make Precise Cuts



Barrel Hood Cutting Fixture



Frame Rail Stoning Tool



Slide Measuring Tool

Designed to aid in improving your 1911, these tools let you produce a precise slide to frame fit with almost zero clearance and an exceptional barrel hood fit. The **Slide Measuring Tool** precisely measures the width inside the slide without lapping. To use, loosen the Allen screw, insert the tool into the slide and adjust to your preference, then retighten the screw. Tool can be placed in micrometer without removing from the slide for an exact measurement. Parallel ground surfaces on the tool permit precise measurements. The **Frame Rail Stoning Tool** brings the rail down to its final dimension. Stone can be used with the included 320 grit stone or stone can be covered in adhesive backed sandpaper if you prefer. Fixture is designed to have the inside edge ride on top of the frame to keep the rails nice and square. When cutting the hood, the **Barrel Hood Cutting Fixture** squarely holds the barrel in the vice, allowing for the length and width of the hood to be cut in one setup. All tools work with both 1911 and 2011 style frames. **SPECS:** Aluminum, silver finish.

- #100-015-690 Frame Rail Stoning Tool, 3C75J00 \$75.00
- #100-015-691 Slide Measuring Tool, 3C97P99 97.99
- #100-015-689 Barrel Hood Cutting Fixture, 3C82Q99 82.99



BROWNELLS MAGAZINE WELL FILLER

Helps Prevent Expensive Frame Damage

Fits inside and fills the magazine well to help prevent distortion caused by vise pressure. **SPECS:** 7075 aircraft aluminum, silver, matte finish. 1911 Auto available in Standard (Std) 4" (10.2cm) length and Extended (Ext) 5" (12.7cm) length. Double-Stack models are Extended (Ext) 8" (20cm) length only. STI fits STI, SVI and McCormick.

STOCK #	LENGTH	MODEL	PRICE
#080-810-100	Std.	1911 Auto	8K25H99 \$29.99
#080-810-101	Ext.	1911 Auto	8K26L67 \$29.99
#080-925-002	Ext.	STI	8K22G99 \$24.99

C.B. GIORNESTO 1911 AUTO THE 1911 BLOK

Frees Both Hands & Holds Pistol Securely In Vise For Easy Cleaning & Maintenance



Solid, high-strength vise block slides into mag well and locks tight using the mag catch to hold your 1911 pistol securely for easy cleaning and maintenance. Keeps both hands free for detailed, precision work, and helps eliminate the chance of dropping the pistol and causing damage. Durable, injection-molded polymer composite construction won't mar or scratch gun and resists most common solvents. Fits Government Model, Commander, and Officers Model. **SPECS:** Polymer, black. Stem - 4/16" (10.8cm) long.

- #100-003-987 1911 Vise Block, 6B35D47 \$45.99

10-8 PERFORMANCE 1911 AUTO ARMORER'S BLOCK

For Fast, Easy Maintenance, While Protecting Pistol & Hands From Damage



Handy bench block machined from super-tough, glass-reinforced nylon supports 1911 pistol components so you can perform a variety of repair, assembly/disassembly, and accurizing tasks quickly and easily. Securely holds the frame on its side, so you can work on it without risk of damaging the finish. Helps you check hammer/sear engagement, remove hammer strut pin, remove mainspring housing, and holds thumb safety for easy filing of sear stop stud engagement surface. Use to tension the extractor off the slide, so you don't risk scratching the slide, and retain the extractor while filing and honing the claw. Holds the barrel during link pin removal, with blind holes to catch the pins so they don't get lost. You can even place the frame between two blocks and clamp it in a bench vise for slide fitting. **SPECS:** Glass-reinforced nylon, black. 4" long (10.2cm) x 4" wide x 1 1/4" (3.2cm) high.

- #100-004-369 Armorer's Block, 1B43P67 \$58.99

PRESENT ARMS 1911 AUTO ARMORER'S PLATE

Multi-Function Bench Block Handles A Variety Of 1911 Tasks



Fixture Block

Custom bench block securely holds a 1911 and its components during disassembly, cleaning, repairs, and reassembly. Machined from reinforced molded polymer

that won't mar or scratch the gun's finish, the Armorer's Plate does the work of a variety of jigs and fixtures. A single-stack magwell insert holds the pistol upright for cleaning and inspection. The Armorer's Plate also has holes and cutouts to hold the frame by the grip bushings for removing the

mainspring housing pin and support the barrel for link pin removal. Two separate trays cut into the top keep small parts from getting lost. Replace the magwell insert with the **Fixture Block** (sold separately) to hold the pistol at a convenient 45° angle to help with installation of the sear and disconnect. Steel pins in the Fixture Block hold the hammer and sear for interface/engagement inspection, while other pins assist in hammer strut pin removal. Other cutouts hold the grip safety securely so you can dress the trigger bow interface, secure the thumb safety for dressing the sear interface and the plunger interface, and retains an internal extractor for tensioning to ensure a secure grip on a shell rim for positive extraction. **SPECS:** Hardened steel, black oxide finish. 1 1/2" (3.8cm) long, 5/16" (15.9mm) thick, 1 1/2" (3.8cm) high.

- #100-012-492 1911 Armorer's Plate, 1F113166 \$127.99
- #100-012-493 1911 Fixture Block, 1F97D13 121.99

HARRISON DESIGN 1911 AUTO HD-807 FRAME HOLDING FIXTURE

Lets You Clamp Frame Securely & Safely in a Vise, So Both Hands Are Free To Do the Work



Harrison's frame fixture gives you the helpful "third hand" you often need when doing modifications and custom work on a 1911 frame. Designed by master pistolsmith Ted Yost, who partnered with Harrison to bring it to life, the HD-807 slides into the magwell just like a magazine and, unlike other holders, requires no additional tools to install. You can even use it with the magazine catch already installed in the frame, so you can polish out the frame and mag catch flat at the same time - a time saver for the busy pistolsmith. The ejector can remain mounted on the frame, too. The key to the HD-807's versatility is the rod that protrudes from it through the top of the frame. Clamp that rod in a bench vise at any angle that's convenient for the work you're doing at the moment. **SPECS:** Sturdy machined-steel construction. Fits all full-size single-stack 1911 pistol frames (except EMP).

- #100-023-597 1911 Frame Holding Fixture, 9B99F99 .. \$99.99



BROWNELLS 1911 AUTO TRIGGER STIRRUP DIE

Forms Stirrup For Precise Trigger Pull

Makes it easy to smooth out the bends and bumps found in production triggers and match-fit them for precise, no-wobble travel. Slide a trigger over the die and tap lightly around it with a small hammer. Maintains correct shape and angles. Dual use, lets you save dinged and damaged ones too. Fits standard single-stack 1911 pistols. **SPECS:** Hardened steel, black oxide finish. 1 1/2" (3.8cm) long, 5/16" (15.9mm) thick, 1 1/2" (3.8cm) high.

- #080-710-045 Single-Stack Stirrup Die, 8K22K99 \$25.99



GUARANTEED. FOREVER.®
SINCE 1939

POWER CUSTOM 1911 AUTO FRAME SUPPORT SYSTEM

2-Piece Set Prevents Frame Damage During Fitting, Acts As Guide For Stippling



Stops frame "crush" while performing any of the lapping, heavy hammering or heating and bending alterations that require holding and squeezing the frame in a bench vise. Expandable Magazine Well Support adjusts to fill magazine opening so it can't collapse. Hardened steel Side Plates index off the grip bushings to take vise jaw pressure and dings, plus provide a convenient, damage-proof, straight edge guide for stippling on the front strap. Fits all types and calibers of 1911 Auto frames.

SPECS: Heat-treated steel, blued finish. Mag Well Support - 4" (10cm) long, adjusts to 1 1/8" (3.5cm) wide. Side Plates - 3" (7.62cm) wide, 4 1/2" (11.4cm) long, 3/4" (6.3mm) thick. Includes Allen wrenches, adjustment screws and instructions.

#713-100-000 Frame Support System, 3A89L25 \$ 93.33

INNOVATIVE SHOOTING PRODUCTS 1911 AUTO REVERSE PLUG RETENTION CLIP



Retains Reverse Plug & Spring On Guide Rod During Field Stripping

Handy steel clip slips over a full-length guide rod and securely retains the reverse plug and spring when field stripping a 1911. Acts like a "third hand" to keep the

spring and plug on the rod while you remove or install the slide. Eliminates the need for improvised tools like small nails or paper clips that can fall out and cause a safety hazard by unexpectedly launching the spring, plug, or rod across the shop.

SPECS: Steel, approx. 2 1/4" (5.4cm) long.

#100-004-616 Reverse Plug Retention Clip, 9C6H72.... \$ 7.99

SECURE FIREARM PRODUCTS UNIVERSAL SPRING TENSION TESTER

Quickly Measures Spring Strength



Easy-to-use testing device helps you quickly measure the compression strength of recoil springs, main springs, firing pin springs, striker springs - or any coil spring used on pistols, revolvers, rifles, and shotguns. Lets you easily check if the spring is getting weak and needs to be replaced before it fails at a critical moment. Helps you identify the weight of loose springs you may have lying on the bench or parts box. Comes with large and small spring adapters.

SPECS: Hard polymer with steel components. Measures springs spring weights from .352 oz. (10g) to 88 lbs. (40 kg). Usign the small adapter, spring with an ID as small as .140" can be measured. Includes tester, large and small spring adapters, digital scale, 2 AAA batteries, and instructions.

#100-011-593 Spring Tension Tester, 8F39G95..... \$ 50.99

1911 AUTO FITTING & DEBURRING FILE SET



Indispensable For Accurizing Your Pistol For Precise Fit & Function

Convenient set of five, round parallel files for deburring mag release hole, slide stop hole, and other frame pin holes to ensure precise fit and smooth function of your 1911. Also use to fit, shape, and blend beavertail grip safety to frame. American-pattern, single cut files ensure gradual, even metal removal to help you maintain precise dimensions. Indispensable for any accurizing job.

SPECS: Hardened cutting steel. Round parallel files with approximately 6 1/2" (15.2cm) cutting surface, 2" (5.1cm) tang. Kit contains one each 1/8" (3.2mm), 3/16" (4mm), 1/4" (4.8mm), 5/16" (5.6mm), 3/8" (6.4mm) diameter.

#191-000-002 1911 File Set, 1A19Q44 \$ 29.99

BROWNELLS 1911 AUTO MAINSRING HOUSING PIN TOOL



Easily Pops Out This Stubbhorn Pin

Makes removing the 1911 Auto mainspring housing pin (it's held in by a detent) easy and fast. Handle fits your palm nicely - one "rap" and the pin is out. Speeds any disassembly/reassembly job, whether doing repairs or using the "stone and try" method for trigger pull work. Fits all 1911 Autos. Deeply grooved black molded polymer handle gives you a secure hold on the tool - and matches your other Brownells gunsmithing tools.

SPECS: Steel shank, hardened to Rc 50, approximately 3" (7.6cm) long. 7" tool OAL.

#080-850-000 Mainspring Housing Pin Pusher, 8K18H99... \$ 24.99

BROWNELLS 1911 AUTO DISCONNECTOR STAKING TOOL

Eliminates Lateral Movement Of The Disconnecter For A Tighter, Cleaner Trigger Pull



Steel punch reduces the size of the disconnector hole in the frame to prevent lateral movement of the disconnector and help eliminate creep from the trigger pull. Use as part of any accurizing or trigger job to produce a smoother, more precise pull and cleaner release. Concave tip ensures controlled application of staking force by letting you use the tool with the disconnector in place to help keep the tip centered on the frame hole.

SPECS: Tool steel hardened to Rc 58-60. 3" (7.6cm) long. Includes instructions.

#080-000-691 Staking Tool, 8K16M99..... \$ 19.99

BROWNELLS 1911 AUTO DISCONNECTOR SCRAPER



Deepens Disconnecter Notch For Smoother Trigger "Feel"

Super-hard, steel scraper lets you deepen the disconnector notch to keep the disconnector from bumping the slide. The right way to end the problem. NEVER shorten the disconnector.

SPECS: CPM Rex 76 steel. 5 1/2" (13.3cm) long overall.

#080-746-002 Disconnecter Scraper, 8K15P29..... \$ 17.99

BROWNELLS 1911 AUTO PIN HOLE REAMERS

Deburr & Ream Frame Holes For Precise Pin Fit



Hardened steel, fluted reamers true-up pin holes in 1911 frames to help ensure a tight, smooth-operating pistol. Ideal for correcting out-of-round and under-size pin holes. Hand-filling polymer handles give you a secure purchase to transmit maximum torque smoothly and evenly to the hole. A must-have for building custom pistols. Available as a kit of six reamers, including reamers for both standard-size and under-size slide stop pin holes; individual reamers also sold separately.

SPECS: Hardened steel shank, polymer handle. 1 1/2" (3.8cm) cutting length. Kit contains (1) of each reamer: .157" (3.98mm) hammer pin, .110" (2.8mm) sear pin, .199" (5mm) slide stop pin, .201" (5.1mm) slide stop pin, .154" (3.91mm) link pin, and .156" (3.96mm) link/safety lock pin. Includes instructions.

#080-000-699 Pin Reamer Kit, 8K109Q99..... \$ 122.99

#080-000-695 Hammer Pin Reamer, 8K17J81 \$ 19.99

#080-000-696 Sear Pin Reamer, 8K16G82..... \$ 18.99

#080-000-697 .199" Slide Stop Pin Reamer, 8K20M99... \$ 20.99

#080-000-698 .201" Slide Stop Pin Reamer, 8K23A89... \$ 26.99

#080-000-693 Link Pin Reamer, 8K17J31..... \$ 18.99

#080-000-694 Link/Safety Lock Pin Reamer, 8K18K99... \$ 19.99

BROWNELLS 1911 AUTO MAGAZINE LIP FORMING TOOLS



Customizes Magazines To Properly Feed Wadcutter Ammo

No amount of accurizing will make a 1911 Auto shoot wadcutter ammo if the magazine's feed lips aren't right. These tools easily reform the lips to the optimum angle, curing the tendency of wadcutters to jam against the ramp. "Anvil" fits inside the magazine and establishes the angle. "Yoke" (designed by Lou Woll) fits over the lips and ensures that both sides will be identical.

SPECS: 1018 Steel, hardened to Rc 50. Anvil - 2 1/4" (70cm) x 1 1/4" (3.2cm) x 3/8" (9.5mm). Yoke - 3" (7.6cm) x 1" (2.5cm) x 3/8" (41.2mm). Set includes one of each. Instructions included.

#080-810-001 Lip Forming Anvil, 8K55E92..... \$ 60.99

#080-810-002 Lip Forming Yoke, 8K34H99 \$ 44.99

#080-810-003 Lip Forming Set, 8K89C99..... \$ 105.99

BROWNELLS GRIP SCREW BITS



Allen®, TORX® & Slotted Bits Fit Right

Here are the three Magna®-Tip bits you'll need to install and remove our custom grip screws. Although we picked them to match our screws, they'll fit other brands too.

SPECS: Steel, heat treated. Allen: 1/16" hex. Slotted: 240-5. TORX: T-15. Fit Brownells 1911 Auto and Ruger MkII/MkII grip screws.

#080-185-100 1/16" Allen Bit, 8K3K99..... \$ 3.99

#080-240-540 #240-5 Slotted Bit, 8K3G21..... \$ 3.99

#080-435-015 T15 Torx Bit, 8K00EDE..... \$ 3.99

BROWNELLS MAGNA-TIP® 1911 AUTO BUSHING DRIVER™ BIT

Supports Bushing For Easiest Removal - & Fits Into Your MAGNA-TIP's Hollow Handle!!



Special bits that fit our MAGNA-TIP® and Clip-Tip handles to correctly center the blade and fully support 1911 grip bushings. Makes removal easier, faster and prevents tearing up the slot. Regular 1911 Bushing Driver Bit removes standard bushings; Slim 1911 Bushing Driver Bit removes the thin bushings used for slim grips.

SPECS: 1 1/8" (3.9cm) overall length, 3/16" (8mm) O.D.

#080-434-045 Magna-Tip .45 Bshing Driver Bit, 8K11N06... \$ 13.99

#080-134-001 1911 Slim Bushing Bit, 8K9G76..... \$ 11.99



BROWNELLS 1911 AUTO LUG FITTING KIT



Helps You Fit The Standing Lugs On Oversized Barrels

The three essential tools in this kit work together to help you successfully fit oversized barrels. The Barrel Holder locks the barrel in the slide to let you cut the excess material on the lugs with the carbide Barrel Lug Cutters. The Slide Pusher holds the slide forward to put a consistent pressure on the barrel while cutting.

SPECS: Kit contains Slide Pusher, Barrel Holder, Lug Cutter Handle, .195" and .186" Barrel Lug Cutters, instructions, and storage box. Kit components also sold separately. Barrel Holder - Steel. Approximately 3.5" (9cm) long. 44" (1.1cm) O.D. Barrel Lug Cutter - Carbide. Separate models available for .186" or .195" lugs. Slide Pusher - steel shaft, plastic handle. 6.5" (16.5cm) long.

#080-000-089 1911 Auto Lug Fitting Kit, 8K137F53... \$ 179.99

#080-746-001 1911 Auto Slide Pusher, 8K18F89.... \$ 20.99

#080-711-100 1911 Auto Barrel Holder, 8K19J79... \$ 21.99

#080-000-058 1911 Auto Lug Cutter, Handle only, 8K24L29..... \$ 26.99

#080-000-063 1911 Auto .195" Lug Cutter, 8K50Q99..... \$ 57.99

#080-000-062 1911 Auto .186" Lug Cutter, 8K47J39... \$ 53.99

BROWNELLS 1911 AUTO GRIP BUSHING STAKER



8-Segment, 90° Head Gives Maximum Contact To Frame For Most Secure Bushing Installation Possible

Grip bushings get bunged up or lost in the field or when a pro is doing a "Master Reblue Job" they get removed to permit the finest possible polishing job. Then they have to be replaced and that can be a real chore. No more. With this special Brownells 1911 Auto Grip Bushing Staker, it's now quick and easy to get them tight on the first try. Made in 8 segments with 90° cuts between for maximum bushing contact to frame. Has "handle" and deep hole in top of Staker to prevent your 1/8" punch from slipping off. (The 1/8" punch passes thru bushing center on opposite side of frame to give clean access to bushing being replaced or tightened.) Make an anvil block to support outside of bushing while it is being staked - works great!

SPECS: Staker head - S5 Tool Steel hardened to Rc 57-60. 4" (10.2cm) handle.

#080-644-000 Grip Bushing Staker, 8K28F03..... \$ 31.99

#080-644-001 Replacement Staker Head, 8K21B77... \$ 24.99

#891-215-640 1/8" High Speed Drill, 1H6N25..... \$ 7.99

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 149

CHALLIS GRIPS 1911 AUTO GRIP BUSHING EXTRACTOR



Remove Grip Bushings Without Damage

Easy-to-use tool enables you to easily remove 1911 slotted grip bushings without damaging them. Holds bushing captive while drive teeth are engaged which prevents the top of the bushing from peeling off as it is removed. Lever lets you apply plenty of torque. Available to fit either standard size or slim 1911 grip bushings. Will not fit VZ grip bushings.

- #100-017-841 Grip Bushing Extractor, Standard Size, 1C24E76 \$ 28.32
- #100-017-842 Grip Bushing Extractor, Slim Size, 1C24K76 28.32

BROWNELLS 1911 AUTO BARREL LOCKING LUG FILE



For Critical Fitting Of Match-Grade Barrel Top Lugs

Precision, surface-ground file deepens barrel locking lugs without increasing width. Safe on two sides to let the gunsmith file to a close fit with no chance of widening lug area. #2 cut, Swiss pattern cuts smoothly; little or no additional stoning/polishing is needed.

SPECS: 6" (15.2cm) long. .171" (4.35mm) square.

- #080-751-000 Barrel Locking Lug File, 8K58M21 \$ 63.99

BROWNELLS 1911 AUTO LUG IRON



Removes Ridges & Levels Lug Area

Quickly, accurately removes wear flanges and machining ridges from the slide lug area of 1911 Autos. Ensures a precise fit, reduces barrel friction and improves accuracy.

SPECS: 8 1/2" (22.2cm) long. One-piece steel shaft and head.

- #080-689-000 Brownells Lug Iron, 8K54C99 \$ 59.99

BROWNELLS 1911 AUTO LUG CUTTER



Recuts Lug For A Tight Fitting Barrel That Improves Accuracy

Hand operated, carbide cutter easily trims excess material from the bottom barrel lug when fitting custom or factory barrels to 1911 Autos. Cuts barrel lugs parallel, and with the correct height and radius, to help produce the best possible lockup. Use .186" cutter first, then progress to the .195" cutter if more material needs to be removed. Follow with careful hand fitting to achieve a firm, non-binding barrel-to-slide fit. Start small and check your work often. It is possible, with some slide/barrel combinations, that the .195" cutter could remove more material than necessary. Fits all 1911 Auto, Commander and Officers ACP, single- and double-stack frames.

SPECS: 1" (2.5cm) diameter knob; 2.07" (5.25cm) long shank. .186" (4.72mm) or .195" (4.95mm) diameter cutters. Complete instructions included.

- #080-000-067 Handle & .186" Cutter, 8K69D48 \$ 78.99
- #080-000-068 Handle & .195" Cutter, 8K71G52 82.99
- #080-000-062 1911 Auto .186" Lug Cutter, 8K47J39 53.99
- #080-000-063 1911 Auto .195" Lug Cutter, 8K50Q99 57.99



BROWNELLS 1911 AUTO EJECTION PORT GRINDING STONE KIT

"Cobalt" Stones Easily Shape Hardened Slides

Long-lasting, Cobalt impregnated aluminum oxide stones are the ultimate for shaping the ejection port roll-over notch.

SPECS: Cobalt impregnated aluminum oxide, 120 grit. Includes (2) B51, (2) B42 stones and instructions. 1/8" (3mm) dia. shank.

- #080-810-000 Ejection Port Stone Kit, 8K19H99 \$ 25.99

BROWNELLS 1911 AUTO CHECKERING GUIDE



Get True Diamonds On Front Strap

Clamps over the frame of a 1911 Auto to provide a solid guide for getting the front strap checkering lines started correctly. Sets up 60° or 90° diamonds.

SPECS: 2 1/2" (6.3cm) long, 1" (2.5cm) wide. 1/16" (1.1mm) thick. Aluminum Guide and Clamp Bar. Allen head lock screw.

- #080-684-000 1911 Checkering Guide, 8K25G00 \$ 30.99

MARVEL PRECISION EZ CHECKERING FIXTURE



Produces Accurate, Beautiful, Hand-Cut Checkering In Any LPI Spacing

Professional-quality fixture helps you produce straight, accurate, front strap frame checkering on your very first try. Clamps to any single stack, Govt. length frame and provides repeatable indexing for vertical and horizontal cuts, plus the initial undercut. If used correctly, this CNC-machined fixture will make it very difficult to make a mistake. Accepts all wide checkering files. Includes well written, well illustrated instructions.

SPECS: Aluminum fixture, matte, silver finish. Steel screws and indexing pins. Includes undercut rollers and Allen wrenches.

- #588-100-011 EZ Checkering Fixture, 8H216D38 \$ 295.99

BROWNELLS CAN'T MAR™ 1911 AUTO BUSHING WRENCH



Can't Damage Finishes • Virtually Unbreakable Pocket-Sized • Versatile, Double-Ended Design

Every 1911 owner and gun shop needs a wrench to remove the barrel bushing from the 1911 Autos. Ours fits all the calibers and variations; Colt-made (including factory Officers ACP), plus copies. Made from super tough ABS "T" grade polymers, Brownells **Can't Mar™** wrench has more thickness and heft than other synthetic wrenches. It gets out even the most tightly fitted, match-grade bushing WITHOUT scarring or marring the finish of the gun's bushing or slide. Virtually unbreakable, the **Can't Mar™** wrench carries easily in pocket or field kit.

SPECS: 5 1/2" (14cm) long. 1 1/4" (3.2cm) wide. .187" (4.75mm) thick. Weighs 1oz. (28g).

- #080-045-045 Can't Mar™ Bushing Wrench, 8K4J99 \$ 6.99



BROWNELLS 1911 AUTO ANODIZED BUSHING WRENCH



Non-Marring Aluminum Gets The Tightest Bushings Loose

The perfect tool for every 1911 owner's range bag or cleaning kit. Precision machined for a close fit to Government Model and Officers bushings. The extra thick, contoured handle fits comfortably in your hand; has plenty of heft for a good, solid grip. Turns the tightest bushings without slipping. **Enhanced** model has a handy flange that retains the recoil spring plug as you twist the bushing free. No more flying springs or plugs!

SPECS: Aluminum, red anodized. 5 1/2" (14cm) long, 1 1/4" (3.2cm) wide. 1/4" (6.35mm) thick.

- #080-045-200 Anodized Bushing Wrench, 8K16K99 ... \$ 19.99

- #080-045-300 Enhanced Bushing Wrench, 8K22G00 ... 24.99

BROWNELLS COLT WRENCH



1911 Auto Bushing Wrench, Plus Ratchet/Ejector Rod Wrench

An obvious "must have" tool belonging on the bench of every gunsmith or armorer who works on (or strips for rebluing) any Colt handgun. The double-ended 1911 Auto bushing wrench feature has been time proven by gunsmiths. Ours handles the traditional Government model with one end and the Colt Officer's ACP with the other. We've all sweated over the mar-free removal and reassembly of the ratchet (ejector/extractor) from the ejector rod of large and small frame Colt revolvers. Brownells Colt Wrench handles the operation properly. The hex opening fits over the ratchet of large frame Colts (including old and new Pythons) to hold the ratchet for unscrewing from the ejector rod. For small frame Colt revolvers, the slot with two small studs fits between ratchet and cylinder face; the two studs fitting into two of the ratchet cartridge extractors. The tool ratchet unscrews from rod with no mar or deformations! A lifesaver!!

SPECS: Blue3 steel. 6 1/8" (15.6mm) x 1" (2.5cm) x 1/8" (3.2mm).

- #080-557-000 Brownells Colt Wrench, 8K22M73 \$ 24.99

CLYINDER & SLIDE 1911 AUTO BUSHING WRENCH



Integral Shield Helps Prevent Search & Rescue Of Flying Parts

Simple, practical wrench includes an integral shield that blocks the recoil plug from going airborne during bushing removal on Government models and clones. Makes the entire process of field stripping your pistol faster and safer. Heavy gauge steel construction makes rotating even the tightest-fitting bushings smooth and effortless, plus eliminates bending or rounding off of the bearing surfaces that can lead to slippage. Smooth edges around the entire circumference of the tool make it comfortable in the hand and help prevent marring of the bushing, slide, or plug.

SPECS: Steel, blue, matte finish. 5 1/2" (13cm) long x 1/4" (3.2mm) thick.

- #206-000-043 C&S Bushing Wrench, 6K13E94 \$ 15.95



PRESENT ARMS 1911 AUTO PLUG CAPTURE TOOL

Handy Bushing Wrench Automatically Captures Recoil Plug

Hard polymer tool helps you quickly remove the barrel bushing without losing control of the recoil plug. Engages bushing at the 3 o'clock position and then rotates to the 6 o'clock position to fully cover the recoil plug. Eliminates the need to align flanges or shields. Ergonomic design makes it easy to use, and lightweight polymer construction won't mar the gun's finish.

SPECS: Polymer, gray finish. 4 1/8" (11cm) long. 1 1/8" (3cm) wide. 3/16" (5mm) thick. .7 oz. (20g) wt. Fits Government model and clones.

- #100-011-039 Plug Capture Tool, 1F8N63 \$ 9.95

DAVE MANSON PRECISION REAMERS NOWLIN CHAMBER REAMER



Fits Nowlin Tight Bore Barrels

Specially ground, reduced-diameter pilots fit the tighter bore specifications used on all Nowlin barrels. Precision ground with an integral throater and solid, fixed pilot.

SPECS: M7 high speed steel. Six straight flutes with right hand cut. 3/16" (6.3mm) square drive shank.

- #513-051-909 9mm Nowlin Reamer, 3A77H32 \$ 77.32

- #513-051-389 38S Nowlin Reamer, 3A87L32 87.32

- #513-051-409 .40S&W Nowlin Reamer, 3A77B32 77.32

- #513-051-459 .45ACP Nowlin Reamer, 3A75H00 75.00



CLYMER 1911 AUTO GO/NO-GO GAUGE SETS



Headspace Gauge Sets To Check For Safe Chamber Dimensions

Convenient kits contain "Go" and "No-Go" gauges for accurately checking chamber length to make sure it meets SAAMI specs. These gauges are essential tools for ensuring a tight, accurate, safe chamber. Always have a set on hand to check for correct headspace before buying or firing a new gun. Comes in a handy, durable plastic carrying case.

SPECS: Steel, precision machined to SAAMI specs. Each set contains one go gauge and one no-go gauge in a single caliber. Sets available in .45 ACP, 9mm Luger, .40 S&W, and .22 LR.

- #184-000-041 .45 ACP Hdspce Gge Kit, 4HOODIF \$ 66.00

- #184-000-042 9mm Luger Hdspce Gge Kit, 4HO0QBH 66.00

- #184-000-050 .40 S&W Hdspce Gge Kit, 4HO0PCI 66.00

- #184-000-051 .22 LR Hdspce Gge Kit, 4HO0ETI 66.00

BROWNELLS BUSHING/COMPENSATOR FITTING MANDREL



Grips & Centers For Turning O.D.

Makes uniform, precise fitting of an oversized bushing or cone style compensator fast and simple. Two-piece mandrel threads together with the bushing/comp in between. Flat seat locates front of bushing; tapered, hardened "nose" automatically centers the rear. Mount in the lathe or drill press and file or turn O.D. as needed.

SPECS: Machined steel. 3/16" (17.4mm) diameter. Approximately 4" (10.2cm) long. Comes complete with "A" rod for bushing, "B" rod for cone style comps. Instructions included.

- #080-804-100 Bushing/Compensator Fitting Mandrel, 8K52N58 \$ 61.99

- #080-804-101 Bushing/Compensator "B" Rod, only, 8K13D99 15.99

GUARANTEED. FOREVER.®
SINCE 1939

CHADWICK & TREFETHEN 1911 AUTO BARREL BUSHING REAMER



A Better-Fitting Bushing Means Enhanced Accuracy

Expandable reamers easily adjust to cut the exact I.D. dimension required for a tight barrel-to-bushing fit. "A" Reamer is used for the smaller I.D., Colt factory Commander barrels in 9mm and .38 Super. "B" Reamer is used for all factory and aftermarket Government length barrels in all calibers. **USA**

SPECS: Carbon steel, in-the-white. Dimensions and expansion ranges: "A" 5 1/2" (14.2cm) long, .218" (5.5mm) square shank, .468" (12mm) - .531" (13.5mm) I.D. "B" 5 1/2" (14.6cm) long, .282" (7.1mm) square shank, .531" - .593" (15mm) I.D.

- #170-531-001 "A" Adjustable Reamer, 7A59I37 \$ 92.99
- #170-531-002 "B" Adjustable Reamer, 7A59M18 80.99
- #170-531-102 "B" Replacement Reamer Blade Set, 7A35Q14 46.99

APEX TACTICAL 1911 AUTO BARREL FITTING JIG



Makes a Time-Consuming Job Easy - Without Sacrificing Precision

This jig securely retains any 1911 pistol barrel in the proper position for filing both length AND width of the hood to achieve a precise fit to the slide. This fixture is so versatile it will even work on bull barrels - no bullsh... uh, baloney! The solid base is machined from billet aluminum, then anodized in Apex Tactical Red for excellent corrosion and wear-resistance. A hardened steel screw goes through the barrel's link pin hole to retain it in a cutout on the base, while the included nylon strap lets you cinch the barrel down while you work. Another slot provides plenty of clearance to access the hood with the proper file. (File not included, but we offer plenty of gunsmithing files separately.) For even more stability while you work, the base can be clamped in a bench vise for rock-steady support. The Apex jig seems so simple, yet it gives you a substantial leg up in achieving perfect barrel-to-slide lockup. A great aid in building a better custom 1911 or accurizing an old one. **USA**

- #100-032-036 1911 Barrel Fitting Jig, 7F43I67 \$ 49.99

EGW 1911 AUTO FRAME CUTTER FOR WILSON/NOWLIN RAMPED BARREL



Removes Factory Feed Ramp From Frame; Trues Up Contact Surfaces

End-mill cutter helps you quickly convert a standard 1911 frame for precise fit of a Wilson/Nowlin ramped barrel. Use in a lathe or milling machine to cleanly remove the frame's feed ramp and true up factory flaws found in many frames to allow proper contact with the barrel feet. Helps ensure a cleaner impact surface that prevents excess battering and uneven stresses on the feet for longer barrel life. Manufactured from U.S.-sourced M42 high-speed tool steel blanks for precise cutting surfaces that stay sharp. One-piece design means nothing to work loose halfway through the job. Shank is long enough to clear full-length dust covers. **USA**

SPECS: Tool steel, in-the-white. 6" (15.2cm) long, 7/16" (11.1mm) diameter cutter, 1/2" (12.7mm) diameter shank.

- #296-000-124 Wilson/Nowlin Barrel Ramp Cutter, 6B80A00 \$ 80.00

BROWNELLS 1911 AUTO COMPENSATOR TAP & DIE



Install Custom Compensators For Reduced Recoil & Better Control

Use die to thread custom and standard barrels to accept recoil compensators. Use plug tap to chase threads or tap your own custom compensators. Dies are 1 1/2" (3.8cm) diameter. Unthreaded comps should be drilled with 3/16" HSS drill then reamed to .551" before threading. Turn barrels to approximately .002" smaller than thread diameter. .575"-40 thread matches most commercial, tapered-sleeve or integral, cone-style comps. .578"-28 hex-style die produces the standard thread pitch used on many .45 caliber suppressors. .685"-40 thread is used to fit compensators to threaded Bull and Hybrid barrels. **USA**

SPECS: High-speed steel.

- #080-598-575 .575"-40 Compensator Tap, 2K48C70... \$ 54.99
- #080-598-764 .578"-28 Compensator Tap, 7C27A42... 39.99
- #080-598-685 .685"-40 Compensator Tap, 5B38A40... 43.99
- #080-598-686 .685"-40 Compensator Die, 5B94B51... 99.99
- #891-235-640 3/16" Drill Bit, 1H33A15..... 40.99

EGW 1911 AUTO HOOD LENGTH GAUGE



Makes It Easy To Fit Hood Length On New, Oversized Barrels

Steel gauge fits in your slide to precisely measure the correct hood length down to a thousandth of an inch. Shows you how much to cut the first time and eliminates the time-consuming, file, fit, and file some more process. **USA**

SPECS: Steel, black-oxide finish. 6 1/8" (16.2cm) long, 1/2" (13mm) wide, 1/4" (3.2mm) thick. Indicates hood lengths of 1.313", 1.315", 1.318", and 1.321".

- #296-000-055 Hood Length Gauge, 6B32Q81..... \$ 32.99

BROWNELLS 1911 AUTO BARREL ALIGNMENT BLOCK

Fast, Accurate Hood-To-Slide Fitting On 1911 Autos



Milled lug slot holds the barrel square in the slide for precise fitting of the hood to the bolt face slot. Provides a quick visual check for hood fit that eliminates time consuming assembly/disassembly for hood fitting. Fits between the slide rails to prevent barrel twist. Aids lockup and accuracy. May require minor fitting to slide. **USA**

SPECS: Steel, black oxide finish. 2" (5 cm) long, 3/4" (19mm) wide, 1/2" (12.7cm) high. Instructions included.

- #080-000-041 Barrel Alignment Block, 8K32M76..... \$ 39.99

EGW 1911 AUTO LOCK-UP GAUGE



Keeps Barrel True During Milling & Fitting

Aluminum gauge keeps barrel placement consistent during "mill and fit" procedure. Hole in gauge lets you place a dial indicator on barrel to make sure that it remains in proper alignment while you check for proper lock-up. **USA**

SPECS: Aluminum, black. 3" (76mm) long, 1" (25mm) high. Slots are .362" (9.1mm) and .368" (9.3mm).

- #296-000-071 Lock-Up Gauge, 6B32P81 \$ 32.99

BROWNELLS 1911 AUTO BARREL ALIGNMENT GAUGE

Fast Check For Proper Lug Engagement & Firing Pin Alignment



Valuable barrel fitting aid for the gunsmith and a great "used gun" checker for the dealer. The rod slides down the barrel and the centered tip drops into the firing pin hole on a properly-fitted factory barrel. A little layout fluid on the breech face shows exact alignment. **USA**

SPECS: Centerless ground steel. 8 1/2" (21cm) long. Set includes all three gauges.

- #080-804-038 .38 Super/9mm Gauge, 8K44D99 \$ 49.99
- #080-804-040 .40 S&W/10mm Gauge, 8K38B99..... 44.99
- #080-804-045 .45 ACP Gauge, 8K34J99 44.99
- #080-804-000 Barrel Alignment Ga. Set, 8K83D97.... 94.99

BROWNELLS 1911 AUTO PLUNGER TUBE STAKING TOOL



Protects Plunger Tube & Gun Frame From Damage

Easy-to-use improvement on an old armorer's tool helps you securely stake the plunger tube to the frame without risk of crushing the tube or marring the frame. Adjusts to fit all makes of frames and tubes for both installing and re-tightening if the tube shoots loose. Our tool has a rigid steel frame, a hardened crimping point, and a solid support block that goes inside the frame to play the plunger tube pins. The key is the plunger tube support rod (also sold separately) that fits inside the tube to protect it from compression damage while tube is being staked to frame. **USA**

SPECS: Hardened steel, matte.

- #080-001-091 Plunger Tube Staking Tool, 8K48A49... \$ 54.99
- #080-707-000 Plunger Tube Support, 8K12F99..... 15.99
- #080-806-100 10-32 tpi Crimper Replacement Tip, 8K4D99 4.99
- #080-806-101 8-32 tpi Crimper Replacement Tip, 8K4L99..... 4.99

PLUNGER TUBE TOOLS

Faster, Tighter Installation; Damage-Free Removal

PLUNGER TUBE SUPPORT - Slips inside plunger tube and prevents compression damage while tube is being staked to frame. Supports the tube over its full length. **USA**

SPECS: Hardened steel. 4" (10.2cm) long, .106" (2.7mm) diameter. Step is .300" (7.6mm) long, .090" (2.3mm) diameter.

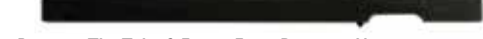
- #080-707-000 Plunger Tube Support, 8K12F99..... \$ 15.99

PLUNGER TUBE REAMER - Extra long reamers return the plunger tube to correct I.D. after staking - and provide plenty of spring clearance for positive operation. **USA**

SPECS: Tool steel reamers. Approximately 7 1/2" (17.7cm) long. Includes (1) .0925" (2.34mm) and (1) .108" (2.74mm) dia. reamer.

- #080-771-000 Plunger Tube Reamer Set, 8K24Q99... \$ 30.99

EGW 1911 AUTO PLUNGER TUBE STAKING TOOL



Protects The Tube & Frame From Damage; No Need To Remove Ejector

Two-piece staking tool protects the plunger tube and surrounding frame area with a block of machined Delrin® while you spread the pins with the steel staking bar. Eliminates metal-on-metal contact on exterior surfaces to prevent scratches that can mar the pistol's finish. Saves you time, too, because the staking bar has a cutout to clear the ejector, so you can stake the tube without having to remove it. The staking point is a hardened steel screw that lets you adjust the staking depth. When the point wears out, simply install a new screw (spare included) to make the tool good as new. Delrin block has cutouts to support both rounded and square plunger tubes; cuts are positioned so the block always rests on a flat side to provide full support. **USA**

SPECS: Steel, black oxide finish, and machined Delrin®.

- #296-000-123 Plunger Tube Staking Tool, 6B24L48... \$ 30.00

BROWNELLS 1911 AUTO EXTRACTOR REMOVAL TOOL



Fast, Damage-Free Extractor Removal

Dual-purpose tool gives fast, easy extractor removal. Handle end helps depress the firing pin to remove the stop, spring and pin. Lever end reaches easily into the slide, moves the extractor to the side, presses it to the rear for easy removal. **USA**

SPECS: Steel, blue, matte finish. 6" (15.2cm) long, 3/16" (9.4mm) diameter handle, .150" (3.7mm) diameter lever.

- #080-923-000 1911 Auto Extractor Removal Tool, 8K22C99 \$ 25.99

WILSON COMBAT 1911 AUTO BEAVERTAIL FITTING JIG



Takes The Guesswork Out Of Beavertail Fitting

Provides a precise guide for cutting the frame tangs on 1911 Auto frames; makes short work of installing Wilson High-Ride Beavertails. Install on frame and file up to guide; file will not cut the hardened jig. Remove jig and sand or file to fit. **USA**

SPECS: Steel, in-the-white, hardened. Includes jig, fasteners and instructions. Fits Wilson and Clark beavertails.

- #965-402-000 402 Beavertail Jig, 5F22M17 \$ 24.95

HARRISON DESIGN & CONSULTING 1911 AUTO GRIP SAFETY FIXTURE



Holds Beavertail Grip Safeties Firmly In Place While Fitting

Precision machined fixture fits in place of the trigger to hold the grip safety securely in place while fitting it to the top of the frame tangs. Adjustable screw and pin allows precise positioning and retention of the grip safety and frame. For best results, use with thumb safety and mainspring housing in place. **USA**

SPECS: Plastic body, stainless steel screw and adjustment pin. Body is 1 3/4" (4.45cm) long x 1/4" (6.4cm) thick. Adjusts out to 2 3/4" (6.9cm).

- #100-002-919 Grip Safety Fixture, 9B35C00 \$ 35.00

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 151

WEIGAND COMBAT EXTRACTOR TENSION GAUGE SET



Eliminate Extraction Problems

Accurately measure extractor/shell rim tension

to help achieve reliable case feeding, extraction and ejection. Slips between the breech face and the extractor. Take measurement with your 6 lb. trigger pull gauge.

SPECS: EDM brass. 2" (5cm) long. Set includes two double-ended gauges to fit 9mm/.38 Super, .40, 10mm/45 ACP for most semi-auto pistols with exposed extractors and open breech faces.

#957-101-000 Extractor Tension Ga. Set, 7E23A48... \$ 30.99

ED BROWN 1911 AUTO BEAVERTAIL INSTALLATION JIG

Radius Frame Ears "Just Right" For Brown Beavertail Safeties



Neat little jig "buttons" show you just how much of the frame ears to mill/grind away when installing Ed's Beavertail Safety. Just drop in the thumb safety pivot pin hole, scribe around, grind/mill close, then hand file right down to the hardened button. Includes instructions.

SPECS: Hardened steel. 1/2" (12.7mm) dia. x 1 3/4" (4.4cm) long.

#087-145-886 Brown Beavertail Jig, 7H25G67... \$ 29.95

HARRISON DESIGN 1911 AUTO HD-801 BEAVERTAIL SAFETY FITTING GUIDE



Helps the Gunsmith Produce That "Hairline" Gap Between Safety & Frame

Harrison's Fitting Guide is designed to aid the experienced pistolsmith whose goal is an "invisible" gap at the joint between the frame and the grip safety. You simply assemble the guide through the thumb safety pivot shaft hole in the frame and use it first as a scribe-marking guide before rough cutting of excess material, then reinstall the guide for final filing. It works with safeties having a .240" radius, enabling removal of material from the frame until there's .002" about excess steel left on the frame tangs for hand fitting and lapping of the beavertail to the frame tangs. The guide buttons are made of "file-hard" steel to resist damage from hand filing, but you can damage the surfaces if you grind against them or otherwise abuse them.

#100-020-927 Beavertail Fitting Guide, 9B29P95... \$ 29.95

WEIGAND COMBAT 1911 AUTO EXTRACTOR TENSIONING TOOL

Improves Case Feeding, Extraction & Ejection

Easily puts just the right bend in the extractor, without over-bending, for precise tension adjustment, right to the ounce. Use in conjunction with the Weigand Extractor Tension Gauges to fine tune the extractor for optimum extraction and feeding reliability. Carry in your range bag to keep the extractor performing its best.

SPECS: Aluminum, natural finish. 2 3/4" long. Instructions included.

#957-000-037 Extractor Tensioning Tool, 7E34M99... \$ 34.99



BROWNELLS 1911 AUTO TRIGGER TRACK STONE



Polish The Channel To Reduce Trigger Pull Of 1911 Autos

Precision ground to fit inside the trigger bow frame ways; polishes out the manufacturing burrs and rough edges that interfere with trigger movement. Made of premium ceramic for fast cutting action that quickly imparts a very smooth surface. Easy cleanup with soap and water. Truly essential to achieving a light, crisp, trigger.

SPECS: Medium grit, gray ceramic. .230" (5.8mm) square, 5" (12.7mm) long.

#080-721-230 Trigger Track Stone, 8K17M99... \$ 19.99

BROWNELLS 1911 AUTO HAMMER SLOT STONE

The Right-Sized Stone For Semi-Auto Pistol & Revolver Work



Precision-cast, ceramic stone is an exact fit for smoothing the inside surface between the frame tangs on a 1911 Auto. That gives smooth hammer movement and a lighter trigger pull. We had it specially made for that one job, then, as we used it, we found that it works great for many others. It also fits the hammer slots on all Ruger "P" Series Pistols, all Ruger Revolvers plus all S&W K, L, & N frame revolvers. We didn't plan on such a versatile stone, but we're delighted it turned out that way.

SPECS: Ceramic, brown, .302" (7.6mm) sq., 5" (12cm) long.

#080-625-002 Hammer Slot Stone, 8K11G99... \$ 13.99

NORTON 6" X 1/2" X 1/2" INDIA STONES



Traditional Gunsmithing Favorites Deliver Excellent Surface Finishes

Fast cutting aluminum oxide stone. **MF-46 Medium** is perfect for fast production cleanup of the manufacturing burrs found in almost all new guns. A few quick strokes in the jig results in a much smoother trigger pull. Lubricate with stoning/honing oil. **FF-46 Fine** is a good combination of speed and smoothness of cut to put a finer finish on parts for slicker, smoother trigger pulls. A favorite of many armorsers. Lubricate with stoning/honing oil. Aluminum oxide.

#657-246-146 MF-46 India Stone, 7E10C35... \$ 10.99

#657-246-246 FF-46 India Stone, 7E9Q81... \$ 11.39

BROWNELLS/YAVAPAI 1911 AUTO SEAR TOOL

Helps You Produce Precise, Custom-Fit Hammer/Sear Engagement

Easy to use, dual-purpose jig incorporates a roller-type, sear stoning fixture that helps you consistently and accurately cut both primary and secondary sear angles. Fully adjustable for angle of cut, plus the 20x magnifier tube lets you make detailed, up-close examination and precise changes in individual hammer/sear engagement.

SPECS: Aluminum block, 3" (7.6cm) x 1.5" (3.8cm) x 3/4" (1.9cm). Includes 20x magnifier, steel roller, hammer pin, sear pin, and complete instructions.

#080-835-001 Brownells/Yavapai Sear Tool, 8K129A99... \$ 149.99



BROWNELLS 6" X 1/2" X 1/2" CERAMIC STONES



State-Of-The-Art Stones Combine Fast Metal Removal With Fine Finish

Custom made to our specs from premium ceramic. The cutting action is very fast and the resulting surface very smooth. Perfect for all trigger work from burr removal to final finish. Use dry or with water as a lube (no messy oil); soap and water cleanup. Less fragile than Arkansas stones. Sold in two colors, **White** and **Black**. Ground sides for sharp, 90° edges and an extremely fine cutting action for polishing and smoothing triggers and sears, like the 1911 Auto, that require an exact 90° interface for best performance. **White** stones produce a finer cut than **Black**. **Set** contains one of each stone.

STOCK #	STYLE	CUT	COLOR	PRICE
#080-721-604	Ground	M-Fine	Black	8K24H99 \$ 29.99
#080-721-601	Ground	X-Fine	White	8K23C99 \$ 29.99
#080-721-621	2 Ceramic Stone Ground Set, 8K44D99			\$ 48.99

BROWNELLS HAMMER/SEAR FILE & STONE KIT - The most complete and useful selection of specially designed 1/2" x 1/2" x 6" sharp edged stones and files ever offered for 1911 Auto trigger and sear work. Our exclusive 90° Hammer Hook Squaring File w/Handle, FF-46 India Stone, Ground Black Ceramic Stone and Ground White Ceramic Stone packaged in a convenient polypropylene storage box with oak divider tray.

#080-811-000 Brownells Hammer/Sear File & Stone Kit, 8K115P68... \$ 129.99

BROWNELLS 1911 AUTO SEAR STONING FIXTURE

Helps You Adjust Primary Sear Angle For A Perfect Trigger Pull

Easy-to-use, hand-held tool retains the sear and positions it so you can stone the contact surfaces at the correct angles to produce a smooth, clean-breaking trigger free from unwanted creep. Helps you produce precise, mirror-finish surfaces for complete, full-width contact with the hammer to ensure reliable ignition while preserving proper operation of the thumb safety. Raising or lowering the fixture's setscrew lets you change sear angle. Fixture body is machined from solid carbon steel for years of service without loss of alignment. Includes a hardened, stainless steel .020" thick shim that prevents you from removing too much material from the sear, and protects the fixture body from wear.

SPECS: Steel, black oxide finish. 3 1/4" (8.3cm) long, 3/4" (1.9cm) wide. Includes .020" thick stainless steel shim and instructions.

#080-000-579 Sear Fixture, 8K30J53... \$ 34.99



ED BROWN 1911 SEAR JIG



Sets Critical Sear Angle For 1911 Trigger Jobs

Contoured design fits comfortably in the palm of your hand, holds sear at the correct angle for precise stoning. Adjustable positioning screw lets you make exact sear angle changes to increase or decrease trigger pull weight. Use with 6"x1/2"x1/2" stones to achieve a mirror smooth finish for a clean, crisp letoff. Includes complete instructions and .020" shim.

#087-000-011 Brown Sear Jig, 7H42Q81... \$ 49.95

HARRISON DESIGN 1911 AUTO HD-806 TRUE RADIUS PRO SEAR STONING JIG



The Way To Achieve the Perfect Radius on the Sear Contact Surface

If you want to do it right... you've got to have the right tool. This jig will enable the professional gunsmith or advanced hobbyist to stone the perfect radial primary contact surface on the nose of a 1911 sear. The resulting benefit is a smoother, more consistent, creep-free trigger pull than can be produced with conventional stoning methods. This tool is ideal for precise fitting of the Harrison Gunsmith Fit Sear (#100-027-672). The HD-806 is precision EDM machined from hardened steel with four separate radial segments around the circumference of both discs that comprise the jig. Each segment will accommodate a sear having a different center line-to-nose length, so you're equipped to handle just about any sear nose length you're likely to encounter. The HD-806 Pro will work with sear nose lengths of .402", .403", .404" and .405" - above and below the .404" GI spec. It also enables you to just stone the minimum amount of material from the nose for precise contact. Kit includes two halves of fixture, two sear pins, and instructions for use. Designed by Chuck Warner of Warner Pistols and manufactured by Harrison Design, this jig differs from Harrison's old HD-805 sear jig in that the older tool was ground to one radius, .404". While it would work on a sear with a nose length that was on-spec or larger, the 805 could not accommodate a sear that was shorter than the .404" spec. HD-406 kit includes two halves of fixture, two sear pins, and instructions for use. **Brownells Gun Tech™ Note:** Many current factory and replacement sears have a nose length that is below USGI spec. This jig will only work with sears that are at least .402" or longer from the sear nose to the centerline of the sear pin hole.

#100-027-640 True Radius 1911 Sear Stoning Jig, 9B114F20... \$ 119.99

MARVEL PRECISION ULTIMATE 1911 SEAR JIG

Roller-Guided Stoning For Precise Sear Engagement Cuts

Aluminum jig uses two rollers to guide your stone evenly over the sear to let you get the exact angle for a crisp, clean trigger pull. Three modes allow you to pre-set, mate, and set up for sear stoning to ensure that the hammer-sear engagement is precisely set. An adjustable angle mode is also available for experimenting with different angles. Brass rollers prevent over-stoning the sear and an adjustable insert and knob work with the sear block to lock the sear in place to prevent movement.

SPECS: Aluminum block, brass rollers. Includes instructions

#588-000-003 Ultimate 1911 Sear Jig, 8H132N60... \$ 149.99



BROWNELLS 1911 AUTO HAMMER SQUARING FILE



Makes A Perfect 90° Cut When Squaring The Hammer Hooks

Our specially designed, two-sided, square file greatly simplifies trigger jobs by establishing the required, precise, 90°, hammer hook angle. Saves those easily-worn stones for setting hook heights and putting on the final polish. Safe on two sides, cannot damage hammer, and safe to use with the various hammer/trigger sear jigs. Keeps its sharp corners and dead flat edges, even after extended use. Available with or without plastic handle (handle color may vary).

#080-752-000 1911 Hammer Squaring File, only, 8K35J99... \$ 37.99

#080-811-001 1911 Hammer Squaring File, w/Handle, 8K39J99... 39.99

GUARANTEED. FOREVER.®
SINCE 1939

POWER CUSTOM 1911 AUTO SERIES I STONING FIXTURE

Ultimate For Hammer & Sear Work; Accurate, Repeatable Setup



Save time and money by providing repeatable setup and accurate and measurable adjustments for 1911 trigger jobs. To use, mount hammer or trigger/sear on adapter, set and lock at correct index mark as instructed. Set stoning angle by counting "clicks" specified to raise or lower elevator and stoning guide. Lock guide, place stone on both roller and hammer or trigger/sear, and stone as normal. Easily adjustable to allow variations in stoning angle for exact, desired trigger pull weight. Fixture is available with or without adapter. Instructions included. You will also need a #10 machinist's clamp and 6"x1/2"x1/2" stones. **SPECS:** 5 1/8" (14.1cm) long x 2 1/8" (6.5cm) wide x 3" (7.6cm) high. 3/4" (19mm) thick base. 5 3/4 lb. (2.6 kg) Blued steel. **Fixture Complete** includes roller guide and Colt Govt. adapter. Adapter also sold separately.

#713-070-002 Series I Fixture Complete, 3A173140 . . . \$ 181.33
#713-071-002 Colt Govt. Adapter, only, 3A26178. 30.00

POWER CUSTOM SERIES II STONING FIXTURE



Precise, Controlled Stoning Of 1911 Auto Hammer For Perfect Trigger Pull

Eliminates the guesswork and gives an accurate, repeatable method to achieve a crisp, clean-breaking trigger pull on semi-automatic firearms. Individual, easy-to-change Adapter attaches to a precision-ground indexing elevator column and clamps the hammer in the right position for correct stoning with the specially ground **Series II India Stone** or **Series II Hard Arkansas Stone**. Adjustable design lets you change hammer angle to meet the shooters' precise needs. **Series II India Stone** or **Series II Hard Arkansas Stone** required for use. Purchase separately; listed below. Universal Adapter fits 1911 Auto, plus High Standard rimfires, S&W 3rd. Gen., Browning HP, SIG 226 series, Ruger single and double Actions, Ruger 10/22, Beretta, and many others. **SPECS:** Steel, blued, precision ground and hardened. 5" (12.7cm) 4" (10cm) high, 3" (7.6cm) wide. **Fixture** includes Adapter, hammer and sear clamp, three Allen wrenches and instructions.

#713-270-100 Series II Stoning Fix. w/Univ. Adapter, 3A181N11. \$ 207.99
#080-815-000 Series II India Stone, 8K18E99. 20.99
#080-815-001 Series II Hard Arkansas Stone, 8K67K89. 79.99

BROWNELLS TRIGGER ADJUSTMENT PINS

Mount On Outside; Save Repeated Assembly/Disassembly



Precision-ground and hardened trigger and hammer pins (.0005" tolerance) that mount on the outside of the gun frame, using the gun's own pin holes. Allows you to easily observe and adjust trigger pull and sear engagement without repeated disassembly/reassembly to "blind test" changes. Saves time and money; greatly improves chances of getting it right! **SPECS:** M2 tool steel hardened to Rc 55-60. Fits 1911 Govt., Commander and Gold Cup.
#080-622-001 Trigger Adjustment Pins, 8K25P99. \$ 29.99



BROWNELLS 1911 AUTO TRIGGER, HAMMER & SEAR KIT



Indispensable Tools To Help You Produce A Match Quality Trigger Job

A smooth, clean breaking trigger is one of the most important steps in fine tuning the 1911 Auto. We've brought together a complete selection of professional quality jigs, stones, files and more; plus, we've included clear, easy-to-understand instructions to help you produce that clean-as-glass trigger break and light, smooth-as-silk pull your customers want. This kit will help you modify most triggers, hammers and sears made for the Colt 1911A1, its many models and copies, including both the traditional single-stack and the popular double-stack variations. Complete kit includes each of the items listed below. **SPECS:** Steel, blued. Pins - Stainless steel. 2 1/2" (6.4cm) long, 1/8" (1.7cm) wide. Block and pins sold separately.

#080-785-000 1911 Auto Trigger/Hammer/Sear Kit, 8K227C50. \$ 299.99

1 BOB MARVEL SEAR & HAMMER JIG - Three-piece combination jig/vise guides stone over hammer and sear. Makes both primary and secondary sear cuts simple.
#080-823-000 Sear & Hammer Jig, 8K139P99. \$ 159.99

2 BROWNELLS TRIGGER ADJUSTMENT PINS - Let you test your stone cuts without repeated assembly/disassembly.
#080-622-001 Trigger Adjustment Pins, 8K25P99. \$ 29.99

3 BROWNELLS TRIGGER STIRRUP DIE - Maintains and corrects the angle of all trigger stirrups for proper length of travel.
#080-710-045 Single-Stack Stirrup Die, 8K22K99. \$ 25.99

4 SWISS PATTERN PILLAR FILE - Fine cut, safe-sided file for trimming hammer hooks, angles and pads on custom triggers.
#191-399-110 #2 6" Swiss Pattern Pillar File, 1A16G25. . . \$ 17.99

5 .020" SHIM STOCK - Use with #2 Swiss Pattern Pillar File to assure correct height when trimming the hammer hooks.
#080-785-020 .020 Steel Shim, 8K10H99. \$ 10.99

6 BROWNELLS HAMMER/SEAR FILE & STONE KIT - Specially designed 1/2"x1/2"x6" sharp edged stones and files for 1911 Auto trigger and sear work. Our exclusive 90° Hammer Hook Squaring file, FF-46 India Stone, Ground Black Ceramic Stone and Ground White Ceramic Stone, all in a storage box.
#080-811-000 Brownells Hammer/Sear File & Stone Kit, 8K115P68. \$ 129.99

540 BENCH BOX - Made from virtually indestructible, polypropylene plastic. Resists heat, cold, most chemicals. (Not shown.)
#084-078-501 540 Bench Box, 3A9199. \$ 9.99

XS SIGHT SYSTEMS DOVETAIL MEASURING TOOL



Determines Sight & Dovetail Width

Takes the guesswork out of determining how wide to mill the dovetail cut. Lets you make fast, finished cuts within .0005". Measures sights and dovetails. **SPECS:** Aluminum base, matte black finish. Steel pins. Base 2" (5.8cm) x 2" (5.8cm) x 1.1" (2.8cm). Includes charts, instructions.
#006-101-000 Dovetail Measuring Tool, 6K68C00. . . \$ 72.99

BROWNELLS HAMMER/SEAR PIN BLOCK

Allows Visual Inspection Of Hammer & Sear Engagement



Machined steel block allows you to mate the hammer and sear (or trigger) outside of the firearm for a clear, unobstructed view of the critical point of engagement. Accepts a wide selection of hammer and sear pins sized for various handguns and rifles. Dovetailed adjustment block rides in slotted channel so pin spacing can be precisely set to match individual frames and receivers. Allen screw locks the pin setting so hammer and sear can be dropped in place relative to their actual position in the firearm. Great for cutting the engagement surfaces on new parts or fine-tuning the factory ones. Pins are individually numbered for proper identification. **SPECS:** Steel, blued. Pins - Stainless steel. 2 1/2" (6.4cm) long, 1/8" (1.7cm) wide. Block and pins sold separately.

#080-000-098 Hammer/Sear Block Hammer Pin, 8K7K10. \$ 7.99
#080-000-099 Hammer/Sear Block Sear/Trigger Pin, 8K4N79. 5.99
#080-000-116 Hammer/Sear Pin Block, only, 8K53G28. 59.99

BROWNELLS DOVETAIL SIGHT PUNCHES



Non-Marring Brass Punches Purpose-Designed For Sight Work

These punches are specifically designed for the installation, removal, and adjustment of front and rear handgun sights. Made of brass so they will not mar the sight or the gun if you slip. Unique triangular punch faces and heavy-duty bodies make them indispensable working tools for the gunsmith. Can be re-ground to square up the flat after multiple uses. **Front Sight Punch** has a base width of approximately .280". **Rear Sight Punch** has a base width of approximately 0.480". They are sold separately or can be purchased together in a handy **Kit**. The **Small Dovetail Sight Punch** (sold separately) has a .230" base width, making it ideal for front and rear sights on compact handguns. **SPECS:** Brass. Approx. 3 1/2" OAL, with 1" punch tip.

#080-001-138 Front Sight Punch, .280", 8K6B57. \$ 9.99
#080-001-139 Rear Sight Punch, .480", 8K10J46. 11.99
#080-001-164 Front/Rear Sight Punch Kit, 8K18M81. . . 21.99
#080-001-230 Small Dovetail Sight Punch, .230", 8K8L99. 9.99

BROWNELLS PREMIUM DELRIN® TIPPED BRASS HAMMER

Enough Heft To Get The Job Done Without Damaging Gun Metal Or Finish



Our brass/polymer hammer lets you disassemble your firearm and tap parts into position without worrying about dinging or scarring the finish. Brass end firmly drives pins and punches without risk of damaging gun steel. For even more delicate jobs, use the softer Delrin side to protect paint, bluing, and other finishes. The 1" diameter head, with its 8 oz. heft, is a good size for all-around gun work. **SPECS:** Aluminum base, matte black finish. Steel pins. Base 2" (5.8cm) x 2" (5.8cm) x 1.1" (2.8cm). Includes charts, instructions.
#080-001-220 1" Delrin-Tipped 8 oz. Brass Hammer, 4E19G24. \$ 21.99



BROWNELLS 1911 AUTO FRONT SIGHT STAKER

Makes Sight Staking Easier

Makes front sight staking effortless, faster and far more accurate. Improved, offset punch design efficiently directs the full force of the hammer blow downward against the sight tenon. Hardened, "V"-shaped tip easily displaces both wide and narrow tenons for a great-looking, tight-fitting front sight that won't shoot loose. Large, square shaft is easier to hold, see and hit so there's less chance of a missed hammer blow striking your customer's expensive slide. **SPECS:** Steel, blued. 7/16" (7.9mm) x 1/2" (12.7mm) x 4 1/2" (11.4cm) long shaft. Replaceable, hardened steel tip. Fits 1911 Auto. Includes complete instructions.
#080-817-000 Brownells Front Sight Staker, 8K45Q57. . . \$ 49.99
#080-870-213 Replacement Swage Point, 8K13J24. 15.99

BROWNELLS SIGHT BASE FILES



The Professional Way To Safely Widen Or Cut New Dovetails

Designed especially for widening and final fitting after using our 65° Sight Base Cutter to cut the basic slot. Or, can open up a 60° slot to proper 65° angle if changing to a new sight design. Has true parallel cutting edges for precision filing, giving you full control over the angle of the dovetail. One cutting side only, with the other two sides "safe", so you can widen or deepen sight slots safely without fear of changing the other dimensions. (See Sight Base Cutters listed elsewhere.) **SPECS:** 7" (17.8cm) long, 7/16" (4.8mm) wide #1, medium, double-cut. #2, fine, single-cut.
#080-648-165 #1 65° Sight Base File, 6C35F50. \$ 35.50
#080-648-265 #2 65° Sight Base File, 8K34F57. 39.99

BROWNELLS RAMP SOLDERING JIG

Spring Pressure Keeps Ramps/Bases/.45 Sights In Place



Cures the "ramp slips" just as the solder melts" problem with a pointed, spring-loaded plunger that keeps constant pressure on the ramp or a .45 sight. Adjusts for height, angle and amount of spring pressure. Non-marring, "V" block base centers barrel under the plunger. Great torch clearance. **SPECS:** 2" (5.1cm) long, aluminum base. 4" (10.2cm) high overall.
#080-739-000 Ramp Soldering Jig, 8K78E34. \$ 89.99



MGW 1911 AUTO SIGHT MOVER

Removes, Installs & Adjusts 1911 Auto Pistol Rear Sights Without Damage



Safely engages the standard, factory, fixed sight (some after-market fixed sights, too) and moves it right or left without deforming slide or sight. Knurled thumb-screw securely locks the sight tool into the slide recesses. Hardened steel handle provides plenty of leverage to break rear sights loose from even the tightest dovetail. Bronze Oilite® bearings and extra-fine threads for smooth, precise adjustment. **SPECS:** Anodized, aluminum body, steel, cross carriage bolt fits factory sights. Approximately 4 3/4" (12.2cm) wide, 3" (7.6cm) high, 3/4" (19mm) thick.
#584-045-001 1911 Auto Sight Mover, 4H95H44. \$ 110.99

Orders: 800-741-0015

order on the web
brownells.com

BROWNELLS PAGE 153

BROWNELLS SIGHT BASE CUTTERS

CUSTOM MADE DOVETAIL END MILLS IN BOTH PREMIUM CARBIDE AND HIGH SPEED STEEL

LOW MOUNT 1911 AUTO SIGHT BASE CUTTER

65° Shoulder x .495"



These cutters are specially designed by us and made to our specifications for cutting the sight base slot required to mount the **Wichita** and **Novak Lo-Mount** 1911 Auto sights. Use 1/4" carbide end mill to remove the bulk of the material (see drawing above) then make final dovetail cut. Final cut to lower rear of slide is done with an end mill and is not a part of the sight base cut. Made slightly undersized to compensate for variations in sight bases and milling tolerances on installation. With the popularity of custom 1911 Auto pistols, this cutter is one that you will use frequently in your custom work. **CAUTION: For use in milling machine only.**

HSS DOVETAIL SIGHT BASE CUTTER - 2" (5cm), .495" diameter cut, 1/2" (12.7mm) diameter shank, 65° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-495 HSS Lo-Mount Sight Base Cutter, 8K42H99..... \$ 49.99

CARBIDE DOVETAIL SIGHT BASE CUTTER - Much harder and longer-lasting than HSS cutter. Use on hardened Colt factory slides. Solid carbide, 2" (5cm) long, .495" diameter cut, 1/2" (12.7mm) diameter shank, 65° shoulder.

#080-621-965 Carbide Lo-Mount Sight Base Cutter, 7A82C34..... \$ 90.99

FRONT SIGHT DOVETAIL CUTTER

60° & 65° Shoulder x .300"



Cuts lengthwise dovetail required to install special handgun front sights from Jim Clark, Ed Brown, Bob Marvel and others. Slightly undersized to allow for precise final fitting and to compensate for any machine wear. **CAUTION: For use in milling machine only.**

HSS FRONT SIGHT DOVETAIL CUTTER - High speed steel, .300" (7.3mm) diameter cut, 3/8" (9.5mm) diameter shank, 60° or 65° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-300 60° HSS Front Sight Dovetail Cutter, 8K28G99..... \$ 32.99

#080-621-305 65° HSS Front Sight Dovetail Cutter, 8K27P99..... 32.99

CARBIDE FRONT SIGHT DOVETAIL CUTTER - Solid carbide resists wear and easily cuts through even hardened steels. .300" (7.3mm) dia. cut, 3/8" (9.5mm) dia. shank, 60° or 65° shoulder.

#080-621-960 60° Carbide Front Sight Dovetail Cutter, 7A63B33..... \$ 69.99

#080-621-963 65° Carbide Front Sight Dovetail Cutter, 7A65M28..... 69.99

SEMI-AUTO PISTOL SIGHT BASE CUTTER

60° & 65° Shoulder x .330"



Our special 65° shoulder Sight Base Cutter designed to cut dovetails for both standard Colt factory and mil-spec 1911 Autos, and for replacement sights like Wichita Hi-Mount, older Bo-Mar and others with a 65° shoulder. Some makers use a 60° dovetail on their rear sights and we also have a cutter to match them. For low-mount adjustable sights use the **Standard Sight Base Cutter** shown on this page. Actual cutting diameter is .330" so more than one pass will be required to install most sights. This is done on purpose to allow for factory variations in base width as well as milling tolerances. **CAUTION: For use in milling machine only.**

HSS SEMI-AUTO PISTOL SIGHT BASE CUTTER - High speed steel, 2" (5cm) long, 3/8" (9.5mm) diameter shank, 60° or 65° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-331 60° HSS Semi-Auto Sight Base Cutter, 8K27K99..... \$ 32.99

#080-621-330 65° HSS Semi-Auto Sight Base Cutter, 8K27M00..... 31.99

CARBIDE SEMI-AUTO PISTOL SIGHT BASE CUTTER - Solid carbide cutter resists wear when cutting pistols made from hardened steel. 2" (5cm) long, 3/8" (9.5mm) diameter shank, 60° or 65° shoulder.

#080-621-066 60° Carbide Semi-Auto Sight Base Cutter, 7A79K04..... \$ 85.99

#080-621-065 65° Carbide Semi-Auto Sight Base Cutter, 8K82J75..... 89.99

FRONT SIGHT INSERT CUTTER

60° Shoulder x .245"



We've had many requests for a small dovetail cutter that would speed up the cutting of dovetails in front sight blades when installing colored inserts. The one we've had made cuts a 1/4" wide dovetail, just right for sight inserts, and the finished product is very precise. Since the cutter is small, (it tapers to a diameter of .110"), you must make an initial cut with a 1/8" end mill (listed below). By using the end mill to remove some metal first, you'll avoid overloading the cutter and breaking it. **CAUTION: For use in milling machine only.**

HSS FRONT SIGHT INSERT CUTTER - High speed steel, 2 1/2" (5.1cm) long, 1/4" (6.3cm) diameter shank. Maximum cut depth is .100" (2.5mm) 60° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-245 HSS Front Sight Insert Cutter, 8K27N55... \$ 29.99

CARBIDE SIGHT INSERT CUTTER - Solid carbide 2" (5cm) long, 1/4" (6.3cm) diameter shank, 60° shoulder.

#080-621-246 Carbide Sight Insert Cutter, 7A66B11... \$ 71.99

HEINIE REAR SIGHT CUTTER

65° Shoulder x .370"



Cuts the .370 x 65° dovetail required when fitting Heinie rear sights. Solid carbide cuts the hardest slides with minimal wear.

#080-621-371 Carbide Heinie Rear Sight Cutter, 7A62I06..... \$ 69.99

STANDARD SIGHT BASE CUTTER

60° Shoulder x .359"



Universal Sight Base Cutter made for sights with 60° shoulder and a 3/8" base. Cuts most standard front and rear rifle sights as well as 1911 Auto low-mount, adjustable sights like E.E.A. Super Sights, Millet and Bo-Mar-style. Cutter is slightly undersized at .359" which requires that you make two cutting passes to compensate for factory variations in sight manufacture and milling tolerances. Designed with proper relief for maximum strength and clean cutting. **CAUTION: For use in milling machine only.**

HIGH SPEED STEEL STANDARD SIGHT BASE CUTTER - 2" (5cm) long, 3/8" (9.5mm) diameter shank, 60° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-359 HSS Standard Sight Base Cutter, 8K28N99..... \$ 32.99

CARBIDE STANDARD SIGHT BASE CUTTER - Solid carbide, 2" (5cm) long, 3/8" (9.5mm) diameter shank, 60° shoulder.

#080-621-060 Carbide Standard Sight Base Cutter, 8K73K91..... \$ 79.99

SPECIAL FRONT SIGHT DOVETAIL CUTTERS

Unique Sizes For Wilson & Meprolight

WILSON SNAG-FREE DOVETAIL CUTTER - Cuts the .290" x 60° dovetail required to install all current models of the Wilson Snag-Free front sights. **CAUTION: For use in milling machine only.**



MEPROLIGHT® UNIVERSAL SIGHT INSTALLATION TOOL



Lets You Install & Adjust Over 40 Different Semi-Auto Pistol Sights

Universal bench tool provides accurate cross-dovetail pistol sight adjustment and installation without damage to the sight or the slide. Multi-position, slide support block and separate slide clamp adjust quickly. Body is machined from a solid block of aluminum alloy. Square thread adjustment screw provides plenty of leverage to move even the most stubborn sight without damage. Includes attachment ears for bench mounting.

SPECS: Body - Aluminum, black, hardcoat anodized finish. 6" (15cm) wide, 4 1/2" (11cm) high, 2 lb. (1.9kg) wt. Adjustment Screw - Hardened steel. Includes complete instructions and pistol sight reference chart. Will not install tenon-style front sights.

#387-100-000 Type II Univ. Sight Tool, 2B428L80... \$ 640.00



B&J MACHINE P500 UNIVERSAL SIGHT TOOL

Safely Removes & Installs Dovetail Front & Rear Sights; Works On Shallow, Cross-Dovetails



Precision-machined, steel tool safely removes, installs and adjusts front and rear sights on handguns. Clamp your slide into the tool and line up the sights with the tool's pusher tip for installation, removal, or adjustment. Mobile jaw customizes to the height of your slide and can be used from the right or left side. Delrin® liner protects slide from scratches. Includes three sight pushers that attach to the end of the sight-pushing bolt. 1/4" square tip works perfectly on shallow, cross-dovetail sights. **Slide Stop** speeds up the process of performing the same sight job on a large number of the same model pistol. Stop simply screws to the P500 frame and lets you position each slide in exactly the same place to perform the necessary sight adjustment quickly and easily.

SPECS: Steel, black, powder-coat finish. Approximately 5" (12.5cm) long, 2" (5cm) wide, 1" (2.54cm) high. Instructions included. Hold Down Clamp - Steel, powder-coated, black. Approximately 4" (10cm) long, 1 1/2" (3.8cm) wide, 3 3/4" (9.5cm) high. Comes with clamp assembly, jaw screw, 1/2" hex wrench, and instructions. Slide Stop - 1018 steel, black oxide finish. Approximately 1 1/4" (3.2cm) long, 1/2" (1.3cm) wide, 1" (2.5cm) high. Includes stop block, stop pin, hex wrench, (5) 6-32 setscrews, and instructions. P500 Universal Sight Kit contains the P500 Universal Sight Tool, Hold Down Clamp, Slide Stop, and complete instructions.

#694-000-001 P500 Sight Removal Tool, 4F122P58... \$ 141.99

#694-000-002 Slide Stop, 4F23K54..... 32.99

HIGH-SPEED STEEL WILSON DOVETAIL CUTTER - 2" (5cm) long, 3/8" (9.5mm) diameter shaft, 60° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-290 Wilson Dovetail Cutter, 8K30M07..... \$ 32.99

CARBIDE WILSON DOVETAIL CUTTER - Solid carbide 2" (5cm) long, .375" (9.5mm) diameter shaft, 60° shoulder.

#080-621-291 Carbide Wilson Dovetail Cutter, 7A64G08..... \$ 69.99

MEPROLIGHT® DOVETAIL CUTTER - Cuts the .250" x 74° dovetail required when altering ramp-style front sights to accept Meprolight's Universal front sight inserts. Cutter can be used to open up a standard ramp when installing Brownells Colored Sight Inserts. **DO NOT EXCEED 700 RPM. HIGHER SPEED WILL BREAK TEETH.**

#080-621-250 Dovetail Cutter, .250" x 74°, 8K27K48... \$ 32.99

MGW 1911 AUTO SIGHT PRO TOOL



Main Sight Tool



Slide Shoe Clamp

Gunsmith Tool For Precision Iron Sight Installation

Precision sight installation tool enables you to change or adjust iron sights on any 1911 pistol without risk of damaging the sights or the slide. It also eliminates the need to buy a complete, separate tool for every model gun you work on because the Sight Pro's modular design means you can use it on many other popular semi-autos simply by purchasing additional, gun-specific Slide Clamp Shoes. The

main Sight Pro unit consists of two primary components: the upper carriage, which includes the pusher assembly, and the lower slide support assembly. The carriage has a Delrin® pad set exactly .015" above the slide, so it removes any guess work about how high to set pusher assembly. The slide support uses a combination of four support pads, two top-clamping bolts, and four side bolts to ensure the slide is completely secure and straight as you operate the the pusher assembly to move the sight. Use the Sight Pro as a hand-held tool, or mount it in a bench vise for extra stability. Heavy-duty all-steel construction will give a lifetime of reliable service. Included instructional DVD gives you a step-by-step visual demonstration of tool operation. **Main unit and 1911 Slide Clamp Shoe sold separately. Additional Slide Clamp Shoes for non-1911 pistols available at Brownells.com.**

#584-000-005 Sight Pro Tool, 4H00CKR..... \$ 279.99

#584-000-010 Colt 1911 Slide Shoe, 4H13D05..... 15.89

BROWNELLS

Subscribe to the Brownells YouTube Channel

YOUTUBE.COM/BROWNELLS

New Products
Quick Tips
How-To Videos

You Tube

1911 AUTO

GUNSMITHING TOOLS

NEWEST AGM THERMAL IMAGING AND NIGHT VISION

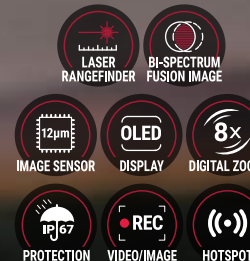
FUZION LRF

FUSION THERMAL & OPTICAL
BI-SPECTRUM MONOCULAR

- Bi-spectrum image fusion and object highlight
- 12 μm high sensitivity thermal detector
- Ultra-low illumination optical channel
- Built-in laser rangefinder
- Video recording and snapshot capturing
- Wi-Fi Hotspot
- Limited 3-year warranty



STARTING AT
\$2,295



RATTLER LRF

THERMAL SCOPE

- Built-in laser rangefinder
- 12 μm high sensitivity detector
- Automatic or manual (silent) calibration
- Video recording and snapshot capturing
- Wi-Fi data transmission
- Limited 3-year warranty



STARTING AT
\$3,295



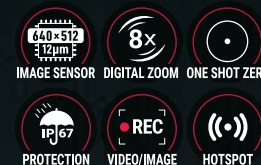
RATTLER 640

THERMAL SCOPE

- 640x512 resolution
- 12 μm high sensitivity detector
- Automatic or manual (silent) calibration
- Video recording and snapshot capturing
- Wi-Fi data transmission
- Limited 3-year warranty



STARTING AT
\$4,995



PVS-14

NIGHT VISION MONOCULAR

- Compact, rugged design
- Waterproof
- Head or helmet-mountable for hands-free usage
- Manual gain control
- Built-in infrared illuminator
- Limited 3-year warranty



STARTING AT
\$1,995



HEADSET INCLUDED

RATTLER 384

THERMAL SCOPE

- 384x288 high sensitivity detector
- Automatic or manual (silent) calibration
- Video recording and snapshot capturing
- Wi-Fi data transmission
- Limited 3-year warranty



STARTING AT
\$1,995



TAIPAN

THERMAL MONOCULAR

- 12 μm high sensitivity detector
- 8x digital zoom
- Video recording and snapshot capturing
- Wi-Fi Hotspot
- Built-in rechargeable Li-Ion battery
- Limited 3-year warranty



STARTING AT
\$799



NVG-40/NVG-50

NIGHT VISION BINOCULAR

- Redundant dual-tube design
- Waterproof
- Head or helmet-mountable
- Ergonomic, simple, easy-to-operate controls
- Manual gain control
- Built-in infrared illuminator
- Limited 3-year warranty



STARTING AT
\$3,995



WIDE RANGE OF INTERFACE SHOE