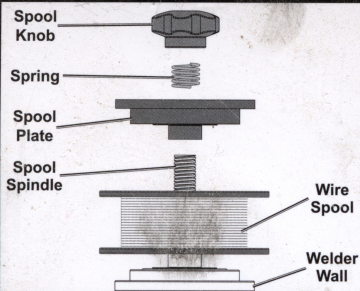
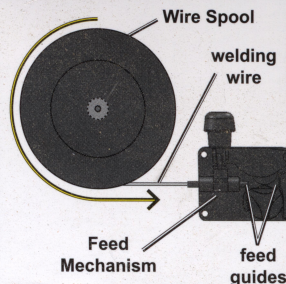


# TITANIUM FLUX125

## 56359 QUICK START GUIDE



**1** Install wire spool. Insert wire through both feed guides and clamp it into feed mechanism. See manual if changing wire size.

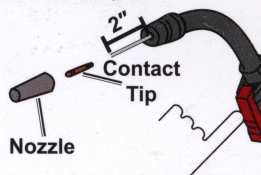


### ⚠ WARNING

To prevent serious injury, read manual warnings and instructions before use.

**2**

Take off nozzle and tip, plug welder in, turn it on, and press Cold Feed Switch until wire comes out.



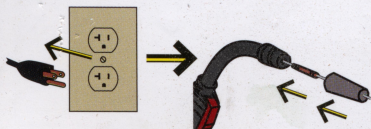
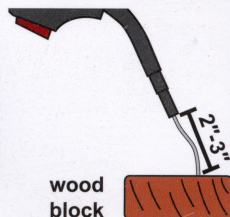
### ⚠ WARNING

To prevent fire and serious injury, keep torch and wire clear of grounded objects while welder plugged in.



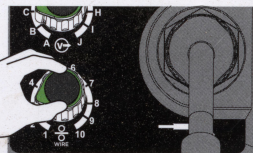
**3**

Incrementally tighten wire feed tension knob clockwise until wire will bend from feed tension at 2"-3".



**4**

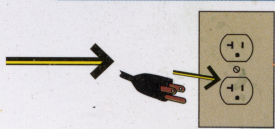
Unplug welder and replace nozzle and tip. Adjust welder settings according to chart.



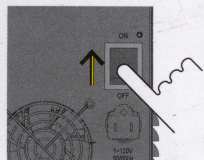
HOLD GUN CLEAR

**5**

Hold gun clear of workpiece, then plug in welder and turn it on.



20 amp minimum circuit



BASIC WELDING INSTRUCTIONS AND WELDING TIPS ARE IN MANUAL.



# TITANILUM FLUX125

## 56359 WELD EXAMPLE PICTURES

CLEAN FLUX-CORE WELDS FIRST!

Flux-core welds will have a coat of slag over them until cleaned.

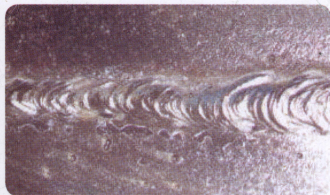
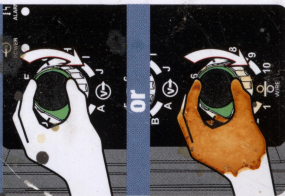


Good  
Weld



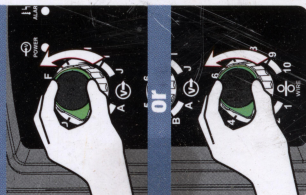
Voltage or  
Wire Speed  
Too Low

To Correct:



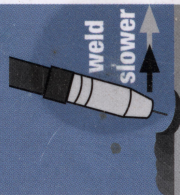
Voltage or  
Wire Speed  
Too High

TO CORRECT:



Weld Speed  
Too Fast

TO CORRECT:



Weld Speed  
Too Slow

TO CORRECT:



CTWD  
Too Long

TO CORRECT:

